

PX-10525-A FLEX FACE PLASTISOL

Version Number 1.0
Revision Date 06/11/2002

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1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION
2700 Papin Street, St. Louis, MO 63103

NON-EMERGENCY TELEPHONE : Product Stewardship, (314) 771-1800
Emergency telephone number : **CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).**

Product name : PX-10525-A FLEX FACE PLASTISOL
 Product code : FO00008647
 Chemical Name : Mixture
 CAS-No. : Mixture
 Product Use : Industrial Applications

2. COMPOSITION/INFORMATION ON HAZARDOUS INGREDIENTS

Components	CAS-No.	Weight %
Antimony trioxide	1309-64-4	1 - 5
Stoddard solvent	8052-41-3	1 - 5

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole for health effects. Information provided on health effects of this product is based on the individual components. However, some vapors or contaminants may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. See sections 8 and 11 for special precautions.

POTENTIAL HEALTH EFFECTS

Routes of Exposure: : Inhalation, Skin contact, Ingestion

Acute exposure

Inhalation : Inhalation of airborne droplets may cause irritation of the respiratory tract.
 Ingestion : May be harmful if swallowed.
 Eyes : May cause eye/skin irritation.
 Skin : Experience shows no unusual dermatitis hazard from routine handling.

Chronic exposure : Refer to Section 11 for Toxicological Information.

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Medical Conditions : None known.
Aggravated by Exposure:

4. FIRST AID MEASURES

Inhalation : Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist, or in all cases of doubt, seek medical advice.

Ingestion : Do not induce vomiting without medical advice. When symptoms persist, or in all cases of doubt, seek medical advice.

Eyes : Rinse immediately with plenty of water for at least 15 minutes. If eye irritation persists, seek medical attention.

Skin : Wash off with soap and plenty of water. If skin irritation persists seek medical attention.

5. FIRE-FIGHTING MEASURES

Flash point : No data available.

Flammable Limits

- Upper explosion limit : No data available.
- Lower explosion limit : No data available.

Autoignition temperature : Not applicable.

Suitable extinguishing media : Carbon dioxide blanket, dry powder, foam, Water spray.

Special Fire Fighting Procedures : Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants.

Unusual Fire/Explosion Hazards : May emit Hydrogen Chloride (HCl) or Carbon Monoxide (CO) under fire conditions.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions : Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.

Environmental precautions : Should not be released into the environment. The product should not be allowed to enter drains, water courses or the soil.

Methods for cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Package all material in appropriate container for disposal. Refer to Section 13 of this MSDS for proper disposal methods.

7. HANDLING AND STORAGE

Handling : Heat only in areas with appropriate exhaust ventilation. Processing

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fume condensates may contain combustible or toxic residue.
Periodically clean hoods, ducts, and other surfaces to minimize
accumulation of these materials.

Storage : Keep containers dry and tightly closed to avoid moisture absorption
and contamination. Store in a cool dry place.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Respiratory protection : Under normal handling conditions a respirator is not required.

Eye/Face Protection : Safety glasses with side-shields.

Hand protection : Protective gloves.

Skin and body protection : Long sleeved clothing.

Additional Protective Measures : Safety shoes.

General Hygiene Considerations : Handle in accordance with good industrial hygiene and safety practice.
Wash hands before breaks and at the end of workday.

Engineering measures : Heat only in areas with appropriate exhaust ventilation. Provide
appropriate exhaust ventilation at machinery.

Exposure limit(s)

Components	Value	Exposure time	Exposure type	List:
Antimony trioxide	0.5 mg/m ³	PEL:	as Sb	OSHA Z1
Stoddard solvent	100 ppm 525 mg/m ³	Time Weighted Average (TWA):	Vapor and mist.	ACGIH
Stoddard solvent	500 ppm 2,900 mg/m ³	PEL:	Vapor and mist.	OSHA Z1

9. PHYSICAL AND CHEMICAL PROPERTIES

Form	: Liquid	Evaporation rate	: Not established
Appearance	: Viscous, Liquid	Specific Gravity	: Not determined
Color	: WHITE	Bulk density	: Not applicable.
Odor	: Very faint	Vapor pressure	: Not determined
Melting point/range	: Not applicable	Vapor density	: Not determined
Boiling Point:	: Not applicable	pH	: Not applicable.
Water solubility	: Immiscible		

10. STABILITY AND REACTIVITY

Stability : Stable.

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- Hazardous Polymerization : Will not occur.
- Conditions to avoid : Keep away from oxidizing agents and open flame. To avoid thermal decomposition, do not overheat.
- Incompatible Materials : Incompatible with strong acids and oxidizing agents. Avoid contact with acetal homopolymers and acetal copolymers during processing.
- Hazardous decomposition products : Carbon dioxide (CO₂), carbon monoxide (CO), oxides of nitrogen (NO_x), hydrogen chloride (HCl), other hazardous materials, and smoke are all possible. Prolonged heating may result in product degradation. As a general rule of thumb, degradation begins to occur after one hour at 177 °C (350 °F), after 10 minutes at 204 °C (400 °F), and within 5 minutes at 232 °C (450 °F).

11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
1309-64-4	Antimony trioxide	Systemic effects	Eyes, Respiratory system.
		sensitizer	Skin.
8052-41-3	Stoddard solvent	Systemic effects	Eyes, Skin, Respiratory system, Kidney, central nervous system.

LC50 / LD50

This product contains the following components which in their pure form have the following toxicity data:

CAS-No.	Chemical Name	Route	Value	Species
1309-64-4	Antimony trioxide	Oral LD50	> 34,600 mg/kg	rat

Carcinogenicity:

This product contains the following components which in their pure form have the following carcinogenicity data:

CAS-No.	Chemical Name	OSHA	IARC	NTP
1309-64-4	Antimony trioxide	no	2B	no

IARC Carcinogen Classifications:

- 1 - The component is carcinogenic to humans.
- 2A - The component is probably carcinogenic to humans.
- 2B - The component is possibly carcinogenic to humans.

NTP Carcinogen Classifications:

- 1 - The component is known to be a human carcinogen.

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2 - The component is reasonably anticipated to be a human carcinogen.

Additional Health Hazard Information:

Antimony trioxide 1309-64-4 Can cause eye irritation. Can cause skin irritation. Symptoms may include redness and burning of skin, and other skin damage. Additional symptoms of skin contact may include: antimony measles (a red, pimply rash).

12. ECOLOGICAL INFORMATION

Persistence and degradability : Not readily biodegradable.

Environmental Toxicity : Environmental toxicity has not been established for this mixture as a whole.

Bioaccumulation Potential : No data available.

Additional advice : No data available.

13. DISPOSAL CONSIDERATIONS

Product : Where possible, recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.

Contaminated packaging : Recycling is preferred when possible. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.

14. TRANSPORT INFORMATION

U.S. D.O.T. / CA T.D.G. Classification (Non-bulk ground) : Not regulated for transportation.

ICAO/IATA : Not regulated for transportation.

IMO / IMDG : Not regulated for transportation.

15. REGULATORY INFORMATION

US Regulations:

OSHA Status : Classified as hazardous based on components.

TSCA Status : All components of this product are listed on the TSCA inventory or are exempt.

US. EPA CERCLA Hazardous Substances (40 CFR 302)

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Chemical Name	CAS-No.	% in Product	RQ for component	RQ for Mixture/Product
Antimony trioxide	1309-64-4	3.03	1,000lbs	32,928 LB

California Proposition : WARNING! This product contains a chemical known in the State of 65 California to cause cancer.

Not applicable

SARA Title III Section 313 Toxic Chemicals:

Chemical Name	CAS-No.	Weight %
ANTIMONY COMPOUNDS	1309-64-4	3.03

Canadian Regulations:

WHMIS Classification : D2A

WHMIS Ingredient Disclosure List

CAS-No.
1309-64-4
7440-38-2
8052-41-3
101-02-0
75-01-4

DSL : Listed.

National Inventories:

Australia AICS : Not determined.

China IECS : Not determined.

Europe EINECS : Not determined.

Japan ENCS : Not determined.

Korea KECI : Not determined.

Philippines PICCS : Not determined.

16. OTHER INFORMATION

POLYONE CORPORATION



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The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.