MATERIAL SAFETY DATA SHEET **ORANGE 810U V1**

Version Number 1.0 Revision Date 01/14/2005

Page 1 of 6 Print Date 11/17/2011

1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION 33587 Walker Road, Avon Lake, OH 44012

| Telephone Emergency telephone number | : | Product Stewardship (770) 271-5902 CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident). |
|--|---|---|
| Product name | : | ORANGE 810U V1 |
| Product code | : | CC10063714 |
| Chemical Name | : | Mixture |
| CAS-No. | : | Mixture |
| Product Use | : | Industrial Applications |

2. COMPOSITION/INFORMATION ON REGULATED INGREDIENTS

| Components | CAS-No. | Weight % |
|-------------------|-----------|----------|
| Silica, amorphous | 7631-86-9 | 1 - 5 |

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole. Information provided on the health effects of this product is based on individual components. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure.

POTENTIAL HEALTH EFFECTS

| Routes of Exposure: | : Inhalation, Ingestion, Skin contact |
|---|---|
| Acute exposure | |
| Inhalation Ingestion Eyes | Resin particles, like other inert materials, can be mechanically irritating. May be harmful if swallowed. Resin particles, like other inert materials, are mechanically irritating to eyes. |
| Skin | : Experience shows no unusual dermatitis hazard from routine handling. |
| Chronic exposure | : Refer to Section 11 for Toxicological Information. |
| Medical Conditions Aggravated by Exposure: | : None known. |



MATERIAL SAFETY DATA SHEET **ORANGE 810U V1**

Version Number 1.0 Revision Date 01/14/2005 Page 2 of 6 Print Date 11/17/2011

| | 4. FIRST AID MEASURES |
|--|--|
| Inhalation | : Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases o doubt seek medical advice. |
| Ingestion | : Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice. |
| Eyes | : Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If eye irritation persists, seek medical attention. |
| Skin | : Wash off with soap and plenty of water. If skin irritation persists see medical attention. |
| | 5. FIRE-FIGHTING MEASURES |
| Flash point | : Not applicable |
| Flammable Limits Upper explosion limit Lower explosion limit Autoignition temperature Suitable extinguishing media | Not applicable Not applicable Not applicable Carbon dioxide blanket, water spray, dry powder, foamnone. |
| Special Fire Fighting Procedures Unusual Fire/Explosion | Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants. Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen |
| Hazards | (NOx), other hazardous materials, and smoke are all possible. |
| | 6. ACCIDENTAL RELEASE MEASURES |
| Personal precautions | : Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls. |
| Environmental precautions | : Should not be released into the environment. The product should not be allowed to enter drains, water courses or the soil. |
| Methods for cleaning up | : Clean up promptly by sweeping or vacuum. Package all material in plastic, cardboard or metal containers for disposal. Refer to Section 1 of this MSDS for proper disposal methods. |
| | 7. HANDLING AND STORAGE |
| Handling | : Take measures to prevent the build up of electrostatic charge. Heat only in areas with appropriate exhaust ventilation. |
| Storage | : Keep containers dry and tightly closed to avoid moisture absorption |

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MATERIAL SAFETY DATA SHEET ORANGE 810U V1

Version Number 1.0 Revision Date 01/14/2005 Page 3 of 6 Print Date 11/17/2011

| 8. E | XPOSURE | CONTROLS / PERSO | NAL PR | OTECTION | | |
|-----------------------------------|----------------------|---|------------|-----------------|---------|---------------|
| Respiratory protection | : N | lo personal respiratory pr | rotective | equipment norma | ally re | quired. |
| Eye/Face Protection | : S | : Safety glasses with side-shields. | | | | |
| Hand protection | : Protective gloves. | | | | | |
| Skin and body protection | : L | : Long sleeved clothing. | | | | |
| Additional Protective Measures | : S | afety shoes. | | | | |
| General Hygiene Considerations | | andle in accordance with Vash hands before breaks | | | | fety practice |
| Engineering measures | | leat only in areas with ap ppropriate exhaust ventil | | | ion. F | Provide |
| Exposure limit(s) | | | | | | |
| Components | Value | Exposure time | | Exposure type | | List: |
| Silica, amorphous | 20 mppcf | PEL: | | Total dust. | | OSHA |
| | 20 mppcf | PEL: | | Total dust. | | Z3 |
| | 10 mg/m3 | Time Weighted Avera (TWA): | age | | | ACGIH |
| | 9. PHYSIC | CAL AND CHEMICAL | L PROPI | ERTIES | | |
| Form | : Solid | I F | Evaporati | on rate | Not a | pplicable |
| Appearance | : Pelle | | Specific C | | | letermined |
| Color | | | Bulk dens | | | stablished |
| Odor | : Very | | Vapor pre | | | pplicable |
| Melting point/range | | | Vapour de | | | pplicable |
| Boiling Point: | : Not a | | рН | | | pplicable |
| Water solubility | : Insol | uble | | | | |
| | 10. 8 | STABILITY AND REA | CTIVIT | Y | | |
| Stability | : S | table. | | | | |
| Hazardous Polymerization | n : W | Vill not occur. | | | | |
| Conditions to avoid | | eep away from oxidizing ecomposition, do not over | | and open flame. | To av | oid thermal |
| | | | | | | |

3/6



MATERIAL SAFETY DATA SHEET **ORANGE 810U V1**

Version Number 1.0 Revision Date 01/14/2005

Page 4 of 6 Print Date 11/17/2011

Hazardous decomposition products

: Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible.

11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

| CAS-No. | Chemical Name | Effect | Target Organ |
|-----------|-------------------|----------|---------------------------|
| 7631-86-9 | Silica, amorphous | Irritant | Eyes, Respiratory system. |

| | 12. ECOLOGICAL INFORMATION |
|-----------------------------------|--|
| Persistence and degradability | : Not readily biodegradable. |
| Environmental Toxicity | : Chemicals are not readily available as they are bound within the polymer matrix. |
| Bioaccumulation Potential | : Chemicals are not readily available as they are bound within the polymer matrix. |
| Additional advice | : No data available |
| | 13. DISPOSAL CONSIDERATIONS |
| Product Contaminated packaging | Like most thermoplastic plastics the product can be recycled. Where possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations. Recycling is preferred when possible. The generator of waste materia has the responsibility for proper waste classification, transportation |
| | and disposal in accordance with applicable federal, state/provincial and local regulations. |
| | 14. TRANSPORT INFORMATION |
| U.S. DOT Classification | : Not regulated for transportation. |
| ICAO/IATA (air) | : Refer to specific regulation. |
| IMO / IMDG (maritime) | : Refer to specific regulation. |
| | 15. REGULATORY INFORMATION |

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MATERIAL SAFETY DATA SHEET **ORANGE 810U V1**

| ion Number 1.0 sion Date 01/14/2005 | | | | Prir | nt Date | Page : 11/17/ |
|--|------------------|---|----------------------|----------------|-----------|------------------|
| US Regulations: | | | | | | |
| OSHA Status | : | Classified as hazardo | us based on comp | onents. | | |
| TSCA Status | : | All components of th Inventory. | is product are liste | ed on or exemp | pt from t | he TSC |
| US. EPA CERCLA Hazardous | Sub | stances (40 CFR 302) | | | | |
| Not applicable | | | | | | |
| California Proposition 65 | : | This product does not | contain a substan | ce listed by C | alifornia | Prop 6 |
| SARA Title III Section 302 Ext | rem | ely Hazardous Substan | ce | | | |
| Not applicable SARA Title III Section 313 Tox | | | | | | |
| Canadian Regulations: National Pollutant Relea Chemical Name | se Ir | nventory (NPRI) | CAS-No. | Weight % | NPRI I | D# |
| Misc00005- Misc Zinc Cpe | d's | | Not Available | 0.23 | 241 | |
| WHMIS Classification | : | Not controlled. | | | | |
| DSL | : | DSL status has not b restricted by regulation | | Quantity use i | n Canada | a may t |
| National Inventories: | | | | | | |
| Australia AICS | : | Not determined | | | | |
| | | | | | | |
| China IECS | : | Not determined | | | | |
| China IECS Europe EINECS | : | Not determined | | | | |
| | : : : | | | | | |
| Europe EINECS | : : : | Not determined | | | | |
| Europe EINECS Japan ENCS | : : : : | Not determined Not determined | | | | |

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MATERIAL SAFETY DATA SHEET ORANGE 810U V1

Version Number 1.0 Revision Date 01/14/2005 Page 6 of 6 Print Date 11/17/2011

16. OTHER INFORMATION

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material when used in combination with any other materials and/or in any particular process or processing conditions.