MATERIAL SAFETY DATA SHEET **PAPOP 136019**

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1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION 33587 Walker Road, Avon Lake, OH 44012

Telephone Emergency telephone	:	1 (440) 930-1000 or 1 (866) POLYONE CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).
Product name	:	PAPOP 136019
Product code	:	CC10136019
Chemical Name	:	Mixture
CAS-No.	:	Mixture
Product Use	:	Industrial Applications

2. COMPOSITION/INFORMATION ON REGULATED INGREDIENTS

Components	CAS-No.	Weight percent
Aluminum oxide	1344-28-1	1 - 5
Silica, amorphous	7631-86-9	1 - 5

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole. Information provided on the health effects of this product is based on individual components. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure.

POTENTIAL HEALTH EFFECTS

Routes of Exposure:	: Inhalation, Ingestion, Skin contact
Acute exposure	
Inhalation	: Resin particles, like other inert materials, can be mechanically irritating.
Ingestion	: May be harmful if swallowed.
Eyes	: Resin particles, like other inert materials, are mechanically irritating to eyes.
Skin	: Experience shows no unusual dermatitis hazard from routine handling.
Chronic exposure	: Refer to Section 11 for Toxicological Information.

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Medical Conditions Aggravated by Exposure:	: None known.
	4. FIRST AID MEASURES
Inhalation	: Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases o doubt seek medical advice.
Ingestion	: Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.
Eyes	: Rinse immediately with plenty of water, also under the eyelids, for a least 15 minutes. If eye irritation persists, seek medical attention.
Skin	: Wash off with soap and plenty of water. If skin irritation persists seek medical attention.
	5. FIRE-FIGHTING MEASURES
Flash point	: not applicable
Flammable Limits Upper explosion limit Lower explosion limit Autoignition temperature Suitable extinguishing media Special Fire Fighting Procedures	 not applicable not applicable not applicable Carbon dioxide blanket, Water spray, Dry powder, Foam. Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne
Unusual Fire/Explosion Hazards	 contaminants. Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible.
	6. ACCIDENTAL RELEASE MEASURES
Personal precautions	: Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
Environmental precautions	: Should not be released into the environment. The product should no be allowed to enter drains, water courses or the soil.
Methods for cleaning up	: Clean up promptly by sweeping or vacuum. Package all material in plastic, cardboard or metal containers for disposal. Refer to Section 13 of this MSDS for proper disposal methods.
	7. HANDLING AND STORAGE
Handling	: Take measures to prevent the build up of electrostatic charge. Heat



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Storage	:	only in areas with appropriate exhaust ventilation. Keep containers dry and tightly closed to avoid moisture absorption and contamination. Keep in a dry, cool place.
8. EX	POSU	RE CONTROLS/PERSONAL PROTECTION
Respiratory protection	:	No personal respiratory protective equipment normally required.
Eye/Face Protection	:	Safety glasses with side-shields
Hand protection	:	Protective gloves
Skin and body protection	:	Long sleeved clothing
Additional Protective Measures	:	Safety shoes
General Hygiene Considerations	:	Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.
Engineering measures	:	Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery.

Exposure limit(s)

Components	Value	Exposure time	Exposure type	List:
Aluminum oxide	5 mg/m3	PEL:	Respirable fraction.	OSHA Z1
	15 mg/m3	PEL:	Total dust.	OSHA Z1
	5 mg/m3	Time Weighted Average	Respirable fraction.	OSHA Z1A
		(TWA):		
	10 mg/m3	Time Weighted Average	Total dust.	OSHA Z1A
		(TWA):		
	10 mg/m3	Time Weighted Average		MX OEL
		(TWA):		
Silica, amorphous	6 mg/m3	Recommended exposure		NIOSH
		limit (REL):		
	0.8 mg/m3	Time Weighted Average		Z3
		(TWA):		
	10 mg/m3	Time Weighted Average	Inhalable particulate.	MX OEL
		(TWA):		
	3 mg/m3	Time Weighted Average	Respirable dust.	MX OEL
		(TWA):		

9. PHYSICAL AND CHEMICAL PROPERTIES

Form Appearance Colour

: solid : pellets : NO PIGMENT

Bulk density

Evaporation rate : Not applicable Specific Gravity : Not determined Pully density : Not actablished : Not established

Odour Melting point/range Boiling Point: Water solubility	very faintNot determinednot applicableinsoluble	Vapour pressure Vapour density pH	not applicablenot applicablenot applicable
	10. STABILITY AND	REACTIVITY	
Stability	: Stable		
Hazardous Polymerization	: Will not occur.		
Conditions to avoid	: Keep away from ox decomposition, do r	idizing agents and open f not overheat.	lame. To avoid thermal
Incompatible Materials	: Incompatible with s	trong acids and oxidizing	agents.
Hazardous decomposition products		02), carbon monoxide (CC lous materials, and smoke	<u> </u>

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11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

<u>Toxicity Overview</u> This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
1344-28-1	Aluminum oxide	Systemic effects	Eyes, Skin, Respiratory system.
7631-86-9	Silica, amorphous	Irritant	Eyes, Respiratory system.

12. ECOLOGICAL INFORMATION			
: Not readily biodegradable.			
: Chemicals are not readily available as they are bound within the polymer matrix.			
: Chemicals are not readily available as they are bound within the polymer matrix.			
: no data available			
13. DISPOSAL CONSIDERATIONS			
: Like most thermoplastic plastics the product can be recycled. Where possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with			
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	applic	able federal, state/provincial and local regulations.
Contaminated packaging	mater transp	ling is preferred when possible. The generator of waste ial has the responsibility for proper waste classification, ortation and disposal in accordance with applicable federal, provincial and local regulations.
	14. TRA	NSPORT INFORMATION
U.S. DOT Classification	: Not re	gulated for transportation.
ICAO/IATA	: Refer	to specific regulation.
IMO/IMDG (maritime)	: Refer	to specific regulation.
	15. REG	ULATORY INFORMATION
US Regulations:		
OSHA Status	: Classi	fied as hazardous based on components.
TSCA Status		omponents of this product are listed on or exempt from the Inventory.
US. EPA CERCLA Hazardo	us Substances	(40 CFR 302)
not applicable		
California Proposition 65	n : Not aj	oplicable
SARA Title III Section 302 H	Extremely Haz	ardous Substance
	-	ardous Substance der this section, this product is Not Applicable under this regula
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	e identified un	der this section, this product is Not Applicable under this regula
Unless specific chemicals are SARA Title III Section 313 T	e identified un	der this section, this product is Not Applicable under this regula
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Aluminum oxide			1344-28-1	0.10 - 1.00	
WHMIS Classification	:	Not controlled.			
DSL	:		s of this product a (DSL) or are exe	are on the Canadian empt.	Domestic
ational Inventories:					
Australia AICS	:	Listed			
China IECS	:	Listed			
Europe EINECS	:	Not determined			
Japan ENCS	:	Not determined			
Korea KECI	:	Listed			
Philippines PICCS	:	Listed			
		16. OTHER I	NFORMATION		

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.