



# POLYONE CORPORATION

## MATERIAL SAFETY DATA SHEET

### **MOUNTAIN MOSS M3028**

Version Number 1.0  
Revision Date 02/20/2008

Page 1 of 9  
Print Date 12/4/2011

#### 1. PRODUCT AND COMPANY IDENTIFICATION

**POLYONE CORPORATION**  
33587 Walker Road, Avon Lake, OH 44012

Telephone : Product Stewardship (770) 271-5902  
Emergency telephone : CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).

Product name : MOUNTAIN MOSS M3028  
Product code : CC10108864  
Chemical Name : Mixture  
CAS-No. : Mixture  
Product Use : Industrial Applications

#### 2. COMPOSITION/INFORMATION ON REGULATED INGREDIENTS

Components	CAS-No.	Weight %
Toluene	108-88-3	0.1 - 1
Chromium (III) oxide	1308-38-9	1 - 5
Rutile, antimony chromium buff	68186-90-3	1 - 5
Silica, amorphous, precipitated and gel	112926-00-8	1 - 5
Titanium dioxide	13463-67-7	1 - 5
Iron chromite brown spinel	12737-27-8	1 - 5
Aluminum	7429-90-5	10 - 30

#### 3. HAZARDS IDENTIFICATION

##### EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole. Information provided on the health effects of this product is based on individual components. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure.

##### POTENTIAL HEALTH EFFECTS

**Routes of Exposure:** : Inhalation, Ingestion, Skin contact

##### Acute exposure

Inhalation : Resin particles, like other inert materials, can be mechanically irritating.  
Ingestion : May be harmful if swallowed.  
Eyes : Resin particles, like other inert materials, are mechanically irritating to eyes.

**POLYONE CORPORATION**

**MATERIAL SAFETY DATA SHEET**

**MOUNTAIN MOSS M3028**

Version Number 1.0  
Revision Date 02/20/2008

Page 2 of 9  
Print Date 12/4/2011

Skin : Experience shows no unusual dermatitis hazard from routine handling.

**Chronic exposure** : Refer to Section 11 for Toxicological Information.

**Medical Conditions  
Aggravated by Exposure:** : None known.

**4. FIRST AID MEASURES**

- Inhalation : Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice.
- Ingestion : Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.
- Eyes : Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If eye irritation persists, seek medical attention.
- Skin : Wash off with soap and plenty of water. If skin irritation persists seek medical attention.

**5. FIRE-FIGHTING MEASURES**

- Flash point : Not applicable
- Flammable Limits  
Upper explosion limit : Not applicable  
Lower explosion limit : Not applicable  
Autoignition temperature : Not applicable  
Suitable extinguishing media : Carbon dioxide blanket, Water spray, Dry powder, Foam.
- Special Fire Fighting Procedures : Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants.
- Unusual Fire/Explosion Hazards : Carbon dioxide (CO<sub>2</sub>), carbon monoxide (CO), oxides of nitrogen (NO<sub>x</sub>), other hazardous materials, and smoke are all possible.

**6. ACCIDENTAL RELEASE MEASURES**

- Personal precautions : Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
- Environmental precautions : Should not be released into the environment. The product should not be allowed to enter drains, water courses or the soil.
- Methods for cleaning up : Clean up promptly by sweeping or vacuum. Package all material in plastic, cardboard or metal containers for disposal. Refer to Section 13 of this MSDS for proper disposal methods.

**POLYONE CORPORATION**

**MATERIAL SAFETY DATA SHEET**

**MOUNTAIN MOSS M3028**

Version Number 1.0  
Revision Date 02/20/2008

Page 3 of 9  
Print Date 12/4/2011

**7. HANDLING AND STORAGE**

- Handling : Take measures to prevent the build up of electrostatic charge. Heat only in areas with appropriate exhaust ventilation.
- Storage : Keep containers dry and tightly closed to avoid moisture absorption and contamination. Keep in a dry, cool place.

**8. EXPOSURE CONTROLS/PERSONAL PROTECTION**

- Respiratory protection : No personal respiratory protective equipment normally required.
- Eye/Face Protection : Safety glasses with side-shields
- Hand protection : Protective gloves
- Skin and body protection : Long sleeved clothing
- Additional Protective Measures : Safety shoes
- General Hygiene Considerations : Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.
- Engineering measures : Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery.

Exposure limit(s)

**POLYONE CORPORATION**

**MATERIAL SAFETY DATA SHEET**

**MOUNTAIN MOSS M3028**

Version Number 1.0

Revision Date 02/20/2008

Page 4 of 9

Print Date 12/4/2011

Components	Value	Exposure time	Exposure type	List:
Aluminum	10 mg/m3	Time Weighted Average (TWA):	Dust.	ACGIH
	5 mg/m3	Time Weighted Average (TWA):	Pyrophoric powder. as Al	ACGIH
	15 mg/m3	PEL:	Total dust. as Al	OSHA Z1
	5 mg/m3	PEL:	Respirable dust. as Al	OSHA Z1
	5 mg/m3	Time Weighted Average (TWA):	Pyrophoric powder.	MX OEL
	10 mg/m3	Time Weighted Average (TWA):	Dust.	MX OEL
Chromium (III) oxide	0.5 mg/m3	Time Weighted Average (TWA):	as Cr	ACGIH
	0.5 mg/m3	PEL:	as Cr	OSHA Z1
Rutile, antimony chromium buff	0.5 mg/m3	Time Weighted Average (TWA):	as Cr	ACGIH
	0.5 mg/m3	PEL:	as Cr	OSHA Z1
	0.5 mg/m3	Time Weighted Average (TWA):		MX OEL
	0.5 mg/m3	Time Weighted Average (TWA):	as Sb	ACGIH
	0.5 mg/m3	PEL:	as Sb	OSHA Z1
	0.5 mg/m3	Time Weighted Average (TWA):	as Sb	MX OEL
Silica, amorphous, precipitated and gel	10 mg/m3	Time Weighted Average (TWA):		MX OEL
	0.8 mg/m3	Time Weighted Average (TWA):		Z3
Titanium dioxide	10 mg/m3	Time Weighted Average (TWA):		ACGIH
	15 mg/m3	PEL:	Total dust.	OSHA Z1
	10 mg/m3	Time Weighted Average (TWA):	as Ti	MX OEL
	20 mg/m3	Short Term Exposure Limit (STEL):	as Ti	MX OEL
Toluene	20 ppm	Time Weighted Average (TWA):		ACGIH
	200 ppm	Time Weighted Average (TWA):		OSHA Z2
	300 ppm	Ceiling Limit Value:		OSHA Z2
	500 ppm	Maximum concentration:		OSHA Z2
	50 ppm	Time Weighted Average (TWA):		MX OEL
	188 mg/m3			
Iron chromite brown spinel	0.5 mg/m3	Time Weighted Average (TWA):	as Cr	ACGIH
	0.5 mg/m3	PEL:	as Cr	OSHA Z1

**9. PHYSICAL AND CHEMICAL PROPERTIES**

**POLYONE CORPORATION**

**MATERIAL SAFETY DATA SHEET**

**MOUNTAIN MOSS M3028**

Version Number 1.0  
Revision Date 02/20/2008

Page 5 of 9  
Print Date 12/4/2011

Form	: Solid	Evaporation rate	: Not applicable
Appearance	: pellets	Specific Gravity	: Not determined
Color	: GREEN	Bulk density	: Not established
Odour	: Very faint	Vapour pressure	: Not applicable
Melting point/range	: Not determined	Vapour density	: Not applicable
Boiling Point:	: Not applicable	pH	: Not applicable
Water solubility	: Insoluble		

**10. STABILITY AND REACTIVITY**

Stability	: Stable.
Hazardous Polymerization	: Will not occur.
Conditions to avoid	: Keep away from oxidizing agents and open flame. To avoid thermal decomposition, do not overheat.
Incompatible Materials	: Incompatible with strong acids and oxidizing agents.
Hazardous decomposition products	: Carbon dioxide (CO <sub>2</sub> ), carbon monoxide (CO), oxides of nitrogen (NO <sub>x</sub> ), other hazardous materials, and smoke are all possible.

**11. TOXICOLOGICAL INFORMATION**

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
108-88-3	Toluene	Systemic effects	central nervous system (CNS), Liver, Kidney, urinary system.
		Irritant	Skin, Eyes.
1308-38-9	Chromium (III) oxide	Irritant	Eyes, Skin.
		sensitizer	Skin.
68186-90-3	Rutile, antimony chromium buff	Irritant	Eyes, Skin, Respiratory system.
112926-00-8	Silica, amorphous, precipitated and gel	Irritant	Respiratory system, Eyes.
13463-67-7	Titanium dioxide	Systemic effects	Respiratory system.
12737-27-8	Iron chromite brown spinel	Irritant	Eyes, Skin, Respiratory system.
7429-90-5	Aluminum	Irritant	Skin, Respiratory system.
		Systemic effects	Eyes, Skin, Respiratory system.

**LC50 / LD50**

This product contains the following components which, in their pure form, have the following toxicity data:

**POLYONE CORPORATION**

**MATERIAL SAFETY DATA SHEET**

**MOUNTAIN MOSS M3028**

Version Number 1.0

Revision Date 02/20/2008

Page 6 of 9

Print Date 12/4/2011

CAS-No.	Chemical Name	Route	Value	Species
108-88-3	Toluene	LC50	49 gm/m3	rat
		LC50		mouse
		LC50		rat
		Oral	636 mg/kg2,600 - 7,500 mg/kg	rat
		LD50Oral		rabbit
		LD50		rabbit
		Dermal LD50		
Dermal LD50	12,124 mg/kg			

**Carcinogenicity**

This product contains the following components which, in their pure form, have the following carcinogenicity data:

CAS-No.	Chemical Name	OSHA	IARC	NTP
13463-67-7	Titanium dioxide	no	2B	no

**IARC Carcinogen Classifications:**

- 1 - The component is carcinogenic to humans.
- 2A - The component is probably carcinogenic to humans.
- 2B - The component is possibly carcinogenic to humans.

**NTP Carcinogen Classifications:**

- 1 - The component is known to be a human carcinogen.
- 2 - The component is reasonably anticipated to be a human carcinogen.

**Additional Health Hazard Information:**

**Chromium (III) oxide 1308-38-9** The bi- and trivalent forms of chrome have a low order of acute toxicity, but may cause skin sensitization and irritation to the eyes. No effects have been reported for chromium (III) oxide. Chromium (III) compounds are not considered carcinogenic in animals or humans.

**Additional Health Hazard Information:**

**Rutile, antimony chromium buff 68186-90-3** Can cause eye irritation. Can cause skin irritation. Symptoms may include redness and burning of skin, and other skin damage. Additional symptoms of skin contact may include: antimony measles (a red, pimply rash).

**Additional Health Hazard Information:**

**Iron chromite brown spinel 12737-27-8** The bi- and trivalent forms of chrome have a low order of acute toxicity, but may cause skin sensitization and irritation to the eyes. No effects have been reported for chromium (III) oxide. Chromium (III) compounds are not considered carcinogenic in animals or humans.

**12. ECOLOGICAL INFORMATION**

Persistence and degradability : Not readily biodegradable.

Environmental Toxicity : Chemicals are not readily available as they are bound within the polymer matrix.



**POLYONE CORPORATION**

**MATERIAL SAFETY DATA SHEET**

**MOUNTAIN MOSS M3028**

Version Number 1.0  
Revision Date 02/20/2008

Page 7 of 9  
Print Date 12/4/2011

Bioaccumulation Potential : Chemicals are not readily available as they are bound within the polymer matrix.

Additional advice : No data available

**13. DISPOSAL CONSIDERATIONS**

Product : Like most thermoplastic plastics the product can be recycled. Where possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.

Contaminated packaging : Recycling is preferred when possible. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.

**14. TRANSPORT INFORMATION**

U.S. DOT Classification : Not regulated for transportation.

ICAO/IATA (air) : Refer to specific regulation.

IMO / IMDG (maritime) : Refer to specific regulation.

**15. REGULATORY INFORMATION**

US Regulations:

OSHA Status : Classified as hazardous based on components.

TSCA Status : All components of this product are listed on or exempt from the TSCA Inventory.

US. EPA CERCLA Hazardous Substances (40 CFR 302)

Not applicable

California Proposition : Not applicable  
65

SARA Title III Section 302 Extremely Hazardous Substance

Unless specific chemicals are identified under this section, this product is Not Applicable under this regulation

**POLYONE CORPORATION**

**MATERIAL SAFETY DATA SHEET**

**MOUNTAIN MOSS M3028**

Version Number 1.0  
 Revision Date 02/20/2008

Page 8 of 9  
 Print Date 12/4/2011

SARA Title III Section 313 Toxic Chemicals:

Unless specific chemicals are identified under this section, this product is Not Applicable under this regulation

Chemical Name	CAS-No.	Weight %
ALUMINUM (FUME OR DUST)	7429-90-5	10.00 - 30.00
CHROMIUM III COMPOUNDS	1308-38-9	1.00 - 5.00
CHROMIUM III COMPOUNDSANTIMONY COMPOUNDS	68186-90-3	1.00 - 5.00
CHROMIUM III COMPOUNDS	12737-27-8	1.00 - 5.00

Canadian Regulations:

National Pollutant Release Inventory (NPRI)

Chemical Name	CAS-No.	Weight %	NPRI ID#
Aluminum	7429-90-5	10.00 - 30.00	
Chromium (III) oxide	1308-38-9	1.00 - 5.00	69
		1.00 - 5.00	
Rutile, antimony chromium buff	68186-90-3	1.00 - 5.00	69
		1.00 - 5.00	17
		1.00 - 5.00	
		1.00 - 5.00	
2-Propenoic acid, 2-methyl-, methyl ester	80-62-6	0.10 - 1.00	
Iron chromite brown spinel	12737-27-8	1.00 - 5.00	69
		1.00 - 5.00	

WHMIS Classification : D2A

WHMIS Ingredient Disclosure List

CAS-No.
7429-90-5
1308-38-9
68186-90-3
112926-00-8
12737-27-8

DSL : DSL status has not been determined. Quantity use in Canada may be restricted by regulations.

National Inventories:

Australia AICS : Not determined

China IECS : Not determined





**POLYONE CORPORATION**

**MATERIAL SAFETY DATA SHEET**

**MOUNTAIN MOSS M3028**

Version Number 1.0  
Revision Date 02/20/2008

Page 9 of 9  
Print Date 12/4/2011

Europe EINECS : Not determined  
Japan ENCS : Not determined  
Korea KECI : Not determined  
Philippines PICCS : Not determined

**16. OTHER INFORMATION**

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.