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SAFETY DATA SHEET

X GT-13232-1A

Section 1. Identification		
GHS product identifier	:	X GT-13232-1A
Chemical name	:	Mixture
CAS number	:	Mixture
Other means of identification	:	EM10036494
Product type	:	solid
Relevant identified uses of the substance or mixture and uses advised againstProduct use:Industrial applications. Plastics.		
Compliants 1.4-21		
Supplier's details	:	POLYONE CORPORATION 33587 Walker Road, Avon Lake, OH 44012
		1 (440) 930-1000 or 1 (866) POLYONE
Emergency telephone number (with hours of operation)	:	CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).

Section 2. Hazards identification

This mixture has not been evaluated as a whole. Information provided on the health effects of this product is based on individual components. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. After handling, always wash hands thoroughly with soap and water.

OSHA/HCS status	:	While this material is not considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200), this SDS contains valuable information critical to the safe handling and proper use of the product. This SDS should be retained and available for employees and other users of this product.
Classification of the substance or mixture	:	Not classified.

GHS label elements



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Signal word Hazard statements	:	No signal word. No known significant effects or critical hazards.
Precautionary statements		
General	:	Not applicable.
Prevention	:	Not applicable.
Response	:	Not applicable.
Storage	:	Not applicable.
Disposal	:	Not applicable.
Supplemental label elements	:	None known.
Hazards not otherwise classified	:	None known.

Section 3. Composition/information on ingredients

Substance/mixture	:	Mixture
Chemical name	:	Mixture
Other means of identification	:	EM10036494

CAS number/other identifiers

Ingredient name	%	CAS number
Copper	60 - 100	7440-50-8
Tungsten	30 - 60	7440-33-7

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

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Eye contact	:	Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Get medical attention if irritation occurs.
Inhalation	:	Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical attention if symptoms occur. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Skin contact	:	Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur.
Ingestion	:	Wash out mouth with water. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if symptoms occur.

Most important symptoms/effects, acute and delayed

Potential acute health effects		
Eye contact	: No known significant effects or critical hazards.	
Inhalation	: Exposure to decomposition products may cause a health hazard.	
	Serious effects may be delayed following exposure.	
Skin contact	: No known significant effects or critical hazards.	
Ingestion	: No known significant effects or critical hazards.	
Over-exposure signs/symptoms		
Eye contact	: No specific data.	
Inhalation	: No specific data.	
Skin contact	: No specific data.	
Ingestion	: No specific data.	
Indication of immediate medical attention and special treatment needed, if necessary		
Notes to physician	: In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.	
Specific treatments	: No specific treatment.	
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training.	
San torrigological information (San	ion 11)	

See toxicological information (Section 11)



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Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media Unsuitable extinguishing media	:	In case of fire, use water spray (fog), foam, dry chemical or $\rm CO_2$. None known.
Specific hazards arising from the chemical Hazardous thermal decomposition products	:	Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain. Decomposition products may include the following materials: carbon dioxide carbon monoxide nitrogen oxides metal oxide/oxides
Special protective actions for fire- fighters	:	Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
Special protective equipment for fire-fighters	:	Fire-fighters should wear appropriate protective equipment and self- contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel For emergency responders	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Put on appropriate personal protective equipment. If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions Methods and materials for containme	: ent a	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.
Methods and materials for containment and cleaning up		

A	ers from spill area. Vacuum or sweep up material and gnated, labeled waste container. Dispose of via a
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Large spill

licensed waste disposal contractor.

Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Vacuum or sweep up material and place in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

:

Precautions for safe handling

Protective measures Advice on general occupational hygiene	:	Put on appropriate personal protective equipment (see Section 8). Avoid release to the environment. Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	:	Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
Copper	OSHA PEL 1989 (1989-03-01) expressed as Cu
	PEL: Permissible Exposure Level 0.1 mg/m3 Form: Fume
	PEL: Permissible Exposure Level 1 mg/m3 Form: Dusts and mists
	OSHA PEL (1993-06-30)
	PEL: Permissible Exposure Level 0.1 mg/m3 Form: Fume
	PEL: Permissible Exposure Level 1 mg/m3 Form: Dusts and mists
	NIOSH REL (1994-06-01) expressed as Cu
	Time Weighted Average (TWA) 1 mg/m3 Form: Dusts and mists
	ACGIH TLV (1994-09-01)
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		TLV-TWA: Threshold Limit Value - Time weighted average PEL: Permissible Exposure Level 0.2 mg/m3 Form: Fume ACGIH TLV (1994-09-01) expressed as Cu TLV-TWA: Threshold Limit Value - Time weighted average PEL: Permissible Exposure Level 1 mg/m3 Form: Dusts and mists
Tungsten		NIOSH REL (1994-06-01) expressed as W Time Weighted Average (TWA) 5 mg/m3 Short Term Exposure Limit value for a 15-minute reference period expressed in parts per million or in mg/m3. 10 mg/m3 ACGIH TLV (1994-09-01) expressed as W TLV-TWA: Threshold Limit Value - Time weighted average PEL: Permissible Exposure Level 5 mg/m3 TLV-STEL: Threshold Limit Value - Short Time Exposure Level 10 mg/m3
Appropriate engineering controls Environmental exposure controls	:	Good general ventilation should be sufficient to control worker exposure to airborne contaminants. Emissions from ventilation or work process equipment should be
r		checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
Individual protection measures		
Hygiene measures	:	Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye/face protection	:	Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.
Skin protection		
Hand protection	:	Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
Body protection	:	Personal protective equipment for the body should be selected based
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	on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Other skin protection	: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	Use a properly fitted, particulate filter respirator complying with an

Respiratory protection	:	Use a properly fitted, particulate filter respirator complying with an
		approved standard if a risk assessment indicates this is necessary.
		Respirator selection must be based on known or anticipated exposure
		levels, the hazards of the product and the safe working limits of the
		selected respirator.

Section 9. Physical and chemical properties

Appearance

Physical state	:	solid [Pellets.]
Color	:	NO PIGMENT
Odor	:	Faint odor.
Odor threshold	:	Not available.
рН	:	Not available.
Melting point	:	Not available.
Boiling point	:	Not available.
Flash point	:	Not available.
Burning time	:	Not available.
Burning rate	:	Not available.
Evaporation rate	:	Not available.
Flammability (solid, gas)	:	Not available.
Lower and upper explosive	:	Lower: Not available.
(flammable) limits		Upper: Not available.
Vapor pressure	:	Not available.
Vapor density	:	Not available.
Relative density	:	Not available.
Solubility	:	Not available.
Solubility in water	:	insoluble in water.
Partition coefficient: n- octanol/water	:	Not available.
Auto-ignition temperature	:	Not available.
Decomposition temperature	:	Not available.
SADT	:	Not available.
Viscosity	:	Dynamic: Not available.
-		Kinematic: Not available.



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Section 10. Stability and reactivity

Reactivity	:	No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	:	Stable under recommended storage and handling conditions (see Section 7).
Possibility of hazardous reactions	:	Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	:	Keep away from extreme heat and oxidizing agents.
Incompatible materials	:	Keep away from strong acids. Oxidizer.
Hazardous decomposition products	:	Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Copper				
	LD50 Oral	Rat	482 mg/kg	-
Tungsten				

Conclusion/Summary

Mixture.Not fully tested.

:

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
Tungsten	Eyes - Mild	Rabbit		24 hrs	-
	irritant				
	Skin - Mild	Rabbit		24 hrs	-
	irritant				
Conclusion/Summary					
Skin	: M	ixture.Not full	y tested.		
Eyes	: M	ixture.Not full	y tested.		
Respiratory	: M	ixture.Not full	y tested.		

Sensitization

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Conclusion/Summary Skin Respiratory	:	Mixture.Not fully tested. Mixture.Not fully tested.
<u>Mutagenicity</u>		
Conclusion/Summary	:	Mixture.Not fully tested.
Carcinogenicity		
Conclusion/Summary	:	Mixture.Not fully tested.
Reproductive toxicity		
Conclusion/Summary	:	Mixture.Not fully tested.
<u>Teratogenicity</u>		
Conclusion/Summary	:	Mixture.Not fully tested.
Specific target organ toxicity (single Not available. Specific target organ toxicity (repea		
Not available.		
Aspiration hazard Not available.		
Information on the likely routes of exposure	:	Not available.
Potential acute health effects		
Eye contact	:	No known significant effects or critical hazards.
Inhalation	:	Exposure to decomposition products may cause a health hazard.
Skin contact	:	Serious effects may be delayed following exposure. No known significant effects or critical hazards.
Ingestion	:	No known significant effects or critical hazards.
Symptoms related to the physical, cl	hemi	cal and toxicological characteristics
Eye contact	:	No specific data.
Inhalation	:	No specific data.
Skin contact	:	No specific data.

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Ingestion	:	No specific data.
Delayed and immediate effects an	id also c	chronic effects from short and long term exposure
Short term exposure		
Potential immediate effects Potential delayed effects	:	Not available. Not available.
Long term exposure		
Potential immediate effects Potential delayed effects	:	Not available. Not available.
Potential chronic health effects		
Conclusion/Summary	:	Mixture.Not fully tested.
General Carcinogenicity Mutagenicity Teratogenicity Developmental effects Fertility effects		No known significant effects or critical hazards. No known significant effects or critical hazards.
<u>Numerical measures of toxicity</u> <u>Acute toxicity estimates</u>		
Not available.		

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
Copper			
	Acute LC50 16 µg/l Fresh water	Fish - Fish	96 h
	Acute LC50 9.4 µg/l Fresh water	Fish - Fish	96 h
	Acute LC50 10.3 µg/l Fresh water	Fish - Fish	96 h
	Acute LC50 7.56 µg/l Marine	Fish - Fish	96 h
	water		



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Acute LC50 8.7 µg/l Fresh water	Fish - Fish	96 h
Acute EC50 3.1 µg/l Fresh water	Aquatic invertebrates.	48 h
10	Daphnia	
Acute EC50 2.1 µg/l Fresh water	Aquatic invertebrates.	48 h
10	Daphnia	
Acute EC50 4 µg/l Fresh water	Aquatic invertebrates.	48 h
	Daphnia	
Acute EC50 2.5 µg/l Fresh water	Aquatic invertebrates.	48 h
	Daphnia	
Acute EC50 3.2 µg/l Fresh water	Aquatic invertebrates.	48 h
	Daphnia	
Acute EC50 1.6 µg/l Fresh water	Aquatic invertebrates.	48 h
	Crustacean Order	
Acute LC50 0.072 µg/l Marine	Aquatic invertebrates.	48 h
 water	Crustacean Order	
Acute EC50 1 µg/l Fresh water	Aquatic invertebrates.	48 h
	Crustacean Order	
Acute EC50 1.6 µg/l Fresh water	Aquatic invertebrates.	48 h
	Crustacean Order	
Acute EC50 1.6 µg/l Fresh water	Aquatic invertebrates.	48 h
	Crustacean Order	
Acute EC50 18 µg/l Marine water	Aquatic plants - Algae	72 h
Acute IC50 16 µg/l Fresh water	Aquatic plants - Algae	72 h
Acute EC50 18 µg/l Fresh water	Aquatic plants - Algae	72 h
Acute IC50 13 µg/l Fresh water	Aquatic plants - Algae	72 h
Acute IC50 18 µg/l Marine water	Aquatic plants - Algae	72 h
Acute EC50 1,100 µg/l Fresh water	Aquatic plants -	96 h
	Aquatic plants	
Acute IC50 5.4 mg/l Marine water	Aquatic plants -	72 h
	Aquatic plants	
Acute No-observable-effect-	Aquatic plants - Algae	4 d
 concentration 94 µg/l Fresh water		
Acute No-observable-effect-	Aquatic plants - Algae	3 d
concentration 2.5 µg/l Marine		
 water		
Acute No-observable-effect-	Aquatic plants - Algae	3 d
 concentration 3 µg/l Marine water		
Acute No-observable-effect-	Aquatic plants - Algae	3 d
 concentration 3.2 µg/l Fresh water		
Acute No-observable-effect-	Aquatic plants - Algae	4 d
concentration 0.013 mg/l Marine		
 water		
Acute No-observable-effect-	Aquatic plants -	3 d
concentration 7 mg/l Fresh water	Aquatic plants	



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	Chronic No-observable-effect-	Fish - Fish	28 d
	concentration 1.7 µg/l Fresh water		
	Chronic No-observable-effect-	Fish - Fish	42 d
	concentration 0.8 µg/l Fresh water		
	Chronic No-observable-effect-	Fish - Fish	42 d
	concentration 1.2 µg/l Fresh water		
	Chronic No-observable-effect-	Fish - Fish	42 d
	concentration 0.8 µg/l Fresh water		
	Chronic No-observable-effect-	Fish - Fish	42 d
	concentration 0.8 µg/l Fresh water		
	Chronic No-observable-effect-	Aquatic invertebrates.	21 d
	concentration 30.3 µg/l Fresh water	Daphnia	
	Chronic No-observable-effect-	Aquatic invertebrates.	21 d
	concentration 15 µg/l Fresh water	Daphnia	
	Chronic No-observable-effect-	Aquatic invertebrates.	21 d
	concentration 2 µg/l Fresh water	Daphnia	
	Chronic No-observable-effect-	Aquatic invertebrates.	21 d
	concentration 29.4 µg/l Fresh water	Daphnia	
	Chronic No-observable-effect-	Aquatic invertebrates.	21 d
	concentration 31.8 µg/l Fresh water	Daphnia	
	Chronic No-observable-effect-	Aquatic invertebrates.	21 d
	concentration 0.02 mg/l Fresh	Crustacean Order	
	water		
X GT-13232-1A			
Remarks - Acute - Aquatic	Chemicals are not readily available as	they are bound within the	e polymer matrix.
invertebrates.:			
Conclusion/Summary	: Chemicals are not readily	v available as they are bou	nd within the
	polymer matrix.		
Persistence and degradability			
Conclusion/Summary	: Chemicals are not readily	v available as they are bou	nd within the
	polymer matrix.		
~	~		
Conclusion/Summary	: Chemicals are not readily	v available as they are bou	nd within the
	polymer matrix.		
Bioaccumulative potential Mobility in soil			
The source of th			
Soil/water partition coefficie	nt : Not available.		
(KOC)	• • • • • • • • • • • • • • • • • • • •		
Other adverse effects	: No known significant effe	ects or critical hazards.	

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Section 13. Disposal considerations

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Disposal methods

The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

United States - RCRA Acute hazardous waste "P" List: Not listed

United States - RCRA Toxic hazardous waste "U" List: Not listed

Section 14. Transport information

U.S. DOT Classification	:	Not regulated for transportation.
ICAO/IATA	:	Not classified as dangerous good under transport regulations.
IMO/IMDG (maritime)	:	Not classified as dangerous good under transport regulations.

Section 15. Regulatory information

U.S. Federal regulations	:	 United States - TSCA 12(b) - Chemical export notification: None of the components are listed. United States - TSCA 4(a) - ITC Priority list: Not listed United States - TSCA 4(a) - Proposed test rules: Not listed United States - TSCA 5(a)2 - Final significant new use rules: Not listed United States - TSCA 5(a)2 - Proposed significant new use rules: Not listed United States - TSCA 5(e) - Substances consent order: Not listed United States - TSCA 6 - Final risk management: Not listed United States - TSCA 6 - Proposed risk management: Not listed United States - TSCA 8(a) - Chemical risk rules: Not listed
		United States - TSCA 8(a) - Dioxin/Furane precusor: Not listed

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US. EPA CERCLA Hazardous Substances (40 CFR 302)

Chemical Name	CAS-No.	RQ for component
Copper	7440-50-8	5,000 lb(s)
		2,270 kg

SARA 311/312

Chemicals)

Classification

Not applicable.

:



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Composition/information on ingredients

Name	%	Classification
Copper	60 - 100	АН
Tungsten	30 - 60	АН

SARA 313

	Product name	CAS number	%
Form R - Reporting requirements	Copper	7440-50-8	60 - 100
Supplier notification	Copper	7440-50-8	60 - 100

SARA 313 notifications must not be detached from the SDS and any copying and redistribution of the SDS shall include copying and redistribution of the notice attached to copies of the SDS subsequently redistributed.

State regulations	
Massachusetts	: The following components are listed:
	Copper
	Tungsten
New York	: The following components are listed:
	Copper
New Jersey	: The following components are listed:
	Copper
	Tungsten
Pennsylvania	: The following components are listed:
	Copper
	Tungston
	Tungsten

California Prop. 65

This PolyOne product does not contain any chemical known to the State of California to cause cancer, or birth defects or other reproductive harm, in concentrations that require a warning notice under California's Proposition 65. This statement relies in part on information provided by the buyer of this PolyOne product. PolyOne does not control or have complete knowledge of the end uses to which that buyer or any other entity in the chain of distribution and marketing may put this PolyOne product. Therefore, the buyer of this PolyOne product, each entity that uses this PolyOne product in formulating another product, and each entity in the chain of distribution and marketing of any product that includes the material in this PolyOne product must make its own decision as to giving a Proposition 65 warning.

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Canada inventory	:	All components are listed or exempted.	
United States inventory (TSCA 8b)	:	All components are listed or exempted.	



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International regulations

International lists	:	 Australia inventory (AICS): Not determined. Taiwan inventory (CSNN): All components are listed or exempted. EINECS: All components are listed or exempted. Japan inventory: Not determined. China inventory (IECSC): All components are listed or exempted. Korea inventory: All components are listed or exempted. New Zealand Inventory of Chemicals (NZIoC): All components are listed or exempted. Philippines inventory (PICCS): All components are listed or exempted. Malaysia Inventory (EHS Register): Not determined.
Chemical Weapons Convention List Schedule I Chemicals	:	Not listed
Chemical Weapons Convention List Schedule II Chemicals	:	Not listed
Chemical Weapons Convention List Schedule III Chemicals	:	Not listed

Section 16. Other information

History		
Date of printing	:	10/03/2015
Date of issue/Date of revision	:	10/02/2015
Date of previous issue	:	00/00/0000
Version	:	1.0
Key to abbreviations	:	ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = Internediate Bulk Container IMDG = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL 73/78 = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) UN = United Nations
References	:	Not available.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-

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named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist. Particularly this information may not be valid for such material used in conjunction with any other materials or in any process, unless specified in the text.