

**POLYONE CORPORATION****MATERIAL SAFETY DATA SHEET****STAN-TONE VCP-14712 ORANGE**Version Number 1.0  
Revision Date 10/25/2006Page 1 of 9  
Print Date 11/24/2011**1. PRODUCT AND COMPANY IDENTIFICATION****POLYONE CORPORATION**  
33587 Walker Road, Avon Lake, OH 44012Telephone : Product Stewardship (770) 271-5902  
Emergency telephone : **CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure  
number or accident).**Product name : STAN-TONE VCP-14712 ORANGE  
Product code : CC00039111  
Chemical Name : Mixture  
CAS-No. : Mixture  
Product Use : Industrial Applications**2. COMPOSITION/INFORMATION ON INGREDIENTS**

Components	CAS-No.	Weight %
Miscellaneous Cadmium Compounds	Not Available	0.1 - 1
Antimony trioxide	1309-64-4	10 - 30
Lead chromate	7758-97-6	10 - 30
Lead sulfate	7446-14-2	10 - 30
Molybdate orange (Lead chromate pigment)	12656-85-8	10 - 30

**3. HAZARDS IDENTIFICATION****EMERGENCY OVERVIEW**

This mixture has not been evaluated as a whole for health effects. Information provided on health effects of this product is based on the individual components. However, some vapors or contaminants may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. See sections 8 and 11 for special precautions.

**POTENTIAL HEALTH EFFECTS****Routes of Exposure:** : Inhalation, Skin contact, Ingestion**Acute exposure**Inhalation : Resin particles, like other inert materials, can be mechanically irritating.  
Ingestion : May be harmful if swallowed.  
Eyes : Particulates, like other inert materials can be mechanically irritating.  
Skin : Experience shows no unusual dermatitis hazard from routine handling.**Chronic exposure** : Refer to Section 11 for Toxicological Information.

**POLYONE CORPORATION**

**MATERIAL SAFETY DATA SHEET**

**STAN-TONE VCP-14712 ORANGE**

Version Number 1.0  
Revision Date 10/25/2006

Page 2 of 9  
Print Date 11/24/2011

**Medical Conditions** : None known.  
**Aggravated by Exposure:**

**4. FIRST AID MEASURES**

**Inhalation** : Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice.

**Ingestion** : Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.

**Eyes** : Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If eye irritation persists, seek medical attention.

**Skin** : Wash off with soap and plenty of water. If skin irritation persists seek medical attention.

**5. FIRE-FIGHTING MEASURES**

**Flash point** : Not applicable

**Flammable Limits**  
Upper explosion limit : Not applicable  
Lower explosion limit : Not applicable

**Autoignition temperature** : Not relevant

**Suitable extinguishing media** : Carbon dioxide blanket, water spray, dry powder, foamnone.

**Special Fire Fighting Procedures** : Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants.

**Unusual Fire/Explosion Hazards** : May emit Hydrogen Chloride (HCl) or Carbon Monoxide (CO) under fire conditions. Carbon dioxide (CO<sub>2</sub>), carbon monoxide (CO), oxides of nitrogen (NO<sub>x</sub>), other hazardous materials, and smoke are all possible.

**6. ACCIDENTAL RELEASE MEASURES**

**Personal precautions** : Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.

**Environmental precautions** : Should not be released into the environment. The product should not be allowed to enter drains, water courses or the soil.

**Methods for cleaning up** : Clean up promptly by sweeping or vacuum. Package all material in plastic, cardboard or metal containers for disposal. Refer to Section 13 of this MSDS for proper disposal methods.

**7. HANDLING AND STORAGE**

**POLYONE CORPORATION**

**MATERIAL SAFETY DATA SHEET**

**STAN-TONE VCP-14712 ORANGE**

Version Number 1.0  
Revision Date 10/25/2006

Page 3 of 9  
Print Date 11/24/2011

- Handling : Take measures to prevent the build up of electrostatic charge. Heat only in areas with appropriate exhaust ventilation. Processing fume condensates may contain combustible or toxic residue. Periodically clean hoods, ducts, and other surfaces to minimize accumulation of these materials.
- Storage : Keep containers dry and tightly closed to avoid moisture absorption and contamination. Keep in a dry, cool place.

**8. EXPOSURE CONTROLS / PERSONAL PROTECTION**

- Respiratory protection : No personal respiratory protective equipment normally required. If dusty conditions occur wear appropriate respiratory protection.
- Eye/Face Protection : Safety glasses with side-shields.
- Hand protection : Protective gloves.
- Skin and body protection : Long sleeved clothing.
- Additional Protective Measures : Safety shoes.
- General Hygiene Considerations : Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.
- Engineering measures : Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery.

Exposure limit(s)

**POLYONE CORPORATION**

**MATERIAL SAFETY DATA SHEET**

**STAN-TONE VCP-14712 ORANGE**

Version Number 1.0  
Revision Date 10/25/2006

Page 4 of 9  
Print Date 11/24/2011

Components	Value	Exposure time	Exposure type	List:	
Antimony trioxide	0.5 mg/m3	PEL:	as Sb	OSHA Z1	
	0.5 mg/m3	Time Weighted Average (TWA):	as Sb	ACGIH	
Lead chromate	0.012 mg/m3	Time Weighted Average (TWA):	as Cr	ACGIH	
	0.05 mg/m3	Time Weighted Average (TWA):	as Pb	ACGIH	
	0.005 mg/m3	Time Weighted Average (TWA):		OSHA	
	0.0025 mg/m3	OSHA Action level:		OSHA	
	0.1 mg/m3	Ceiling Limit Value:		OSHA Z2	
	0.01 mg/m3	Time Weighted Average (TWA):		MX OEL	
	1 mg/m3	PEL:	as Cr	OSHA Z1	
	0.05 mg/m3	Time Weighted Average (TWA):		OSHA	
	0.03 mg/m3	OSHA Action level:		OSHA	
	0.15 mg/m3	Time Weighted Average (TWA):	Dust and fume. as Pb	MX OEL	
	Lead sulfate	0.05 mg/m3	Time Weighted Average (TWA):	as Pb	OSHA
		0.03 mg/m3	OSHA Action level:	as Pb	OSHA
0.05 mg/m3		Time Weighted Average (TWA):	as Pb	ACGIH	
0.15 mg/m3		Time Weighted Average (TWA):	Dust and fume. as Pb	MX OEL	
Molybdate orange (Lead chromate pigment)	0.005 mg/m3	Time Weighted Average (TWA):		OSHA	
	0.0025 mg/m3	OSHA Action level:		OSHA	
	0.1 mg/m3	Ceiling Limit Value:		OSHA Z2	
	0.01 mg/m3	Time Weighted Average (TWA):	as Cr	ACGIH	
	0.01 mg/m3	Time Weighted Average (TWA):		MX OEL	
	1 mg/m3	PEL:	as Cr	OSHA Z1	
	10 mg/m3	Time Weighted Average (TWA):	Inhalable fraction. as Mo	ACGIH	
	3 mg/m3	Time Weighted Average (TWA):	Respirable fraction. as Mo	ACGIH	
	15 mg/m3	PEL:	Total dust. as Mo	OSHA Z1	
	10 mg/m3	Time Weighted Average (TWA):	as Mo	MX OEL	

**POLYONE CORPORATION**

**MATERIAL SAFETY DATA SHEET**

**STAN-TONE VCP-14712 ORANGE**

Version Number 1.0  
Revision Date 10/25/2006

Page 5 of 9  
Print Date 11/24/2011

	20 mg/m3	Short Term Exposure Limit (STEL):	as Mo	MX OEL
	0.05 mg/m3	Time Weighted Average (TWA):	as Pb	ACGIH
	0.05 mg/m3	Time Weighted Average (TWA):		OSHA
	0.03 mg/m3	OSHA Action level:		OSHA
	0.15 mg/m3	Time Weighted Average (TWA):	Dust and fume. as Pb	MX OEL
Miscellaneous Cadmium Compounds	0.01 mg/m3	Time Weighted Average (TWA):	Inhalable fraction. as Cd	ACGIH
	0.002 mg/m3	Time Weighted Average (TWA):	Respirable fraction. as Cd	ACGIH
	0.005 mg/m3	Time Weighted Average (TWA):	Total dust.	OSHA

**9. PHYSICAL AND CHEMICAL PROPERTIES**

Form	: Solid	Evaporation rate	: Not applicable
Appearance	: powder, granular	Specific Gravity:	: Not determined
Color	: ORANGE	Bulk density	: Not determined
Odor	: Very faint	Vapor pressure	: Not applicable
Melting point/range	: Not determined	Vapour density	: Not applicable
Boiling Point:	: Not applicable	pH	: Not applicable
Water solubility	: Insoluble		

**10. STABILITY AND REACTIVITY**

Stability	: Stable.
Hazardous Polymerization	: Will not occur.
Conditions to avoid	: To avoid thermal decomposition, do not overheat. Keep away from oxidizing agents and open flame.
Incompatible Materials	: Incompatible with strong acids and oxidizing agents., Avoid contact with acetal homopolymers and acetal copolymers during processing.
Hazardous decomposition products	: Carbon dioxide (CO <sub>2</sub> ), carbon monoxide (CO), oxides of nitrogen (NO <sub>x</sub> ), hydrogen chloride (HCl), other hazardous materials, and smoke are all possible. Prolonged heating (approximately 30 minutes or more) above 392 °F (200 °C) or short term heating at 482 °F (250 °C) may result in product decomposition and evolution of carbon monoxide and hydrogen chloride.

**11. TOXICOLOGICAL INFORMATION**

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

**POLYONE CORPORATION**

**MATERIAL SAFETY DATA SHEET**

**STAN-TONE VCP-14712 ORANGE**

Version Number 1.0  
Revision Date 10/25/2006

Page 6 of 9  
Print Date 11/24/2011

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
Not Available	Miscellaneous Cadmium Compounds	Systemic effects	Respiratory system, blood and blood forming system, reproductive system.
1309-64-4	Antimony trioxide	Systemic effects	Eyes, Respiratory system.
		sensitizer	Skin.
7758-97-6	Lead chromate	Systemic effects	central nervous system (CNS), reproductive system.
7446-14-2	Lead sulfate	Corrosive	Skin.
12656-85-8	Molybdate orange (Lead chromate pigment)	Irritant	Eyes, Skin.
		Systemic effects	central nervous system (CNS), reproductive system.

LC50 / LD50

This product contains the following components which, in their pure form, have the following toxicity data:

CAS-No.	Chemical Name	Route	Value	Species
1309-64-4	Antimony trioxide	Oral LD50	> 34,600 mg/kg	rat
7758-97-6	Lead chromate	Oral LD50	> 12 gm/kg	mouse

Carcinogenicity

This product contains the following components which, in their pure form, have the following carcinogenicity data:

CAS-No.	Chemical Name	OSHA	IARC	NTP
Not Available	Miscellaneous Cadmium Compounds	no	1	1
1309-64-4	Antimony trioxide	no	2B	no
7758-97-6	Lead chromate	yes	1	no
7446-14-2	Lead sulfate	no	2A	no
12656-85-8	Molybdate orange (Lead chromate pigment)	yes	1	no

IARC Carcinogen Classifications:

- 1 - The component is carcinogenic to humans.
- 2A - The component is probably carcinogenic to humans.
- 2B - The component is possibly carcinogenic to humans.

NTP Carcinogen Classifications:

- 1 - The component is known to be a human carcinogen.
- 2 - The component is reasonably anticipated to be a human carcinogen.

**Additional Health Hazard Information:**

**Miscellaneous Cadmium Compounds Not Available Can produce rapid and sometimes fatal pulmonary edema. Chronic absorption leads to liver and kidney damage.**

**POLYONE CORPORATION**

**MATERIAL SAFETY DATA SHEET**

**STAN-TONE VCP-14712 ORANGE**

Version Number 1.0  
Revision Date 10/25/2006

Page 7 of 9  
Print Date 11/24/2011

**Additional Health Hazard Information:**

**Antimony trioxide 1309-64-4** Can cause eye irritation. Can cause skin irritation. Symptoms may include redness and burning of skin, and other skin damage. Additional symptoms of skin contact may include: antimony measles (a red, pimply rash).

**Additional Health Hazard Information:**

**Lead chromate 7758-97-6** Systemic effects include neurotoxic, teratogenic, fetotoxic and reproductive with abdominal pain, anemia, pallor, decreased hand grip strength with characteristic "wrist drop".

**Additional Health Hazard Information:**

**Lead sulfate 7446-14-2** Systemic effects include neurotoxic, teratogenic, fetotoxic and reproductive with abdominal pain, anemia, pallor, decreased hand grip strength with characteristic "wrist drop".

**Additional Health Hazard Information:**

**Molybdate orange (Lead chromate pigment) 12656-85-8** Systemic effects include neurotoxic, teratogenic, fetotoxic and reproductive with abdominal pain, anemia, pallor, decreased hand grip strength with characteristic "wrist drop".

**12. ECOLOGICAL INFORMATION**

- Persistence and degradability : Not readily biodegradable.
- Environmental Toxicity : Adverse ecological impact is not known or expected under normal use.
- Bioaccumulation Potential : No data available
- Additional advice : No data available

**13. DISPOSAL CONSIDERATIONS**

- Product : Where possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
- Contaminated packaging : Recycling is preferred when possible. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.

**14. TRANSPORT INFORMATION**

- U.S. DOT Classification : Not regulated for transportation.
- ICAO/IATA (air) : Not regulated for transportation.
- IMO / IMDG (maritime) : Not regulated for transportation.

**POLYONE CORPORATION**

**MATERIAL SAFETY DATA SHEET**

**STAN-TONE VCP-14712 ORANGE**

Version Number 1.0  
Revision Date 10/25/2006

Page 8 of 9  
Print Date 11/24/2011

**15. REGULATORY INFORMATION**

US Regulations:

OSHA Status : Classified as hazardous based on components.

TSCA Status : All components of this product are listed on or exempt from the TSCA Inventory.

US. EPA CERCLA Hazardous Substances (40 CFR 302)

Chemical Name	CAS-No.	RQ for component	RQ for Mixture/Product
Lead sulfate	7446-14-2	010 lbs	68 LB

California Proposition 65 : WARNING! This product contains a chemical known to the State of California to cause cancer., WARNING! This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

SARA Title III Section 302 Extremely Hazardous Substance

Unless specific chemicals are identified under this section, this product is Not Applicable under this regulation

SARA Title III Section 313 Toxic Chemicals:

Unless specific chemicals are identified under this section, this product is Not Applicable under this regulation

Chemical Name	CAS-No.	Weight %
ANTIMONY COMPOUNDS	1309-64-4	10.00 - 30.00
CHROMIUM VI COMPOUNDSLEAD COMPOUNDS, INORGANIC	7758-97-6	10.00 - 30.00
LEAD COMPOUNDS, INORGANICLEAD COMPOUNDS, INORGANIC	7446-14-2	10.00 - 30.00
CHROMIUM VI COMPOUNDSLEAD COMPOUNDS, INORGANIC	12656-85-8	10.00 - 30.00

Canadian Regulations:

National Pollutant Release Inventory (NPRI)

Chemical Name	CAS-No.	Weight %	NPRI ID#
Antimony trioxide	1309-64-4	10.00 - 30.00	17
Lead chromate	7758-97-6	10.00 - 30.00	235
		10.00 - 30.00	236



**POLYONE CORPORATION**

**MATERIAL SAFETY DATA SHEET**

**STAN-TONE VCP-14712 ORANGE**

Version Number 1.0  
Revision Date 10/25/2006

Page 9 of 9  
Print Date 11/24/2011

Lead sulfate	7446-14-2	10.00 - 30.00	236
Molybdate orange (Lead chromate pigment)	12656-85-8	10.00 - 30.00	235
		10.00 - 30.00	236

WHMIS Classification : D2A

WHMIS Ingredient Disclosure List

CAS-No.
1309-64-4
7758-97-6
7446-14-2
12656-85-8

DSL : All components of this product are on the Canadian Domestic Substances List (DSL) or are exempt.

National Inventories:

- Australia AICS : Not determined
- China IECS : Not determined
- Europe EINECS : Not determined
- Japan ENCS : Not determined
- Korea KECI : Not determined
- Philippines PICCS : Not determined

**16. OTHER INFORMATION**

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.