

# **LU4A SANDSTONE VX5065UI**

Version Number 1.0 Revision Date 01/23/2018

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# SAFETY DATA SHEET

#### **LU4A SANDSTONE VX5065UI**

# **Section 1. Identification**

**GHS** product identifier **LU4A SANDSTONE VX5065UI** 

Chemical name Mixture CAS number Mixture Other means of identification CC10270702

**Product type** solid

Relevant identified uses of the substance or mixture and uses advised against

Product use Industrial applications. Plastics.

POLYONE CORPORATION Supplier's details

33587 Walker Road, Avon Lake, OH 44012

1 (440) 930-1000 or 1 (866) POLYONE

**Emergency telephone number** 

(with hours of operation)

CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or

accident).

# Section 2. Hazards identification

This mixture has not been evaluated as a whole. Information provided on the health effects of this product is based on individual components. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. After handling, always wash hands thoroughly with soap and water.

**OSHA/HCS** status While this material is not considered hazardous by the OSHA Hazard

> Communication Standard (29 CFR 1910.1200), this SDS contains valuable information critical to the safe handling and proper use of the product. This SDS should be retained and available for employees and

other users of this product.

Classification of the substance or

mixture

Not classified.

**GHS** label elements

Signal word No signal word.

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**Hazard statements** : No known significant effects or critical hazards.

#### **Precautionary statements**

General : Not applicable.
Prevention : Not applicable.
Response : Not applicable.
Storage : Not applicable.
Disposal : Not applicable.
Supplemental label elements : None known.
Hazards not otherwise classified : None known.

# Section 3. Composition/information on ingredients

Substance/mixture: MixtureChemical name: MixtureOther means of identification: CC10270702

# CAS number/other identifiers

Ingredient name	%	CAS number
Titanium dioxide	25 - 50	13463-67-7
Carbon black	0.3 - 1	1333-86-4
Vinyl acetate	0 - 0.3	108-05-4

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

# Section 4. First aid measures

#### **Description of necessary first aid measures**



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Eye contact : Immediately flush eyes with plenty of water, occasionally lifting the

upper and lower eyelids. Check for and remove any contact lenses.

Get medical attention if irritation occurs.

**Inhalation** : Remove victim to fresh air and keep at rest in a position comfortable

for breathing. Get medical attention if symptoms occur. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical

surveillance for 48 hours.

**Skin contact** : Flush contaminated skin with plenty of water. Remove contaminated

clothing and shoes. Get medical attention if symptoms occur.

**Ingestion**: Wash out mouth with water. Remove victim to fresh air and keep at

rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Do not induce vomiting unless directed to do so by

medical personnel. Get medical attention if symptoms occur.

#### Most important symptoms/effects, acute and delayed

# Potential acute health effects

Eye contact: No known significant effects or critical hazards.Inhalation: No known significant effects or critical hazards.Skin contact: No known significant effects or critical hazards.Ingestion: No known significant effects or critical hazards.

#### Over-exposure signs/symptoms

Eye contact: No specific data.Inhalation: No specific data.Skin contact: No specific data.Ingestion: No specific data.

#### Indication of immediate medical attention and special treatment needed, if necessary

**Notes to physician** : In case of inhalation of decomposition products in a fire, symptoms

may be delayed. The exposed person may need to be kept under

medical surveillance for 48 hours.

**Specific treatments** : No specific treatment.

**Protection of first-aiders** : No action shall be taken involving any personal risk or without

suitable training.

#### See toxicological information (Section 11)



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# Section 5. Firefighting measures

#### **Extinguishing media**

Suitable extinguishing media Unsuitable extinguishing media In case of fire, use water spray (fog), foam, dry chemical or CO<sub>2</sub>.

None known.

Specific hazards arising from the chemical

: No specific fire or explosion hazard.

Hazardous thermal decomposition products

Decomposition products may include the following materials:

carbon dioxide carbon monoxide nitrogen oxides metal oxide/oxides

Special protective actions for firefighters

Promptly isolate the scene by removing all persons from the vicinity

of the incident if there is a fire. No action shall be taken involving any

personal risk or without suitable training.

Special protective equipment for fire-fighters

Fire-fighters should wear appropriate protective equipment and selfcontained breathing apparatus (SCBA) with a full face-piece operated

in positive pressure mode.

# Section 6. Accidental release measures

#### Personal precautions, protective equipment and emergency procedures

For non-emergency personnel : No action shall be taken involving any personal risk or without

suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Put on appropriate personal protective equipment.

For emergency responders: If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials.

See also the information in "For non-emergency personnel".

**Environmental precautions**: Avoid dispersal of spilled material and runoff and contact with soil,

waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil

or air).

#### Methods and materials for containment and cleaning up

Small spill : Move containers from spill area. Vacuum or sweep up material and

place in a designated, labeled waste container. Dispose of via a

licensed waste disposal contractor.



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Large spill

Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Vacuum or sweep up material and place in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

# Section 7. Handling and storage

#### Precautions for safe handling

Protective measures Advice on general occupational hygiene Put on appropriate personal protective equipment (see Section 8).

Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Conditions for safe storage, including any incompatibilities

Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

# Section 8. Exposure controls/personal protection

#### **Control parameters**

#### Occupational exposure limits

Ingredient name	Exposure limits
Vinyl acetate	OSHA PEL 1989 (1989-03-01)
	PEL: Permissible Exposure Level 30 mg/m3 10 ppm
	Short-term exposure limit (STEL). A limit value beyond which
	there should be no exposure and which refers to a period of fifteen
	minutes, unless otherwise stated. 60 mg/m3 20 ppm
	NIOSH REL (1994-06-01)
	Ceiling-A concentration that should not be exceeded at any time
	during any part of the working day. 15 mg/m3 4 ppm
	ACGIH TLV (1994-09-01)
	TLV-TWA: Threshold Limit Value - Time weighted average PEL:
	Permissible Exposure Level 35 mg/m3 10 ppm



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	TLV-STEL: Threshold Limit Value - Short Time Exposure Level 53 mg/m3 15 ppm
Carbon black	OSHA PEL 1989 (1989-03-01) PEL: Permissible Exposure Level 3.5 mg/m3 OSHA PEL (1993-06-30) PEL: Permissible Exposure Level 3.5 mg/m3 NIOSH REL (1994-06-01) Time Weighted Average (TWA) 3.5 mg/m3 Time Weighted Average (TWA) ACGIH TLV (2010-12-06) TLV-TWA: Threshold Limit Value - Time weighted average PEL: Permissible Exposure Level 3 mg/m3 Form: Inhalable fraction
Titanium dioxide	OSHA PEL 1989 (1989-03-01) PEL: Permissible Exposure Level 10 mg/m3 Form: Total dust OSHA PEL (1993-06-30) PEL: Permissible Exposure Level 15 mg/m3 Form: Total dust NIOSH REL (1994-06-01)  ACGIH TLV (1996-05-18) TLV-TWA: Threshold Limit Value - Time weighted average PEL: Permissible Exposure Level 10 mg/m3

**Appropriate engineering controls** 

Good general ventilation should be sufficient to control worker

exposure to airborne contaminants.

**Environmental exposure controls** 

Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be

necessary to reduce emissions to acceptable levels.

#### **Individual protection measures**

**Hygiene measures**: Wash hands, forearms and face thoroughly after handling chemical

products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety

showers are close to the workstation location.

**Eve/face protection**: Safety eyewear complying with an approved standard should be used

when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the

following protection should be worn, unless the assessment indicates a



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higher degree of protection: safety glasses with side-shields.

**Skin protection** 

**Hand protection** : Chemical-resistant, impervious gloves complying with an approved

standard should be worn at all times when handling chemical products

if a risk assessment indicates this is necessary.

**Body protection** : Personal protective equipment for the body should be selected based

on the task being performed and the risks involved and should be

approved by a specialist before handling this product.

Other skin protection : Appropriate footwear and any additional skin protection measures

should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this

product.

**Respiratory protection** : Based on the hazard and potential for exposure, select a respirator that

meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper

fitting, training, and other important aspects of use.

# Section 9. Physical and chemical properties

#### **Appearance**

Physical state : solid [Pellets.]

Color TAN
Odor Faint odor.
Odor threshold Not available.
PH Not available.
Melting point Not available.
Boiling point Not available.
Flash point Not available.
Not available.

Flash point : Not available.

Burning time : Not available.

Burning rate : Not available.

Evaporation rate : Not available.

Flammability (solid, gas) : Not available.

Lower and upper explosive : Lower: Not available. (flammable) limits : Upper: Not available.

Vapor pressure: Not available.Vapor density: Not available.Relative density: Not available.Solubility: Not available.Solubility in water: insoluble in water.

**Partition coefficient: n-** Not available.

octanol/water



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Auto-ignition temperature: Not available.Decomposition temperature: Not available.SADT: Not available.

Viscosity : Dynamic: Not available.

Kinematic: Not available.

# Section 10. Stability and reactivity

**Reactivity**: No specific test data related to reactivity available for this product or

its ingredients.

Chemical stability : Stable under recommended storage and handling conditions (see

Section 7).

Possibility of hazardous reactions : Under normal conditions of storage and use, hazardous reactions will

not occur.

**Conditions to avoid** : Keep away from extreme heat and oxidizing agents.

**Incompatible materials** : Keep away from strong acids.

Oxidizer.

**Hazardous decomposition** 

products

: Under normal conditions of storage and use, hazardous decomposition

products should not be produced.

# Section 11. Toxicological information

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

#### Information on toxicological effects

#### **Acute toxicity**

Product/ingredient name	Result	Species	Dose	Exposure	
Vinyl acetate					
	LD50 Oral	Rat	2,900 mg/kg	-	
	LC50 Inhalation	Rat	11.4 Mg/l	4 h	
	LD50 Dermal	Rabbit	2,335 mg/kg	-	
Carbon black					
	LD50 Oral	Rat	15,400 mg/kg	=	
Remarks - Inhalation:	No applicable toxi	No applicable toxicity data			
Remarks - Dermal:	No applicable toxicity data				
Titanium dioxide					
Remarks - Oral:	No applicable toxicity data				
	LC50 Inhalation	Rat - Male	6.82 Mg/l	4 h	
	LD50 Dermal	Rabbit	> 5,000 mg/kg	-	

**Conclusion/Summary** : Mixture. Not fully tested.



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### **Irritation/Corrosion**

Product/ingredient name	Result	Species	Score	Exposure	Observation
Titanium dioxide	Skin - Mild	Human		72 hrs	-
	irritant				

Conclusion/Summary

Skin: Mixture.Not fully tested.Eyes: Mixture.Not fully tested.Respiratory: Mixture.Not fully tested.

**Sensitization** 

Conclusion/Summary

SkinMixture.Not fully tested.RespiratoryMixture.Not fully tested.

**Mutagenicity** 

**Conclusion/Summary**: Mixture.Not fully tested.

Carcinogenicity

Conclusion/Summary : Mixture.Not fully tested.

Classification

Clussification				
Product/ingredient	OSHA	IARC	NTP	
name				
Vinyl acetate		2B		
Carbon black		2B		
Titanium dioxide		2B		

# **Reproductive toxicity**

**Conclusion/Summary**: Mixture.Not fully tested.

**Teratogenicity** 

Conclusion/Summary : Mixture.Not fully tested.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Not available.



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#### **Aspiration hazard**

Not available.

Information on likely routes of

exposure

Not available.

#### Potential acute health effects

Eye contact: No known significant effects or critical hazards.Inhalation: No known significant effects or critical hazards.Skin contact: No known significant effects or critical hazards.Ingestion: No known significant effects or critical hazards.

#### Symptoms related to the physical, chemical and toxicological characteristics

Eye contact: No specific data.Inhalation: No specific data.Skin contact: No specific data.Ingestion: No specific data.

#### Delayed and immediate effects as well as chronic effects from short and long-term exposure

#### Short term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

#### **Long term exposure**

Potential immediate effects : Not available.
Potential delayed effects : Not available.

#### **Potential chronic health effects**

**Conclusion/Summary** : Mixture.Not fully tested.

General:No known significant effects or critical hazards.Carcinogenicity:No known significant effects or critical hazards.Mutagenicity:No known significant effects or critical hazards.Teratogenicity:No known significant effects or critical hazards.Developmental effects:No known significant effects or critical hazards.Fertility effects:No known significant effects or critical hazards.

#### Numerical measures of toxicity



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# **Acute toxicity estimates**

Not available.

# Section 12. Ecological information

# **Toxicity**

Product/ingredient name	Result	Species	Exposure	
Vinyl acetate				
	Acute LC50 14 Mg/l Fresh water	Fish - Fish	96 h	
Remarks - Acute - Fish:	Acute			
	Acute LC50 10 - 100 Mg/l Marine	Aquatic invertebrates.	48 h	
	water	Crustaceans		
Remarks - Acute - Aquatic	Acute			
invertebrates.:				
Remarks - Acute - Aquatic	No applicable toxicity data			
plants:				
Remarks - Chronic - Fish:	No applicable toxicity data			
Remarks - Chronic -	No applicable toxicity data			
Aquatic invertebrates.:				
Carbon black				
Remarks - Acute - Fish:	No applicable toxicity data		1	
	Acute EC50 37.563 Mg/l Fresh	Aquatic invertebrates.	48 h	
	water	Daphnia		
Remarks - Acute - Aquatic	Acute			
invertebrates.:				
Remarks - Acute - Aquatic	No applicable toxicity data			
plants:				
Remarks - Chronic - Fish:	No applicable toxicity data			
Remarks - Chronic -	No applicable toxicity data			
Aquatic invertebrates.:				
Titanium dioxide	LA . LOZO . 1000 N. // N	E' 1 E' 1	061	
	Acute LC50 > 1,000 Mg/l Marine	Fish - Fish	96 h	
Domonto Acres Et -1	water Acute			
Remarks - Acute - Fish:	Acute LC50 3 Mg/l Fresh water	Aquatic invertebrates.	48 h	
	Acute LC30 3 Mg/I Fresh Water	Crustaceans	40 11	
Remarks - Acute - Aquatic	Acute	Crustaceans		
invertebrates.:	Acute			
miver tent ates.:	Acute LC50 6.5 Mg/l Fresh water	Aquatic invertebrates.	48 h	
	Acute LC30 0.3 Wight Testi Water	Daphnia	70 11	
	11/17	Dupiniu	1	



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Remarks - Acute - Aquatic	Acute
invertebrates.:	
Remarks - Acute - Aquatic	No applicable toxicity data
plants:	
Remarks - Chronic - Fish:	No applicable toxicity data
Remarks - Chronic -	No applicable toxicity data
Aquatic invertebrates.:	
LU4A SANDSTONE VX5065	JUI
Remarks - Acute - Aquatic	Chemicals are not readily available as they are bound within the polymer matrix.
invertebrates.:	

**Conclusion/Summary** 

: Chemicals are not readily available as they are bound within the polymer matrix.

porymer

#### Persistence and degradability

**Conclusion/Summary** 

: Chemicals are not readily available as they are bound within the

polymer matrix.

**Conclusion/Summary** 

: Chemicals are not readily available as they are bound within the

polymer matrix.

#### **Bioaccumulative potential**

Product/ingredient name	LogPow	BCF	Potential
Acetic acid ethenyl ester	0.73	3.16	low

#### **Mobility in soil**

Soil/water partition coefficient

(KOC)

Not available.

Other adverse effects : No known significant effects or critical hazards.

# Section 13. Disposal considerations

# Disposal methods

The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging



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should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

United States - RCRA Acute hazardous waste "P" List: Not listed

United States - RCRA Toxic hazardous waste "U" List: Not listed

# **Section 14. Transport information**

U.S.DOT 49CFR

: Not regulated for transportation.

Ground/Air/Water

International Air ICAO/IATA

: Not classified as dangerous goods under transport regulations.

International Water

IMO/IMDG

: Not classified as dangerous goods under transport regulations.

# **Section 15. Regulatory information**

U.S. Federal regulations

: United States - TSCA 12(b) - Chemical export notification: None

of the components are listed.

United States - TSCA 4(a) - Final Test Rules: Not listed United States - TSCA 4(a) - ITC Priority list: Not listed United States - TSCA 4(a) - Proposed test rules: Not listed United States - TSCA 4(f) - Priority risk review: Not listed

United States - TSCA 5(a)2 - Final significant new use rules: Not

listed

**United States - TSCA 5(a)2 - Proposed significant new use rules:** 

Not listed

United States - TSCA 5(e) - Substances consent order: Not listed United States - TSCA 6 - Final risk management: Not listed United States - TSCA 6 - Proposed risk management: Not listed United States - TSCA 8(a) - Chemical risk rules: Not listed United States - TSCA 8(a) - Dioxin/Furane precusor: Not listed United States - TSCA 8(a) - Chemical Data Reporting (CDR): Not

determined

United States - TSCA 8(a) - Preliminary assessment report

(PAIR): Not listed



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United States - TSCA 8(c) - Significant adverse reaction (SAR):

Not listed

 $\begin{array}{l} \textbf{United States - TSCA 8(d) - Health and safety studies:} & \textbf{Not listed} \\ \textbf{United States - EPA Clean water act (CWA) section 307 - Priority} \end{array}$ 

pollutants: Listed Rutile, antimony chromium buff

United States - EPA Clean water act (CWA) section 311 -

Hazardous substances: Listed

United States - EPA Clean air act (CAA) section 112 - Accidental

release prevention - Flammable substances: Not listed

United States - EPA Clean air act (CAA) section 112 - Accidental

release prevention - Toxic substances: Not listed

**United States - Department of commerce - Precursor chemical:** 

Not listed

Clean Air Act Section 112(b)

Hazardous Air Pollutants (HAPs)

**Clean Air Act Section 602 Class I** 

**Substances** 

Clean Air Act Section 602 Class II

**Substances** 

**DEA List I Chemicals (Precursor** 

Chemicals)

**DEA List II Chemicals (Essential** 

Chemicals)

Listed

Not listed

Not listed

Not listed

# US. EPA CERCLA Hazardous Substances (40 CFR 302)

not applicable

**SARA 311/312** 

**Classification** : Not applicable.

#### Composition/information on ingredients

Name	%	Classification
Vinyl acetate	0 - 0.3	F, AH, CH
Carbon black	0.3 - 1	СН
Titanium dioxide	25 - 50	СН

#### **SARA 313**

Product name CAS number %
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Form R - Reporting requirements	Vinyl acetate	108-05-4	0 - 0.3
	Rutile, antimony chromium buff	68186-90-3	5 - 10
Supplier notification	Vinyl acetate	108-05-4	0 - 0.3
	Rutile, antimony chromium buff	68186-90-3	5 - 10

SARA 313 notifications must not be detached from the SDS and any copying and redistribution of the SDS shall include copying and redistribution of the notice attached to copies of the SDS subsequently redistributed.

**State regulations** 

Pennsylvania

MassachusettsNone of the components are listed.New YorkThe following components are listed:

Vinyl acetate

**New Jersey** : The following components are listed:

Carbon black Iron oxide Titanium dioxide Calcium carbonate Vinyl acetate

Rutile, antimony chromium buff The following components are listed:

Titanium dioxide

Calcium carbonate

Rutile, antimony chromium buff

Iron oxide

Silica, amorphous

Aluminum hydroxide

Carbon black

Vinyl acetate

California Prop. 65

WARNING: This product contains a chemical known to the State of California to cause cancer.

United States inventory (TSCA 8b) : All components are listed or exempted.



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Canada inventory : Not determined.

#### **International regulations**

#### **Inventory list**

Australia : Not determined.
Canada : Not determined.
China : Not determined.

**Europe inventory** : All components are listed or exempted.

JapanNot determined.New ZealandNot determined.PhilippinesNot determined.Republic of KoreaNot determined.

Taiwan : All components are listed or exempted.

Turkey : Not determined.

United States : All components are listed or exempted.

# Section 16. Other information

#### Hazardous Material Information System (U.S.A.)

Health	/	0
Flammability		0
Physical hazards		0

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on SDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual.

#### **History**

Date of printing: 04/22/2018Date of issue/Date of revision: 01/23/2018Date of previous issue: 00/00/0000

Version : 1.0

**Key to abbreviations** : ATE = Acute Toxicity Estimate

BCF = Bioconcentration Factor

GHS = Globally Harmonized System of Classification and Labelling of

Chemicals

IATA = International Air Transport Association



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IBC = Intermediate Bulk Container

IMDG = International Maritime Dangerous Goods

LogPow = logarithm of the octanol/water partition coefficient

MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine

pollution)

UN = United Nations

**References** : Not available.

#### Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist. Particularly this information may not be valid for such material used in conjunction with any other materials or in any process, unless specified in the text.