MATERIAL SAFETY DATA SHEET BROWN PEARL(dyes)

Version Number 1.2 Revision Date 01/28/2005

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1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION 33587 Walker Road, Avon Lake, OH 44012

| Telephone Emergency telephone number | : | Product Stewardship (770) 271-5902 CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident). |
|--|---|---|
| Product name | : | BROWN PEARL(dyes) |
| Product code | : | CC10034228 |
| Chemical Name | : | Mixture |
| CAS-No. | : | Mixture |
| Product Use | : | Industrial Applications |

2. COMPOSITION/INFORMATION ON REGULATED INGREDIENTS

| Components | CAS-No. | Weight % |
|--|------------|----------|
| 8-Oxa-3,5-dithia-4-stannatetradecanoic acid, | 57583-35-4 | 1 - 5 |
| 10-ethyl-4,4-dimethyl-7-oxo-, 2-ethylhexyl | | |
| ester | | |
| Iron oxide | 1309-37-1 | 1 - 5 |
| Mica | 12001-26-2 | 1 - 5 |
| Titanium dioxide | 13463-67-7 | 1 - 5 |

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole. Information provided on the health effects of this product is based on individual components. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure.

POTENTIAL HEALTH EFFECTS

| Routes of Exposure: | : Inhalation, Ingestion, Skin contact |
|---------------------|--|
| Acute exposure | |
| Inhalation | : Particulates, like other inert materials can be mechanically irritating. Excessive inhalation of product vapors, especially during heating or processing, may be irritating to respiratory system. |
| Ingestion | : May be harmful if swallowed. |
| Eyes Skin | Particulates, like other inert materials can be mechanically irritating.Experience shows no unusual dermatitis hazard from routine handling. |

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| Medical Conditions : None known. Aggravated by Exposure: : | | |
|--|---|--|
| | 4. FIRST AID MEASURES | |
| Inhalation | : Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice. | |
| Ingestion | : Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice. | |
| Eyes | : Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If eye irritation persists, seek medical attention. | |
| Skin | : Wash off with soap and plenty of water. If skin irritation persists see medical attention. | |
| | 5. FIRE-FIGHTING MEASURES | |
| Flash point | : Not applicable | |
| Flammable Limits | | |
| Upper explosion limit | : Not applicable | |
| Lower explosion limit | : Not applicable | |
| Autoignition temperature | : Not applicable | |
| Suitable extinguishing media | : Carbon dioxide blanket, water spray, dry powder, foamnone. | |
| Special Fire Fighting | : Fullface self-contained breathing apparatus (SCBA) used in positive | |
| Procedures | pressure mode should be worn to prevent inhalation of airborne | |
| | contaminants. | |
| Unusual Fire/Explosion | : Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen | |
| Hazards | (NOx), other hazardous materials, and smoke are all possible. May emit Hydrogen Chloride (HCl) or Carbon Monoxide (CO) under fire conditions. | |
| | 6. ACCIDENTAL RELEASE MEASURES | |
| Personal precautions | : Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls. | |
| Environmental precautions | : Should not be released into the environment. The product should not be allowed to enter drains, water courses or the soil. | |
| Methods for cleaning up | : Clean up promptly by sweeping or vacuum. Package all material in plastic, cardboard or metal containers for disposal. Refer to Section 1: of this MSDS for proper disposal methods. | |

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| Handling | : | Take measures to prevent the build up of electrostatic charge. Heat only in areas with appropriate exhaust ventilation. | |
|-----------------------------------|-------|--|--|
| Storage | : | Keep containers dry and tightly closed to avoid moisture absorption and contamination. Keep in a dry, cool place. | |
| 8. EXF | POSUI | RE CONTROLS / PERSONAL PROTECTION | |
| Respiratory protection | : | No personal respiratory protective equipment normally required. | |
| Eye/Face Protection | : | Safety glasses with side-shields. | |
| Hand protection | : | Protective gloves. | |
| Skin and body protection | : | Long sleeved clothing. | |
| Additional Protective Measures | : | Safety shoes. | |
| General Hygiene Considerations | : | Handle in accordance with good industrial hygiene and safety practice Wash hands before breaks and at the end of workday. | |
| Engineering measures | : | Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery. | |

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| Components | Value | Exposure time | Exposure type | List: |
|---|----------------|-----------------------------------|----------------------|---------|
| 8-Oxa-3,5-dithia-4-sta nnatetradecanoic acid, 10-ethyl-4,4-dimethyl- 7-oxo-, 2-ethylhexyl ester | 0.1 mg/m3 PEL: | | as Sn | OSHA Z1 |
| | 0.1 mg/m3 | Time Weighted Average (TWA): | as Sn | ACGIH |
| | 0.2 mg/m3 | Short Term Exposure Limit (STEL): | as Sn | ACGIH |
| Iron oxide | 5 mg/m3 | Time Weighted Average (TWA): | Dust and fume. as Fe | ACGIH |
| Mica | 20 mppcf | PEL: | Total dust. | OSHA |
| | 3 mg/m3 | Time Weighted Average (TWA): | Respirable fraction. | ACGIH |
| Titanium dioxide | 10 mg/m3 | Time Weighted Average (TWA): | | ACGIH |
| | 15 mg/m3 | PEL: | Total dust. | OSHA Z1 |

9. PHYSICAL AND CHEMICAL PROPERTIES

| Form |
|---------------------|
| Appearance |
| Color |
| Odor |
| Melting point/range |
| Boiling Point: |
| Water solubility |

Solid
Pellets
BROWN
Very faint
Not determined
Not applicable
Insoluble

Evaporation rate Specific Gravity: Bulk density Vapor pressure Vapour density pH Not applicable
Not determined
Not established
Not applicable
Not applicable
Not applicable
Not applicable

10. STABILITY AND REACTIVITY

| Stability Hazardous Polymerization Conditions to avoid | : : : | Stable. Will not occur. Keep away from oxidizing agents and open flame. To avoid thermal decomposition, do not overheat. |
|--|-------------|--|
| Incompatible Materials | : | Avoid contact with strong oxidizers. Also, avoid contact with acetal or acetal copolymers and with amine containing materials during processing. At processing conditions, these materials are mutually destructive and involve rapid degradation. Thoroughly purge and mechanically clean processing equipment to avoid even trace quantities of these materials from coming in contact with each other. Prevent cross contamination of feedstocks. |
| Hazardous decomposition products | : | Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), hydrogen chloride (HCl), other hazardous materials, and smoke are all possible. Prolonged heating (approximately 30 minutes or more) above 392 °F (200 °C) or short term heating at 482 °F (250 |

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°C) may result in product decomposition and evolution of carbon monoxide and hydrogen chloride.

11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

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This product contains the following components which in their pure form have the following characteristics:

| CAS-No. | Chemical Name | Effect | Target Organ |
|------------|--|------------------|---------------------|
| 57583-35-4 | 8-Oxa-3,5-dithia-4-stannat etradecanoic acid, 10-ethyl-4,4-dimethyl-7-o xo-, 2-ethylhexyl ester | Irritant | Eyes, Skin. |
| 1309-37-1 | Iron oxide | Systemic effects | Respiratory system. |
| 12001-26-2 | Mica | Systemic effects | Respiratory system. |
| 13463-67-7 | Titanium dioxide | Systemic effects | Respiratory system. |

| | 12. ECOLOGICAL INFORMATION |
|-------------------------------|---|
| Persistence and degradability | : Not readily biodegradable. |
| Environmental Toxicity | : Chemicals are not readily available as they are bound within the polymer matrix. |
| Bioaccumulation Potential | : Chemicals are not readily available as they are bound within the polymer matrix. |
| Additional advice | : No data available |
| | 13. DISPOSAL CONSIDERATIONS |
| Product | : Like most thermoplastic plastics the product can be recycled. Where possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations. |
| Contaminated packaging | : Recycling is preferred when possible. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations. |
| | 14. TRANSPORT INFORMATION |
| U.S. DOT Classification | : Not regulated for transportation. |

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| ICAO/IATA (air) | : Refer to specific regulation. |
| IMO / IMDG (maritime) | : Refer to specific regulation. |
| | 15. REGULATORY INFORMATION |
| US Regulations: | |
| OSHA Status | : Classified as hazardous based on components. |
| TSCA Status | : All components of this product are listed on or exempt from the TSCA Inventory. |
| US. EPA CERCLA Hazardo | bus Substances (40 CFR 302) |
| Not applicable | |
| | on : WARNING! This product contains a chemical known to the State of California to cause cancer. Extremely Hazardous Substance |
| Not applicable SARA Title III Section 313 | Toxic Chemicals: |
| Not applicable Canadian Regulations: | |
| National Pollutant Re | elease Inventory (NPRI) |
| Not applicable | |
| WHMIS Classification | on : D2B |
| WHMIS Ingredient I | Disclosure List |
| CAS-No. 57583-35-4 1309-37-1 12001-26-2 | |
| DSL | : All components of this product are on the Canadian Domestic Substances List (DSL) or are exempt. |
| National Inventories: | |
| Australia AICS | : Not determined |

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| China IECS | : | Not determined |
|-------------------|---|----------------|
| Europe EINECS | : | Not determined |
| Japan ENCS | : | Not determined |
| Korea KECI | : | Not determined |
| Philippines PICCS | : | Not determined |
| | | |

16. OTHER INFORMATION

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material when used in combination with any other materials and/or in any particular process or processing conditions.