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SAFETY DATA SHEET

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Section 1. Identification	on	
GHS product identifier	:	PD 2201 F-1
Chemical name		Mixture
CAS number	-	Mixture
Other means of identification	:	EM10035137
Product type	:	solid
<u>Relevant identified uses of the subs</u> Product use	stance :	or mixture and uses advised against Industrial applications. Plastics.
Supplier's details	:	POLYONE CORPORATION 33587 Walker Road, Avon Lake, OH 44012
		1 (440) 930-1000 or 1 (866) POLYONE
Emergency telephone number (with hours of operation)	:	CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).

Section 2. Hazards identification

This mixture has not been evaluated as a whole. Information provided on the health effects of this product is based on individual components. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. After handling, always wash hands thoroughly with soap and water.

OSHA/HCS status	:	While this material is not considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200), this SDS contains valuable information critical to the safe handling and proper use of the product. This SDS should be retained and available for employees and other users of this product.
Classification of the substance or mixture	:	Not classified.
GHS label elements		
Signal word	:	No signal word.
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Hazard statements

No known significant effects or critical hazards.

Precautionary statements

General	:	Not applicable.
Prevention	:	Not applicable.
Response	:	Not applicable.
Storage	:	Not applicable.
Disposal	:	Not applicable.
Supplemental label elements	:	None known.
Hazards not otherwise classified	:	None known.

Section 3. Composition/information on ingredients

:

Substance/mixture	:	Mixture
Chemical name	:	Mixture
Other means of identification	:	EM10035137

CAS number/other identifiers

Ingredient name	%	CAS number
Bisphenol A - Epichlorohydrin polymer	0.1 - 0.3	25068-38-6

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact	:	Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Get medical attention if irritation occurs.
Inhalation	:	Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical attention if symptoms occur.

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Shim contract	Elush contaminated skin with planty of water Domays contaminated
Skin contact	Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur.
Ingestion	 Wash out mouth with water. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if symptoms occur.
Most important symptoms/effects, acut	e and delayed
Potential acute health effects	
Eye contact	No known significant effects or critical hazards.
	No known significant effects or critical hazards.
	No known significant effects or critical hazards.
Ingestion	No known significant effects or critical hazards.
Over-exposure signs/symptoms	
Eye contact	No specific data.
Inhalation	No specific data.
Skin contact	No specific data.
Ingestion	No specific data.
Indication of immediate medical atten	tion and special treatment needed, if necessary
Notes to physician	Treat symptomatically. Contact poison treatment specialist
	immediately if large quantities have been ingested or inhaled.
Specific treatments	No specific treatment.
Protection of first-aiders	No action shall be taken involving any personal risk or without suitable training.
See toxicological information (Section	11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media Unsuitable extinguishing media	:	In case of fire, use water spray (fog), foam, dry chemical or $\rm CO_2$. None known.
Specific hazards arising from the chemical	:	No specific fire or explosion hazard.

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Hazardous thermal decomposition products	: Decomposition products may include the following materials: carbon dioxide carbon monoxide metal oxide/oxides
Special protective actions for fire- fighters	Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
Special protective equipment for fire-fighters	 Fire-fighters should wear appropriate protective equipment and self- contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel For emergency responders	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Put on appropriate personal protective equipment. If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions Methods and materials for containme	: ent a	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
Small spill Large spill	:	Move containers from spill area. Vacuum or sweep up material and place in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor. Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Vacuum or sweep up material and place in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling



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Protective measures Advice on general occupational hygiene	:	Put on appropriate personal protective equipment (see Section 8). Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	:	Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
Bisphenol A - Epichlorohydrin polymer	
Appropriate engineering controls:Environmental exposure controls:	Good general ventilation should be sufficient to control worker exposure to airborne contaminants. Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
Individual protection measures	
Hygiene measures :	Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye/face protection :	Safety eyewear complying with an approved standard should be used

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Skin protection		when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.
Hand protection	:	Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
Body protection	:	Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Other skin protection	:	Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	:	Use a properly fitted, particulate filter respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

Section 9. Physical and chemical properties

Appearance

Physical state	:	solid [Pellets.]
Color	:	NO PIGMENT
Odor	:	Faint odor.
Odor threshold	:	Not available.
рН	:	Not available.
Melting point	:	Not available.
Boiling point	:	Not available.
Flash point	:	Not available.
Burning time	:	Not available.
Burning rate	:	Not available.
Evaporation rate	:	Not available.
Flammability (solid, gas)	:	Not available.
Lower and upper explosive	:	Lower: Not available.
(flammable) limits		Upper: Not available.
Vapor pressure	:	Not available.
Vapor density	:	Not available.
Relative density	:	Not available.
Solubility	:	Not available.



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Solubility in water	:	insoluble in water.
Partition coefficient: n- octanol/water	:	Not available.
Auto-ignition temperature	:	Not available.
Decomposition temperature	:	Not available.
SADT	:	Not available.
Viscosity	:	Dynamic: Not available. Kinematic: Not available.

Section 10. Stability and reactivity

Reactivity	:	No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	:	Stable under recommended storage and handling conditions (see Section 7).
Possibility of hazardous reactions	:	Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	:	Keep away from extreme heat and oxidizing agents.
Incompatible materials	:	Keep away from strong acids. Oxidizer.
Hazardous decomposition products	:	Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Bisphenol A - Epichlorohydrin	n polymer			
	LD50 Oral	Rat	13,600 mg/kg	-
	LD50 Oral	Rat	11,400 mg/kg	-
	LD50 Oral	Rat	11,400 mg/kg	-
	LD50 Oral	Rat	30,000 mg/kg	-
	LD50 Oral	Rat	30,000 mg/kg	-
	LD50 Oral	Rat	30,000 mg/kg	-
	LD50 Oral	Rat	30,000 mg/kg	-
	LD50 Oral	Rat	13,600 mg/kg	-
Conclusion/Summary	: Mix	ture.Not fully tested.		



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Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
Bisphenol A -	Eyes - Mild	Rabbit			-
Epichlorohydrin polymer	irritant				
	Eyes - Mild	Rabbit			-
	irritant				
	Skin -	Rabbit		24 hrs	-
	Moderate				
	irritant				
	Skin - Severe	Rabbit		24 hrs	-
	irritant				
	Eyes - Mild	Rabbit			-
	irritant				
Conclusion/Summary					
Skin		ixture.Not ful			
Eyes		ixture.Not ful			
Respiratory	: M	ixture.Not ful	ly tested.		
<u>Sensitization</u>					
Conclusion/Summary					
Skin		ixture.Not ful			
Respiratory	: M	ixture.Not ful	ly tested.		
<u>Mutagenicity</u>					
Conclusion/Summary	: M	ixture.Not ful	ly tested.		
Carcinogenicity					
Conclusion/Summary	: M	ixture.Not ful	ly tested.		
<u>Reproductive toxicity</u>					
Conclusion/Summary	: M	ixture.Not ful	ly tested.		
Teratogenicity					
Conclusion/Summary	: M	ixture.Not ful	ly tested.		
Specific target organ toxici Not available.	ty (single exposu	<u>re)</u>			



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Specific target organ toxicity (repea Not available.	ted	<u>exposure)</u>
Aspiration hazard Not available.		
Information on the likely routes of exposure	:	Not available.
Potential acute health effects		
Eye contact Inhalation	:	No known significant effects or critical hazards. No known significant effects or critical hazards.
Skin contact Ingestion	:	No known significant effects or critical hazards. No known significant effects or critical hazards.
Symptoms related to the physical, ch	ıemi	cal and toxicological characteristics
Eye contact	:	No specific data.
Inhalation	:	No specific data.
Skin contact	:	No specific data.
Ingestion	:	No specific data.
Delayed and immediate effects and a	also	chronic effects from short and long term exposure
Delayed and immediate effects and a Short term exposure	also (chronic effects from short and long term exposure
	also (chronic effects from short and long term exposure Not available.
Short term exposure		
<u>Short term exposure</u> Potential immediate effects		Not available.
<u>Short term exposure</u> Potential immediate effects Potential delayed effects		Not available.
<u>Short term exposure</u> Potential immediate effects Potential delayed effects <u>Long term exposure</u>	:	Not available. Not available.
<u>Short term exposure</u> Potential immediate effects Potential delayed effects <u>Long term exposure</u> Potential immediate effects	::	Not available. Not available. Not available.
<u>Short term exposure</u> Potential immediate effects Potential delayed effects <u>Long term exposure</u> Potential immediate effects Potential delayed effects	::	Not available. Not available. Not available.
Short term exposurePotential immediate effectsPotential delayed effectsLong term exposurePotential immediate effectsPotential delayed effectsPotential delayed effects	::	Not available. Not available. Not available. Not available. Mixture.Not fully tested. No known significant effects or critical hazards.
Short term exposurePotential immediate effectsPotential delayed effectsLong term exposurePotential immediate effectsPotential delayed effectsPotential delayed effectsConclusion/SummaryGeneral Carcinogenicity	::	Not available. Not available. Not available. Not available. Mixture.Not fully tested. No known significant effects or critical hazards. No known significant effects or critical hazards.
Short term exposurePotential immediate effectsPotential delayed effectsLong term exposurePotential immediate effectsPotential delayed effectsPotential chronic health effectsConclusion/SummaryGeneral Carcinogenicity Mutagenicity	::	Not available. Not available. Not available. Not available. Mixture.Not fully tested. Mo known significant effects or critical hazards. No known significant effects or critical hazards. No known significant effects or critical hazards.
Short term exposurePotential immediate effectsPotential delayed effectsLong term exposurePotential immediate effectsPotential delayed effectsPotential delayed effectsConclusion/SummaryGeneral Carcinogenicity Mutagenicity Teratogenicity	::	Not available. Not available. Not available. Not available. Mixture.Not fully tested. Mixture.Not fully tested. No known significant effects or critical hazards. No known significant effects or critical hazards.
Short term exposurePotential immediate effectsPotential delayed effectsLong term exposurePotential immediate effectsPotential delayed effectsPotential chronic health effectsConclusion/SummaryGeneral Carcinogenicity Mutagenicity	::	Not available. Not available. Not available. Not available. Mixture.Not fully tested. Mo known significant effects or critical hazards. No known significant effects or critical hazards. No known significant effects or critical hazards.

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Numerical measures of toxicity

Acute toxicity estimates

Not available.

Section 12. Ecological information

Toxicity

Product/ingredient name	Result		Species	Exposure
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Remarks - Acute - Aquatic invertebrates.:	Chemicals are	e not readily available	e as they are bound with	hin the polymer matrix.
Conclusion/Summary		hemicals are not rea olymer matrix.	dily available as they a	re bound within the
Persistence and degradability	<u>v</u>			
Conclusion/Summary		Chemicals are not rea olymer matrix.	dily available as they a	re bound within the
Conclusion/Summary		Chemicals are not rea olymer matrix.	dily available as they a	re bound within the

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
Bisphenol A -	2.64 - 3.78	31.00	low
Epichlorohydrin polymer			

Mobility in soil

Soil/water partition coefficient	:	Not available.
(KOC)		
Other adverse effects	:	No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods	:	The generation of waste should be avoided or minimized wherever
		possible. Disposal of this product, solutions and any by-products

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should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

United States - RCRA Acute hazardous waste "P" List: Not listed

United States - RCRA Toxic hazardous waste "U" List: Not listed

Section 14. Transport information

U.S. DOT Classification	:	Not regulated for transportation.
ICAO/IATA	:	Not classified as dangerous good under transport regulations.
IMO/IMDG (maritime)	:	Not classified as dangerous good under transport regulations.

Section 15. Regulatory information

U.S. Federal regulations	:	United States - TSCA 12(b) - Chemical export notification: None
		of the components are listed.
		United States - TSCA 4(a) - Final Test Rules: Not listed
		United States - TSCA 4(a) - ITC Priority list: Not listed
		United States - TSCA 4(a) - Proposed test rules: Not listed
		United States - TSCA 4(f) - Priority risk review: Not listed
		United States - TSCA 5(a)2 - Final significant new use rules: Not
		listed
		United States - TSCA 5(a)2 - Proposed significant new use rules:
		Not listed
		United States - TSCA 5(e) - Substances consent order: Not listed
		United States - TSCA 6 - Final risk management: Not listed
		United States - TSCA 6 - Proposed risk management: Not listed
		United States - TSCA 8(a) - Chemical risk rules: Not listed
		United States - TSCA 8(a) - Dioxin/Furane precusor: Not listed
		United States - TSCA 8(a) - Chemical Data Reporting (CDR): Not
		determined
		United States - TSCA 8(a) - Preliminary assessment report

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(PAIR): Not listed United States - TSCA 8(c) - Significant adverse reaction (SAR): Not listed United States - TSCA 8(d) - Health and safety studies: Not listed United States - EPA Clean water act (CWA) section 307 - Priority pollutants: Not listed United States - EPA Clean water act (CWA) section 311 -Hazardous substances: Not listed United States - EPA Clean air act (CAA) section 112 - Accidental release prevention - Flammable substances: Not listed United States - EPA Clean air act (CAA) section 112 - Accidental release prevention - Toxic substances: Not listed United States - Department of commerce - Precursor chemical: Not listed Clean Air Act Section 112(b) Not listed

Citali Ali Act Section 112(0)	•	1 tot listed
Hazardous Air Pollutants (HAPs)		
Clean Air Act Section 602 Class I	:	Not listed
Substances		
Clean Air Act Section 602 Class II	:	Not listed
Substances		
DEA List I Chemicals (Precursor	:	Not listed
Chemicals)		
DEA List II Chemicals (Essential	:	Not listed
Chemicals)		

US. EPA CERCLA Hazardous Substances (40 CFR 302)

not applicable

SARA 311/312

Classification

: Not applicable.

Composition/information on ingredients

Classification	%	Name
AH	0.1 - 0.3	Bisphenol A - Epichlorohydrin
AH	0.1 - 0.3	Bisphenol A - Epichloronydrin polymer

SARA 313

Not applicable.

<u>State regulations</u> Massachusetts	: The following components are listed: Talc
New York	: None of the components are listed.
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New Jersey Pennsylvania	:	The following components are listed: Talc The following components are listed: Talc
<u>California Prop. 65</u> WARNING: This product contains a cl	hemi	ical known to the State of California to cause cancer.
United States inventory (TSCA 8b)	:	All components are listed or exempted.
Canada inventory	:	All components are listed or exempted.
International regulations		
International lists	:	 Australia inventory (AICS): Not determined. Taiwan inventory (CSNN): Not determined. Malaysia Inventory (EHS Register): Not determined. EINECS: All components are listed or exempted. Japan inventory: Not determined. China inventory (IECSC): Not determined. Korea inventory: Not determined. New Zealand Inventory of Chemicals (NZIoC): Not determined. Philippines inventory (PICCS): Not determined.
Chemical Weapons Convention List Schedule I Chemicals Chemical Weapons Convention List Schedule II Chemicals Chemical Weapons Convention	:	Not listed Not listed
Chemical Weapons Convention List Schedule III Chemicals	:	Not listed

Section 16. Other information

History		
Date of printing	:	08/02/2018
Date of issue/Date of revision	:	07/19/2016, 07/19/2016
Date of previous issue	:	04/22/2015
Version	:	1, 1.3, 3
Key to abbreviations	:	ATE = Acute Toxicity Estimate
-		BCF = Bioconcentration Factor
		GHS = Globally Harmonized System of Classification and Labelling of
		Chemicals
		IATA = International Air Transport Association
		IBC = Intermediate Bulk Container
		IMDG = International Maritime Dangerous Goods
		LogPow = logarithm of the octanol/water partition coefficient

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MARPOL 73/78 = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) UN = United Nations Not available.

References

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the abovenamed supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist. Particularly this information may not be valid for such material used in conjunction with any other materials or in any process, unless specified in the text.