MATERIAL SAFETY DATA SHEET

LT GRAY UV PVC 8669

Version Number 1.0 Revision Date 05/24/2005

Page 1 of 7 Print Date 11/18/2011

1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION 33587 Walker Road, Avon Lake, OH 44012

spill, leak, fire, exposure

2. COMPOSITION/INFORMATION ON REGULATED INGREDIENTS

Components	CAS-No.	Weight %
Aluminate (Al(OH)63-), (OC-6-11)-, magnesium carbonate hydroxide (2:6:1:4)	11097-59-9	1 - 5
Rutile, antimony chromium buff	68186-90-3	1 - 5
Calcium carbonate	1317-65-3	10 - 30
Titanium dioxide	13463-67-7	10 - 30

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole. Information provided on the health effects of this product is based on individual components. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure.

POTENTIAL HEALTH EFFECTS

Routes of Exposure:	: Inhalation, Ingestion, Skin contact
Acute exposure	
Inhalation	: Particulates, like other inert materials can be mechanically irritating. Excessive inhalation of product vapors, especially during heating or processing, may be irritating to respiratory system.
Ingestion	: May be harmful if swallowed.
Eyes	: Particulates, like other inert materials can be mechanically irritating.
Skin	: Experience shows no unusual dermatitis hazard from routine handling.



MATERIAL SAFETY DATA SHEET LT GRAY UV PVC 8669

Version Number 1.0 Revision Date 05/24/2005 Page 2 of 7 Print Date 11/18/2011

Medical Conditions Aggravated by Exposure:	:	None known.
		4. FIRST AID MEASURES
Inhalation	:	Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice.
Ingestion	:	Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.
Eyes	:	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If eye irritation persists, seek medical attention.
Skin	:	Wash off with soap and plenty of water. If skin irritation persists seek medical attention.
		5. FIRE-FIGHTING MEASURES
Flash point	:	Not applicable
Flammable Limits Upper explosion limit Lower explosion limit Autoignition temperature Suitable extinguishing media Special Fire Fighting Procedures Unusual Fire/Explosion Hazards	::	Not applicable Not applicable Not applicable Carbon dioxide blanket, water spray, dry powder, foamnone. Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants. Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible. May emit Hydrogen Chloride (HCl) or Carbon Monoxide (CO) under fire conditions.
	6. A	CCIDENTAL RELEASE MEASURES
Personal precautions	:	Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
Environmental precautions	:	Should not be released into the environment. The product should not be allowed to enter drains, water courses or the soil.
Methods for cleaning up	:	Clean up promptly by sweeping or vacuum. Package all material in plastic, cardboard or metal containers for disposal. Refer to Section 13 of this MSDS for proper disposal methods.



MATERIAL SAFETY DATA SHEET LT GRAY UV PVC 8669

Version Number 1.0 Revision Date 05/24/2005 Page 3 of 7 Print Date 11/18/2011

Handling	:	Take measures to prevent the build up of electrostatic charge. Heat only in areas with appropriate exhaust ventilation.
Storage	:	Keep containers dry and tightly closed to avoid moisture absorption and contamination. Keep in a dry, cool place.
8. EXI	POSUI	RE CONTROLS / PERSONAL PROTECTION
Respiratory protection	:	No personal respiratory protective equipment normally required.
Eye/Face Protection	:	Safety glasses with side-shields.
Hand protection	:	Protective gloves.
Skin and body protection	:	Long sleeved clothing.
Additional Protective Measures	:	Safety shoes.
General Hygiene Considerations	:	Handle in accordance with good industrial hygiene and safety practice Wash hands before breaks and at the end of workday.
Engineering measures	:	Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery.

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MATERIAL SAFETY DATA SHEET

LT GRAY UV PVC 8669

Version Number 1.0 Revision Date 05/24/2005 Page 4 of 7 Print Date 11/18/2011

Components	Value	Exposure time	Exposure type	List:
Aluminate	2 mg/m3	Time Weighted Average	as Al	ACGIH
(Al(OH)63-),	_	(TWA):		
(OC-6-11)-,				
magnesium carbonate				
hydroxide (2:6:1:4)				
Calcium carbonate	5 mg/m3	PEL:	Respirable fraction.	OSHA Z1
	15 mg/m3	PEL:	Total dust.	OSHA Z1
Rutile, antimony	0.5 mg/m3	PEL:	as Sb	OSHA Z1
chromium buff				
	0.5 mg/m3	Time Weighted Average	as Cr	ACGIH
		(TWA):		
	0.5 mg/m3	Time Weighted Average	as Sb	ACGIH
		(TWA):		
	0.5 mg/m3	PEL:	as Cr	OSHA Z1
Titanium dioxide	10 mg/m3	Time Weighted Average		ACGIH
	_	(TWA):		
	15 mg/m3	PEL:	Total dust.	OSHA Z1

Form
Appearance
Color
Odor
Melting point/range
Boiling Point:
Water solubility

Solid
Pellets
GREY
Very faint
Not determined
Not applicable
Insoluble

Evaporation rate Specific Gravity: Bulk density Vapor pressure Vapour density pH Not applicableNot determinedNot establishedNot applicableNot applicable

: Not applicable

10. STABILITY AND REACTIVITY

Stability Hazardous Polymerization Conditions to avoid	: : :	Stable. Will not occur. Keep away from oxidizing agents and open flame. To avoid thermal decomposition, do not overheat.
Incompatible Materials	:	Avoid contact with strong oxidizers. Also, avoid contact with acetal or acetal copolymers and with amine containing materials during processing. At processing conditions, these materials are mutually destructive and involve rapid degradation. Thoroughly purge and mechanically clean processing equipment to avoid even trace quantities of these materials from coming in contact with each other. Prevent cross contamination of feedstocks.
Hazardous decomposition products	:	Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), hydrogen chloride (HCl), other hazardous materials, and smoke are all possible. Prolonged heating (approximately 30 minutes or more) above 392 °F (200 °C) or short term heating at 482 °F (250

MATERIAL SAFETY DATA SHEET LT GRAY UV PVC 8669

Version Number 1.0

Revision Date 05/24/2005

Page 5 of 7 Print Date 11/18/2011

°C) may result in product decomposition and evolution of carbon monoxide and hydrogen chloride.

11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
11097-59-9	Aluminate (Al(OH)63-), (OC-6-11)-, magnesium carbonate hydroxide (2:6:1:4)	Irritant	Eyes, Skin.
68186-90-3	Rutile, antimony chromium buff	Irritant	Eyes, Skin, Respiratory system.
1317-65-3	Calcium carbonate	Irritant	Eyes, Skin.
		Systemic effects	Eyes, Skin, Respiratory system.
13463-67-7	Titanium dioxide	Systemic effects	Respiratory system.

Additional Health Hazard Information:

Rutile, antimony chromium buff 68186-90-3 Can cause eye irritation. Can cause skin irritation. Symptoms may include redness and burning of skin, and other skin damage. Additional symptoms of skin contact may include: antimony measles (a red, pimply rash).

Persistence and degradability	: Not readily biodegradable.
Environmental Toxicity	: Chemicals are not readily available as they are bound within the polymer matrix.
Bioaccumulation Potential	: Chemicals are not readily available as they are bound within the polymer matrix.
Additional advice	: No data available
	13. DISPOSAL CONSIDERATIONS
Product	: Like most thermoplastic plastics the product can be recycled. Where possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
Contaminated packaging	: Recycling is preferred when possible. The generator of waste materia has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial

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MATERIAL SAFETY DATA SHEET LT GRAY UV PVC 8669

Version Number 1.0 Revision Date 05/24/2005 Page 6 of 7 Print Date 11/18/2011

	14. TRANSPOR	RT INFORMATION		
U.S. DOT Classification	: Not regulated	for transportation.		
ICAO/IATA (air)	: Refer to specif	ic regulation.		
IMO / IMDG (maritime)	: Refer to specif	ic regulation.		
	15. REGULATO	RY INFORMATION		
US Regulations:			-	
OSHA Status	: Classified as h	azardous based on comp	onents	
		-		
TSCA Status	: All componen Inventory.	its of this product are liste	d on or exemp	ot from the TSCA
US. EPA CERCLA Hazardoo	us Substances (40 CFR	302)		
Not applicable				
California Proposition 65	n : Not applicable	:		
SARA Title III Section 302 E	Extremely Hazardous S	Substance		
Not applicable				
SARA Title III Section 313 7	Oxic Chemicals:		Weight	0/
SARA Title III Section 313 7	Toxic Chemicals:	CAS-No.		%0
SARA Title III Section 313 7 Chemical Name	Foxic Chemicals:	CAS-No. NY 68186-90-3	1.52	<u>%0</u>
SARA Title III Section 313 T Chemical Name CHROMIUM III CO				<u>%</u>
SARA Title III Section 313 T Chemical Name CHROMIUM III CO COMPOUNDS Canadian Regulations:	MPOUNDSANTIMO	NY 68186-90-3		<u>%</u>
SARA Title III Section 313 T Chemical Name CHROMIUM III CO COMPOUNDS Canadian Regulations:		NY 68186-90-3		[%] NPRI ID#
SARA Title III Section 313 T Chemical Name CHROMIUM III CO COMPOUNDS Canadian Regulations: National Pollutant Rel Chemical Name Aluminum oxide	MPOUNDSANTIMO	NY 68186-90-3) CAS-No. 1344-28-1	1.52 Weight % 0.18	
SARA Title III Section 313 T Chemical Name CHROMIUM III CO COMPOUNDS Canadian Regulations: National Pollutant Rel Chemical Name Aluminum oxide Rutile, antimony chromi	MPOUNDSANTIMO	NY 68186-90-3) CAS-No. 1344-28-1 68186-90-3	1.52 Weight %	NPRI ID# 13 69
SARA Title III Section 313 T Chemical Name CHROMIUM III CO COMPOUNDS Canadian Regulations: National Pollutant Rel Chemical Name Aluminum oxide	MPOUNDSANTIMO	NY 68186-90-3) CAS-No. 1344-28-1	1.52 Weight % 0.18	NPRI ID# 13

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MATERIAL SAFETY DATA SHEET

LT GRAY UV PVC 8669

Version Number 1.0 Revision Date 05/24/2005

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Page 7 of 7 Print Date 11/18/2011

WHMIS Classification	D2B
WHMIS Ingredient Disclo	sure List
CAS-No. 11097-59-9 68186-90-3	
DSL	All components of this product are on the Canadian Domestic Substances List (DSL) or are exempt.
National Inventories:	
Australia AICS	Listed
China IECS	Listed
Europe EINECS	Listed
Japan ENCS	Not determined
Korea KECI	Not determined
Philippines PICCS	Not determined
	16. OTHER INFORMATION

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material when used in combination with any other materials and/or in any particular process or processing conditions.