MATERIAL SAFETY DATA SHEET X15502000617 BLACK

Version Number 1.0 Revision Date 12/29/2004

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1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION 33587 Walker Road, Avon Lake, OH 44012

Telephone Emergency telephone number	:	Product Stewardship (440) 930-1395 CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).
Product name	:	X15502000617 BLACK
Product code	:	EM10007752
Chemical Name	:	Mixture
CAS-No.	:	Mixture
Product Use	:	Industrial Applications

2. COMPOSITION/INFORMATION ON REGULATED INGREDIENTS

Components	CAS-No.	Weight %
Calcium carbonate	1317-65-3	1 - 5

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole. Information provided on the health effects of this product is based on individual components. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure.

POTENTIAL HEALTH EFFECTS

Routes of Exposure:	: Inhalation, Ingestion, Skin contact
Acute exposure	
Inhalation Ingestion Eyes Skin	 Particulates, like other inert materials can be mechanically irritating. May be harmful if swallowed. Particulates, like other inert materials can be mechanically irritating. Experience shows no unusual dermatitis hazard from routine handling.
Chronic exposure	: Refer to Section 11 for Toxicological Information.
Medical Conditions Aggravated by Exposure:	: None known.
	4. FIRST AID MEASURES



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Inhalation	: Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice.
Ingestion	: Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.
Eyes	: Rinse immediately with plenty of water, also under the eyelids, for a least 15 minutes. If eye irritation persists, seek medical attention.
Skin	: Wash off with soap and plenty of water. If skin irritation persists see medical attention.
	5. FIRE-FIGHTING MEASURES
Flash point	: Not applicable
Flammable Limits Upper explosion limit Lower explosion limit Autoignition temperature Suitable extinguishing media	 Not applicable Not applicable Not applicable Carbon dioxide blanket, water spray, dry powder, foamnone.
Special Fire Fighting Procedures Unusual Fire/Explosion Hazards	 Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants. Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible.
	6. ACCIDENTAL RELEASE MEASURES
Personal precautions	: Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
Environmental precautions	: Should not be released into the environment. The product should not be allowed to enter drains, water courses or the soil.
Methods for cleaning up	: Clean up promptly by sweeping or vacuum. Package all material in plastic, cardboard or metal containers for disposal. Refer to Section 1 of this MSDS for proper disposal methods.
	7. HANDLING AND STORAGE
Handling	: Take measures to prevent the build up of electrostatic charge. Heat only in areas with appropriate exhaust ventilation.
Storage	: Keep containers dry and tightly closed to avoid moisture absorption

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	XPOSURE	CONTROLS / P	ERSONAL	PROTECTI	ON	
Respiratory protection	: N	lo personal respira	atory protecti	ve equipment	normally r	equired.
Eye/Face Protection	: S	afety glasses with	side-shields.			
Hand protection	: Protective gloves.					
Skin and body protection	: Long sleeved clothing.					
Additional Protective Measures	: Safety shoes.					
General Hygiene Considerations		Iandle in accordan Vash hands before				afety practice
Engineering measures		leat only in areas v ppropriate exhaust				Provide
Exposure limit(s)						
Components	Value	Exposure	time	Exposu	e type	List:
Calcium carbonate	5 mg/m3			Respirable		OSHA Z1
	15 mg/m3	PEL:		Total		OSHA Z1
		•				•
	9. PHYSIC	CAL AND CHEM	/ICAL PRO	PERTIES		
_		1	F	. . .	: Not	applicable
Form	: Solic	1	Evapor	ration rate		
		1 ets, Slabs		ration rate c Gravity:		determined
Form Appearance Color		ets, Slabs		c Gravity:	: Not	determined established
Appearance	: Pelle	ets, Slabs CK	Specifi Bulk de Vapor	c Gravity: ensity pressure	: Not : Not : Not	established applicable
Appearance Color	: Pelle : BLA : Very	ets, Slabs CK	Specifi Bulk de Vapor	c Gravity: ensity	: Not : Not : Not	established applicable
Appearance Color Odor Melting point/range Boiling Point:	: Pelle : BLA : Very : Not o	ets, Slabs CK 7 faint	Specifi Bulk de Vapor	c Gravity: ensity pressure	: Not : Not : Not : Not	established
Appearance Color Odor Melting point/range	: Pelle : BLA : Very : Not o	ets, Slabs CK 7 faint determined applicable	Specifi Bulk de Vapor Vapou	c Gravity: ensity pressure	: Not : Not : Not : Not	established applicable applicable
Appearance Color Odor Melting point/range Boiling Point:	: Pelle : BLA : Very : Not o : Not a : Insol	ets, Slabs CK 7 faint determined applicable	Specifi Bulk d Vapor Vapou pH	c Gravity: ensity pressure r density	: Not : Not : Not : Not	established applicable applicable
Appearance Color Odor Melting point/range Boiling Point:	: Pelle : BLA : Very : Not o : Not a : Insol	ets, Slabs CK 7 faint determined applicable luble	Specifi Bulk d Vapor Vapou pH	c Gravity: ensity pressure r density	: Not : Not : Not : Not	established applicable applicable
Appearance Color Odor Melting point/range Boiling Point: Water solubility	: Pelle : BLA : Very : Not a : Not a : Insol 10. S : S	ets, Slabs CK 7 faint determined applicable luble STABILITY ANI	Specifi Bulk d Vapor Vapou pH	c Gravity: ensity pressure r density	: Not : Not : Not : Not	established applicable applicable
Appearance Color Odor Melting point/range Boiling Point: Water solubility Stability	: Pelle : BLA : Very : Not a : Not a : Insol 10. S : S n : W	ets, Slabs CK 7 faint determined applicable luble STABILITY ANI table.	Specifi Bulk d Vapor Vapou pH	c Gravity: ensity pressure r density TTY	: Not : Not : Not : Not	established applicable applicable
Appearance Color Odor Melting point/range Boiling Point: Water solubility Stability Hazardous Polymerizatior	: Pelle : BLA : Very : Not o : Not a : Insol 10. § : S n : W : T	ets, Slabs CK 7 faint determined applicable luble STABILITY ANI table. Vill not occur.	Specifi Bulk d Vapor Vapou pH DREACTIV	c Gravity: ensity pressure r density <u>TTY</u>	: Not : Not : Not : Not	established applicable applicable

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11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

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This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
1317-65-3	Calcium carbonate	Irritant	Eyes, Skin.
		Systemic effects	Eyes, Skin, Respiratory system.

	12. ECOLOGICAL INFORMATION
Persistence and degradability	: Not readily biodegradable.
Environmental Toxicity	: Chemicals are not readily available as they are bound within the polymer matrix.
Bioaccumulation Potential	: Chemicals are not readily available as they are bound within the polymer matrix.
Additional advice	: Not applicable
	13. DISPOSAL CONSIDERATIONS
Product	: Like most thermoplastic plastics the product can be recycled. Where possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
Contaminated packaging	: Recycling is preferred when possible. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
	14. TRANSPORT INFORMATION
U.S. DOT Classification	: Not regulated for transportation.
ICAO/IATA (air)	: Refer to specific regulation.
IMO / IMDG (maritime)	: Refer to specific regulation.
	15. REGULATORY INFORMATION
US Regulations:	

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Version Number 1.0 Page 5 of 6 Print Date 11/16/2011 Revision Date 12/29/2004 **OSHA Status** Classified as hazardous based on components. : **TSCA Status** All components of this product are listed on or exempt from the TSCA · Inventory. US. EPA CERCLA Hazardous Substances (40 CFR 302) Not applicable California Proposition : WARNING! This product contains a chemical known to the State of 65 California to cause cancer. SARA Title III Section 302 Extremely Hazardous Substance Not applicable SARA Title III Section 313 Toxic Chemicals: Not applicable Canadian Regulations: National Pollutant Release Inventory (NPRI) Not applicable WHMIS Classification : Not controlled. DSL : All components of this product are on the Canadian Domestic Substances List (DSL) or are exempt. National Inventories: Australia AICS Not determined : China IECS Not determined : **Europe EINECS** Not determined • Japan ENCS Not determined : Korea KECI Not determined : **Philippines PICCS** Not determined : **16. OTHER INFORMATION**



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The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material when used in combination with any other materials and/or in any particular process or processing conditions.