

**POLYONE CORPORATION****MATERIAL SAFETY DATA SHEET****ADHESIVE MASTERBATCH DS3538**Version Number 1.0  
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Print Date 11/17/2011**1. PRODUCT AND COMPANY IDENTIFICATION****POLYONE CORPORATION**  
**8155 Cobb Center Drive, Kennesaw, GA 30152**

Telephone : Product Stewardship (770) 590-3500 x.3563  
**Emergency telephone number** : **CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).**

Product name : ADHESIVE MASTERBATCH DS3538  
Product code : FO00013584  
Chemical Name : Mixture  
CAS-No. : Mixture  
Product Use : Industrial Applications

**2. COMPOSITION/INFORMATION ON REGULATED INGREDIENTS**

Components	CAS-No.	Weight %
Hexamine	100-97-0	5 - 10
Calcium silicate	1344-95-2	1 - 5
Phenol	108-95-2	1 - 5
Calcium carbonate	1317-65-3	5 - 10

**3. HAZARDS IDENTIFICATION****EMERGENCY OVERVIEW**

This mixture has not been evaluated as a whole for health effects. Information provided on health effects of this product is based on the individual components. However, some vapors or contaminants may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. See sections 8 and 11 for special precautions.

**POTENTIAL HEALTH EFFECTS****Routes of Exposure:** : Inhalation, Skin contact, Ingestion**Acute exposure**

Inhalation : Inhalation of airborne droplets may cause irritation of the respiratory tract.  
Ingestion : May be harmful if swallowed.  
Eyes : May cause eye/skin irritation.  
Skin : Experience shows no unusual dermatitis hazard from routine handling.

**Chronic exposure** : Refer to Section 11 for Toxicological Information.



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**Medical Conditions** : None known.  
**Aggravated by Exposure:**

**4. FIRST AID MEASURES**

**Inhalation** : Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice.

**Ingestion** : Do not induce vomiting without medical advice. Seek medical attention if necessary.

**Eyes** : Rinse immediately with plenty of water for at least 15 minutes. If eye irritation persists, seek medical attention.

**Skin** : Wash off with soap and plenty of water. If skin irritation persists seek medical attention.

**5. FIRE-FIGHTING MEASURES**

**Flash point** : No data available

**Flammable Limits**

- Upper explosion limit** : No data available
- Lower explosion limit** : No data available

**Autoignition temperature** : Not applicable

**Suitable extinguishing media** : Carbon dioxide blanket, water spray, dry powder, foam.

**Special Fire Fighting Procedures** : Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants.

**Unusual Fire/Explosion Hazards** : Carbon dioxide (CO<sub>2</sub>), carbon monoxide (CO), oxides of nitrogen (NO<sub>x</sub>), other hazardous materials, and smoke are all possible.

**6. ACCIDENTAL RELEASE MEASURES**

**Personal precautions** : Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.

**Environmental precautions** : The product should not be allowed to enter drains, water courses or the soil. Should not be released into the environment.

**Methods for cleaning up** : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Package all material in appropriate container for disposal. Refer to Section 13 of this MSDS for proper disposal methods.

**7. HANDLING AND STORAGE**

**Handling** : Heat only in areas with appropriate exhaust ventilation. Prolonged

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heating may result in product degradation.

Storage : Keep containers dry and tightly closed to avoid moisture absorption and contamination. Store in a cool dry place.

**8. EXPOSURE CONTROLS / PERSONAL PROTECTION**

Respiratory protection : Under normal handling conditions a respirator may not be required.

Eye/Face Protection : Safety glasses with side-shields.

Hand protection : Protective gloves.

Skin and body protection : Long sleeved clothing.

Additional Protective Measures : Safety shoes.

General Hygiene Considerations : Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.

Engineering measures : Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery.

Exposure limit(s)

Components	Value	Exposure time	Exposure type	List:
Calcium carbonate	5 mg/m3	PEL:	Respirable fraction.	OSHA Z1
	15 mg/m3	PEL:	Total dust.	OSHA Z1
Calcium silicate	5 mg/m3	PEL:	Respirable fraction.	OSHA Z1
	15 mg/m3	PEL:	Total dust.	OSHA Z1
	10 mg/m3	Time Weighted Average (TWA):		ACGIH
Phenol	5 ppm 19 mg/m3	Time Weighted Average (TWA):	Total	ACGIH
	5 ppm 19 mg/m3	PEL:	Total	OSHA Z1

**9. PHYSICAL AND CHEMICAL PROPERTIES**

Form	: liquid	Evaporation rate	: Not established
Appearance	: liquid, Viscous liquid dispersion	Specific Gravity:	: Not determined
Color	: NOT APPLICABLE	Bulk density	: Not applicable
Odor	: Very faint	Vapor pressure	: Not determined
Melting point/range	: Not applicable	Vapour density	: Heavier than air.
Boiling Point:	: Not applicable	pH	: Not determined
Water solubility	: Immiscible		

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**10. STABILITY AND REACTIVITY**

- Stability : Stable.
- Hazardous Polymerization : Will not occur.
- Conditions to avoid : Keep away from oxidizing agents and open flame. To avoid thermal decomposition, do not overheat.
- Incompatible Materials : Incompatible with strong acids and oxidizing agents.
- Hazardous decomposition products : Carbon dioxide (CO<sub>2</sub>), carbon monoxide (CO), oxides of nitrogen (NO<sub>x</sub>), other hazardous materials, and smoke are all possible.

**11. TOXICOLOGICAL INFORMATION**

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
100-97-0	Hexamine	Irritant	Skin.
		sensitizer	Skin.
		Systemic effects	Kidney.
1344-95-2	Calcium silicate	Systemic effects	Eyes, Skin, Respiratory system.
108-95-2	Phenol	toxic	Refer to LC50 / LD50 Data on MSDS..
		Systemic effects	Kidney, central nervous system (CNS), Liver, Respiratory system.
		Corrosive	Eyes, Skin.
1317-65-3	Calcium carbonate	Irritant	Eyes, Skin.
		Systemic effects	Eyes, Skin, Respiratory system.

LC50 / LD50

This product contains the following components which, in their pure form, have the following toxicity data:

CAS-No.	Chemical Name	Route	Value	Species
100-97-0	Hexamine	Oral LD50	569 mg/kg	mouse
108-95-2	Phenol	LC50	316 mg/m <sup>3</sup>	rat
		Oral LD50	270 mg/kg	mouse
		Dermal LD50	630 mg/kg	rabbit

**12. ECOLOGICAL INFORMATION**

- Persistence and degradability : Not readily biodegradable.



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Environmental Toxicity : Environmental toxicity has not been established for this mixture as a whole.

Bioaccumulation Potential : No data available

Additional advice : No data available

**13. DISPOSAL CONSIDERATIONS**

Product : Where possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.

Contaminated packaging : Recycling is preferred when possible. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.

**14. TRANSPORT INFORMATION**

U.S. DOT Classification : Refer to specific regulation.

ICAO/IATA (air) : Refer to specific regulation.

IMO / IMDG (maritime) : Refer to specific regulation.

**15. REGULATORY INFORMATION**

US Regulations:

OSHA Status : Classified as hazardous based on components.

TSCA Status : All components of this product are listed on or exempt from the TSCA Inventory.

US. EPA CERCLA Hazardous Substances (40 CFR 302)

Not applicable

California Proposition : This product does not contain a substance listed by California Prop 65.

SARA Title III Section 302 Extremely Hazardous Substance

Chemical Name	CAS-No.	% in Product	RQ for component
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Phenol	108-95-2	3.26	1,000 lbs
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SARA Title III Section 313 Toxic Chemicals:

Chemical Name	CAS-No.	Weight %
PHENOL	108-95-2	3.26

Canadian Regulations:

National Pollutant Release Inventory (NPRI)

Chemical Name	CAS-No.	Weight %	NPRI ID#
Phenol	108-95-2	3.26	183

WHMIS Classification : D1A

WHMIS Ingredient Disclosure List

CAS-No.
108-95-2
100-97-0

DSL : All components of this product are on the Canadian Domestic Substances List (DSL) or are exempt.

National Inventories:

Australia AICS : Listed

China IECS : Listed

Europe EINECS : Listed

Japan ENCS : Listed

Korea KECI : Listed

Philippines PICCS : Listed

**16. OTHER INFORMATION**

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material when used in combination with any other materials and/or in any particular process or processing conditions.



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