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SAFETY DATA SHEET

2T5A ESPRESSO/FI/CDB210

Section 1. Identificatio	n	
GHS product identifier	:	2T5A ESPRESSO/FI/CDB210
Chemical name	:	Mixture
CAS number	:	Mixture
Other means of identification	:	CC10268969
Product type	:	solid
Relevant identified uses of the subst	ance	or mixture and uses advised against
Product use	:	Industrial applications.
Supplier's details	:	AVIENT CORPORATION 33587 Walker Road, Avon Lake, OH 44012
		1 (440) 930-1000 or 1 (844) 4AVIENT
Emergency telephone number (with hours of operation)	:	CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).

Section 2. Hazards identification

This mixture has not been evaluated as a whole. Information provided on the health effects of this product is based on individual components. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. After handling, always wash hands thoroughly with soap and water.

OSHA/HCS status	:	While this material is not considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200), this SDS contains valuable information critical to the safe handling and proper use of the product. This SDS should be retained and available for employees and other users of this product.
Classification of the substance or mixture	:	Not classified.
GHS label elements		
Signal word	:	No signal word.
Hazard statements	:	No known significant effects or critical hazards.

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Precautionary statements

	:	Not applicable.
Prevention	:	Not applicable.
Response	:	Not applicable.
Storage	:	Not applicable.
Disposal	:	Not applicable.
Supplemental label elements	:	None known.
Hazards not otherwise classified	:	None known.
		Not available.

Section 3. Composition/information on ingredients

Substance/mixture	:	Mixture
Chemical name	:	Mixture
Other means of identification	:	CC10268969

CAS number/other identifiers

Ingredient name	%	CAS number
Carbon black	>= 10 - <= 25	1333-86-4
2,5-Furadione polymer with ethene	>= 5 - <= 10	9006-26-2
Titanium dioxide	>= 1 - <= 3	13463-67-7

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact	:	Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Get medical attention if irritation occurs.
Inhalation	:	Remove victim to fresh air and keep at rest in a position comfortable

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Skin contact Ingestion	:	for breathing. Get medical attention if symptoms occur. Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur. Wash out mouth with water. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if symptoms occur.
Most important symptoms/effects, a	icute a	nd delayed
Potential acute health effects		
Eye contact	:	No known significant effects or critical hazards.
Inhalation	:	No known significant effects or critical hazards.
Skin contact	:	No known significant effects or critical hazards.

No known significant effects or critical hazards.

Over-exposure signs/symptoms

Ingestion

Eye contact	:	No specific data.
Inhalation	:	No specific data.
Skin contact	:	No specific data.
Ingestion	:	No specific data.

Indication of immediate medical attention and special treatment needed, if necessary

:

Notes to physician Specific treatments	:	Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled. No specific treatment.
Protection of first-aiders	:	No action shall be taken involving any personal risk or without suitable training.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media Unsuitable extinguishing media	:	In case of fire, use water spray (fog), foam, dry chemical or CO_2 . None known.
Specific hazards arising from the chemical	:	No specific fire or explosion hazard.

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Hazardous thermal decomposition products	:	Decomposition products may include the following materials: carbon dioxide carbon monoxide metal oxide/oxides
Special protective actions for fire- fighters	:	Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
Special protective equipment for fire-fighters	:	Fire-fighters should wear appropriate protective equipment and self- contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel For emergency responders	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Put on appropriate personal protective equipment. If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions	:	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
Methods and materials for containme	ent a	nd cleaning up
Small spill	:	Move containers from spill area. Vacuum or sweep up material and place in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor.
Large spill	:	Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Vacuum or sweep up material and place in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

:

Precautions for safe handling

Protective measures

Put on appropriate personal protective equipment (see Section 8).

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Advice on general occupational hygiene	:	Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	:	Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

:

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
Carbon black	OSHA PEL 1989 (1989-03-01) TWA 3.5 mg/m3 OSHA PEL (1993-06-30) TWA 3.5 mg/m3 NIOSH REL (1994-06-01) TWA 3.5 mg/m3 NIOSH REL (1994-06-01) TWA 0.1 mgPAH/m ³ ACGIH TLV (2010-12-06) TWA 3 mg/m3 Form: Inhalable fraction
2,5-Furadione polymer with ethene	None.
Titanium dioxide	OSHA PEL 1989 (1989-03-01) TWA 10 mg/m3 Form: Total dust OSHA PEL (1993-06-30) TWA 15 mg/m3 Form: Total dust ACGIH TLV (1996-05-18) TWA 10 mg/m3

Appropriate engineering controls

Good general ventilation should be sufficient to control worker exposure to airborne contaminants.

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Environmental exposure controls	:	Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
Individual protection measures		
Hygiene measures Eye/face protection	:	Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location. Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to
		liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.
Skin protection		
Hand protection	:	Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
Body protection	:	Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Other skin protection	:	Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	:	Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Section 9. Physical and chemical properties

Appearance

Physical state	solid [Pellets.]	
Color	: BROWN	
Odor	: Faint odor.	
Odor threshold	: Not available.	
рН	: Not available.	

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Melting point	:	Not available.
Boiling point	:	Not available.
Flash point	:	Not available.
Burning time	:	Not available.
Burning rate	:	Not available.
Evaporation rate	:	Not available.
Flammability (solid, gas)	:	Not available.
Lower and upper explosive	:	Lower: Not available.
(flammable) limits		Upper: Not available.
Vapor pressure	:	Not available.
Vapor density	:	Not available.
Relative density	:	Not available.
Solubility	:	Not available.
Solubility in water	:	insoluble in water.
Partition coefficient: n-	:	Not available.
octanol/water		
Auto-ignition temperature	:	Not available.
Decomposition temperature	:	Not available.
SADT	:	Not available.
Viscosity	:	Dynamic: Not available.
		Kinematic: Not available.
Aerosol product		
Heat of combustion	:	Not available.
Ignition distance	:	Not available.
Enclosed space ignition - Time	:	Not available.
equivalent		
Enclosed space ignition -	:	Not available.
Deflagration density		
Flame height	:	Not available.
Flame duration	:	Not available.

Section 10. Stability and reactivity

Reactivity	:	No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	:	Stable under recommended storage and handling conditions (see Section 7).
Possibility of hazardous reactions	:	Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid Incompatible materials	:	Keep away from extreme heat and oxidizing agents. Keep away from strong acids. Oxidizer.



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Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

:

:

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Carbon black				
	LD50 Oral	Rat	15,400 mg/kg	-
Titanium oxide (TiO2)				
	LC50 Inhalation	Rat - Male	6.82 Mg/l	4 h
	Dusts and mists			
	LD50 Dermal	Rabbit	> 5,000 mg/kg	-

Conclusion/Summary

Mixture.Not fully tested.

Irritation/Corrosion

Product/ingredient name	t name Result Species Scor		Score	core Exposure	Observation
2,5-Furandione, polymer with ethene	Eyes - Mild irritant	Rabbit	-	24 hrs	-
Conclusion/Summary					
Skin		ot fully tested.			
Eyes		ot fully tested.			
Respiratory	: Mixture.No	ot fully tested.			
<u>Sensitization</u>					
Conclusion/Summary Skin	: Mixture.No	ot fully tested.			
Respiratory		ot fully tested.			
<u>Mutagenicity</u>					
Conclusion/Summary	: Mixture.No	ot fully tested.			
Carcinogenicity					
Conclusion/Summary	: Mixture.No	ot fully tested.			
<u>Classification</u>					



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Product/ingredient name	OSHA	IARC	NTP	
Carbon black	-	2B	-	
Titanium oxide (TiO2)	-	2B	-	
<u>Reproductive toxicity</u>				
Conclusion/Summary	:	Mixture.Not ful	lly tested.	
<u>Teratogenicity</u>				
Conclusion/Summary	:	Mixture.Not ful	lly tested.	
Specific target organ toxicity Not available.	(single expos	<u>ure)</u>		
Specific target organ toxicity Not available.	(repeated ex	oosure)		
Aspiration hazard Not available.				
Information on the likely rout exposure	es of :	Not available.		
Potential acute health effects				
Eye contact	:	No known sign	ificant effects or critical hazards.	
Inhalation				
Skin contact		\mathcal{O}		
Ingestion	:	No known sign	ificant effects or critical hazards.	
Symptoms related to the phys	ical, chemica	l and toxicolog	gical characteristics	
Eye contact	:	No specific data	a.	
Inhalation		No specific data		
Skin contact	:	No specific data	a.	
Ingestion	:	No specific data	a.	
Delayed and immediate effect	s and also ch	ronic effects fr	rom short and long term exposure	
Short term exposure				
Potential immediate effects	:	Not available.		
Potential delayed effects		Not available.		
Long term exposure				

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Potential immediate effects	:	Not available.
Potential delayed effects	:	Not available.
Potential chronic health effects		
Conclusion/Summary	:	Mixture.Not fully tested.
General	:	No known significant effects or critical hazards.
Carcinogenicity	:	No known significant effects or critical hazards.
Mutagenicity	:	No known significant effects or critical hazards.
Teratogenicity	:	No known significant effects or critical hazards.
Developmental effects	:	No known significant effects or critical hazards.
Fertility effects	:	No known significant effects or critical hazards.
Numerical measures of toxicity		
<u>Acute toxicity estimates</u> N/A		
Other information	:	This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species			
Carbon black			· -		
	Acute EC50 37.563 Mg/l Fresh	Daphnia - Daphnia magna	48 h		
	water				
Titanium oxide (TiO2)					
	Acute LC50 > 1,000 Mg/l	Fish - Fundulus heteroclitus	96 h		
	Marine water				
	Acute LC50 3 Mg/l Fresh water	Crustaceans - Ceriodaphnia	48 h		
		dubia			
	Acute LC50 6.5 Mg/l Fresh	Daphnia - Daphnia pulex	48 h		
	water				
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Remarks - Acute - Aquation	c Chemicals are not readily availabl	Chemicals are not readily available as they are bound within the polymer matrix.			
invertebrates.		-	-		

Conclusion/Summary

: Chemicals are not readily available as they are bound within the

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	polymer matrix.
Persistence and degradability	
Conclusion/Summary :	Chemicals are not readily available as they are bound within the polymer matrix.
Conclusion/Summary :	Chemicals are not readily available as they are bound within the polymer matrix.
<u>Bioaccumulative potential</u> Not available.	
<u>Mobility in soil</u>	
Soil/water partition coefficient : (KOC)	Not available.
Other adverse effects :	No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

United States - RCRA Acute hazardous waste "P" List: Not listed

United States - RCRA Toxic hazardous waste "U" List: Not listed

Section 14. Transport information

U.S.DOT 49CFR

: Not regulated for transportation.

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Ground/Air/Water		
International Air ICAO/IATA	:	Not classified as dangerous goods under transport regulations.
International Water IMO/IMDG	:	Not classified as dangerous goods under transport regulations.

Section 15. Regulatory information

U.S. Federal regulations	: United States - TSCA 12(b) - Chemical export notification: None	
	of the components are listed.	
	United States - TSCA 4(a) - Final Test Rules: Not listed	
	United States - TSCA 4(a) - ITC Priority list: Not listed	
	United States - TSCA 4(a) - Proposed test rules: Not listed	
	United States - TSCA 4(f) - Priority risk review: Not listed	
	United States - TSCA 5(a)2 - Final significant new use rules: Not	
	listed	
	United States - TSCA 5(a)2 - Proposed significant new use rules:	
	Not listed	
	United States - TSCA 5(e) - Substances consent order: Not listed	
	United States - TSCA 6 - Final risk management: Not listed	
	United States - TSCA 6 - Proposed risk management: Not listed	
	United States - TSCA 8(a) - Chemical risk rules: Not listed	
	United States - TSCA 8(a) - Dioxin/Furane precusor: Not listed	
	United States - TSCA 8(a) - Chemical Data Reporting (CDR): Not	
	determined	
	United States - TSCA 8(a) - Preliminary assessment report	
	(PAIR): Not listed	
	United States - TSCA 8(c) - Significant adverse reaction (SAR):	
	Not listed	
	United States - TSCA 8(d) - Health and safety studies: Not listed	
	United States - EPA Clean water act (CWA) section 307 - Priority	
	pollutants: Listed Rutile, antimony chromium buff	
	K Contract Contract Contract	
	United States - EPA Clean water act (CWA) section 311 -	
	Hazardous substances: Not listed	
	United States - EPA Clean air act (CAA) section 112 - Accidental	
	release prevention - Flammable substances: Not listed	
	United States - EPA Clean air act (CAA) section 112 - Accidental	
	release prevention - Toxic substances: Not listed	
	United States - Department of commerce - Precursor chemical:	
	Not listed	

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Clean Air Act Section 112(b) Hazardous Air Pollutants (HAPs)	:	Listed
Clean Air Act Section 602 Class I	:	Not listed
Substances Clean Air Act Section 602 Class II	:	Not listed
Substances DEA List I Chemicals (Precursor	:	Not listed
Chemicals) DEA List II Chemicals (Essential		Not listed
Chemicals)	•	

US. EPA CERCLA Hazardous Substances (40 CFR 302)

not applicable

SARA 311/312

Classification

Not applicable.

:

Composition/information on ingredients

No products were found.

Name	%	Classification
Carbon black	>= 10 - <= 25	CARCINOGENICITY - Category 2
2,5-Furandione, polymer	>= 5 - <= 10	EYE IRRITATION - Category 2B
with ethene		
Titanium oxide (TiO2)	>= 1 - <= 3	CARCINOGENICITY - Category 2

Form R - Reporting requirements

Product name	CAS number	%
Rutile, antimony chromium buff	68186-90-3	>= 1 - <= 3

SARA 313 notifications must not be detached from the SDS and any copying and redistribution of the SDS shall include copying and redistribution of the notice attached to copies of the SDS subsequently redistributed.

Not applicable.

State regulations			
Massachusetts	None of the components are listed.		
New York	None of the components are listed.		
New Jersey	: The following components are listed:		
·	Carbon black		
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Iron oxide Titanium dioxide Rutile, antimony chromium buff The following components are listed: Carbon black Iron oxide

Titanium dioxide

Rutile, antimony chromium buff

California Prop. 65

Pennsylvania

WARNING: This product can expose you to chemicals including Carbon black, which are known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

Ingredient name	No significant risk level	Maximum acceptable dosage level
Carbon black	-	-
Titanium dioxide	-	-

United States inventory (TSCA 8b):All components are active or exempted.Canada inventory:All components are listed or exempted.International regulations:International regulations

:

Inventory list

Australia	:	Not determined.
Canada	:	All components are listed or exempted.
China	:	Not determined.
Europe inventory	:	Not determined.
Japan	:	Not determined.
New Zealand	:	Not determined.
Philippines	:	Not determined.
Republic of Korea	:	Not determined.
Taiwan	:	Not determined.
Turkey	:	Not determined.
United States	:	All components are active or exempted.

Section 16. Other information

Hazardous Material Information System (U.S.A.)



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Health	/	0
Flammability		0
Physical hazards		0

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on SDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual. History

<u>History</u>		
Date of printing	:	11/15/2022
Date of issue/Date of revision	:	11/14/2022
Date of previous issue	:	07/17/2019
Version	:	1.2
Key to abbreviations	:	ATE = Acute Toxicity Estimate
-		BCF = Bioconcentration Factor
		GHS = Globally Harmonized System of Classification and Labelling of
		Chemicals
		IATA = International Air Transport Association
		IBC = Intermediate Bulk Container
		IMDG = International Maritime Dangerous Goods
		LogPow = logarithm of the octanol/water partition coefficient
		MARPOL = International Convention for the Prevention of Pollution From
		Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine
		pollution)
		UN = United Nations
References	:	Not available.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the abovenamed supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist. Particularly this information may not be valid for such material used in conjunction with any other materials or in any process, unless specified in the text.