

**POLYONE CORPORATION****MATERIAL SAFETY DATA SHEET****STAN-TONE MB-23978 GREEN**Version Number 1.4  
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Print Date 1/2/2013**1. PRODUCT AND COMPANY IDENTIFICATION****POLYONE CORPORATION**  
**8155 Cobb Center Drive, Kennesaw, GA 30152**Telephone : 1 (440) 930-1000 or 1 (866) POLYONE  
Emergency telephone : **CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure**  
number : **or accident).**Product name : STAN-TONE MB-23978 GREEN  
Product code : FO20009101  
Chemical Name : Mixture  
CAS-No. : Mixture  
Product Use : Industrial Applications**2. COMPOSITION/INFORMATION ON INGREDIENTS**

Components	CAS-No.	Weight percent
Petroleum distillates, hydrotreated heavy naphthenic	64742-52-5	1 - 5
Quartz	14808-60-7	0.1 - 1
Petroleum distillates, hydrotreated light naphthenic	64742-53-6	1 - 5
Stearic acid	57-11-4	1 - 5
Calcium carbonate	1317-65-3	10 - 30

**3. HAZARDS IDENTIFICATION****EMERGENCY OVERVIEW**

This mixture has not been evaluated as a whole. Information provided on the health effects of this product is based on individual components. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. Do not use this pigment in polymers at temperatures over 200°C (392°F). Decomposition of diarylide pigments in polymers at temperatures over 200°C (392°F) may produce trace amounts of monoazo dyes, which in turn can decompose to produce aromatic amines. The amount and type of degradation products formed depend on the dwell time, formulation and processing conditions as well as temperature. As conditions become more severe, as when temperatures move into the 240-300°C (464-572°F) range, trace quantities of 3,3'-dichlorobenzidine can be generated. 3,3'-dichlorobenzidine is classified as a suspect carcinogen by NTP and IARC, is classified as Acute Toxicity category 4 and Carcinogen Category 1B according to 1272/2008EC (CLP), and is regulated by OSHA as a suspect carcinogen. In order to avoid the generation of and exposure to 3,3'-dichlorobenzidine, do not use diarylide pigments in polymers when temperatures exceed 200°C (392°F). Handle with care. Organic dusts have the potential to be explosive with static spark or flame initiation.

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**POTENTIAL HEALTH EFFECTS**

**Routes of Exposure:** : Inhalation, Ingestion, Skin contact

**Acute exposure**

- Inhalation : Resin particles, like other inert materials, can be mechanically irritating.
- Ingestion : May be harmful if swallowed.
- Eyes : Resin particles, like other inert materials, are mechanically irritating to eyes.
- Skin : Experience shows no unusual dermatitis hazard from routine handling.

**Chronic exposure** : Refer to Section 11 for Toxicological Information.

**Medical Conditions Aggravated by Exposure:** : None known.

**4. FIRST AID MEASURES**

- Inhalation : Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice.
- Ingestion : Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.
- Eyes : Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If eye irritation persists, seek medical attention.
- Skin : Wash off with soap and plenty of water. If skin irritation persists seek medical attention.

**5. FIREFIGHTING MEASURES**

- Flash point : not applicable
- Flammable Limits
  - Upper explosion limit : not applicable
  - Lower explosion limit : not applicable
- Auto-ignition temperature : Not relevant
- Suitable extinguishing media : Water spray, Dry powder, Foam, Carbon dioxide (CO<sub>2</sub>).
- Special Fire Fighting Procedures : Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants.
- Unusual Fire/Explosion : Carbon dioxide (CO<sub>2</sub>), carbon monoxide (CO), oxides of nitrogen

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Hazards (NOx), other hazardous materials, and smoke are all possible.

**6. ACCIDENTAL RELEASE MEASURES**

- Personal precautions : Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
- Environmental precautions : Should not be released into the environment. The product should not be allowed to enter drains, water courses or the soil.
- Methods for cleaning up : Clean up promptly by sweeping or vacuum. Package all material in plastic, cardboard or metal containers for disposal. Refer to Section 13 of this MSDS for proper disposal methods.

**7. HANDLING AND STORAGE**

- Handling : Take measures to prevent the build up of electrostatic charge. Heat only in areas with appropriate exhaust ventilation.
- Storage : Keep containers dry and tightly closed to avoid moisture absorption and contamination. Keep in a dry, cool place.

**8. EXPOSURE CONTROLS/PERSONAL PROTECTION**

- Respiratory protection : No personal respiratory protective equipment normally required when handling the product itself. See "Engineering Measures" section below for precautions to be taken when heating or processing this material.
- Eye/Face Protection : Safety glasses with side-shields
- Hand protection : Protective gloves
- Skin and body protection : Long sleeved clothing
- Additional Protective Measures : Safety shoes
- General Hygiene Considerations : Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.
- Engineering measures : Heat only in areas with appropriate exhaust ventilation. Adequate ventilation and/or appropriate respiratory protection may also be necessary to minimize employee exposure to processing vapors.

Exposure limit(s)

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Components	Value	Exposure time	Exposure type	List:
Calcium carbonate	5 mg/m3	PEL:	Respirable fraction.	OSHA Z1
	15 mg/m3	PEL:	Total dust.	OSHA Z1
	10 mg/m3	Time Weighted Average (TWA):		MX OEL
	20 mg/m3	Short Term Exposure Limit (STEL):		MX OEL
Petroleum distillates, hydrotreated light naphthenic	500 ppm 2,000 mg/m3	PEL:		OSHA Z1
	400 ppm 1,600 mg/m3	Time Weighted Average (TWA):		OSHA Z1A
Quartz	0.025 mg/m3	Time Weighted Average (TWA):	Respirable fraction.	ACGIH
	0.05 mg/m3	Recommended exposure limit (REL):	Respirable dust.	NIOSH
	0.1 mg/m3	Time Weighted Average (TWA):	Respirable dust.	OSHA Z1A
	0.1 mg/m3	Time Weighted Average (TWA):	Respirable.	Z3
	0.3 mg/m3	Time Weighted Average (TWA):	Total dust.	Z3
	0.1 mg/m3	Time Weighted Average (TWA):		MX OEL
Stearic acid	10 mg/m3	Time Weighted Average (TWA):		ACGIH

**9. PHYSICAL AND CHEMICAL PROPERTIES**

Form	: solid	Evaporation rate	: Not applicable
Appearance	: pellets, Slabs, sheets	Specific Gravity	: Not determined
Colour	: GREEN	Bulk density	: Not established
Odour	: Characteristic rubber odor	Vapour pressure	: not applicable
Melting point/range	: Not determined	Vapour density	: not applicable
Boiling Point:	: not applicable	pH	: not applicable
Water solubility	: insoluble		

**10. STABILITY AND REACTIVITY**

Stability	: Stable
Hazardous Polymerization	: Will not occur.
Conditions to avoid	: Keep away from oxidizing agents and open flame. To avoid thermal decomposition, do not overheat.
Incompatible Materials	: Incompatible with strong acids and oxidizing agents.

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Hazardous decomposition products : Carbon dioxide (CO<sub>2</sub>), carbon monoxide (CO), oxides of nitrogen (NO<sub>x</sub>), other hazardous materials, and smoke are all possible. Do not use this pigment in polymers at temperatures over 200°C (392°F). Decomposition of diarylide pigments in polymers at temperatures over 200°C (392°F) may produce trace amounts of monoazo dyes, which in turn can decompose to produce aromatic amines. The amount and type of degradation products formed depend on the dwell time, formulation and processing conditions as well as temperature. As conditions become more severe, as when temperatures move into the 240-300°C (464-572°F) range, trace quantities of 3,3'-dichlorobenzidine can be generated. 3,3'-dichlorobenzidine is classified as a suspect carcinogen by NTP and IARC, is classified as Acute Toxicity category 4 and Carcinogen Category 1B according to 1272/2008EC (CLP), and is regulated by OSHA as a suspect carcinogen. In order to avoid the generation of and exposure to 3,3'-dichlorobenzidine, do not use diarylide pigments in polymers when temperatures exceed 200°C (392°F). Handle with care. Organic dusts have the potential to be explosive with static spark or flame initiation.

**11. TOXICOLOGICAL INFORMATION**

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
64742-52-5	Petroleum distillates, hydrotreated heavy naphthenic	Irritant	Eyes, Skin.
14808-60-7	Quartz	Systemic effects	Eyes, Respiratory system.
64742-53-6	Petroleum distillates, hydrotreated light naphthenic	Irritant	Eyes, Skin.
57-11-4	Stearic acid	Irritant	Eyes, Skin.
1317-65-3	Calcium carbonate	Irritant	Eyes, Skin.
		Systemic effects	Eyes, Skin, Respiratory system.

**LC50 / LD50**

This product contains the following components which, in their pure form, have the following toxicity data:

CAS-No.	Chemical Name	Route	Value	Species
57-11-4	Stearic acid	Dermal LD50	> 5 gm/kg	rabbit

**Carcinogenicity**

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This product contains the following components which, in their pure form, have the following carcinogenicity data:

CAS-No.	Chemical Name	OSHA	IARC	NTP
14808-60-7	Quartz	no	1	no

**IARC Carcinogen Classifications:**

- 1 - The component is carcinogenic to humans.
- 2A - The component is probably carcinogenic to humans.
- 2B - The component is possibly carcinogenic to humans.

**NTP Carcinogen Classifications:**

- 1 - The component is known to be a human carcinogen.
- 2 - The component is reasonably anticipated to be a human carcinogen.

**Additional Health Hazard Information:**

**Quartz 14808-60-7 This material in its free releasable form may cause respiratory tract irritation. Long-term exposure may cause coughing, chest pain, diminished chest expansion and possibly silicosis, which is a scarring of the lungs.**

**12. ECOLOGICAL INFORMATION**

- Persistence and degradability : Not readily biodegradable.
- Environmental Toxicity : Chemicals are not readily available as they are bound within the polymer matrix.
- Bioaccumulation Potential : Chemicals are not readily available as they are bound within the polymer matrix.
- Additional advice : not applicable

**13. DISPOSAL CONSIDERATIONS**

- Product : Where possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
- Contaminated packaging : Recycling is preferred when possible. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.

**14. TRANSPORT INFORMATION**

- U.S. DOT Classification : Not regulated for transportation.
- ICAO/IATA : Not regulated for transportation.



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IMO/IMDG (maritime) : Not regulated for transportation.

**15. REGULATORY INFORMATION**

US Regulations:

OSHA Status : Classified as hazardous based on components.

TSCA Status : All components of this product are listed on or exempt from the TSCA Inventory.

US. EPA CERCLA Hazardous Substances (40 CFR 302)

not applicable

California Proposition : Not applicable  
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SARA Title III Section 302 Extremely Hazardous Substance

Unless specific chemicals are identified under this section, this product is Not Applicable under this regulation

SARA Title III Section 313 Toxic Chemicals:

Unless specific chemicals are identified under this section, this product is Not Applicable under this regulation

Canadian Regulations:

National Pollutant Release Inventory (NPRI)

Chemical Name	CAS-No.	Weight percent	NPRI ID#
Phthalocyanine blue	147-14-8	10.00 - 30.00	

WHMIS Classification : D2A

WHMIS Ingredient Disclosure List

CAS-No.
147-14-8
57-11-4

DSL : All components of this product are on the Canadian Domestic

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Substances List (DSL) or are exempt.

National Inventories:

Australia AICS	:	Listed
China IECS	:	Listed
Europe EINECS	:	Listed
Japan ENCS	:	Not determined
Korea KECI	:	Listed
Philippines PICCS	:	Listed

**16. OTHER INFORMATION**

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.