PolvOne

MATERIAL SAFETY DATA SHEET 85038MET RAMS GOLD METALLIC

Version Number 1.3 Revision Date 10/13/2006

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1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION 8155 Cobb Center Drive, Kennesaw, GA 30152

Telephone Emergency telephone number	:	Product Stewardship (770) 590-3500 x.3563 CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).
Product name	:	85038MET RAMS GOLD METALLIC
Product code	:	FO00002487
Chemical Name	:	Mixture
CAS-No.	:	Mixture
Product Use	:	Industrial Applications

2. COMPOSITION/INFORMATION ON INGREDIENTS

Components	CAS-No.	Weight %
Silica, amorphous, fumed, crystal-free	112945-52-5	1 - 5
Aluminum	7429-90-5	5 - 10
Poly(Vinyl Acetate-co-Vinyl Chloride)	9003-22-9	30 - 60

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole for health effects. Information provided on health effects of this product is based on the individual components. However, some vapors or contaminants may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. See sections 8 and 11 for special precautions.

POTENTIAL HEALTH EFFECTS

Routes of Exposure:	: Inhalation, Skin contact, Ingestion	
Acute exposure		
Inhalation	: Inhalation of airborne droplets may cause irritation of the respiratory tract.	
Ingestion	: May be harmful if swallowed.	
Eyes	: May cause eye/skin irritation.	
Skin	: Experience shows no unusual dermatitis hazard from routine handling.	
Chronic exposure	: Refer to Section 11 for Toxicological Information.	

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Medical Conditions Aggravated by Exposure:	: None known.
	4. FIRST AID MEASURES
Inhalation	: Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice.
Ingestion	: Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.
Eyes	: Rinse immediately with plenty of water for at least 15 minutes. If eye irritation persists, seek medical attention.
Skin	: Wash off with soap and plenty of water. If skin irritation persists seel medical attention.
	5. FIRE-FIGHTING MEASURES
Flash point	: No data available
Flammable Limits Upper explosion limit Lower explosion limit Autoignition temperature Suitable extinguishing media Special Fire Fighting Procedures Unusual Fire/Explosion Hazards	 No data available No data available Not applicable Carbon dioxide blanket, water spray, dry powder, foam. Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants. May emit Hydrogen Chloride (HCl) or Carbon Monoxide (CO) under fire conditions. Carbon dioxide (CO2), carbon monoxide (CO), oxide of nitrogen (NOx), other hazardous materials, and smoke are all possible.
	6. ACCIDENTAL RELEASE MEASURES
Personal precautions	: Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
Environmental precautions	: The product should not be allowed to enter drains, water courses or the soil. Should not be released into the environment.
Methods for cleaning up	: Soak up with inert absorbent material (e.g. sand, silica gel, acid binder universal binder, sawdust). Package all material in appropriate container for disposal. Refer to Section 13 of this MSDS for proper disposal methods.
	7. HANDLING AND STORAGE



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Handling :	Heat only in areas with appropriate exhaust ventilation. Processing
	fume condensates may contain combustible or toxic residue. Periodically clean hoods, ducts, and other surfaces to minimize accumulation of these materials.
Storage :	Keep containers dry and tightly closed to avoid moisture absorption and contamination. Store in a cool dry place.
8. EXPOSU	RE CONTROLS / PERSONAL PROTECTION
Respiratory protection :	No personal respiratory protective equipment normally required.
Eye/Face Protection :	Safety glasses with side-shields.
Hand protection :	Protective gloves.
Skin and body protection :	Long sleeved clothing.
Additional Protective : Measures	Safety shoes.
General Hygiene : Considerations	Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.
Engineering measures :	Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery.

Exposure limit(s)

Components	Value	Exposure time	Exposure type	List:
Aluminum	10 mg/m3	Time Weighted Average (TWA):	Dust.	ACGIH
	15 mg/m3	PEL:	Total dust. as Al	OSHA Z1
	5 mg/m3	PEL:	Respirable dust. as Al	OSHA Z1
	10 mg/m3	Time Weighted Average (TWA):	Dust.	MX OEL
Silica, amorphous, fumed, crystal-free	20 mppcf	PEL:	Total dust.	Z3
	0.8 mg/m3	Time Weighted Average (TWA):		Z3
	10 mg/m3	Time Weighted Average (TWA):	Inhalable particulate.	MX OEL
	3 mg/m3	Time Weighted Average (TWA):	Respirable dust.	MX OEL

9. PHYSICAL AND CHEMICAL PROPERTIES

Form

Evaporation rate

: Not established

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Appearance

Color Odor Melting point/range Boiling Point: Water solubility	YELLOWVery faintNot applicableNot applicableImmiscible	Bulk density Vapor pressure Vapour density pH	 Not applicable Not determined Not determined Not applicable 		
	10. STABILITY AN	D REACTIVITY			
Stability	: Stable.				
Hazardous Polymerization	: Will not occur.				
Conditions to avoid	: Keep away from o decomposition, do	xidizing agents and open a not overheat.	flame. To avoid thermal		
Incompatible Materials	: Incompatible with strong acids and oxidizing agents., Avoid contact with acetal homopolymers and acetal copolymers during processing.				
Hazardous decomposition products	(NOx), hydrogen c smoke are all possi degradation. As a after one hour at 1'	Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), hydrogen chloride (HCl), other hazardous materials, and smoke are all possible. Prolonged heating may result in product degradation. As a general rule of thumb, degradation begins to occur after one hour at 177 °C (350 °F), after 10 minutes at 204 °C (400 °F), and within 5 minutes at 232 °C (450 °F).			

11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
112945-52-5	Silica, amorphous, fumed, crystal-free	Irritant	Eyes, Respiratory system.
7429-90-5	Aluminum	Irritant	Skin, Respiratory system.
		Systemic effects	Eyes, Skin, Respiratory system.

LC50 / LD50

This product contains the following components which, in their pure form, have the following toxicity data:

CAS-No.	Chemical Name	Route	Value	Species
112945-52-5	Silica, amorphous, fumed, crystal-free	Oral LD50	3,160 mg/kg	rat

Carcinogenicity

This product contains the following components which, in their pure form, have the following carcinogenicity data:

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: Viscous, liquid VELLOW

Specific Gravity:

: Not determined nlicahl

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ion Number 1.3 ision Date 10/13/2006			Print	Page : Date 11/24/
CAS-No.	Chemical Name	OSHA	IARC	NTP
IARC Carcinogen Classificat 1 - The component is carcino 2A - The component is proba 2B - The component is possil NTP Carcinogen Classification 1 - The component is known 2 - The component is reasona	genic to humans. bly carcinogenic to human bly carcinogenic to humans ons: to be a human carcinogen.	i.		
	12. ECOLOGICAL	NFORMATION		
Persistence and degradability	: Not readily biodeg	radable.		
Environmental Toxicity	: Environmental tox whole.	icity has not been	established for th	iis mixture as a
Bioaccumulation Potential	: No data available			
Additional advice	: No data available			
	13. DISPOSAL CON	SIDERATIONS		
Product	: Where possible rec generator of waste classification, trans applicable federal,	material has the resportation and disp	esponsibility for posal in accordan	proper waste ce with
Contaminated packaging	: Recycling is prefer has the responsibil and disposal in acc and local regulatio	ity for proper was ordance with appl	te classification,	transportation
	14. TRANSPORT I	NFORMATION		
U.S. DOT Classification	: Refer to specific re	gulation.		
ICAO/IATA (air)	: Refer to specific re	gulation.		
IMO / IMDG (maritime)	: Refer to specific re	gulation.		
	15. REGULATORY	INFORMATION	I	
US Regulations:				
OSHA Status	: Classified as hazar	dous based on cor	nponents.	

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TSCA Status : All components of this product are listed on or exempt from the TSCA Inventory.

US. EPA CERCLA Hazardous Substances (40 CFR 302)

Not applicable

California Proposition : Not applicable 65

SARA Title III Section 302 Extremely Hazardous Substance

Unless specific chemicals are identified under this section, this product is Not Applicable under this regulation

SARA Title III Section 313 Toxic Chemicals:

Unless specific chemicals are identified under this section, this product is Not Applicable under this regulation

Chemical Name	CAS-No.	Weight %
ALUMINUM (FUME OR DUST)	7429-90-5	5.00 - 10.00

Canadian Regulations:

National Pollutant Release Inventory (NPRI)

Chemical Name	CAS-No.	Weight %	NPRI ID#
Aluminum	7429-90-5	5.00 - 10.00	12

WHMIS Classification : D2B

WHMIS Ingredient Disclosure List

CAS-No.
7429-90-5
112945-52-5

DSL

All components of this product are on the Canadian Domestic Substances List (DSL) or are exempt.

National Inventories:

Australia AICS	:	Not determined
China IECS	:	Not determined

:

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Europe EINECS	:	Listed
Japan ENCS	:	Not determined
Korea KECI	:	Not determined
Philippines PICCS	:	Not determined

16. OTHER INFORMATION

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.