



POLYONE CORPORATION

MATERIAL SAFETY DATA SHEET

CLOVER GREEN 377 V8

Version Number 1.1
Revision Date 03/23/2014

Page 1 of 7
Print Date 3/31/2014

1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION
33587 Walker Road, Avon Lake, OH 44012

Telephone : 1 (440) 930-1000 or 1 (866) POLYONE
Emergency telephone : CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure
number or accident).
Product name : CLOVER GREEN 377 V8
Product code : CC10141039
Chemical Name : Mixture
CAS-No. : Mixture
Product Use : Industrial Applications

2. COMPOSITION/INFORMATION ON INGREDIENTS

Components	CAS-No.	Weight percent
Boric acid (H3BO3)	10043-35-3	1 - 5
Calcium carbonate	1317-65-3	1 - 5
Rutile, antimony chromium buff	68186-90-3	5 - 10

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole. Information provided on the health effects of this product is based on individual components. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure.

POTENTIAL HEALTH EFFECTS

Routes of Exposure: : Inhalation, Ingestion, Skin contact

Acute exposure

Inhalation : Resin particles, like other inert materials, can be mechanically irritating.
Ingestion : May be harmful if swallowed.
Eyes : Resin particles, like other inert materials, are mechanically irritating to eyes.
Skin : Experience shows no unusual dermatitis hazard from routine handling.

POLYONE CORPORATION

MATERIAL SAFETY DATA SHEET

CLOVER GREEN 377 V8

Version Number 1.1
Revision Date 03/23/2014

Page 2 of 7
Print Date 3/31/2014

Chronic exposure : Refer to Section 11 for Toxicological Information.

**Medical Conditions
Aggravated by Exposure:** : None known.

4. FIRST AID MEASURES

- Inhalation** : Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice.
- Ingestion** : Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.
- Eyes** : Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If eye irritation persists, seek medical attention.
- Skin** : Wash off with soap and plenty of water. If skin irritation persists seek medical attention.

5. FIREFIGHTING MEASURES

- Flash point** : not applicable
- Flammable Limits**
- Upper explosion limit : not applicable
 - Lower explosion limit : not applicable
 - Auto-ignition temperature : not applicable
 - Suitable extinguishing media : Carbon dioxide blanket, Water spray, Dry powder, Foam.
- Special Fire Fighting Procedures** : Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants.
- Unusual Fire/Explosion Hazards** : Carbon dioxide (CO₂), carbon monoxide (CO), oxides of nitrogen (NO_x), other hazardous materials, and smoke are all possible.

6. ACCIDENTAL RELEASE MEASURES

- Personal precautions** : Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
- Environmental precautions** : Should not be released into the environment. The product should not be allowed to enter drains, water courses or the soil.
- Methods for cleaning up** : Clean up promptly by sweeping or vacuum. Package all material in plastic, cardboard or metal containers for disposal.

7. HANDLING AND STORAGE

POLYONE CORPORATION

MATERIAL SAFETY DATA SHEET

CLOVER GREEN 377 V8

Version Number 1.1
Revision Date 03/23/2014

Page 3 of 7
Print Date 3/31/2014

- Handling : Take measures to prevent the build up of electrostatic charge. Heat only in areas with appropriate exhaust ventilation.
- Storage : Keep containers dry and tightly closed to avoid moisture absorption and contamination. Keep in a dry, cool place.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

- Respiratory protection : No personal respiratory protective equipment normally required.
- Eye/Face Protection : Safety glasses with side-shields
- Hand protection : Protective gloves
- Skin and body protection : Long sleeved clothing
- Additional Protective Measures : Safety shoes
- General Hygiene Considerations : Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.
- Engineering measures : Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery.

Exposure limit(s)

POLYONE CORPORATION

MATERIAL SAFETY DATA SHEET

CLOVER GREEN 377 V8

Version Number 1.1
Revision Date 03/23/2014

Page 4 of 7
Print Date 3/31/2014

Components	Value	Exposure time	Exposure type	List:
Boric acid (H3BO3)	2 mg/m3	Time Weighted Average (TWA):	Inhalable fraction.	ACGIH
	6 mg/m3	Short Term Exposure Limit (STEL):	Inhalable fraction.	ACGIH
	2 mg/m3	Time Weighted Average (TWA):	Inhalable fraction.	ACGIH
	6 mg/m3	Short Term Exposure Limit (STEL):	Inhalable fraction.	ACGIH
Calcium carbonate	5 mg/m3	PEL:	Respirable fraction.	OSHA Z1
	15 mg/m3	PEL:	Total dust.	OSHA Z1
	10 mg/m3	Time Weighted Average (TWA):		MX OEL
	20 mg/m3	Short Term Exposure Limit (STEL):		MX OEL
Rutile, antimony chromium buff	0.5 mg/m3	Recommended exposure limit (REL):	as Cr	NIOSH
	0.5 mg/m3	PEL:	as Cr	OSHA Z1
	0.5 mg/m3	Time Weighted Average (TWA):	as Sb	ACGIH
	0.5 mg/m3	Recommended exposure limit (REL):	as Sb	NIOSH
	0.5 mg/m3	PEL:	as Sb	OSHA Z1
	0.5 mg/m3	Time Weighted Average (TWA):	as Sb	OSHA Z1A
	0.5 mg/m3	Time Weighted Average (TWA):	as Sb	MX OEL

9. PHYSICAL AND CHEMICAL PROPERTIES

Form	: solid	Evaporation rate	: Not applicable
Appearance	: pellets	Specific Gravity	: Not determined
Colour	: GREEN	Bulk density	: Not established
Odour	: very faint	Vapour pressure	: not applicable
Melting point/range	: Not determined	Vapour density	: not applicable
Boiling Point:	: not applicable	pH	: not applicable
Water solubility	: insoluble		

10. STABILITY AND REACTIVITY

Stability	: The product is stable if stored and handled as prescribed.
Hazardous Polymerization	: Will not occur.
Conditions to avoid	: Keep away from oxidizing agents and open flame. To avoid thermal decomposition, do not overheat.
Incompatible Materials	: Incompatible with strong acids and oxidizing agents.

POLYONE CORPORATION

MATERIAL SAFETY DATA SHEET

CLOVER GREEN 377 V8

Version Number 1.1

Revision Date 03/23/2014

Page 5 of 7

Print Date 3/31/2014

Hazardous decomposition products : Carbon dioxide (CO₂), carbon monoxide (CO), oxides of nitrogen (NO_x), other hazardous materials, and smoke are all possible.

11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
1317-65-3	Calcium carbonate	Irritant	Eyes, Skin.
		Systemic effects	Eyes, Skin, Respiratory system.
68186-90-3	Rutile, antimony chromium buff	Irritant	Eyes, Skin, Respiratory system.

LC50 / LD50

This product contains the following components which, in their pure form, have the following toxicity data:

CAS-No.	Chemical Name	Route	Value	Species
10043-35-3	Boric acid (H ₃ BO ₃)	Oral	2,660	rat
		LD50Oral	mg/kg2,660	mouse
		LD50Oral	mg/kg3,450	Chic
		LD50Oral	mg/kg2.95 g/kg	ken
		LD50	2,000 mg/kg	rabbit
		Dermal LD50		

12. ECOLOGICAL INFORMATION

Persistence and degradability : Not readily biodegradable.

Environmental Toxicity : Chemicals are not readily available as they are bound within the polymer matrix.

Bioaccumulation Potential : Chemicals are not readily available as they are bound within the polymer matrix.

Additional advice : no data available

13. DISPOSAL CONSIDERATIONS

Product : Like most thermoplastic plastics the product can be recycled. Where possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.

Contaminated packaging : Recycling is preferred when possible. The generator of waste

POLYONE CORPORATION

MATERIAL SAFETY DATA SHEET

CLOVER GREEN 377 V8

Version Number 1.1
Revision Date 03/23/2014

Page 6 of 7
Print Date 3/31/2014

material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.

14. TRANSPORT INFORMATION

U.S. DOT Classification : Not regulated for transportation.
ICAO/IATA : Refer to specific regulation.
IMO/IMDG (maritime) : Refer to specific regulation.

15. REGULATORY INFORMATION

US Regulations:

OSHA Status : Classified as hazardous based on components.
TSCA Status : All components of this product are listed on or exempt from the TSCA Inventory.

US. EPA CERCLA Hazardous Substances (40 CFR 302)

not applicable

California Proposition : Not applicable
65

SARA Title III Section 302 Extremely Hazardous Substance

Unless specific chemicals are identified under this section, this product is Not Applicable under this regulation

SARA Title III Section 313 Toxic Chemicals:

Unless specific chemicals are identified under this section, this product is Not Applicable under this regulation

Chemical Name	CAS-No.	Weight percent
VANADIUM COMPOUNDS VANADIUM COMPOUNDS	14059-33-7	5.00 - 10.00
CHROMIUM III COMPOUNDS CHROMIUM III COMPOUNDS ANTIMONY COMPOUNDS CHROMIUM COMPOUNDS	68186-90-3	5.00 - 10.00

Canadian Regulations:

POLYONE CORPORATION**MATERIAL SAFETY DATA SHEET****CLOVER GREEN 377 V8**Version Number 1.1
Revision Date 03/23/2014Page 7 of 7
Print Date 3/31/2014

National Pollutant Release Inventory (NPRI)

Chemical Name	CAS-No.	Weight percent	NPRI ID#
Bismuth vanadium oxide (BiVO ₄)	14059-33-7	5.00 - 10.00	
		5.00 - 10.00	
		5.00 - 10.00	
Phthalocyanine green	1328-53-6	1.00 - 5.00	
Rutile, antimony chromium buff	68186-90-3	5.00 - 10.00	
Zinc oxide	1314-13-2	0.10 - 1.00	

WHMIS Classification : D2A

WHMIS Ingredient Disclosure List

CAS-No.
10043-35-3
1328-53-6
68186-90-3

DSL : All components of this product are on the Canadian Domestic Substances List (DSL) or are exempt.

National Inventories:

Australia AICS : Listed
China IECS : Listed
Europe EINECS : Listed
Japan ENCS : Not determined
Korea KECI : Listed
Philippines PICCS : Listed**16. OTHER INFORMATION**

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.