MATERIAL SAFETY DATA SHEET GREEN PRODEPLAST

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1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION 33587 Walker Road, Avon Lake, OH 44012

| Telephone Emergency telephone number | : | 1 (440) 930-1000 or 1 (866) POLYONE CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident). |
|--------------------------------------------|---|------------------------------------------------------------------------------------------------------------------------|
| Product name | : | GREEN PRODEPLAST |
| Product code | : | CC10195431 |
| Chemical Name | : | Mixture |
| CAS-No. | : | Mixture |
| Product Use | : | Industrial Applications |

2. COMPOSITION/INFORMATION ON INGREDIENTS

There are no known hazardous components above regulatory thresholds in this product.

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole. Information provided on the health effects of this product is based on individual components. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure.

POTENTIAL HEALTH EFFECTS

| Routes of Exposure: | : Inhalation, Ingestion, Skin contact |
|---------------------|-------------------------------------------------------------------------------------|
| Acute exposure | |
| Inhalation | : Resin particles, like other inert materials, can be mechanically irritating. |
| Ingestion | : May be harmful if swallowed. |
| Eyes | : Resin particles, like other inert materials, are mechanically irritating to eyes. |
| Skin | : Experience shows no unusual dermatitis hazard from routine handling. |
| Chronic exposure | : Refer to Section 11 for Toxicological Information. |

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| Medical Conditions Aggravated by Exposure: | : None known. |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| | 4. FIRST AID MEASURES |
| Inhalation | : Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases or doubt seek medical advice. |
| Ingestion | : Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice. |
| Eyes | : Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If eye irritation persists, seek medical attention. |
| Skin | : Wash off with soap and plenty of water. If skin irritation persists seek medical attention. |
| | 5. FIREFIGHTING MEASURES |
| Flash point | : not applicable |
| Flammable Limits Upper explosion limit Lower explosion limit Auto-ignition temperature Suitable extinguishing media Special Fire Fighting Procedures Unusual Fire/Explosion Hazards | not applicable not applicable not applicable Carbon dioxide blanket, Water spray, Dry powder, Foam. Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants. Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible. 6. ACCIDENTAL RELEASE MEASURES |
| | 6. ACCIDENTAL RELEASE MEASURES |
| Personal precautions | : Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls. |
| Environmental precautions | : Should not be released into the environment. The product should not be allowed to enter drains, water courses or the soil. |
| Methods for cleaning up | : Clean up promptly by sweeping or vacuum. Package all material in plastic, cardboard or metal containers for disposal. |
| | 7. HANDLING AND STORAGE |
| Handling | : Take measures to prevent the build up of electrostatic charge. Heat only in areas with appropriate exhaust ventilation. |

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| | | containers dry and tigh ontamination. Keep in | | 2. |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 8. EX | POSURE CC | NTROLS/PERSONA | AL PROTECTIO | ON |
| Respiratory protection | : No pe | rsonal respiratory prote | ective equipment | t normally required. |
| Eye/Face Protection | : Safet | glasses with side-shie | elds | |
| Hand protection | : Prote | ctive gloves | | |
| Skin and body protection | : Long | sleeved clothing | | |
| Additional Protective Measures | : Safet | v shoes | | |
| General Hygiene Considerations | : Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday. | | | |
| Engineering measures | | only in areas with appropriate exhaust ventilati | | |
| | | | | |
| - | us component | abova regulatory thra | sholds in this pro | aduat |
| There are no known hazardo | - | above regulatory thre | - | oduct. |
| Exposure limit(s) There are no known hazardou 9 Form Appearance Colour Odour Melting point/range Boiling Point: Water solubility | - | AND CHEMICAL P Eva Spe Bul t Vaj mined Vaj cable pH | PROPERTIES apouration rate ecific Gravity lk density pour pressure pour density | Not applicable Not determined Not established not applicable not applicable not applicable |
| There are no known hazardou 9 Form Appearance Colour Odour Melting point/range Boiling Point: | . PHYSICAL : solid : pellets : GREEN : very fain : Not dete : not appli : insoluble | AND CHEMICAL P Eva Spe Bul t Vaj mined Vaj cable pH | PROPERTIES apouration rate ecific Gravity lk density pour pressure pour density | Not applicable Not determined Not established not applicable not applicable |
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| There are no known hazardou 9 Form Appearance Colour Odour Melting point/range Boiling Point: Water solubility Stability | PHYSICAI solid pellets GREEN very fain Not detex not appli insoluble 10. STA The p Will a Keep | AND CHEMICAL P Eva Spe Bul t Vaj mined Vaj cable pH BILITY AND REACT roduct is stable if store not occur. | PROPERTIES apouration rate ecific Gravity lk density pour pressure pour density TIVITY ed and handled as | Not applicable Not determined Not established not applicable not applicable not applicable |
| There are no known hazardou 9 Form Appearance Colour Odour Melting point/range Boiling Point: Water solubility Stability Hazardous Polymerization | . PHYSICAL solid pellets GREEN very fain Not detex not appli insoluble 10. STA The p Will p Keep decore | AND CHEMICAL P Eva Spe Bul t Vaj mined Vaj cable pH BILITY AND REACT roduct is stable if store not occur. away from oxidizing a | PROPERTIES apouration rate ecific Gravity lk density pour pressure pour density TIVITY ed and handled as agents and open f heat. | Not applicable Not determined Not established not applicable not applicable not applicable s prescribed. |

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| | 12 | 2. ECOLOGICAL INFORMATION |
|-------------------------------|----|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Persistence and degradability | : | Not readily biodegradable. |
| Environmental Toxicity | : | Chemicals are not readily available as they are bound within the polymer matrix. |
| Bioaccumulation Potential | : | Chemicals are not readily available as they are bound within the polymer matrix. |
| Additional advice | : | no data available |
| | 1. | 3. DISPOSAL CONSIDERATIONS |
| Product | : | Like most thermoplastic plastics the product can be recycled. Where possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations. |
| Contaminated packaging | : | Recycling is preferred when possible. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations. |
| | 1 | 4. TRANSPORT INFORMATION |
| U.S. DOT Classification | : | Not regulated for transportation. |
| ICAO/IATA | : | Refer to specific regulation. |
| IMO/IMDG (maritime) | : | Refer to specific regulation. |
| | 15 | . REGULATORY INFORMATION |
| US Regulations: | | |
| OSHA Status | : | There are no known hazardous components above regulatory thresholds in this product. |
| TSCA Status | : | All components of this product are listed on or exempt from the TSCA Inventory. |

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not applicable

California Proposition : Not applicable 65

SARA Title III Section 302 Extremely Hazardous Substance

Unless specific chemicals are identified under this section, this product is Not Applicable under this regulation

SARA Title III Section 313 Toxic Chemicals:

Unless specific chemicals are identified under this section, this product is Not Applicable under this regulation

Canadian Regulations:

National Pollutant Release Inventory (NPRI) CAS No

| Chemical Name | CAS-No. | Weight percent | NPRI ID# |
|---------------------|----------|-------------------|----------|
| Phthalocyanine blue | 147-14-8 | 0.10 - 1.00 | |

| WHMIS Classification | : | Not controlled. | | |
|-----------------------|---|--------------------------------------------------------------------------------------------------|--|--|
| DSL | : | All components of this product are on the Canadian Domestic Substances List (DSL) or are exempt. | | |
| National Inventories: | | | | |
| Australia AICS | : | Not determined | | |
| China IECS | : | Listed | | |
| Europe EINECS | : | Listed | | |
| Japan ENCS | : | Not determined | | |
| Korea KECI | : | Listed | | |
| Philippines PICCS | : | Listed | | |
| 16. OTHER INFORMATION | | | | |

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing,

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storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.