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SAFETY DATA SHEET

CPVC WHITE

Section 1. Identification		
GHS product identifier Chemical name CAS number Other means of identification Product type	: : : : : : : : : : : : : : : : : : : :	CPVC WHITE Mixture Mixture CC10257597 liquid
<u>Relevant identified uses of the subst</u> Product use	ance :	or mixture and uses advised against Industrial applications. Plastics.
Supplier's details	:	POLYONE CORPORATION ColorMatrix Group Inc. 680 North Rocky River Drive, Berea, Ohio, 44017-1628, USA
		+1 216 622 0100
Emergency telephone number (with hours of operation)	:	CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).

Section 2. Hazards identification

This mixture has not been evaluated as a whole for health effects. Information provided on health effects of this product is based on the individual components. However, some vapors or contaminants may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. See sections 8 and 11 for special precautions. After handling, always wash hands thoroughly with soap and water.

OSHA/HCS status	:	This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).
Classification of the substance or mixture	:	SKIN IRRITATION - Category 2 EYE IRRITATION - Category 2A

GHS label elements

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Hazard pictograms	:	
Signal word Hazard statements	:	Warning Causes serious eye irritation. Causes skin irritation.
Precautionary statements		
General Prevention Response	:	Not applicable. Wear protective gloves. Wear eye or face protection. Wash hands thoroughly after handling. IF ON SKIN: Wash with plenty of soap and water. Take off contaminated clothing and wash it before reuse. If skin irritation occurs: Get medical attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical attention.
Storage Disposal Supplemental label elements Hazards not otherwise classified	:	Not applicable. Not applicable. None known. None known.

Section 3. Composition/information on ingredients

Substance/mixture	:	Mixture
Chemical name	:	Mixture
Other means of identification	:	CC10257597

CAS number/other identifiers

Ingredient name	%	CAS number
Titanium dioxide	60 - 100	13463-67-7
Miscellaneous Compounds Distillates, petroleum, hydrotreated middle	10 - 30	Not available.
Oleyl alcohol, ethoxylate, phosphate	1 - 5	39464-69-2

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Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact	:	Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.
Inhalation	:	Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
Skin contact	:	Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Continue to rinse for at least 10 minutes. Get medical attention. Wash clothing before reuse. Clean shoes thoroughly before reuse.
Ingestion	:	Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention if adverse health effects persist or are severe. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contact

: Causes serious eye irritation.

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Inhalation Skin contact Ingestion	 No known significant effects or critical hazards. Causes skin irritation. No known significant effects or critical hazards.
Over-exposure signs/symptoms	
Eye contact	: Adverse symptoms may include the following: pain or irritation watering redness
Inhalation	: No specific data.
Skin contact	: Adverse symptoms may include the following: irritation redness
Ingestion	: No specific data.
Indication of immediate medical a	ttention and special treatment needed, if necessary
Notes to physician	: Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
Specific treatments	: No specific treatment.
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

See toxicological information (Section 11)

Section 5. Firefighting measures

Extinguishing media

Suitable extinguishing media Unsuitable extinguishing media	:	In case of fire, use water spray (fog), foam, dry chemical or CO_2 . None known.
Specific hazards arising from the chemical Hazardous thermal decomposition products	:	In a fire or if heated, a pressure increase will occur and the container may burst. Decomposition products may include the following materials: metal oxide/oxides
Special protective actions for fire- fighters Special protective equipment for	:	Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Fire-fighters should wear appropriate protective equipment and self-

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fire-fighters

contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel For emergency responders	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment. If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions	:	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
Methods and materials for containme	nt ai	nd cleaning up
Small spill	:	Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
Large spill	:	Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non- combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

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Protective measures	: Put on appropriate personal protective equipment (see Section 8). Do not ingest. Avoid contact with eyes, skin and clothing. Avoid breathing vapor or mist. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.
Advice on general occupational hygiene	: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	: Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
Oleyl alcohol, ethoxylate, phosphate	
Miscellaneous Compounds Distillates,	
petroleum, hydrotreated middle	
Titanium dioxide	OSHA PEL 1989 (1989-03-01)
Trainain dioxide	PEL: Permissible Exposure Level 10 mg/m3 Form: Total dust
	OSHA PEL (1993-06-30)
	PEL: Permissible Exposure Level 15 mg/m3 Form: Total dust
	NIOSH REL (1994-06-01)
	ACGIH TLV (1996-05-18)
	TLV-TWA: Threshold Limit Value - Time weighted average PEL:
	Permissible Exposure Level 10 mg/m3

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Appropriate engineering controls Environmental exposure controls	 Good general ventilation should be sufficient to control worker exposure to airborne contaminants. Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
ndividual protection measures	
Hygiene measures	: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye/face protection	: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.
Skin protection	
Hand protection	: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
Body protection	 Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Other skin protection	 Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	: Based on the hazard and potential for exposure, select a respirator that

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meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Section 9. Physical and chemical properties

Appearance

Physical state	:	liquid [liquid]
Color	:	WHITE
Odor	:	Faint odor.
Odor threshold	:	Not available.
рН	:	Not available.
Melting point	:	Not available.
Boiling point	:	Not available.
Flash point	:	Not available.
Burning time	:	Not available.
Burning rate	:	Not available.
Evaporation rate	:	Not available.
Flammability (solid, gas)	:	Not available.
Lower and upper explosive	:	Lower: Not available.
(flammable) limits		Upper: Not available.
Vapor pressure	:	Not available.
Vapor density	:	Not available.
Relative density	:	Not available.
Solubility	:	Not available.
Solubility in water	:	insoluble in water.
Partition coefficient: n- octanol/water	:	Not available.
Auto-ignition temperature	:	Not available.
Decomposition temperature	:	Not available.
SADT	:	Not available.
Viscosity	:	Dynamic: Not available.
-		Kinematic: Not available.

Section 10. Stability and reactivity

Reactivity	:	No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	:	Stable under recommended storage and handling conditions (see Section 7).
Possibility of hazardous reactions	:	Under normal conditions of storage and use, hazardous reactions will not occur.



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Conditions to avoid	:	Keep away from extreme heat and oxidizing agents.
Incompatible materials	:	Keep away from strong acids.
-		Oxidizer.
Hazardous decomposition	:	Under normal conditions of storage and use, hazardous decomposition
products		products should not be produced.

Section 11. Toxicological information

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure			
Titanium dioxide							
	LC50 Inhalation	Rat - Male	6.82 Mg/l	4 h			
	LD50 Dermal	Rabbit	> 5,000 mg/kg	-			

Conclusion/Summary

: Mixture.Not fully tested.

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
Titanium dioxide	Skin - Mild irritant	Human		72 hrs	-
Conclusion/Summary					
Skin	: N	/lixture.Not fu	ally tested.		
Eyes	: N	/lixture.Not fu	ally tested.		
Respiratory	: N	/lixture.Not fu	ally tested.		
<u>Sensitization</u>					
Conclusion/Summary					
Skin		/lixture.Not fu			
Respiratory	: N	/lixture.Not fu	ally tested.		
Mutagenicity					
Conclusion/Summary	: N	/lixture.Not fu	ally tested.		
Carcinogenicity					
Conclusion/Summary	: N	/lixture.Not fu	ally tested.		

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Reproductive toxicity						
Conclusion/Summary	: Mixture.Not fully tested.					
Teratogenicity						
Conclusion/Summary	:	Mixture.Not	fully tested.			
Specific target organ toxicity (single Not available.	exp	osure)				
Specific target organ toxicity (repeat Not available.	ted	exposure)				
Aspiration hazard			Domili			
Product/ingredient name Miscellaneous Compounds Distillates,	notr	oloum	Result ASPIRATION HAZARD - Category 1			
hydrotreated middle	peu	oleulli,	ASTIKATION HAZARD - Calegory 1			
Information on likely routes of exposure	:	Not available	e.			
Potential acute health effects						
Eye contact	:		us eye irritation.			
Inhalation	:		gnificant effects or critical hazards.			
Skin contact Ingestion	:	Causes skin	gnificant effects or critical hazards.			
ingestion	•	NO KHOWH SI	ginneant encets of entited hazards.			
Symptoms related to the physical, ch	emi	cal and toxico	logical characteristics			
Eye contact	:	Adverse sym pain or irritat watering redness	ptoms may include the following: tion			
Inhalation	:	No specific d	lata			
Skin contact	:	1	ptoms may include the following:			
		irritation				
		redness				
Ingestion	:	No specific d	lata.			
Delayed and immediate effects as we	ll as	chronic effec	ts from short and long-term exposure			

Short term exposure

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Potential immediate effects Potential delayed effects	:	Not available. Not available.
Long term exposure		
Potential immediate effects Potential delayed effects	:	Not available. Not available.
Potential chronic health effects		
Conclusion/Summary	:	Mixture.Not fully tested.
General Carcinogenicity Mutagenicity Teratogenicity Developmental effects Fertility effects	:::::::::::::::::::::::::::::::::::::::	No known significant effects or critical hazards. No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Route	ATE value
Inhalation (dusts and mists)	11.7 mg/l

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
Titanium dioxide			
	Acute LC50 > 1,000,000 μg/l	Fish - Fish	96 h
	Marine water		
	Acute LC50 > 1,000 mg/l Fresh	Fish - Fish	96 h
	water		
	Acute LC50 > 1,000,000 μg/l	Fish - Fish	96 h
	Marine water		
	Acute LC50 13 mg/l Fresh water	Aquatic invertebrates.	48 h
		Daphnia	
	Acute LC50 6.5 mg/l Fresh water	Aquatic invertebrates.	48 h
	_	Daphnia	



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Acute LC50 3 mg/l Fresh water	Aquatic invertebrates.	48 h
	Crustaceans	
Acute LC50 15.9 mg/l Fresh water	Aquatic invertebrates.	48 h
	Crustaceans	
Acute LC50 3.6 mg/l Fresh water	Aquatic invertebrates.	48 h
_	Crustaceans	
Acute LC50 11 mg/l Fresh water	Aquatic invertebrates.	48 h
	Crustaceans	
Acute LC50 13.4 mg/l Fresh water	Aquatic invertebrates.	48 h
_	Crustaceans	
Acute EC50 27.8 mg/l Fresh water	Aquatic invertebrates.	48 h
	Daphnia	
Acute EC50 19.3 mg/l Fresh water	Aquatic invertebrates.	48 h
	Daphnia	
Acute EC50 35.306 mg/l Fresh	Aquatic invertebrates.	48 h
water	Daphnia	

Conclusion/Summary

: Not available.

Persistence and degradability

Conclusion/Summary

: Not available.

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
Titanium dioxide		-	low

Mobility in soil

Soil/water partition coefficient	:	Not available.
(KOC)		
Other adverse effects	:	No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods	: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered
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when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

United States - RCRA Acute hazardous waste "P" List: Not listed

United States - RCRA Toxic hazardous waste "U" List: Not listed

Section 14. Transport information

U.S. DOT Classification	:	Not regulated for transportation.
ICAO/IATA	:	Not classified as dangerous goods under transport regulations.
IMO/IMDG (maritime)	:	Not classified as dangerous goods under transport regulations.

Section 15. Regulatory information

U.S. Federal regulations	:	United States - TSCA 12(b) - Chemical export notification: None of the components are listed.
		United States - TSCA 4(a) - Final Test Rules: Not listed
		United States - TSCA 4(a) - ITC Priority list: Not listed
		United States - TSCA 4(a) - Proposed test rules: Not listed
		United States - TSCA 4(f) - Priority risk review: Not listed
		United States - TSCA 5(a)2 - Final significant new use rules: Not listed
		United States - TSCA 5(a)2 - Proposed significant new use rules: Not listed
		United States - TSCA 5(e) - Substances consent order: Not listed
		United States - TSCA 6 - Final risk management: Not listed
		United States - TSCA 6 - Proposed risk management: Not listed
		United States - TSCA 8(a) - Chemical risk rules: Not listed
		United States - TSCA 8(a) - Dioxin/Furane precusor: Not listed
		United States - TSCA 8(a) - Chemical Data Reporting (CDR): Not determined
		United States - TSCA 8(a) - Preliminary assessment report
		(PAIR): Not listed
		United States - TSCA 8(c) - Significant adverse reaction (SAR):
		Not listed
		United States - TSCA 8(d) - Health and safety studies: Not listed
		United States - EPA Clean water act (CWA) section 307 - Priority

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pollutants: Listed Nickel antimony yellow rutile (C.I. Pigment Yellow 53)

United States - EPA Clean water act (CWA) section 311 -Hazardous substances: Listed United States - EPA Clean air act (CAA) section 112 - Accidental release prevention - Flammable substances: Not listed United States - EPA Clean air act (CAA) section 112 - Accidental release prevention - Toxic substances: Not listed United States - Department of commerce - Precursor chemical: Not listed

Clean Air Act Section 112(b)	:	Listed
Hazardous Air Pollutants (HAPs)		
Clean Air Act Section 602 Class I	:	Not listed
Substances		
Clean Air Act Section 602 Class II	:	Not listed
Substances		Net Parel
DEA List I Chemicals (Precursor	:	Not listed
Chemicals)	:	Not listed
DEA List II Chemicals (Essential	•	Not listed
Chemicals)		

US. EPA CERCLA Hazardous Substances (40 CFR 302)

:

not applicable

SARA 311/312

Classification

Immediate (acute) health hazard

Composition/information on ingredients

Name	%	Classification
Oleyl alcohol, ethoxylate,	1 - 5	AH
phosphate		
Miscellaneous Compounds	10 - 30	AH
Distillates, petroleum,		
hydrotreated middle		
Titanium dioxide	60 - 100	СН

SARA 313

	Product name	CAS number	%
Form R - Reporting	Aluminum oxide	1344-28-1	1 - 5
requirements			



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	Nickel antimony yellow rutile (C.I. Pigment Yellow 53)	8007-18-9	1 - 5	
Supplier notification	Aluminum oxide	1344-28-1	1 - 5	
	Nickel antimony yellow rutile (C.I. Pigment Yellow 53)	8007-18-9	1 - 5	

SARA 313 notifications must not be detached from the SDS and any copying and redistribution of the SDS shall include copying and redistribution of the notice attached to copies of the SDS subsequently redistributed.

State regulations		
Massachusetts	:	None of the components are listed.
New York	:	None of the components are listed.
New Jersey	:	The following components are listed: Aluminum oxide Nickel antimony yellow rutile (C.I. Pigment Yellow 53) Titanium dioxide
Pennsylvania	:	The following components are listed: Aluminum oxide Nickel antimony yellow rutile (C.I. Pigment Yellow 53)
		Titanium dioxide

California Prop. 65

WARNING: This product contains a chemical known to the State of California to cause cancer.

United States inventory (TSCA 8b)	:	All components are listed or exempted.
Canada inventory	:	All components are listed or exempted.
International regulations		
International lists	:	 Australia inventory (AICS): All components are listed or exempted. Malaysia Inventory (EHS Register): Not determined. EINECS: Not determined. Japan inventory: Not determined. China inventory (IECSC): All components are listed or exempted. Korea inventory: All components are listed or exempted. New Zealand Inventory of Chemicals (NZIoC): All components are listed or exempted. Philippines inventory (PICCS): All components are listed or exempted.
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Taiwan Chemical Substances Inventory (TCSI): Not determined.

Chemical Weapons Convention	:	Not listed
List Schedule I Chemicals		
Chemical Weapons Convention	:	Not listed
List Schedule II Chemicals		
Chemical Weapons Convention	:	Not listed
List Schedule III Chemicals		

Section 16. Other information

Hazardous Material Information System (U.S.A.) :

Health	*	1
Flammability		0
Physical hazards		0

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks Although HMIS® ratings are not required on SDSs under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered mark of the National Paint & Coatings Association (NPCA). HMIS® materials may be purchased exclusively from J. J. Keller (800) 327-6868. The customer is responsible for determining the PPE code for this material.

History

<u>Illstol y</u>		
Date of printing	:	07/08/2017
Date of issue/Date of revision	:	02/23/2017
Date of previous issue	:	00/00/0000
Version	:	1.0
Key to abbreviations	:	ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = International Air Transport Association IBC = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine
References	:	pollution) UN = United Nations Not available.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the abovenamed supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or



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completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist. Particularly this information may not be valid for such material used in conjunction with any other materials or in any process, unless specified in the text.