MATERIAL SAFETY DATA SHEET STAN-TONE MB-25831 ZEPHYR

Version Number 1.0 Revision Date 03/30/2005

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1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION 8155 Cobb Center Drive, Kennesaw, GA 30152

Telephone Emergency telephone number	:	Product Stewardship (770) 590-3500 x.3563 CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).
Product name	:	STAN-TONE MB-25831 ZEPHYR
Product code	:	FO20009145
Chemical Name	:	Mixture
CAS-No.	:	Mixture
Product Use	:	Industrial Applications

2. COMPOSITION/INFORMATION ON REGULATED INGREDIENTS

Components	CAS-No.	Weight %
Iron oxide	1309-37-1	1 - 5
Kaolin	1332-58-7	1 - 5
Stearic acid	57-11-4	1 - 5
Titanium dioxide	13463-67-7	30 - 60

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole. Information provided on the health effects of this product is based on individual components. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure.

POTENTIAL HEALTH EFFECTS

Routes of Exposure:	: Inhalation, Ingestion, Skin contact		
Acute exposure			
Inhalation Ingestion	Resin particles, like other inert materials, can be mechanically irritating.May be harmful if swallowed.		
Eyes	: Resin particles, like other inert materials, are mechanically irritating to eyes.		
Skin	: Experience shows no unusual dermatitis hazard from routine handling.		
Chronic exposure	: Refer to Section 11 for Toxicological Information.		

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Medical Conditions Aggravated by Exposure:	: None known.
	4. FIRST AID MEASURES
Inhalation	: Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice.
Ingestion	: Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.
Eyes	: Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If eye irritation persists, seek medical attention.
Skin	: Wash off with soap and plenty of water. If skin irritation persists seek medical attention.
	5. FIRE-FIGHTING MEASURES
Flash point	: Not applicable
Flammable Limits Upper explosion limit Lower explosion limit Autoignition temperature Suitable extinguishing media	 Not applicable Not applicable Not relevant water spray, dry powder, foam, carbon dioxide (CO2).
Special Fire Fighting Procedures Unusual Fire/Explosion	 Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants. Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen
Hazards	(NOx), other hazardous materials, and smoke are all possible.
	6. ACCIDENTAL RELEASE MEASURES
Personal precautions	: Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
Environmental precautions	: Should not be released into the environment. The product should not be allowed to enter drains, water courses or the soil.
Methods for cleaning up	: Clean up promptly by sweeping or vacuum. Package all material in plastic, cardboard or metal containers for disposal. Refer to Section 13 of this MSDS for proper disposal methods.
	7. HANDLING AND STORAGE
Handling	: Take measures to prevent the build up of electrostatic charge. Heat only in areas with appropriate exhaust ventilation.

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Storage

: Keep containers dry and tightly closed to avoid moisture absorption and contamination. Keep in a dry, cool place.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Respiratory protection	:	No personal respiratory protective equipment normally required when handling the product itself. See "Engineering Measures" section below for precautions to be taken when heating or processing this material.
Eye/Face Protection	:	Safety glasses with side-shields.
Hand protection	:	Protective gloves.
Skin and body protection	:	Long sleeved clothing.
Additional Protective Measures	:	Safety shoes.
General Hygiene Considerations	:	Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.
Engineering measures	:	Heat only in areas with appropriate exhaust ventilation. Adequate ventilation and/or appropriate respiratory protection may also be necessary to minimize employee exposure to processing vapors.

Exposure limit(s)

Components	Value	Exposure time	Exposure type	List:
Iron oxide	5 mg/m3	Time Weighted Average	Dust and fume. as Fe	ACGIH
		(TWA):		
Kaolin	5 mg/m3	PEL:	Respirable fraction.	OSHA Z1
	15 mg/m3	PEL:	Total dust.	OSHA Z1
	2 mg/m3	Time Weighted Average	Respirable fraction.	ACGIH
		(TWA):		
Stearic acid	10 mg/m3	Time Weighted Average	Total dust. as stearates	ACGIH
		(TWA):		
Titanium dioxide	10 mg/m3	Time Weighted Average		ACGIH
		(TWA):		
	15 mg/m3	PEL:	Total dust.	OSHA Z1

9. PHYSICAL AND CHEMICAL PROPERTIES

Form Appearance Color Odor Melting point/range Solid
Pellets, Slabs, sheets
TAN
Characteristic rubber odor
Not determined

Evaporation rate Specific Gravity: Bulk density Vapor pressure Vapour density Not applicableNot determinedNot establishedNot applicableNot applicable

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6		ot applicable soluble	рН	:	Not applicable
	10	. STABILITY AND R	EACTIVITY		
Stability	:	Stable.			
Hazardous Polymerization	:	Will not occur.			
Conditions to avoid	:	Keep away from oxidiz decomposition, do not	00	n flame.	To avoid thermal
Incompatible Materials	:	Incompatible with stron	ng acids and oxidizi	ng agen	ts.
Hazardous decomposition products	:	Carbon dioxide (CO2), (NOx), other hazardous	,	<i>,</i> .	U

11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
1309-37-1	Iron oxide	Systemic effects	Respiratory system.
1332-58-7	Kaolin	Systemic effects	Respiratory system, digestive system.
57-11-4	Stearic acid	Irritant	Eyes, Skin.
13463-67-7	Titanium dioxide	Systemic effects	Respiratory system.

LC50 / LD50

This product contains the following components which, in their pure form, have the following toxicity data:

CAS-No.	Chemical Name	Route	Value	Species
57-11-4	Stearic acid			
		Dermal LD50	> 5 gm/kg	rabbit

12. ECOLOGICAL INFORMATION

Persistence and degradability	:	Not readily biodegradable.
Environmental Toxicity	:	Chemicals are not readily available as they are bound within the polymer matrix.
Bioaccumulation Potential	:	Chemicals are not readily available as they are bound within the polymer matrix.
Additional advice	:	Not applicable

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Product	: Where possible recycling is preferred to disposal or incineration. Th generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
Contaminated packaging	: Recycling is preferred when possible. The generator of waste materia has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
	14. TRANSPORT INFORMATION
U.S. DOT Classification	: Not regulated for transportation.
ICAO/IATA (air)	: Not regulated for transportation.
IMO / IMDG (maritime)	: Not regulated for transportation.
	15. REGULATORY INFORMATION
US Regulations:	
OSHA Status	: Classified as hazardous based on components.
TSCA Status	: All components of this product are listed on or exempt from the TSC. Inventory.
US. EPA CERCLA Hazardo	us Substances (40 CFR 302)
Not applicable	
California Proposition 65	n : This product does not contain a substance listed by California Prop 65
SARA Title III Section 302 I Not applicable	Extremely Hazardous Substance
SARA Title III Section 313	Foxic Chemicals:
Not applicable Canadian Regulations:	
National Pollutant Re	lease Inventory (NPRI)

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Not applicable	
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WHMIS Classification : D2A

WHMIS Ingredient Disclosure List

ĺ	CAS-No.	
	1309-37-1	
	57-11-4	

:

DSL

All components of this product are on the Canadian Domestic Substances List (DSL) or are exempt.

National Inventories:

Australia AICS	: Listed
China IECS	: Listed
Europe EINECS	: Listed
Japan ENCS	: Not determined
Korea KECI	: Listed
Philippines PICCS	: Listed

16. OTHER INFORMATION

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material when used in combination with any other materials and/or in any particular process or processing conditions.