MATERIAL SAFETY DATA SHEET

METALLIC GREEN

Version Number 1.0 Revision Date 03/04/2005

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1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION 33587 Walker Road, Avon Lake, OH 44012

| Telephone:Emergency telephone:number | | Product Stewardship (770) 271-5902 CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident). |
|--------------------------------------|---|---|
| Product name | : | METALLIC GREEN |
| Product code | : | CC10066532 |
| Chemical Name | : | Mixture |
| CAS-No. | : | Mixture |
| Product Use | : | Industrial Applications |

2. COMPOSITION/INFORMATION ON REGULATED INGREDIENTS

| Components | CAS-No. | Weight % |
|--------------|-----------|----------|
| Aluminum | 7429-90-5 | 1 - 5 |
| Carbon black | 1333-86-4 | 1 - 5 |

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole. Information provided on the health effects of this product is based on individual components. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure.

POTENTIAL HEALTH EFFECTS

| Routes of Exposure: | : Inhalation, Ingestion, Skin contact |
|---|---|
| Acute exposure | |
| Inhalation Ingestion Eyes | Resin particles, like other inert materials, can be mechanically irritating. May be harmful if swallowed. Resin particles, like other inert materials, are mechanically irritating to eyes. |
| Skin | : Experience shows no unusual dermatitis hazard from routine handling. |
| Chronic exposure | : Refer to Section 11 for Toxicological Information. |
| Medical Conditions Aggravated by Exposure: | : None known. |



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| | 4. FIRST AID MEASURES |
|--|--|
| Inhalation | : Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice. |
| Ingestion | : Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice. |
| Eyes | : Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If eye irritation persists, seek medical attention. |
| Skin | : Wash off with soap and plenty of water. If skin irritation persists seel medical attention. |
| | 5. FIRE-FIGHTING MEASURES |
| Flash point | : Not applicable |
| Flammable Limits Upper explosion limit Lower explosion limit Autoignition temperature Suitable extinguishing media | Not applicable Not applicable Not applicable Carbon dioxide blanket, water spray, dry powder, foamnone. |
| Special Fire Fighting Procedures Unusual Fire/Explosion Hazards | Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants. Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible. |
| | 6. ACCIDENTAL RELEASE MEASURES |
| Personal precautions | : Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls. |
| Environmental precautions | : Should not be released into the environment. The product should not be allowed to enter drains, water courses or the soil. |
| Methods for cleaning up | : Clean up promptly by sweeping or vacuum. Package all material in plastic, cardboard or metal containers for disposal. Refer to Section 13 of this MSDS for proper disposal methods. |
| | 7. HANDLING AND STORAGE |
| Handling | : Take measures to prevent the build up of electrostatic charge. Heat only in areas with appropriate exhaust ventilation. |
| Storage | : Keep containers dry and tightly closed to avoid moisture absorption |

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| 8. I | EXPOSURE | CONTROLS / PERSONAL | PROTECTION | |
|-----------------------------------|-----------|---|--------------------------------|--------------------------|
| Respiratory protection | : N | o personal respiratory protect | ive equipment normally r | equired. |
| Eye/Face Protection | : S | afety glasses with side-shields | 8. | |
| Hand protection | : P | rotective gloves. | | |
| Skin and body protection | : L | ong sleeved clothing. | | |
| Additional Protective Measures | : S | afety shoes. | | |
| General Hygiene Considerations | | andle in accordance with good Vash hands before breaks and | | afety practic |
| Engineering measures | | eat only in areas with appropriate exhaust ventilation | | Provide |
| Exposure limit(s) | | | | |
| Components | Value | Exposure time | Exposure type | List: |
| Aluminum | 10 mg/m3 | Time Weighted Average (TWA): | Dust. | ACGIH |
| | 15 mg/m3 | PEL: | Total dust. as Al | OSHA ZI |
| | 5 mg/m3 | PEL: | Respirable dust. as Al | OSHA ZI |
| Carbon black | 3.5 mg/m3 | Time Weighted Average (TWA): | Total dust. as carbon black | ACGIH |
| | 3.5 mg/m3 | PEL: | Total dust. as carbon black | OSHA ZI |
| | 9. PHYSIC | CAL AND CHEMICAL PRO | OPERTIES | |
| Form | : Solid | Evance Evance | oration rate : Not | applicable |
| Appearance | : Pelle | | | applicable determined |
| Color | : GRE | | | established |
| Odor | | faint Vapor | | applicable |
| Melting point/range | | | | applicable |
| Boiling Point: | | applicable pH | : Not | applicable |
| Water solubility | : Insol | uble | | |
| | 10. 8 | STABILITY AND REACTIV | VITY | |
| Stability | : S | table. | | |
| Hazardous Polymerizatio | n : W | Vill not occur. | | |
| | | | | |



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|--|---|--|
| Conditions to avoid | : | Keep away from oxidizing agents and open flame. To avoid thermal decomposition, do not overheat. |
| Incompatible Materials | : | Incompatible with strong acids and oxidizing agents. |
| Hazardous decomposition products | : | Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible. |

11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

| CAS-No. | Chemical Name | Effect | Target Organ |
|-----------|---------------|------------------|---------------------------------|
| 7429-90-5 | Aluminum | Irritant | Skin, Respiratory system. |
| | | Systemic effects | Eyes, Skin, Respiratory system. |
| 1333-86-4 | Carbon black | Systemic effects | Eyes, Respiratory system. |

LC50 / LD50

This product contains the following components which, in their pure form, have the following toxicity data:

| CAS-No. | Chemical Name | Route | Value | Species |
|-----------|---------------|-------------|---------------|---------|
| 1333-86-4 | Carbon black | Oral LD50 | >15,400 mg/kg | rat |
| | | Dermal LD50 | > 3 gm/kg | rabbit |

Additional Health Hazard Information:

Carbon black 1333-86-4 Carcinogenicity: Many inhalation toxicologists believe that the tumor response observed in the referenced rat studies is species specific and does not correlate to human exposure. However, the IARC evaluation in Monograph Volume 65, issued in April 1996 concluded that, "There is sufficient evidence in experimental animals for the carcinogenicity of carbon black". Based on this evaluation, along with their evaluation of inadequate evidence of carcinogenicity in humans, IARC's overall evaluation is that "Carbon Black is possibly carcinogenic to humans (Group 2B). The IARC 2B listing only pertains to airborne, unbound carbon black particles of respirable size. Carbon Black has not been listed as a carcinogen by the National Toxicology Program (NTP) or the Occupational Safety and Health Administration (OSHA). The National Institute of Occupational Safety and Health (NIOSH) criteria document on carbon black recommends that only carbon black with PAH (polynuclear aromatic hydrocarbon) levels greater than 0.1% be considered suspect carcinogens.

12. ECOLOGICAL INFORMATION

| Persistence and degradability | : | Not readily biodegradable. |
|-------------------------------|---|--|
| Environmental Toxicity | : | Chemicals are not readily available as they are bound within the polymer matrix. |
| Bioaccumulation Potential | : | Chemicals are not readily available as they are bound within the polymer matrix. |



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| | 13. DISPOSAL CONSIDERATIONS | | | | |
|--|---|--|--|--|--|
| Product | : Like most thermoplastic plastics the product can be recycled. Where possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations. | | | | |
| Contaminated packaging | : Recycling is preferred when possible. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations. | | | | |
| | 14. TRANSPORT INFORMATION | | | | |
| | | | | | |
| U.S. DOT Classification | : Not regulated for transportation. | | | | |
| ICAO/IATA (air) | : Refer to specific regulation. | | | | |
| IMO / IMDG (maritime) | : Refer to specific regulation. | | | | |
| | 15. REGULATORY INFORMATION | | | | |
| US Regulations: | | | | | |
| OSHA Status | : Classified as hazardous based on components. | | | | |
| TSCA Status | : All components of this product are listed on or exempt from the TSCA Inventory. | | | | |
| US. EPA CERCLA Hazardous | Substances (40 CFR 302) | | | | |
| Not applicable | | | | | |
| California Proposition 65 | : This product does not contain a substance listed by California Prop 65 | | | | |
| SARA Title III Section 302 Ext Not applicable | remely Hazardous Substance | | | | |
| SARA Title III Section 313 To: | cic Chemicals: | | | | |
| Chemical Name | CAS-No. Weight % | | | | |
| | | | | | |

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| Chemical Name | CAS-No. | Weight % |
|-------------------------|-----------|----------|
| ALUMINUM (FUME OR DUST) | 7429-90-5 | 4.40 |

Canadian Regulations:

| National Pollutant Release Inventory (NPRI) | | | |
|---|-----------|----------|----------|
| Chemical Name | CAS-No. | Weight % | NPRI ID# |
| Aluminum | 7429-90-5 | 4.40 | 12 |
| Phthalocyanine green | 1328-53-6 | 1.08 | 71 |

WHMIS Classification : D2A

WHMIS Ingredient Disclosure List

| CAS-No. | |
|-----------|--|
| 7429-90-5 | |
| 1333-86-4 | |
| 1328-53-6 | |

DSL

All components of this product are on the Canadian Domestic Substances List (DSL) or are exempt.

National Inventories:

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16. OTHER INFORMATION

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material when used in combination with any other materials and/or in any particular process or processing conditions.