

**POLYONE CORPORATION****MATERIAL SAFETY DATA SHEET****RED**Version Number 1.1  
Revision Date 03/30/2014Page 1 of 6  
Print Date 4/8/2014**1. PRODUCT AND COMPANY IDENTIFICATION****POLYONE CORPORATION**  
33587 Walker Road, Avon Lake, OH 44012

Telephone : 1 (440) 930-1000 or 1 (866) POLYONE  
Emergency telephone : CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure  
number or accident).  
Product name : RED  
Product code : CC10149098  
Chemical Name : Mixture  
CAS-No. : Mixture  
Product Use : Industrial Applications

**2. COMPOSITION/INFORMATION ON INGREDIENTS**

Components	CAS-No.	Weight percent
14H-Benz[4,5]isoquino[2,1-a]perimidin-14-one	6829-22-7	5 - 10
Spinels, chromium (III) copper black	68186-91-4	1 - 5

**3. HAZARDS IDENTIFICATION****EMERGENCY OVERVIEW**

This mixture has not been evaluated as a whole for health effects. Information provided on health effects of this product is based on the individual components. However, some vapors or contaminants may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. See sections 8 and 11 for special precautions.

**POTENTIAL HEALTH EFFECTS****Routes of Exposure:** : Inhalation, Skin contact, Ingestion**Acute exposure**

Inhalation : Inhalation of airborne droplets may cause irritation of the respiratory tract.  
Ingestion : May be harmful if swallowed.  
Eyes : Irritating to eyes and respiratory system.  
Skin : Experience shows no unusual dermatitis hazard from routine handling.

**Chronic exposure** : Refer to Section 11 for Toxicological Information.

**POLYONE CORPORATION**

**MATERIAL SAFETY DATA SHEET**

**RED**

Version Number 1.1  
Revision Date 03/30/2014

Page 2 of 6  
Print Date 4/8/2014

**Medical Conditions** : None known.  
**Aggravated by Exposure:**

**4. FIRST AID MEASURES**

Inhalation : Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. Seek medical attention after significant exposure.

Ingestion : Do not induce vomiting without medical advice. Seek medical attention if necessary.

Eyes : Rinse immediately with plenty of water for at least 15 minutes. If eye irritation persists, seek medical attention.

Skin : Wash off with soap and plenty of water. If skin irritation persists seek medical attention.

**5. FIREFIGHTING MEASURES**

Flash point : Greater than 200 °F (93 °C)

Flammable Limits  
Upper explosion limit : not applicable  
Lower explosion limit : not applicable  
Auto-ignition temperature : Not applicable  
Suitable extinguishing media : Carbon dioxide blanket, Dry powder, Foam.

Special Fire Fighting Procedures : Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants.

Unusual Fire/Explosion Hazards : Carbon dioxide (CO<sub>2</sub>), carbon monoxide (CO), oxides of nitrogen (NO<sub>x</sub>), other hazardous materials, and smoke are all possible.

**6. ACCIDENTAL RELEASE MEASURES**

Personal precautions : Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.

Environmental precautions : The product should not be allowed to enter drains, water courses or the soil. Should not be released into the environment.

Methods for cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Package all material in appropriate container for disposal.

**7. HANDLING AND STORAGE**

Handling : Heat only in areas with appropriate exhaust ventilation.

**POLYONE CORPORATION**

**MATERIAL SAFETY DATA SHEET**

**RED**

Version Number 1.1  
Revision Date 03/30/2014

Page 3 of 6  
Print Date 4/8/2014

Storage : Keep containers dry and tightly closed to avoid moisture absorption and contamination. Store in a cool dry place.

**8. EXPOSURE CONTROLS/PERSONAL PROTECTION**

Respiratory protection : Under normal handling conditions a respirator may not be required.

Eye/Face Protection : Safety glasses with side-shields

Hand protection : Protective gloves

Skin and body protection : Long sleeved clothing

Additional Protective Measures : Safety shoes

General Hygiene Considerations : Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.

Engineering measures : Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery.

Exposure limit(s)

Components	Value	Exposure time	Exposure type	List:
Spinels, chromium (III) copper black	0.5 mg/m <sup>3</sup>	Recommended exposure limit (REL):	as Cr	NIOSH
	0.5 mg/m <sup>3</sup>	PEL:	as Cr	OSHA Z1

**9. PHYSICAL AND CHEMICAL PROPERTIES**

Form	: liquid	Evaporation rate	: Not established
Appearance	: viscous, liquid	Specific Gravity	: Not determined
Colour	: RED	Bulk density	: Not applicable
Odour	: very faint	Vapour pressure	: not determined
Melting point/range	: not applicable	Vapour density	: Not determined
Boiling Point:	: not applicable	pH	: not applicable
Water solubility	: immiscible		

**10. STABILITY AND REACTIVITY**

Stability : The product is stable if stored and handled as prescribed.

Hazardous Polymerization : Will not occur.

Conditions to avoid : Keep away from oxidizing agents and open flame.

Incompatible Materials : Incompatible with strong acids and oxidizing agents.

**POLYONE CORPORATION**

**MATERIAL SAFETY DATA SHEET**

**RED**

Version Number 1.1  
Revision Date 03/30/2014

Page 4 of 6  
Print Date 4/8/2014

Hazardous decomposition products : Carbon dioxide (CO<sub>2</sub>), carbon monoxide (CO), oxides of nitrogen (NO<sub>x</sub>), other hazardous materials, and smoke are all possible.

**11. TOXICOLOGICAL INFORMATION**

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
6829-22-7	14H-Benz[4,5]isoquino[2,1-a]perimidin-14-one	Irritant	Eyes.
68186-91-4	Spinels, chromium (III) copper black	Irritant	Eyes, Skin, Respiratory system.

**Additional Health Hazard Information:**

**Spinels, chromium (III) copper black 68186-91-4** The bi- and trivalent forms of chrome have a low order of acute toxicity, but may cause skin sensitization and irritation to the eyes. No effects have been reported for chromium (III) oxide. Chromium (III) compounds are not considered carcinogenic in animals or humans.

**12. ECOLOGICAL INFORMATION**

Persistence and degradability : Not readily biodegradable.  
Environmental Toxicity : Adverse ecological impact is not known or expected under normal use.  
Bioaccumulation Potential : Does not bioaccumulate.  
Additional advice : no data available

**13. DISPOSAL CONSIDERATIONS**

Product : Where possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.  
Contaminated packaging : Recycling is preferred when possible. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.

**14. TRANSPORT INFORMATION**

**POLYONE CORPORATION**

**MATERIAL SAFETY DATA SHEET**

**RED**

Version Number 1.1  
Revision Date 03/30/2014

Page 5 of 6  
Print Date 4/8/2014

U.S. DOT Classification : Not regulated for transportation.  
ICAO/IATA : Not regulated for transportation.  
IMO/IMDG (maritime) : Not regulated for transportation.

**15. REGULATORY INFORMATION**

US Regulations:

OSHA Status : Classified as hazardous based on components.  
TSCA Status : All components of this product are listed on or exempt from the TSCA Inventory.

US. EPA CERCLA Hazardous Substances (40 CFR 302)  
not applicable

California Proposition : Not applicable  
65

SARA Title III Section 302 Extremely Hazardous Substance

Unless specific chemicals are identified under this section, this product is Not Applicable under this regulation

SARA Title III Section 313 Toxic Chemicals:

Unless specific chemicals are identified under this section, this product is Not Applicable under this regulation

Chemical Name	CAS-No.	Weight percent
CHROMIUM III COMPOUNDS CHROMIUM III COMPOUNDS CHROMIUM COMPOUNDS COPPER COMPOUNDS (WITH EXCEPTIONS)	68186-91-4	1.00 - 5.00
ZINC COMPOUNDS	1314-98-3	30.00 - 60.00

Canadian Regulations:

National Pollutant Release Inventory (NPRI)

Chemical Name	CAS-No.	Weight percent	NPRI ID#
Butyl acrylate	141-32-2	0.10 - 1.00	
Spinels, chromium (III) copper black	68186-91-4	1.00 - 5.00	
		1.00 - 5.00	
		1.00 - 5.00	

**POLYONE CORPORATION****MATERIAL SAFETY DATA SHEET****RED**Version Number 1.1  
Revision Date 03/30/2014Page 6 of 6  
Print Date 4/8/2014

Zinc sulfide	1314-98-3	30.00 - 60.00	
1-Butanol	71-36-3	0.10 - 1.00	

WHMIS Classification : D2B

## WHMIS Ingredient Disclosure List

CAS-No.
68186-91-4

DSL : All components of this product are on the Canadian Domestic Substances List (DSL) or are exempt.

## National Inventories:

Australia AICS : Not determined

China IECS : Not determined

Europe EINECS : Not determined

Japan ENCS : Not determined

Korea KECI : Not determined

Philippines PICCS : Not determined

**16. OTHER INFORMATION**

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.