MATERIAL SAFETY DATA SHEET GREEN

Version Number 1.0 Revision Date 06/03/2008

Page 1 of 6 Print Date 1/4/2012

1. PRODUCT AND COMPANY IDENTIFICATION POLYONE CORPORATION 33587 Walker Road, Avon Lake, OH 44012

| Telephone Emergency telephone | : | Product Stewardship (770) 271-5902 CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident). |
|----------------------------------|---|---|
| Product name | : | GREEN |
| Product code | : | CC10112084 |
| Chemical Name | : | Mixture |
| CAS-No. | : | Mixture |
| Product Use | : | Industrial Applications |

2. COMPOSITION/INFORMATION ON REGULATED INGREDIENTS

| Components | CAS-No. | Weight % |
|------------------|------------|----------|
| Titanium dioxide | 13463-67-7 | 5 - 10 |

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole. Information provided on the health effects of this product is based on individual components. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure.

POTENTIAL HEALTH EFFECTS

| Routes of Exposure: | : Inhalation, Ingestion, Skin contact |
|---|---|
| Acute exposure | |
| Inhalation | : Resin particles, like other inert materials, can be mechanically irritating. |
| Ingestion | : May be harmful if swallowed. |
| Eyes | : Resin particles, like other inert materials, are mechanically irritating to eyes. |
| Skin | : Experience shows no unusual dermatitis hazard from routine handling. |
| Chronic exposure | : Refer to Section 11 for Toxicological Information. |
| Medical Conditions Aggravated by Exposure: | : None known. |

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MATERIAL SAFETY DATA SHEET **GREEN**

Version Number 1.0 Revision Date 06/03/2008 Page 2 of 6 Print Date 1/4/2012

| | | 4. FIRST AID MEASURES |
|--|------|---|
| Inhalation | : | Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice. |
| Ingestion | : | Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice. |
| Eyes | : | Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If eye irritation persists, seek medical attention. |
| Skin | : | Wash off with soap and plenty of water. If skin irritation persists seek medical attention. |
| | | 5. FIRE-FIGHTING MEASURES |
| Flash point | : | Not applicable |
| Flammable Limits Upper explosion limit Lower explosion limit Autoignition temperature Suitable extinguishing media | : | Not applicable Not applicable Not applicable Carbon dioxide blanket, Water spray, Dry powder, Foam. |
| Special Fire Fighting Procedures | : | Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants. |
| Unusual Fire/Explosion Hazards | : | Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible. |
| | 6. A | CCIDENTAL RELEASE MEASURES |
| Personal precautions | : | Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls. |
| Environmental precautions | : | Should not be released into the environment. The product should not be allowed to enter drains, water courses or the soil. |
| Methods for cleaning up | : | Clean up promptly by sweeping or vacuum. Package all material in plastic, cardboard or metal containers for disposal. Refer to Section 13 of this MSDS for proper disposal methods. |
| | | 7. HANDLING AND STORAGE |
| Handling | : | Take measures to prevent the build up of electrostatic charge. Heat only in areas with appropriate exhaust ventilation. |
| Storage | : | Keep containers dry and tightly closed to avoid moisture absorption |

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MATERIAL SAFETY DATA SHEET GREEN

Version Number 1.0 Revision Date 06/03/2008

Page 3 of 6 Print Date 1/4/2012

| 8.1 | EXPOSURE | CONTROLS/PERSON | AL PROTECTION | |
|------------------------------------|----------|--|-----------------------|-------------------|
| Respiratory protection | : N | o personal respiratory pro | tective equipment nor | mally required. |
| Eye/Face Protection | : S | afety glasses with side-shi | elds | |
| Hand protection | : P | rotective gloves | | |
| Skin and body protection | : L | ong sleeved clothing | | |
| Additional Protective Measures | : S | afety shoes | | |
| General Hygiene Considerations | | andle in accordance with ractice. Wash hands befor | | |
| Engineering measures | | leat only in areas with app ppropriate exhaust ventilat | | lation. Provide |
| Exposure limit(s) | | | | |
| Components | Value | Exposure time | Exposure typ | pe List: |
| Titanium dioxide | 10 mg/m3 | Time Weighted Averag (TWA): | ge | ACGIH |
| | 15 mg/m3 | PEL: | Total dust. | . OSHA Z1 |
| | 10 mg/m3 | Time Weighted Averag (TWA): | ge as Ti | MX OEL |
| | 20 mg/m3 | Short Term Exposure Lin (STEL): | mit as Ti | MX OEL |
| | | | · | · |
| | 9. PHYSI | CAL AND CHEMICAL | PROPERTIES | |
| Form | : Solid | Ex Ex | aporation rate | : Not applicable |
| Appearance | : pelle | | ecific Gravity | : Not determined |
| Color | : GRE | | ilk density | : Not established |
| Odour | | | apour pressure | : Not applicable |
| Melting point/range | | | apour density | : Not applicable |
| Boiling Point: Water solubility | | applicable pH | 1 . | : Not applicable |
| water solubility | : Insol | uble | | |
| | 10. 5 | STABILITY AND REAC | TIVITY | |
| Stability | : S | table. | | |
| Hazardous Polymerization | n : V | Vill not occur. | | |
| Hazardous Folymenzation | | | | |

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MATERIAL SAFETY DATA SHEET

| sion Number 1.0 | 2000 | | Dria | Page 4 |
|---|--|--|---|---------------------------------------|
| ision Date 06/03/2 | 2008 | | Prin | t Date 1/4/2 |
| | decomposition | n, do not overheat. | | |
| Incompatible Mater | ials : Incompatible | with strong acids and o | oxidizing agents. | |
| Hazardous decompo products | | ide (CO2), carbon monoxide (CO), oxides of nitrogen r hazardous materials, and smoke are all possible. | | |
| | 11. TOXICOLOG | ICAL INFORMATIO | ON | |
| Toxicity Overview | ndividual components which co | - | have the following | characteristic |
| Toxicity Overview This product contain | ns the following components w | hich in their pure form | | |
| Toxicity Overview | - | - | have the following Target (Respiratory syste | Organ |
| Toxicity Overview This product contain CAS-No. 13463-67-7 Carcinogenicity This product contain data: CAS-No. | ns the following components w Chemical Name Titanium dioxide ns the following components w Chemical Name | hich in their pure form Effect Systemic effects hich, in their pure forn OSHA | Target (Respiratory system), have the followin | Organ em. g carcinogenio NTP |
| Toxicity Overview This product contain CAS-No. 13463-67-7 Carcinogenicity This product contain data: | ns the following components w Chemical Name Titanium dioxide | hich in their pure form Effect Systemic effects hich, in their pure form | Target (Respiratory syste | Organ em. g carcinogeni |

The component is known to be a human carcinogen.
 The component is reasonably anticipated to be a human carcinogen.

12. ECOLOGICAL INFORMATION

| Persistence and degradability | : | Not readily biodegradable. |
|-------------------------------|---|--|
| Environmental Toxicity | : | Chemicals are not readily available as they are bound within the polymer matrix. |
| Bioaccumulation Potential | : | Chemicals are not readily available as they are bound within the polymer matrix. |
| Additional advice | : | No data available |
| | 1 | 3. DISPOSAL CONSIDERATIONS |
| Product | : | Like most thermoplastic plastics the product can be recycled. Where possible recycling is preferred to disposal or incineration. The |



MATERIAL SAFETY DATA SHEET **GREEN**

| sion Number 1.0 | Page 5 d |
|-------------------------------|--|
| vision Date 06/03/2008 | Print Date 1/4/20 |
| | generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations. |
| Contaminated packaging | : Recycling is preferred when possible. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations. |
| | 14. TRANSPORT INFORMATION |
| | |
| U.S. DOT Classification | : Not regulated for transportation. |
| ICAO/IATA (air) | : Refer to specific regulation. |
| IMO / IMDG (maritime) | : Refer to specific regulation. |
| | 15. REGULATORY INFORMATION |
| US Regulations: | |
| OSHA Status | : Classified as hazardous based on components. |
| TSCA Status | : All components of this product are listed on or exempt from the TSCA Inventory. |
| US. EPA CERCLA Hazardous | Substances (40 CFR 302) |
| Not applicable | |
| California Proposition 65 | : Not applicable |
| SARA Title III Section 302 Ex | tremely Hazardous Substance |
| Unless specific chemicals are | dentified under this section, this product is Not Applicable under this regulat |
| SARA Title III Section 313 To | xic Chemicals: |
| | |
| Unless specific chemicals are | dentified under this section, this product is Not Applicable under this regulat |



MATERIAL SAFETY DATA SHEET GREEN

Version Number 1.0 Revision Date 06/03/2008 Page 6 of 6 Print Date 1/4/2012

| National Pollutant Release | In | ventory (NPRI) | |
|----------------------------|----|--|---|
| Not applicable | | | |
| WHMIS Classification | : | D2A | |
| WHMIS Ingredient Disclos | su | re List | |
| CAS-No. 1328-53-6 | | | |
| DSL | : | All components of this product are on the Canadian Domestic Substances List (DSL) or are exempt. | |
| National Inventories: | | | |
| Australia AICS | : | Listed | |
| China IECS | : | Listed | |
| Europe EINECS | : | Listed | |
| Japan ENCS | : | Listed | |
| Korea KECI | : | Listed | |
| Philippines PICCS | : | Listed | |
| | | 16. OTHER INFORMATION | f |

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.