

POLYONE CORPORATION**MATERIAL SAFETY DATA SHEET****STAN-TONE 15PC01 ORANGE**Version Number 1.1
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Print Date 10/3/2012**1. PRODUCT AND COMPANY IDENTIFICATION****POLYONE CORPORATION**
8155 Cobb Center Drive, Kennesaw, GA 30152

Telephone : 1 (440) 930-1000 or 1 (866) POLYONE
Emergency telephone : CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure
number or accident).

Product name : STAN-TONE 15PC01 ORANGE
Product code : FO00000656
Chemical Name : Mixture
CAS-No. : Mixture
Product Use : Industrial Applications

2. COMPOSITION/INFORMATION ON INGREDIENTS

Components	CAS-No.	Weight percent
Iron oxide	1309-37-1	1 - 5
Di(2-ethylhexyl)phthalate	117-81-7	30 - 60
Molybdate orange (Lead chromate pigment)	12656-85-8	30 - 60

3. HAZARDS IDENTIFICATION**EMERGENCY OVERVIEW**

This mixture has not been evaluated as a whole for health effects. Information provided on health effects of this product is based on the individual components. However, some vapors or contaminants may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. See sections 8 and 11 for special precautions.

POTENTIAL HEALTH EFFECTS**Routes of Exposure:** : Inhalation, Skin contact, Ingestion**Acute exposure**

Inhalation : Inhalation of airborne droplets may cause irritation of the respiratory tract.
Ingestion : May be harmful if swallowed.
Eyes : May cause eye and skin irritation.
Skin : Experience shows no unusual dermatitis hazard from routine handling.

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Chronic exposure : Refer to Section 11 for Toxicological Information.

**Medical Conditions
Aggravated by Exposure:** : None known.

4. FIRST AID MEASURES

- Inhalation : Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice.
- Ingestion : Do not induce vomiting without medical advice. Seek medical attention if necessary.
- Eyes : Rinse immediately with plenty of water for at least 15 minutes. If eye irritation persists, seek medical attention.
- Skin : Wash off with soap and plenty of water. If skin irritation persists seek medical attention.

5. FIREFIGHTING MEASURES

- Flash point : no data available
- Flammable Limits
Upper explosion limit : no data available
Lower explosion limit : no data available
Auto-ignition temperature : Not applicable
Suitable extinguishing media : Carbon dioxide blanket, Water spray, Dry powder, Foam.
- Special Fire Fighting Procedures : Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants.
- Unusual Fire/Explosion Hazards : Carbon dioxide (CO₂), carbon monoxide (CO), oxides of nitrogen (NO_x), other hazardous materials, and smoke are all possible.

6. ACCIDENTAL RELEASE MEASURES

- Personal precautions : Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
- Environmental precautions : The product should not be allowed to enter drains, water courses or the soil. Should not be released into the environment.
- Methods for cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Package all material in appropriate container for disposal.

7. HANDLING AND STORAGE

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- Handling : Heat only in areas with appropriate exhaust ventilation. Prolonged heating may result in product degradation.
- Storage : Keep containers dry and tightly closed to avoid moisture absorption and contamination. Store in a cool dry place.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

- Respiratory protection : Under normal handling conditions a respirator may not be required.
- Eye/Face Protection : Safety glasses with side-shields
- Hand protection : Protective gloves
- Skin and body protection : Long sleeved clothing
- Additional Protective Measures : Safety shoes
- General Hygiene Considerations : Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.
- Engineering measures : Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery.

Exposure limit(s)

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Components	Value	Exposure time	Exposure type	List:
Di(2-ethylhexyl)phthalate	5 mg/m3	Time Weighted Average (TWA):		ACGIH
	5 mg/m3	Recommended exposure limit (REL):		NIOSH
	10 mg/m3	Short Term Exposure Limit (STEL):		NIOSH
	5 mg/m3	PEL:		OSHA Z1
	5 mg/m3	Time Weighted Average (TWA):		OSHA Z1A
	10 mg/m3	Short Term Exposure Limit (STEL):		OSHA Z1A
	5 mg/m3	Time Weighted Average (TWA):		MX OEL
	10 mg/m3	Short Term Exposure Limit (STEL):		MX OEL
	Iron oxide	10 mg/m3	PEL:	Fume.
5 mg/m3		Time Weighted Average (TWA):	as Fe	MX OEL
10 mg/m3		Short Term Exposure Limit (STEL):	as Fe	MX OEL
5 mg/m3		Time Weighted Average (TWA):	Respirable fraction.	ACGIH
Molybdate orange (Lead chromate pigment)	0.5 mg/m3	Recommended exposure limit (REL):	as Cr	NIOSH
	0.5 mg/m3	PEL:	as Cr	OSHA Z1
	0.005 mg/m3	Time Weighted Average (TWA):		OSHA
	0.0025 mg/m3	OSHA Action level:		OSHA
	0.05 mg/m3	Time Weighted Average (TWA):	as Pb	ACGIH
	0.05 mg/m3	Time Weighted Average (TWA):		OSHA
	0.03 mg/m3	OSHA Action level:		OSHA
	0.05 mg/m3	Time Weighted Average (TWA):	as Pb	OSHA Z1A
	0.15 mg/m3	Time Weighted Average (TWA):	Dust and fume. as Pb	MX OEL

9. PHYSICAL AND CHEMICAL PROPERTIES

Form	: liquid	Evaporation rate	: Not established
Appearance	: liquid, Viscous liquid dispersion	Specific Gravity	: Not determined
Colour	: ORANGE	Bulk density	: Not applicable
Odour	: very faint	Vapour pressure	: Not determined

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Melting point/range : not applicable Vapour density : Heavier than air.
 Boiling Point: : not applicable pH : Not determined
 Water solubility : immiscible

10. STABILITY AND REACTIVITY

Stability : The product is stable if stored and handled as prescribed.
 Hazardous Polymerization : Will not occur.
 Conditions to avoid : Keep away from oxidizing agents and open flame. To avoid thermal decomposition, do not overheat.
 Incompatible Materials : Incompatible with strong acids and oxidizing agents.
 Hazardous decomposition products : Carbon dioxide (CO₂), carbon monoxide (CO), oxides of nitrogen (NO_x), other hazardous materials, and smoke are all possible.

11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
1309-37-1	Iron oxide	Systemic effects	Respiratory system.
117-81-7	Di(2-ethylhexyl)phthalate	Systemic effects	Eyes, Respiratory system, Liver, central nervous system (CNS), Skin, digestive system.
12656-85-8	Molybdate orange (Lead chromate pigment)	Irritant	Eyes, Skin.
		Systemic effects	central nervous system (CNS), reproductive system.

LC50 / LD50

This product contains the following components which, in their pure form, have the following toxicity data:

CAS-No.	Chemical Name	Route	Value	Species
117-81-7	Di(2-ethylhexyl)phthalate	Oral LD50 Oral LD50 Dermal LD50 Dermal LD50	30 gm/kg 25,000 mg/kg 25 gm/kg 25,000 mg/kg	rat rat rabbit rabbit
12656-85-8	Molybdate orange (Lead chromate pigment)	Oral LD50	5,000 mg/kg	rat

Carcinogenicity

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This product contains the following components which, in their pure form, have the following carcinogenicity data:

CAS-No.	Chemical Name	OSHA	IARC	NTP
117-81-7	Di(2-ethylhexyl)phthalate	no	2B	no
12656-85-8	Molybdate orange (Lead chromate pigment)	yes	1	no

IARC Carcinogen Classifications:

- 1 - The component is carcinogenic to humans.
- 2A - The component is probably carcinogenic to humans.
- 2B - The component is possibly carcinogenic to humans.

NTP Carcinogen Classifications:

- 1 - The component is known to be a human carcinogen.
- 2 - The component is reasonably anticipated to be a human carcinogen.

Additional Health Hazard Information:

Di(2-ethylhexyl)phthalate 117-81-7 There is sufficient evidence for the carcinogenicity of di (2-ethylhexyl) phthalate in experimental animals. Administered in the feed this chemical caused an increase in incidence of liver cancer in male and female rats and mice. The relevance of this finding to humans is uncertain.

Additional Health Hazard Information:

Molybdate orange (Lead chromate pigment) 12656-85-8 Systemic effects include neurotoxic, teratogenic, fetotoxic and reproductive with abdominal pain, anemia, pallor, decreased hand grip strength with characteristic "wrist drop".

12. ECOLOGICAL INFORMATION

- Persistence and degradability : Not readily biodegradable.
- Environmental Toxicity : Environmental toxicity has not been established for this mixture as a whole.
- Bioaccumulation Potential : no data available
- Additional advice : no data available

13. DISPOSAL CONSIDERATIONS

- Product : Where possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
- Contaminated packaging : Recycling is preferred when possible. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.

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14. TRANSPORT INFORMATION

U.S. DOT Classification : Refer to specific regulation.
ICAO/IATA : Refer to specific regulation.
IMO/IMDG (maritime) : Refer to specific regulation.

15. REGULATORY INFORMATION

US Regulations:

OSHA Status : Classified as hazardous based on components.
TSCA Status : All components of this product are listed on or exempt from the TSCA Inventory.

US. EPA CERCLA Hazardous Substances (40 CFR 302)

Chemical Name	CAS-No.	RQ for component	RQ for Mixture/Product
Di(2-ethylhexyl)phthalate	117-81-7	100 lbs	305 LB

California Proposition 65 : WARNING! This product contains a chemical known to the State of California to cause cancer., WARNING! This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

SARA Title III Section 302 Extremely Hazardous Substance

Unless specific chemicals are identified under this section, this product is Not Applicable under this regulation

SARA Title III Section 313 Toxic Chemicals:

Unless specific chemicals are identified under this section, this product is Not Applicable under this regulation

Chemical Name	CAS-No.	Weight percent
DI(2-ETHYLHEXYL)PHTHALATE	117-81-7	30.00 - 60.00
CHROMIUM III COMPOUNDS CHROMIUM III COMPOUNDS LEAD COMPOUNDS	12656-85-8	30.00 - 60.00

Canadian Regulations:

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National Pollutant Release Inventory (NPRI)

not applicable

WHMIS Classification : D2A

WHMIS Ingredient Disclosure List

CAS-No.
117-81-7
1309-37-1
12656-85-8

DSL : All components of this product are on the Canadian Domestic Substances List (DSL) or are exempt.

National Inventories:

Australia AICS : Listed

China IECS : Listed

Europe EINECS : Listed

Japan ENCS : Not determined

Korea KECI : Listed

Philippines PICCS : Not determined

16. OTHER INFORMATION

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.