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SAFETY DATA SHEET

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Section 1. Identification		
GHS product identifier Chemical name	:	030BN2041 BROWN Mixture
Chemical name CAS number Other means of identification		Mixture CC10231334
Product type	:	solid
	tance	or mixture and uses advised against
Product use	:	Industrial applications. Plastics.
Supplier's details	:	POLYONE CORPORATION 33587 Walker Road, Avon Lake, OH 44012
		1 (440) 930-1000 or 1 (866) POLYONE
Emergency telephone number (with hours of operation)	:	CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).

Section 2. Hazards identification

This mixture has not been evaluated as a whole. Information provided on the health effects of this product is based on individual components. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. After handling, always wash hands thoroughly with soap and water.

OSHA/HCS status	:	While this material is not considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200), this SDS contains valuable information critical to the safe handling and proper use of the product. This SDS should be retained and available for employees and other users of this product.
Classification of the substance or mixture	:	Not classified.
GHS label elements		
Signal word	:	No signal word.
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Hazard statements

No known significant effects or critical hazards.

Precautionary statements

General	:	Not applicable.
Prevention	:	Not applicable.
Response	:	Not applicable.
Storage	:	Not applicable.
Disposal	:	Not applicable.
Supplemental label elements	:	None known.
Hazards not otherwise classified	:	None known.

Section 3. Composition/information on ingredients

:

Substance/mixture	:	Mixture
Chemical name	:	Mixture
Other means of identification	:	CC10231334

CAS number/other identifiers

Ingredient name	%	CAS number
1,2-Benzenedicarboxylic acid, di-C8-10-branched alkyl esters,	10 - 30	68515-48-0
C9-rich		
Carbon black	0.1 - 1	1333-86-4

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact

: Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses.



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Inhalation	 Get medical attention if irritation occurs. Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical attention if symptoms occur. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical
Skin contact	surveillance for 48 hours.Flush contaminated skin with plenty of water. Remove contaminated
Ingestion	 Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur. Wash out mouth with water. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if symptoms occur.
lost important symptoms/effects,	cute and delayed
Potential acute health effects	
Eye contact Inhalation	 No known significant effects or critical hazards. Exposure to decomposition products may cause a health hazard. Serious effects may be delayed following exposure.
Skin contact Ingestion	No known significant effects or critical hazards.No known significant effects or critical hazards.
Over-exposure signs/symptoms	
Eye contact	: No specific data.
Inhalation	: No specific data.
Skin contact	: No specific data.
Ingestion	: No specific data.
Indication of immediate medical a	tention and special treatment needed, if necessary
Notes to physician	: In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under
Specific treatments	medical surveillance for 48 hours.No specific treatment.
Protection of first-aiders	: No action shall be taken involving any personal risk or without

See toxicological information (Section 11)

Section 5. Fire-fighting measures

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Extinguishing media

Suitable extinguishing media Unsuitable extinguishing media	:	In case of fire, use water spray (fog), foam, dry chemical or $\rm CO_2$. None known.
Specific hazards arising from the chemical	:	No specific fire or explosion hazard.
Hazardous thermal decomposition products	:	May emit Hydrogen Chloride (HCl). Decomposition products may include the following materials: carbon dioxide carbon monoxide nitrogen oxides halogenated compounds metal oxide/oxides
Special protective actions for fire- fighters Special protective equipment for fire-fighters	:	Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Fire-fighters should wear appropriate protective equipment and self- contained breathing apparatus (SCBA) with a full face-piece operated in precisive process.
		in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel For emergency responders	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Put on appropriate personal protective equipment. If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions Methods and materials for containme	: ent a	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Small spill	:	Move containers from spill area. Vacuum or sweep up material and place in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor.

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Large spill

Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Vacuum or sweep up material and place in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures Advice on general occupational hygiene	:	Put on appropriate personal protective equipment (see Section 8). Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	:	Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

:

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits		
Carbon black	OSHA PEL 1989 (1989-03-01)		
	PEL: Permissible Exposure Level 3.5 mg/m3		
	OSHA PEL (1993-06-30)		
	PEL: Permissible Exposure Level 3.5 mg/m3		
	NIOSH REL (1994-06-01)		
	Time Weighted Average (TWA) 3.5 mg/m3		
	Time Weighted Average (TWA)		
	ACGIH TLV (2010-12-06)		
	TLV-TWA: Threshold Limit Value - Time weighted average PEL:		
	Permissible Exposure Level 3 mg/m3 Form: Inhalable fraction		

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Appropriate engineering controls	: Good general ventilation should be sufficient to control worker exposure to airborne contaminants.
Environmental exposure controls	: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
Individual protection measures	
Hygiene measures Eye/face protection	 Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location. Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the
	following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.
Skin protection	
Hand protection	: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
Body protection	Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Other skin protection	 Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	: Use a properly fitted, particulate filter respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

Section 9. Physical and chemical properties

Appearance

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Physical state	:	solid [Pellets.]
Color	:	BROWN
Odor	:	Faint odor.
Odor threshold	:	Not available.
рН	:	Not available.
Melting point	:	Not available.
Boiling point	:	Not available.
Flash point	:	Not available.
Burning time	:	Not available.
Burning rate	:	Not available.
Evaporation rate	:	Not available.
Flammability (solid, gas)	:	Not available.
Lower and upper explosive	:	Lower: Not available.
(flammable) limits		Upper: Not available.
Vapor pressure	:	Not available.
Vapor density	:	Not available.
Relative density	:	Not available.
Solubility	:	Not available.
Solubility in water	:	insoluble in water.
Partition coefficient: n-	:	Not available.
octanol/water		
Auto-ignition temperature	:	Not available.
Decomposition temperature	:	Not available.
SADT	:	Not available.
Viscosity	:	Dynamic: Not available.

Section 10. Stability and reactivity

Reactivity	:	No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	:	Stable under recommended storage and handling conditions (see Section 7).
Possibility of hazardous reactions	:	Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	:	Keep away from extreme heat and oxidizing agents.
Incompatible materials	:	Avoid contact with acetal homopolymers and acetyl homopolymers during processing.
Hazardous decomposition products	:	Under normal conditions of storage and use, hazardous decomposition products should not be produced.
•		Prolonged heating may result in product degradation. As a general rule of thumb, degradation begins to occur after one hour at 177 °C (350 °F), after 10 minutes at 204 °C (400 °F), and within 5 minutes at 232 °C (450 °F). Do not use this pigment in polymers at temperatures
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over 200°C (392°F). Decomposition of diarylide pigments in polymers at temperatures over 200°C (392°F) may produce trace amounts of monoazo dyes, which in turn can decompose to produce aromatic amines. The amount and type of degradation products formed depend on the dwell time, formulation and processing conditions as well as temperature. As conditions become more severe, as when temperatures move into the 240-300°C (464-572°F) range, trace quantities of 3,3'-dichlorobenzidine can be generated. 3,3'dichlorobenzidine is classified as a suspect carcinogen by NTP and IARC, is classified as Acute Toxicity category 4 and Carcinogen Category 1B according to 1272/2008EC (CLP), and is regulated by OSHA as a suspect carcinogen. In order to avoid the generation of and exposure to 3,3'-dichlorobenzidine, do not use diarylide pigments in polymers when temperatures exceed 200°C (392°F). Handle with care. Organic dusts have the potential to be explosive with static spark or flame initiation.

Section 11. Toxicological information

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure	
1,2-Benzenedicarboxylic acid, di-C8-10-branched alkyl esters, C9-rich					
	LD50 Oral	Rat	10,000 mg/kg	-	
Carbon black					
	LD50 Oral	Rat	15,400 mg/kg	-	
Conclusion/Summary : Mixture.Not fully tested.					

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
1,2-Benzenedicarboxylic acid, di-C8-10-branched alkyl esters, C9-rich	Eyes - Mild irritant	Rabbit			-
Conclusion/Summary					
Skin	: M	ixture.Not fu	lly tested.		
Eyes	: M	ixture.Not fu	lly tested.		
Respiratory	: M	ixture.Not fu	llv tested.		

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Sensitization						
Conclusion/Summary Skin Respiratory	:					
Mutagenicity						
Conclusion/Summary	:	Mixture.Not fully	tested.			
Carcinogenicity						
Conclusion/Summary Classification	:	Mixture.Not fully	tested.			
Product/ingredient	OSHA	IARC	NTP			
name Carbon black		2B				
		20				
<u>Reproductive toxicity</u>						
Conclusion/Summary	:	Mixture.Not fully	tested.			
Teratogenicity						
Conclusion/Summary	:	Mixture.Not fully	tested.			
Specific target organ toxicity Not available.	<u>(single expo</u>	osure)				
Specific target organ toxicity Not available.	(repeated e	<u>xposure)</u>				
Aspiration hazard Not available.						
Information on the likely rou exposure	tes of :	Not available.				
Potential acute health effects						
Eye contact Inhalation	:	Exposure to decon	ant effects or critical hazards. position products may cause a health hazard. y be delayed following exposure.			
Skin contact Ingestion		No known signific	ant effects or critical hazards. ant effects or critical hazards.			
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Symptoms related to the physical, chemical and toxicological characteristics

:	No specific data. No specific data. No specific data. No specific data.
l also c	chronic effects from short and long term exposure
:	Not available. Not available.
:	Not available. Not available.
:	Mixture.Not fully tested.
:::::::::::::::::::::::::::::::::::::::	No known significant effects or critical hazards. No known significant effects or critical hazards.
	: : : : : :

Numerical measures of toxicity

Acute toxicity estimates

Not available.

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
Carbon black			
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	Acute EC50 37.563 mg/l Fresh water	Aquatic invertebrates. Daphnia	48 h
	Acute LC50 61.547 mg/l Fresh water	Aquatic invertebrates. Daphnia	48 h
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Remarks - Acute - Aquatic invertebrates.:	Chemicals are not readily availab	le as they are bound within th	e polymer matrix.
Conclusion/Summary	: Chemicals are not reapolymer matrix.	adily available as they are bou	and within the
Persistence and degradability	<u>v</u>		
Conclusion/Summary	: Chemicals are not reapolymer matrix.	adily available as they are bou	and within the
Conclusion/Summary	: Chemicals are not reapolymer matrix.	adily available as they are bou	and within the

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
1,2-Benzenedicarboxylic	8.8	3.00	low
acid, di-C8-10-branched			
alkyl esters, C9-rich			

Mobility in soil

Soil/water partition coefficient	:	Not available.
(KOC)		
Other adverse effects	:	No known significant effects or critical hazards.

Section 13. Disposal considerations

possible. Disposal of the should at all times com- protection and waste di authority requirements. products via a licensed disposed of untreated the requirements of all authority should be recycled. Inco- when recycling is not find disposed of in a safe waster.	te should be avoided or minimized wherever his product, solutions and any by-products nply with the requirements of environmental isposal legislation and any regional local be Dispose of surplus and non-recyclable waste disposal contractor. Waste should not be to the sewer unless fully compliant with the horities with jurisdiction. Waste packaging cineration or landfill should only be considered feasible. This material and its container must be ray. Empty containers or liners may retain some d dispersal of spilled material and runoff and
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contact with soil, waterways, drains and sewers.

United States - RCRA Acute hazardous waste "P" List: Not listed

United States - RCRA Toxic hazardous waste "U" List: Not listed

Section 14. Transport information

U.S. DOT Classification	:	Not regulated for transportation.
ICAO/IATA	:	Consult mode specific transport rules
IMO/IMDG (maritime)	:	Consult mode specific transport rules

Section 15. Regulatory information

U.S. Federal regulations	:	United States - TSCA 12(b) - Chemical export notification: None of the components are listed.
		United States - TSCA 4(a) - Final Test Rules: Listed 1,2-
		Benzenedicarboxylic acid, di-C8-10-branched alkyl esters, C9-rich
		United States - TSCA 4(a) - ITC Priority list: Not listed
		United States - TSCA 4(a) - Proposed test rules: Not listed
		United States - TSCA 4(f) - Priority risk review: Not listed
		United States - TSCA 5(a)2 - Final significant new use rules: Not listed
		United States - TSCA 5(a)2 - Proposed significant new use rules: Not listed
		United States - TSCA 5(e) - Substances consent order: Not listed
		United States - TSCA 6 - Final risk management: Not listed
		United States - TSCA 6 - Proposed risk management: Not listed
		United States - TSCA 8(a) - Chemical risk rules: Not listed
		United States - TSCA 8(a) - Dioxin/Furane precusor: Not listed
		United States - TSCA 8(a) - Chemical Data Reporting (CDR): Not determined
		United States - TSCA 8(a) - Preliminary assessment report
		(PAIR): Not listed
		United States - TSCA 8(c) - Significant adverse reaction (SAR):
		Not listed
		United States - TSCA 8(d) - Health and safety studies: Not listed
		United States - EPA Clean water act (CWA) section 307 - Priority
		pollutants: Listed Vinyl chloride monomer
		United States - FPA Clean water act (CWA) section 311 -



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Hazardous substances: Not listed United States - EPA Clean air act (CAA) section 112 - Accidental release prevention - Flammable substances: Not listed United States - EPA Clean air act (CAA) section 112 - Accidental release prevention - Toxic substances: Not listed United States - Department of commerce - Precursor chemical: Not listed

Clean Air Act Section 112(b)	:	Not listed
Hazardous Air Pollutants (HAPs) Clean Air Act Section 602 Class I	:	Not listed
Substances Clean Air Act Section 602 Class II	:	Not listed
Substances DEA List I Chemicals (Precursor		Not listed
Chemicals)	•	
DEA List II Chemicals (Essential Chemicals)	:	Not listed

US. EPA CERCLA Hazardous Substances (40 CFR 302)

not applicable

SARA 311/312

Classification

Not applicable.

:

Composition/information on ingredients

Name	%	Classification
1,2-Benzenedicarboxylic acid, di-	10 - 30	AH
C8-10-branched alkyl esters, C9-		
rich		
Carbon black	0.1 - 1	СН

SARA 313

Not applicable.

State regulations	
Massachusetts :	The following components are listed:
	Iron oxide
	Calcium carbonate
New York :	None of the components are listed.
New Jersey :	The following components are listed:
	Iron oxide

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:	Ethene, chloro-, homopolymer Calcium carbonate Carbon black The following components are listed: Iron oxide Calcium carbonate Carbon black
hemi	cal known to the State of California to cause cancer.
:	All components are listed or exempted.
:	All components are listed or exempted.
:	 Australia inventory (AICS): All components are listed or exempted. Taiwan inventory (CSNN): All components are listed or exempted. Malaysia Inventory (EHS Register): Not determined. EINECS: All components are listed or exempted. Japan inventory: All components are listed or exempted. Korea inventory: All components are listed or exempted. New Zealand Inventory of Chemicals (NZIoC): All components are listed or exempted. Philippines inventory (PICCS): All components are listed or exempted. China inventory (IECSC): All components are listed or exempted.
: : :	Not listed Not listed Not listed
	hemi : :

Section 16. Other information

<u>History</u> Date of printin

History		
Date of printing	:	12/11/2015
Date of issue/Date of revision	:	12/10/2015
Date of previous issue	:	00/00/0000
Version	:	1.0



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Key to abbreviations	:	ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = International Air Transport Association IBC = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL 73/78 = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) UN = United Nations
References	:	Not available.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the abovenamed supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist. Particularly this information may not be valid for such material used in conjunction with any other materials or in any process, unless specified in the text.