



POLYONE CORPORATION

MATERIAL SAFETY DATA SHEET

STAN-TONE VCP-14165 CITROEN GREEN

Version Number 1.0

Revision Date 01/02/2007

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1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION
33587 Walker Road, Avon Lake, OH 44012

Telephone : Product Stewardship (770) 271-5902
Emergency telephone : CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure
number : or accident).
Product name : STAN-TONE VCP-14165 CITROEN GREEN
Product code : CC00039099
Chemical Name : Mixture
CAS-No. : Mixture
Product Use : Industrial Applications

2. COMPOSITION/INFORMATION ON REGULATED INGREDIENTS

| Components | CAS-No. | Weight % |
|---------------------------------------|-----------|----------|
| Lead sulfate | 7446-14-2 | 0.1 - 1 |
| Antimony trioxide | 1309-64-4 | 1 - 5 |
| Calcium carbonate | 1317-65-3 | 1 - 5 |
| Lead chromate | 7758-97-6 | 1 - 5 |
| Chrome yellow (Lead chromate pigment) | 1344-37-2 | 30 - 60 |

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole for health effects. Information provided on health effects of this product is based on the individual components. However, some vapors or contaminants may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. See sections 8 and 11 for special precautions.

POTENTIAL HEALTH EFFECTS

Routes of Exposure: : Inhalation, Skin contact, Ingestion

Acute exposure

Inhalation : Resin particles, like other inert materials, can be mechanically irritating.
Ingestion : May be harmful if swallowed.
Eyes : Particulates, like other inert materials can be mechanically irritating.
Skin : Experience shows no unusual dermatitis hazard from routine handling.

Chronic exposure : Refer to Section 11 for Toxicological Information.

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Medical Conditions : None known.
Aggravated by Exposure:

4. FIRST AID MEASURES

Inhalation : Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice.

Ingestion : Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.

Eyes : Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If eye irritation persists, seek medical attention.

Skin : Wash off with soap and plenty of water. If skin irritation persists seek medical attention.

5. FIRE-FIGHTING MEASURES

Flash point : Not applicable

Flammable Limits
Upper explosion limit : Not applicable
Lower explosion limit : Not applicable

Autoignition temperature : Not relevant

Suitable extinguishing media : Carbon dioxide blanket, water spray, dry powder, foamnone.

Special Fire Fighting Procedures : Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants.

Unusual Fire/Explosion Hazards : May emit Hydrogen Chloride (HCl) or Carbon Monoxide (CO) under fire conditions. Carbon dioxide (CO₂), carbon monoxide (CO), oxides of nitrogen (NO_x), other hazardous materials, and smoke are all possible.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions : Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.

Environmental precautions : Should not be released into the environment. The product should not be allowed to enter drains, water courses or the soil.

Methods for cleaning up : Clean up promptly by sweeping or vacuum. Package all material in plastic, cardboard or metal containers for disposal. Refer to Section 13 of this MSDS for proper disposal methods.

7. HANDLING AND STORAGE

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- Handling : Take measures to prevent the build up of electrostatic charge. Heat only in areas with appropriate exhaust ventilation. Processing fume condensates may contain combustible or toxic residue. Periodically clean hoods, ducts, and other surfaces to minimize accumulation of these materials.
- Storage : Keep containers dry and tightly closed to avoid moisture absorption and contamination. Keep in a dry, cool place.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

- Respiratory protection : No personal respiratory protective equipment normally required. If dusty conditions occur wear appropriate respiratory protection.
- Eye/Face Protection : Safety glasses with side-shields.
- Hand protection : Protective gloves.
- Skin and body protection : Long sleeved clothing.
- Additional Protective Measures : Safety shoes.
- General Hygiene Considerations : Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.
- Engineering measures : Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery.

Exposure limit(s)

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| Components | Value | Exposure time | Exposure type | List: |
|---------------------------------------|---------------|-----------------------------------|------------------------------|---------|
| Antimony trioxide | 0.5 mg/m3 | PEL: | as Sb | OSHA Z1 |
| | 0.5 mg/m3 | Time Weighted Average (TWA): | as Sb | ACGIH |
| Calcium carbonate | 5 mg/m3 | PEL: | Respirable fraction. | OSHA Z1 |
| | 15 mg/m3 | PEL: | Total dust. | OSHA Z1 |
| | 10 mg/m3 | Time Weighted Average (TWA): | | MX OEL |
| | 20 mg/m3 | Short Term Exposure Limit (STEL): | | MX OEL |
| Chrome yellow (Lead chromate pigment) | 0.05 mg/m3 | Time Weighted Average (TWA): | | OSHA |
| | 0.03 mg/m3 | OSHA Action level: | | OSHA |
| | 0.01 mg/m3 | Time Weighted Average (TWA): | as Cr | ACGIH |
| | 0.05 mg/m3 | Time Weighted Average (TWA): | as Pb | ACGIH |
| | 1 mg/m3 | PEL: | as Cr | OSHA Z1 |
| | 0.005 mg/m3 | Time Weighted Average (TWA): | | OSHA |
| | 0.0025 mg/m3 | OSHA Action level: | | OSHA |
| | Lead chromate | 0.012 mg/m3 | Time Weighted Average (TWA): | as Cr |
| 0.05 mg/m3 | | Time Weighted Average (TWA): | as Pb | ACGIH |
| 0.005 mg/m3 | | Time Weighted Average (TWA): | | OSHA |
| 0.0025 mg/m3 | | OSHA Action level: | | OSHA |
| 0.1 mg/m3 | | Ceiling Limit Value: | | OSHA Z2 |
| 0.01 mg/m3 | | Time Weighted Average (TWA): | | MX OEL |
| 1 mg/m3 | | PEL: | as Cr | OSHA Z1 |
| 0.05 mg/m3 | | Time Weighted Average (TWA): | | OSHA |
| 0.03 mg/m3 | | OSHA Action level: | | OSHA |
| 0.15 mg/m3 | | Time Weighted Average (TWA): | Dust and fume. as Pb | MX OEL |
| Lead sulfate | 0.05 mg/m3 | Time Weighted Average (TWA): | as Pb | OSHA |
| | 0.03 mg/m3 | OSHA Action level: | as Pb | OSHA |
| | 0.05 mg/m3 | Time Weighted Average (TWA): | as Pb | ACGIH |
| | 0.15 mg/m3 | Time Weighted Average (TWA): | Dust and fume. as Pb | MX OEL |

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9. PHYSICAL AND CHEMICAL PROPERTIES

| | | | |
|---------------------|--------------------|-------------------|------------------|
| Form | : Solid | Evaporation rate | : Not applicable |
| Appearance | : powder, granular | Specific Gravity: | : Not determined |
| Color | : GREEN | Bulk density | : Not determined |
| Odor | : Very faint | Vapor pressure | : Not applicable |
| Melting point/range | : Not determined | Vapour density | : Not applicable |
| Boiling Point: | : Not applicable | pH | : Not applicable |
| Water solubility | : Insoluble | | |

10. STABILITY AND REACTIVITY

| | |
|----------------------------------|---|
| Stability | : Stable. |
| Hazardous Polymerization | : Will not occur. |
| Conditions to avoid | : To avoid thermal decomposition, do not overheat. Keep away from oxidizing agents and open flame. |
| Incompatible Materials | : Incompatible with strong acids and oxidizing agents., Avoid contact with acetal homopolymers and acetal copolymers during processing. |
| Hazardous decomposition products | : Carbon dioxide (CO ₂), carbon monoxide (CO), oxides of nitrogen (NO _x), hydrogen chloride (HCl), other hazardous materials, and smoke are all possible. Prolonged heating (approximately 30 minutes or more) above 392 °F (200 °C) or short term heating at 482 °F (250 °C) may result in product decomposition and evolution of carbon monoxide and hydrogen chloride. |

11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

| CAS-No. | Chemical Name | Effect | Target Organ |
|-----------|---------------------------------------|--------------------------------|---|
| 7446-14-2 | Lead sulfate | Corrosive | Skin. |
| 1309-64-4 | Antimony trioxide | Systemic effects sensitizer | Eyes, Respiratory system. Skin. |
| 1317-65-3 | Calcium carbonate | Irritant Systemic effects | Eyes, Skin. Eyes, Skin, Respiratory system. |
| 7758-97-6 | Lead chromate | Systemic effects | central nervous system (CNS), reproductive system. |
| 1344-37-2 | Chrome yellow (Lead chromate pigment) | Systemic effects | central nervous system (CNS), reproductive system. |

LC50 / LD50

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This product contains the following components which, in their pure form, have the following toxicity data:

| CAS-No. | Chemical Name | Route | Value | Species |
|-----------|-------------------|-----------|----------------|---------|
| 1309-64-4 | Antimony trioxide | Oral LD50 | > 34,600 mg/kg | rat |
| 7758-97-6 | Lead chromate | Oral LD50 | > 12 gm/kg | mouse |

Carcinogenicity

This product contains the following components which, in their pure form, have the following carcinogenicity data:

| CAS-No. | Chemical Name | OSHA | IARC | NTP |
|-----------|---------------------------------------|------|------|-----|
| 7446-14-2 | Lead sulfate | no | 2A | no |
| 1309-64-4 | Antimony trioxide | no | 2B | no |
| 7758-97-6 | Lead chromate | yes | 1 | no |
| 1344-37-2 | Chrome yellow (Lead chromate pigment) | yes | 1 | no |

IARC Carcinogen Classifications:

- 1 - The component is carcinogenic to humans.
- 2A - The component is probably carcinogenic to humans.
- 2B - The component is possibly carcinogenic to humans.

NTP Carcinogen Classifications:

- 1 - The component is known to be a human carcinogen.
- 2 - The component is reasonably anticipated to be a human carcinogen.

Additional Health Hazard Information:

Lead sulfate 7446-14-2 Systemic effects include neurotoxic, teratogenic, fetotoxic and reproductive with abdominal pain, anemia, pallor, decreased hand grip strength with characteristic "wrist drop".

Additional Health Hazard Information:

Antimony trioxide 1309-64-4 Can cause eye irritation. Can cause skin irritation. Symptoms may include redness and burning of skin, and other skin damage. Additional symptoms of skin contact may include: antimony measles (a red, pimply rash).

Additional Health Hazard Information:

Lead chromate 7758-97-6 Systemic effects include neurotoxic, teratogenic, fetotoxic and reproductive with abdominal pain, anemia, pallor, decreased hand grip strength with characteristic "wrist drop".

Additional Health Hazard Information:

Chrome yellow (Lead chromate pigment) 1344-37-2 Systemic effects include neurotoxic, teratogenic, fetotoxic and reproductive with abdominal pain, anemia, pallor, decreased hand grip strength with characteristic "wrist drop".

12. ECOLOGICAL INFORMATION

Persistence and degradability : Not readily biodegradable.

Environmental Toxicity : Adverse ecological impact is not known or expected under normal use.

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Bioaccumulation Potential : No data available
Additional advice : No data available

13. DISPOSAL CONSIDERATIONS

Product : Where possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
Contaminated packaging : Recycling is preferred when possible. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.

14. TRANSPORT INFORMATION

U.S. DOT Classification : Not regulated for transportation.
ICAO/IATA (air) : Not regulated for transportation.
IMO / IMDG (maritime) : Not regulated for transportation.

15. REGULATORY INFORMATION

US Regulations:

OSHA Status : Classified as hazardous based on components.
TSCA Status : All components of this product are listed on or exempt from the TSCA Inventory.

US. EPA CERCLA Hazardous Substances (40 CFR 302)

Not applicable

California Proposition 65 : WARNING! This product contains a chemical known to the State of California to cause cancer., WARNING! This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

SARA Title III Section 302 Extremely Hazardous Substance

Unless specific chemicals are identified under this section, this product is Not Applicable under this regulation

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SARA Title III Section 313 Toxic Chemicals:

Unless specific chemicals are identified under this section, this product is Not Applicable under this regulation

| Chemical Name | CAS-No. | Weight % |
|---|-----------|---------------|
| ANTIMONY COMPOUNDS | 1309-64-4 | 1.00 - 5.00 |
| CHROMIUM VI COMPOUNDSLEAD COMPOUNDS, INORGANICLEAD COMPOUNDSLEAD COMPOUNDS, INORGANIC | 1344-37-2 | 30.00 - 60.00 |
| CHROMIUM VI COMPOUNDSLEAD COMPOUNDSLEAD COMPOUNDS, INORGANIC | 7758-97-6 | 1.00 - 5.00 |
| LEAD COMPOUNDS, INORGANICLEAD COMPOUNDSLEAD COMPOUNDS, INORGANIC | 7446-14-2 | 0.10 - 1.00 |

Canadian Regulations:

National Pollutant Release Inventory (NPRI)

| Chemical Name | CAS-No. | Weight % | NPRI ID# |
|---------------------------------------|------------|---------------|----------|
| Antimony trioxide | 1309-64-4 | 1.00 - 5.00 | 17 |
| Chrome yellow (Lead chromate pigment) | 1344-37-2 | 30.00 - 60.00 | 235 |
| | | 30.00 - 60.00 | 236 |
| Lead chromate | 7758-97-6 | 1.00 - 5.00 | 235 |
| | | 1.00 - 5.00 | 236 |
| Lead sulfate | 7446-14-2 | 0.10 - 1.00 | 236 |
| Phthalocyanine blue | 147-14-8 | 0.10 - 1.00 | 71 |
| Pigment green 36 | 14302-13-7 | 5.00 - 10.00 | 71 |

WHMIS Classification : D2A

WHMIS Ingredient Disclosure List

| |
|------------|
| CAS-No. |
| 1309-64-4 |
| 1344-37-2 |
| 7758-97-6 |
| 14302-13-7 |

DSL : All components of this product are on the Canadian Domestic Substances List (DSL) or are exempt.

National Inventories:

Australia AICS : Not determined

China IECS : Not determined

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Europe EINECS : Not determined

Japan ENCS : Not determined

Korea KECI : Not determined

Philippines PICCS : Not determined

16. OTHER INFORMATION

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.