### MATERIAL SAFETY DATA SHEET IRON ASH GREY 6201

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#### 1. PRODUCT AND COMPANY IDENTIFICATION

#### POLYONE CORPORATION 33587 Walker Road, Avon Lake, OH 44012

| Telephone:Emergency telephone:number | Product Stewardship (770) 271-5902<br>CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure<br>or accident). |
|--------------------------------------|-----------------------------------------------------------------------------------------------------------------------|
| Product name :                       | IRON ASH GREY 6201                                                                                                    |
| Product code :                       | CC10066848                                                                                                            |
| Chemical Name :                      | Mixture                                                                                                               |
| CAS-No. :                            | Mixture                                                                                                               |
| Product Use :                        | Industrial Applications                                                                                               |

### 2. COMPOSITION/INFORMATION ON REGULATED INGREDIENTS

| Components                     | CAS-No.    | Weight % |
|--------------------------------|------------|----------|
| Calcium carbonate              | 1317-65-3  | 1 - 5    |
| Carbon black                   | 1333-86-4  | 1 - 5    |
| Iron oxide                     | 1309-37-1  | 1 - 5    |
| Rutile, antimony chromium buff | 68186-90-3 | 1 - 5    |
| Titanium dioxide               | 13463-67-7 | 10 - 30  |

#### **3. HAZARDS IDENTIFICATION**

#### **EMERGENCY OVERVIEW**

This mixture has not been evaluated as a whole. Information provided on the health effects of this product is based on individual components. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure.

#### POTENTIAL HEALTH EFFECTS

| <b>Routes of Exposure:</b>              | : Inhalation, Ingestion, Skin contact                                                                                                                                                                                                                                                                           |
|-----------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Acute exposure                          |                                                                                                                                                                                                                                                                                                                 |
| Inhalation<br>Ingestion<br>Eyes<br>Skin | <ul> <li>Resin particles, like other inert materials, can be mechanically irritating.</li> <li>May be harmful if swallowed.</li> <li>Resin particles, like other inert materials, are mechanically irritating to eyes.</li> <li>Experience shows no unusual dermatitis bezard from routing bandling.</li> </ul> |
| Chronic exposure                        | <ul> <li>Experience shows no unusual dermatitis hazard from routine handling.</li> <li>Refer to Section 11 for Toxicological Information.</li> </ul>                                                                                                                                                            |



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| Medical Conditions<br>Aggravated by Exposure:                                                                                                           | : None known.                                                                                                                                                                                                                          |
|---------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|                                                                                                                                                         | 4. FIRST AID MEASURES                                                                                                                                                                                                                  |
| Inhalation                                                                                                                                              | : Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice.                                                                      |
| Ingestion                                                                                                                                               | : Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.                                                                                                                   |
| Eyes                                                                                                                                                    | : Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If eye irritation persists, seek medical attention.                                                                                         |
| Skin                                                                                                                                                    | : Wash off with soap and plenty of water. If skin irritation persists seel medical attention.                                                                                                                                          |
|                                                                                                                                                         | 5. FIRE-FIGHTING MEASURES                                                                                                                                                                                                              |
| Flash point                                                                                                                                             | : Not applicable                                                                                                                                                                                                                       |
| Flammable Limits<br>Upper explosion limit<br>Lower explosion limit<br>Autoignition temperature<br>Suitable extinguishing media<br>Special Fire Fighting | <ul> <li>Not applicable</li> <li>Not applicable</li> <li>Not applicable</li> <li>Carbon dioxide blanket, water spray, dry powder, foamnone.</li> <li>Fullface self-contained breathing apparatus (SCBA) used in positive</li> </ul>    |
| Procedures<br>Unusual Fire/Explosion<br>Hazards                                                                                                         | <ul> <li>pressure mode should be worn to prevent inhalation of airborne contaminants.</li> <li>Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible.</li> </ul> |
|                                                                                                                                                         | 6. ACCIDENTAL RELEASE MEASURES                                                                                                                                                                                                         |
| Personal precautions                                                                                                                                    | : Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.                                                                                                                                 |
| Environmental precautions                                                                                                                               | : Should not be released into the environment. The product should not be allowed to enter drains, water courses or the soil.                                                                                                           |
| Methods for cleaning up                                                                                                                                 | : Clean up promptly by sweeping or vacuum. Package all material in plastic, cardboard or metal containers for disposal. Refer to Section 13 of this MSDS for proper disposal methods.                                                  |
|                                                                                                                                                         | 7. HANDLING AND STORAGE                                                                                                                                                                                                                |
| Handling                                                                                                                                                | : Take measures to prevent the build up of electrostatic charge. Heat                                                                                                                                                                  |

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| Storage                           | :   | only in areas with appropriate exhaust ventilation.<br>Keep containers dry and tightly closed to avoid moisture absorption<br>and contamination. Keep in a dry, cool place. |
|-----------------------------------|-----|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 8. EXPOS                          | SUI | RE CONTROLS / PERSONAL PROTECTION                                                                                                                                           |
| Respiratory protection            | :   | No personal respiratory protective equipment normally required.                                                                                                             |
| Eye/Face Protection               | :   | Safety glasses with side-shields.                                                                                                                                           |
| Hand protection                   | :   | Protective gloves.                                                                                                                                                          |
| Skin and body protection          | :   | Long sleeved clothing.                                                                                                                                                      |
| Additional Protective<br>Measures | :   | Safety shoes.                                                                                                                                                               |
| General Hygiene<br>Considerations | :   | Handle in accordance with good industrial hygiene and safety practice.<br>Wash hands before breaks and at the end of workday.                                               |
| Engineering measures              | :   | Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery.                                                              |

Exposure limit(s)

| Components                     | Value     | Exposure time                | Exposure type                  | List:   |
|--------------------------------|-----------|------------------------------|--------------------------------|---------|
| Calcium carbonate              | 5 mg/m3   | PEL:                         | Respirable fraction.           | OSHA Z1 |
|                                | 15 mg/m3  | PEL:                         | Total dust.                    | OSHA Z1 |
| Carbon black                   | 3.5 mg/m3 | Time Weighted Average        | Total dust. as carbon          | ACGIH   |
|                                |           | (TWA):                       | black                          |         |
|                                | 3.5 mg/m3 | PEL:                         | Total dust. as carbon<br>black | OSHA Z1 |
| Iron oxide                     | 5 mg/m3   | Time Weighted Average (TWA): | Dust and fume. as Fe           | ACGIH   |
| Rutile, antimony chromium buff | 0.5 mg/m3 | PEL:                         | as Sb                          | OSHA Z1 |
|                                | 0.5 mg/m3 | Time Weighted Average (TWA): | as Cr                          | ACGIH   |
|                                | 0.5 mg/m3 | Time Weighted Average (TWA): | as Sb                          | ACGIH   |
|                                | 0.5 mg/m3 | PEL:                         | as Cr                          | OSHA Z1 |
| Titanium dioxide               | 10 mg/m3  | Time Weighted Average (TWA): |                                | ACGIH   |
|                                | 15 mg/m3  | PEL:                         | Total dust.                    | OSHA Z1 |

### 9. PHYSICAL AND CHEMICAL PROPERTIES

Form

: Solid

Evaporation rate

: Not applicable

| MATERIAL SAFETY DATA                           | SHEET            |                   |                                             |
|------------------------------------------------|------------------|-------------------|---------------------------------------------|
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|                                                |                  |                   |                                             |
| Appearance                                     | : Pellets        | Specific Gravity: | : Not determined                            |
| Color                                          | : GREY           | Bulk density      | : Not established                           |
| Odor                                           | : Very faint     | Vapor pressure    | : Not applicable                            |
| Melting point/range                            | : Not determined | Vapour density    | : Not applicable                            |
| Boiling Point:                                 | : Not applicable | pH                | : Not applicable                            |
| Water solubility                               | : Insoluble      | -                 |                                             |

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#### **10. STABILITY AND REACTIVITY**

| Stability                        | : | Stable.                                                                                                                      |
|----------------------------------|---|------------------------------------------------------------------------------------------------------------------------------|
| Hazardous Polymerization         | : | Will not occur.                                                                                                              |
| Conditions to avoid              | : | Keep away from oxidizing agents and open flame. To avoid thermal decomposition, do not overheat.                             |
| Incompatible Materials           | : | Incompatible with strong acids and oxidizing agents.                                                                         |
| Hazardous decomposition products | : | Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible. |

#### **11. TOXICOLOGICAL INFORMATION**

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

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<u>Toxicity Overview</u> This product contains the following components which in their pure form have the following characteristics:

| CAS-No.    | Chemical Name                     | Effect           | Target Organ                    |
|------------|-----------------------------------|------------------|---------------------------------|
| 1317-65-3  | Calcium carbonate                 | Irritant         | Eyes, Skin.                     |
|            |                                   | Systemic effects | Eyes, Skin, Respiratory system. |
| 1333-86-4  | Carbon black                      | Systemic effects | Eyes, Respiratory system.       |
| 1309-37-1  | Iron oxide                        | Systemic effects | Respiratory system.             |
| 68186-90-3 | Rutile, antimony<br>chromium buff | Irritant         | Eyes, Skin, Respiratory system. |
| 13463-67-7 | Titanium dioxide                  | Systemic effects | Respiratory system.             |

LC50 / LD50

This product contains the following components which, in their pure form, have the following toxicity data:

| CAS-No.   | Chemical Name | Route       | Value         | Species |
|-----------|---------------|-------------|---------------|---------|
| 1333-86-4 | Carbon black  | Oral LD50   | >15,400 mg/kg | rat     |
|           |               | Dermal LD50 | > 3 gm/kg     | rabbit  |

#### Additional Health Hazard Information:

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Carbon black 1333-86-4 Carcinogenicity: Many inhalation toxicologists believe that the tumor response observed in the referenced rat studies is species specific and does not correlate to human exposure. However, the IARC evaluation in Monograph Volume 65, issued in April 1996 concluded that, "There is sufficient evidence in experimental animals for the carcinogenicity of carbon black". Based on this evaluation, along with their evaluation of inadequate evidence of carcinogenicity in humans, IARC's overall evaluation is that "Carbon Black is possibly carcinogenic to humans (Group 2B). The IARC 2B listing only pertains to airborne, unbound carbon black particles of respirable size. Carbon Black has not been listed as a carcinogen by the National Toxicology Program (NTP) or the Occupational Safety and Health Administration (OSHA). The National Institute of Occupational Safety and Health (NIOSH) criteria document on carbon black recommends that only carbon black with PAH (polynuclear aromatic hydrocarbon) levels greater than 0.1% be considered suspect carcinogens.

#### Additional Health Hazard Information:

Rutile, antimony chromium buff 68186-90-3 Can cause eye irritation. Can cause skin irritation. Symptoms may include redness and burning of skin, and other skin damage. Additional symptoms of skin contact may include: antimony measles (a red, pimply rash).

|                                   | 12. ECOLOGICAL INFORMATION                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |
|-----------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Persistence and degradability     | : Not readily biodegradable.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |
| Environmental Toxicity            | : Chemicals are not readily available as they are bound within the polymer matrix.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |
| Bioaccumulation Potential         | : Chemicals are not readily available as they are bound within the polymer matrix.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |
| Additional advice                 | : No data available                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |
|                                   | 13. DISPOSAL CONSIDERATIONS                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |
| Product<br>Contaminated packaging | <ul> <li>Like most thermoplastic plastics the product can be recycled. Where possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.</li> <li>Recycling is preferred when possible. The generator of waste materia has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations and disposal in accordance with applicable federal, state/provincial and local regulations.</li> </ul> |
|                                   | 14. TRANSPORT INFORMATION                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |
| U.S. DOT Classification           | : Not regulated for transportation.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |
|                                   | : Refer to specific regulation.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |
| ICAO/IATA (air)                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |

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| JS Regulations:                                                                                                                                                                                                  |                                                  |                                  |                      |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------|----------------------------------|----------------------|
| OSHA Status : Classified as hazardo                                                                                                                                                                              | ous based on com                                 | ponents.                         |                      |
| TSCA Status : All components of t<br>Inventory.                                                                                                                                                                  | his product are list                             | ted on or exem                   | pt from the TSC      |
| S. EPA CERCLA Hazardous Substances (40 CFR 302)                                                                                                                                                                  |                                                  |                                  |                      |
| Not applicable                                                                                                                                                                                                   |                                                  |                                  |                      |
| California Proposition : WARNING! This p<br>65 California to cause c                                                                                                                                             |                                                  | chemical know                    | wn to the State o    |
| ARA Title III Section 302 Extremely Hazardous Substation Not applicable                                                                                                                                          | nce                                              |                                  |                      |
| ARA Title III Section 313 Toxic Chemicals:                                                                                                                                                                       |                                                  |                                  |                      |
| ARA The III Section 515 Toxic Chemicals.                                                                                                                                                                         |                                                  |                                  |                      |
| ~ · · · · ·                                                                                                                                                                                                      |                                                  |                                  |                      |
| Chemical Name<br>CHROMIUM III COMPOUNDSANTIMONY<br>COMPOUNDS                                                                                                                                                     | CAS-No.<br>68186-90-3                            | Weight 3.38                      | t %                  |
| CHROMIUM III COMPOUNDSANTIMONY<br>COMPOUNDS                                                                                                                                                                      |                                                  |                                  | t %                  |
| CHROMIUM III COMPOUNDSANTIMONY<br>COMPOUNDS<br>anadian Regulations:                                                                                                                                              |                                                  |                                  | t %                  |
| CHROMIUM III COMPOUNDSANTIMONY<br>COMPOUNDS                                                                                                                                                                      |                                                  |                                  | t %                  |
| CHROMIUM III COMPOUNDSANTIMONY<br>COMPOUNDS<br>anadian Regulations:<br>National Pollutant Release Inventory (NPRI)<br>Chemical Name<br>Aluminum oxide                                                            | 68186-90-3<br>CAS-No.<br>1344-28-1               | 3.38<br>Weight %<br>0.12         | NPRI ID#<br>13       |
| CHROMIUM III COMPOUNDSANTIMONY<br>COMPOUNDS         anadian Regulations:         National Pollutant Release Inventory (NPRI)         Chemical Name         Aluminum oxide         Rutile, antimony chromium buff | 68186-90-3<br>CAS-No.                            | 3.38<br>Weight %                 | NPRI ID#             |
| CHROMIUM III COMPOUNDSANTIMONY<br>COMPOUNDS<br>Canadian Regulations:<br>National Pollutant Release Inventory (NPRI)<br>Chemical Name<br>Aluminum oxide                                                           | 68186-90-3<br>CAS-No.<br>1344-28-1<br>68186-90-3 | 3.38<br>Weight %<br>0.12<br>3.38 | NPRI ID#<br>13<br>69 |

DSL

All components of this product are on the Canadian Domestic Substances List (DSL) or are exempt.

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National Inventories:

| Australia AICS    | : Listed         |
|-------------------|------------------|
| China IECS        | : Listed         |
| Europe EINECS     | : Listed         |
| Japan ENCS        | : Not determined |
| Korea KECI        | : Listed         |
| Philippines PICCS | : Listed         |
|                   |                  |

### **16. OTHER INFORMATION**

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material when used in combination with any other materials and/or in any particular process or processing conditions.