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SAFETY DATA SHEET

IM GREEN 340

Section 1. Identification	on	
GHS product identifier	:	IM GREEN 340
Chemical name	:	Mixture
CAS number	:	Mixture
Other means of identification	:	CC10202250
Product type	:	solid
Relevant identified uses of the substance or mixture and uses advised against		
Product use	:	Industrial applications. Plastics.
Supplier's details	:	POLYONE CORPORATION
		33587 Walker Road, Avon Lake, OH 44012
		1 (440) 930-1000 or 1 (866) POLYONE
Emergency telephone number (with hours of operation)	:	CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).

Section 2. Hazards identification

This mixture has not been evaluated as a whole. Information provided on the health effects of this product is based on individual components. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. After handling, always wash hands thoroughly with soap and water.

OSHA/HCS status	:	While this material is not considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200), this SDS contains valuable information critical to the safe handling and proper use of the product. This SDS should be retained and available for employees and other users of this product.
Classification of the substance or mixture	:	Not classified.
GHS label elements		
Signal word	:	No signal word.
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Hazard statements

No known significant effects or critical hazards.

Precautionary statements

General	:	Not applicable.
Prevention	:	Not applicable.
Response	:	Not applicable.
Storage	:	Not applicable.
Disposal	:	Not applicable.
Supplemental label elements	:	None known.
Hazards not otherwise classified	:	None known.

Section 3. Composition/information on ingredients

:

Substance/mixture	:	Mixture
Chemical name	:	Mixture
Other means of identification	:	CC10202250

CAS number/other identifiers

Ingredient name	%	CAS number
Titanium dioxide	5 - 10	13463-67-7
Quartz	0 - 0.3	14808-60-7

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact

: Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses.

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Inhalation	 Get medical attention if irritation occurs. Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical attention if symptoms occur. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Skin contact	: Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur.
Ingestion	 Wash out mouth with water. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if symptoms occur.
Most important symptoms/effects, ac	ute and delayed
Potential acute health effects	
Eye contact Inhalation Skin contact	 No known significant effects or critical hazards. No known significant effects or critical hazards. No known significant effects or critical hazards.

: No known significant effects or critical hazards.

Over-exposure signs/symptoms

Ingestion

Eye contact	: No specific	data.
Inhalation	: No specific	data.
Skin contact	: No specific	data.
Ingestion	: No specific	data.

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician Specific treatments	:	In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours. No specific treatment.
Protection of first-aiders	:	No action shall be taken involving any personal risk or without suitable training.

See toxicological information (Section 11)

Section 5. Firefighting measures

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Extinguishing media

Suitable extinguishing media Unsuitable extinguishing media	:	In case of fire, use water spray (fog), foam, dry chemical or CO_2 . None known.
Specific hazards arising from the chemical	:	No specific fire or explosion hazard.
Hazardous thermal decomposition products	:	Decomposition products may include the following materials: carbon dioxide carbon monoxide nitrogen oxides metal oxide/oxides
Special protective actions for fire- fighters	:	Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
Special protective equipment for fire-fighters	:	Fire-fighters should wear appropriate protective equipment and self- contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel For emergency responders	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Put on appropriate personal protective equipment. If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions	:	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
Methods and materials for containme	ent a	nd cleaning up
Small spill	:	Move containers from spill area. Vacuum or sweep up material and place in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor.
Large spill	:	Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Vacuum or sweep up material and place in a designated, labeled waste container. Dispose of via a

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licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures Advice on general occupational hygiene	:	Put on appropriate personal protective equipment (see Section 8). Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	:	Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Exposure limits
OSHA PEL 1989 (1989-03-01)
TWA 0.1 mg/m3 (Calculated as Quartz) Form: Respirable dust
OSHA PEL Z3 (1997-09-03)
TWA 250 MPPCF / (%SiO2+5) Form: Respirable
TWA 10 MG /M3 / (%SiO2+2) Form: Respirable
TWA 30 MG /M3 / (%SiO2+2) Form: Total dust
NIOSH REL (1994-06-01)
TWA 0.05 mg/m3 Form: Respirable dust
ACGIH TLV (2005-12-09)
TWA 0.025 mg/m3 Form: Respirable fraction
OSHA PEL (2016-06-23)
TWA 0.05 mg/m3 Form: Respirable dust



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Titanium dioxide		OSHA PEL 1989 (1989-03-01) TWA 10 mg/m3 Form: Total dust OSHA PEL (1993-06-30) TWA 15 mg/m3 Form: Total dust ACGIH TLV (1996-05-18) TWA 10 mg/m3
Appropriate engineering controls Environmental exposure controls	:	Good general ventilation should be sufficient to control worker exposure to airborne contaminants. Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
Individual protection measures		
Hygiene measures Eye/face protection	:	Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location. Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.
Skin protection		
Hand protection Body protection	:	Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be
Other skin protection	:	approved by a specialist before handling this product. Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	:	Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

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Section 9. Physical and chemical properties

Appearance

Physical state	:	solid [Pellets.]
Color	:	GREEN
Odor	:	Faint odor.
Odor threshold	:	Not available.
рН	:	Not available.
Melting point	:	Not available.
Boiling point	:	Not available.
Flash point	:	Not available.
Burning time	:	Not available.
Burning rate	:	Not available.
Evaporation rate	:	Not available.
Flammability (solid, gas)	:	Not available.
Lower and upper explosive	:	Lower: Not available.
(flammable) limits		Upper: Not available.
Vapor pressure	:	Not available.
Vapor density	:	Not available.
Relative density	:	Not available.
Solubility	:	Not available.
Solubility in water	:	insoluble in water.
Partition coefficient: n-	:	Not available.
octanol/water		
Auto-ignition temperature	:	Not available.
Decomposition temperature	:	Not available.
SADT	:	Not available.
Viscosity	:	Dynamic: Not available.
		Kinematic: Not available.

Section 10. Stability and reactivity

Reactivity	:	No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	:	Stable under recommended storage and handling conditions (see Section 7).
Possibility of hazardous reactions	:	Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid Incompatible materials	:	Keep away from extreme heat and oxidizing agents. Keep away from strong acids. Oxidizer.



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Hazardous decomposition	:	Under normal conditions of storage and use, hazardous decomposition
products		products should not be produced.

Section 11. Toxicological information

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure			
Remarks - Oral:	No applicable toxic	No applicable toxicity data					
Remarks - Inhalation:	No applicable toxic	No applicable toxicity data					
Remarks - Dermal:	No applicable toxicity data						
Titanium dioxide							
Remarks - Oral:	No applicable toxicity data						
	LC50 Inhalation	Rat - Male	6.82 Mg/l	4 h			
	LD50 Dermal	Rabbit	> 5,000 mg/kg	-			
Complete the Minter Net Collected							

Conclusion/Summary

: Mixture.Not fully tested.

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
Titanium dioxide	Skin - Mild	Human		72 hrs	-
	irritant				
Conclusion/Summary					
Skin	: N	lixture.Not ful	ly tested.		
Eyes	: N	lixture.Not ful	ly tested.		
Respiratory	: N	lixture.Not ful	ly tested.		
<u>Sensitization</u> Conclusion/Summary Skin Respiratory		lixture.Not ful lixture.Not ful			
Mutagenicity					
Conclusion/Summary	: N	lixture.Not ful	ly tested.		
Carcinogenicity					



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Product/ingredient	OSHA	IARC	NTP	
name				
Quartz		1	Known to be a	human carcinogen
Titanium dioxide		2B		
atogenicity			-	
onclusion/Summary	: 1	Mixture.Not fi	ally tested.	
nclusion/Summary	: 1	Mixture.Not f	ally tested.	
ecific target organ toxic Not available.	ity (single expos	<u>ure)</u>		
ecific target organ toxic	ity (repeated ex	posure)		-
oduct/ingredient name	Category		Route of exposure	Target organs
artz	Category 1			

Aspiration hazard Not available.		
Information on likely routes of exposure	:	Not available.
Potential acute health effects		
Eye contact	:	No known significant effects or critical hazards.
Inhalation	:	No known significant effects or critical hazards.
Skin contact	:	No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

:

Eye contact	:	No specific data.
Inhalation	:	No specific data.
Skin contact	:	No specific data.
Ingestion	:	No specific data.

Ingestion

Delayed and immediate effects as well as chronic effects from short and long-term exposure

No known significant effects or critical hazards.

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Short term exposure		
Potential immediate effects Potential delayed effects	:	Not available. Not available.
Long term exposure		
Potential immediate effects Potential delayed effects	:	Not available. Not available.
Potential chronic health effects		
Conclusion/Summary	:	Mixture.Not fully tested.
General Carcinogenicity Mutagenicity Teratogenicity Developmental effects Fertility effects	:	No known significant effects or critical hazards. No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Not available.

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
Quartz			
Remarks - Acute - Fish:	No applicable toxicity data		
Remarks - Acute - Aquatic	No applicable toxicity data		
invertebrates.:			
Remarks - Acute - Aquatic	No applicable toxicity data		
plants:			
Remarks - Chronic - Fish:	No applicable toxicity data		
Remarks - Chronic -	No applicable toxicity data		
Aquatic invertebrates.:			
Titanium dioxide			



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	Acute LC5	0 > 1,000 Mg/l Marine	Fish - Fish	96 h
	water			
Remarks - Acute - Fish:	Acute		T	1
	Acute LC5	0 3 Mg/l Fresh water	Aquatic invertebrates. Crustaceans	48 h
Remarks - Acute - Aquatic	Acute			
invertebrates.:				
	Acute LC5	0 6.5 Mg/l Fresh water	Aquatic invertebrates. Daphnia	48 h
Remarks - Acute - Aquatic invertebrates.:	Acute			
Remarks - Acute - Aquatic plants:	No applica	ble toxicity data		
Remarks - Chronic - Fish:	No applicat	ble toxicity data		
Remarks - Chronic -		ble toxicity data		
Aquatic invertebrates.:	11			
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Remarks - Acute - Aquatic invertebrates.:	Chemicals	are not readily available a	as they are bound within the	e polymer matrix.
Conclusion/Summary	:	Chemicals are not readil polymer matrix.	ly available as they are bou	nd within the
		porymer maurx.		
Persistence and degradability	7			
Conclusion/Summary	:	Chemicals are not readil polymer matrix.	ly available as they are bou	nd within the
Conclusion/Summary	: Chemicals are not readily available as they are bound within the polymer matrix.			
Bioaccumulative potential Not available.				
Mobility in soil				
Soil/water partition coefficie (KOC)	ent :	Not available.		
Other adverse effects	:	No known significant ef	ffects or critical hazards.	
Section 13 Disnos	al consi	derations		

Section 13. Disposal considerations

:

Disposal methods

The generation of waste should be avoided or minimized wherever

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possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

United States - RCRA Acute hazardous waste "P" List: Not listed

United States - RCRA Toxic hazardous waste "U" List: Not listed

Section 14. Transport information

U.S.DOT 49CFR Ground/Air/Water	:	Not regulated for transportation.
International Air ICAO/IATA	:	Not classified as dangerous goods under transport regulations.
International Water IMO/IMDG	:	Not classified as dangerous goods under transport regulations.

Section 15. Regulatory information

U.S. Federal regulations	:	United States - TSCA 12(b) - Chemical export notification: None of the components are listed.
		United States - TSCA 4(f) - Priority risk review: Not listed
		United States - TSCA 5(a)2 - Final significant new use rules: Not
		listed
		United States - TSCA 5(a)2 - Proposed significant new use rules:
		Not listed
		United States - TSCA 5(e) - Substances consent order: Not listed
		United States - TSCA 6 - Final risk management: Not listed
		United States - TSCA 6 - Proposed risk management: Not listed
		United States - TSCA 8(a) - Chemical risk rules: Not listed
		United States - TSCA 8(a) - Dioxin/Furane precusor: Not listed
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	 United States - TSCA 8(a) - Chemical Data Reporting (CDR): Not determined United States - TSCA 8(a) - Preliminary assessment report (PAIR): Not listed United States - TSCA 8(c) - Significant adverse reaction (SAR): Not listed United States - TSCA 8(d) - Health and safety studies: Not listed United States - TSCA 4(a) - Final Test Rules: Not listed United States - TSCA 4(a) - ITC Priority list: Not listed United States - TSCA 4(a) - Proposed test rules: Not listed United States - TSCA 4(a) - Proposed test rules: Not listed United States - TSCA 4(a) - Proposed test rules: Not listed United States - TSCA 4(a) - Proposed test rules: Not listed United States - TSCA 4(a) - Proposed test rules: Not listed United States - EPA Clean water act (CWA) section 307 - Priority pollutants: Listed Phthalocyanine green
	United States - EPA Clean water act (CWA) section 311 - Hazardous substances: Not listed United States - EPA Clean air act (CAA) section 112 - Accidental release prevention - Flammable substances: Not listed United States - EPA Clean air act (CAA) section 112 - Accidental release prevention - Toxic substances: Not listed United States - Department of commerce - Precursor chemical: Not listed
Clean Air Act Section 112(b) : Hazardous Air Pollutants (HAPs)	Listed
Clean Air Act Section 602 Class I : Substances	Not listed
Clean Air Act Section 602 Class II : Substances	Not listed

- **DEA List I Chemicals (Precursor** : Not listed **Chemicals)**
- **DEA List II Chemicals (Essential** : Not listed **Chemicals**)

US. EPA CERCLA Hazardous Substances (40 CFR 302)

not applicable

SARA 311/312

Classification

: Not applicable.

Composition/information on ingredients

No products were found.

Name	%	Classification
Titanium dioxide	>= 5 - <= 10	CARCINOGENICITY - Category 2
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Quartz	> 0 - <= 0.3	CARCINOGENICITY - Category 1A SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 1
SARA 313 Not applicable.		
<u>State regulations</u> Massachusetts New York		of the components are listed. of the components are listed.
New Jersey	: The fo Calci Titan	llowing components are listed: um carbonate ium dioxide llocyanine green
Pennsylvania		llowing components are listed: llocyanine green
	Quart	İZ
	Calci	um carbonate
	Titan	ium dioxide
California Dava (5		

California Prop. 65

WARNING: This product can expose you to chemicals including Titanium dioxide, Quartz, which are known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

Ingredient name	No significant risk level	Maximum acceptable dosage level
Titanium dioxide	No.	No.
Quartz	No.	No.

United States inventory (TSCA 8b) :

:

All components are listed or exempted.

Canada inventory

At least one component is not listed in DSL but all such components are listed in NDSL.

International regulations

Inventory list

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Australia	:	All components are listed or exempted.
Canada	:	At least one component is not listed in DSL but all such components
		are listed in NDSL.
China	:	All components are listed or exempted.
Europe inventory	:	All components are listed or exempted.
Japan	:	All components are listed or exempted.
New Zealand	:	All components are listed or exempted.
Philippines	:	All components are listed or exempted.
Republic of Korea	:	All components are listed or exempted.
Taiwan	:	Not determined.
Turkey	:	Not determined.
United States	:	All components are listed or exempted.

Section 16. Other information

Hazardous Material Information System (U.S.A.)

Health	/	0
Flammability		0
Physical hazards		0

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on SDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual. <u>History</u>

Date of printing	:	03/12/2019
Date of issue/Date of revision	:	03/08/2019
Date of previous issue	:	08/04/2014
Version	:	1.1
Key to abbreviations	:	ATE = Acute Toxicity Estimate
•		BCF = Bioconcentration Factor
		GHS = Globally Harmonized System of Classification and Labelling of
		Chemicals
		IATA = International Air Transport Association
		IBC = Intermediate Bulk Container
		IMDG = International Maritime Dangerous Goods
		LogPow = logarithm of the octanol/water partition coefficient
		MARPOL = International Convention for the Prevention of Pollution From
		Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine

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pollution) UN = United Nations Not available.

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References

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the abovenamed supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist. Particularly this information may not be valid for such material used in conjunction with any other materials or in any process, unless specified in the text.