MATERIAL SAFETY DATA SHEET **PX-V-349-1 FLAT BLUE PLAST.**

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1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION 8155 Cobb Center Drive, Kennesaw, GA 30152

Telephone:Emergency telephone:number		Product Stewardship (770) 590-3500 x.3563 CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).
Product name	:	PX-V-349-1 FLAT BLUE PLAST.
Product code	:	FO20010275
Chemical Name	:	Mixture
CAS-No.	:	Mixture
Product Use	:	Industrial Applications

2. COMPOSITION/INFORMATION ON REGULATED INGREDIENTS

Components	CAS-No.	Weight %
Quartz	14808-60-7	0.1 - 1
Calcium carbonate	1317-65-3	5 - 10

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole for health effects. Information provided on health effects of this product is based on the individual components. However, some vapors or contaminants may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. See sections 8 and 11 for special precautions.

POTENTIAL HEALTH EFFECTS

Routes of Exposure:	: Inhalation, Skin contact, Ingestion
Acute exposure	
Inhalation	: Inhalation of airborne droplets may cause irritation of the respiratory tract.
Ingestion	: May be harmful if swallowed.
Eyes	: May cause eye/skin irritation.
Skin	: Experience shows no unusual dermatitis hazard from routine handling.
Chronic exposure	: Refer to Section 11 for Toxicological Information.
Medical Conditions Aggravated by Exposure:	: None known.

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	4. FIRST AID MEASURES
Inhalation	: Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice.
Ingestion	: Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.
Eyes	: Rinse immediately with plenty of water for at least 15 minutes. If eye irritation persists, seek medical attention.
Skin	: Wash off with soap and plenty of water. If skin irritation persists seel medical attention.
	5. FIRE-FIGHTING MEASURES
Flash point	: No data available
Flammable Limits Upper explosion limit Lower explosion limit Autoignition temperature Suitable extinguishing media Special Fire Fighting Procedures Unusual Fire/Explosion Hazards	 No data available No data available Not applicable Carbon dioxide blanket, water spray, dry powder, foam. Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants. May emit Hydrogen Chloride (HCl) or Carbon Monoxide (CO) under fire conditions. Carbon dioxide (CO2), carbon monoxide (CO), oxide of nitrogen (NOx), other hazardous materials, and smoke are all possible.
	6. ACCIDENTAL RELEASE MEASURES
Personal precautions	: Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
Environmental precautions	: The product should not be allowed to enter drains, water courses or the soil. Should not be released into the environment.
Methods for cleaning up	: Soak up with inert absorbent material (e.g. sand, silica gel, acid binder universal binder, sawdust). Package all material in appropriate container for disposal. Refer to Section 13 of this MSDS for proper disposal methods.
	7. HANDLING AND STORAGE
Handling	: Heat only in areas with appropriate exhaust ventilation. Processing

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Storage	:	fume condensates may contain combustible or toxic residue. Periodically clean hoods, ducts, and other surfaces to minimize accumulation of these materials. Keep containers dry and tightly closed to avoid moisture absorption and contamination. Store in a cool dry place.
8. EXPC	DSUE	RE CONTROLS / PERSONAL PROTECTION
Respiratory protection	:	No personal respiratory protective equipment normally required.
Eye/Face Protection	:	Safety glasses with side-shields.
Hand protection	:	Protective gloves.
Skin and body protection	:	Long sleeved clothing.
Additional Protective Measures	:	Safety shoes.
General Hygiene Considerations	:	Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.
Engineering measures	:	Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery.

Exposure limit(s)

Components	Value	Exposure time	Exposure type	List:
Calcium carbonate	5 mg/m3	PEL:	Respirable fraction.	OSHA Z1
	15 mg/m3	PEL:	Total dust.	OSHA Z1
Quartz	0.05	Time Weighted Average	Respirable fraction.	ACGIH
	mg/m3	(TWA):		
	5 mg/m3	PEL:	Respirable fraction.	OSHA Z1
	15 mg/m3	PEL:	Total dust.	OSHA Z1
	0.1 mg/m3	Time Weighted Average	Respirable.	Z3
		(TWA):		
	0.3 mg/m3	Time Weighted Average	Total dust.	Z3
		(TWA):		

9. PHYSICAL AND CHEMICAL PROPERTIES

- Form Appearance Color Odor Melting point/range Boiling Point: Water solubility
- : liquid
 : Viscous, liquid
 : BLUE
 : Very faint
 : Not applicable
 : Not applicable
 : Immiscible
- Evaporation rate Specific Gravity: Bulk density Vapor pressure Vapour density pH
- Not established
 Not determined
 Not applicable
 Not determined
 Not determined
 Not applicable

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	10. STABILITY AND REACTIVITY
Stability	: Stable.
Hazardous Polymerization	: Will not occur.
Conditions to avoid	: Keep away from oxidizing agents and open flame. To avoid thermal decomposition, do not overheat.
Incompatible Materials	: Incompatible with strong acids and oxidizing agents., Avoid contact with acetal homopolymers and acetal copolymers during processing.
Hazardous decomposition products	: Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), hydrogen chloride (HCl), other hazardous materials, and smoke are all possible. Prolonged heating may result in product degradation. As a general rule of thumb, degradation begins to occur after one hour at 177 °C (350 °F), after 10 minutes at 204 °C (400 °F), and within 5 minutes at 232 °C (450 °F).

11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
14808-60-7	Quartz	Systemic effects	Eyes, Respiratory system.
1317-65-3	Calcium carbonate	Irritant	Eyes, Skin.
		Systemic effects	Eyes, Skin, Respiratory system.

Carcinogenicity

This product contains the following components which, in their pure form, have the following carcinogenicity data:

CAS-No.	Chemical Name	OSHA	IARC	NTP
14808-60-7	Quartz	no	1	no

IARC Carcinogen Classifications:

1 - The component is carcinogenic to humans.

2A - The component is probably carcinogenic to humans.

2B - The component is possibly carcinogenic to humans.

NTP Carcinogen Classifications:

1 - The component is known to be a human carcinogen.

2 - The component is reasonably anticipated to be a human carcinogen.

Additional Health Hazard Information:

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Quartz 14808-60-7 This material in its free releasable form may cause respiratory tract irritation. Long term exposure may cause caughing, chest pain, diminished chest expansion and possibly silicosis which is a scarring of the lungs.

	12. ECOLOGICAL INFORMATION
Persistence and degradability	: Not readily biodegradable.
Environmental Toxicity	: Environmental toxicity has not been established for this mixture as a whole.
Bioaccumulation Potential	: No data available
Additional advice	: No data available
	13. DISPOSAL CONSIDERATIONS
Product	: Where possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
Contaminated packaging	: Recycling is preferred when possible. The generator of waste materia has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
	14. TRANSPORT INFORMATION
U.S. DOT Classification	: Refer to specific regulation.
ICAO/IATA (air)	: Refer to specific regulation.
IMO / IMDG (maritime)	: Refer to specific regulation.
	15. REGULATORY INFORMATION
US Regulations:	
OSHA Status	: Classified as hazardous based on components.
TSCA Status	: All components of this product are listed on or exempt from the TSCA Inventory.
US. EPA CERCLA Hazardous	Substances (40 CFR 302)
Not applicable	

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SARA Title III Section 302 Extended Substance Not applicable section 313 Toxtended Substance Sub	California Proposition 65	n :	WARNING! This product contains a chemical known to the State of California to cause cancer.
National Pollutant Regulations: National Pollutant Release National Pollutant Release Verticable NHMIS Classification ? DSL All components of this product are on the Canadian Domestic Substances List (DSL) or are exempt. National FORM ? Australia AICS ? National FCS ? Australie AICS ? Not determined Australie AICS ?		Extrem	ely Hazardous Substance
Canadian Regulations: National Pollutant Release Inventory (NPRI) Not applicable WHMIS Classification : VBL DSL All components of this product are on the Canadian Domestic Substances List (DSL) or are exempt. National Pollutant AICS : Not determined Australia AICS : Not determined Europe EINECS : Not determined Japan ENCS : Not determined	SARA Title III Section 313	Гохіс (Chemicals:
Not applicable WHMIS Classification : D2A DSL All components of this product are on the Canadian Domestic Substances List (DSL) or are exempt. Nationary : All components of this product are on the Canadian Domestic Substances List (DSL) or are exempt. Nationary : Mustana AlCS Australia AICS : Not determined Europe EINECS : Not determined Japan ENCS : Not determined			
WHMIS Classification : D2A DSL : All components of this product are on the Canadian Domestic Substances List (DSL) or are exempt. National Inventories: . Australia AICS : Not determined China IECS : Not determined Europe EINECS : Not determined Japan ENCS : Not determined	National Pollutant Re	lease Iı	nventory (NPRI)
DSL:All components of this product are on the Canadian Domestic Substances List (DSL) or are exempt.National Inventories:.Australia AICS:China IECS:Europe EINECS:Japan ENCS:Not determined	Not applicable		
National Inventories: Substances List (DSL) or are exempt. Australia AICS : Australia AICS : China IECS : Europe EINECS : Not determined Japan ENCS :	WHMIS Classification	on :	D2A
Australia AICS:Not determinedChina IECS:Not determinedEurope EINECS:Not determinedJapan ENCS:Not determined	DSL	:	
China IECS:Not determinedEurope EINECS:Not determinedJapan ENCS:Not determined	National Inventories:		
Europe EINECS:Not determinedJapan ENCS:Not determined	Australia AICS	:	Not determined
Japan ENCS : Not determined	China IECS	:	Not determined
	Europe EINECS	:	Not determined
Korea KECI : Not determined	Japan ENCS	:	Not determined
	Korea KECI	:	Not determined
Philippines PICCS : Not determined	Philippines PICCS	:	Not determined

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material when used in combination with any other materials and/or in any particular process or processing conditions.