MATERIAL SAFETY DATA SHEET STAN-TONE VC-29827 TAN

Version Number 1.0 Revision Date 03/15/2005

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1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION 8155 Cobb Center Drive, Kennesaw, GA 30152

| Telephone:Emergency telephone:number | | Product Stewardship (770) 590-3500 x.3563 CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident). |
|--------------------------------------|---|------------------------------------------------------------------------------------------------------------------------------|
| Product name | : | STAN-TONE VC-29827 TAN |
| Product code | : | FO20011160 |
| Chemical Name | : | Mixture |
| CAS-No. | : | Mixture |
| Product Use | : | Industrial Applications |

2. COMPOSITION/INFORMATION ON REGULATED INGREDIENTS

| Components | CAS-No. | Weight % |
|-------------------|------------|----------|
| Silica, amorphous | 7631-86-9 | 1 - 5 |
| Calcium carbonate | 1317-65-3 | 5 - 10 |
| Titanium dioxide | 13463-67-7 | 10 - 30 |

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole for health effects. Information provided on health effects of this product is based on the individual components. However, some vapors or contaminants may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. See sections 8 and 11 for special precautions.

POTENTIAL HEALTH EFFECTS

| Routes of Exposure: | re: : Inhalation, Skin contact, Ingestion | | | |
|-----------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|--|--|
| Acute exposure | | | | |
| Inhalation Ingestion Eyes Skin | Resin particles, like other inert materials, can be mechanically irritating. May be harmful if swallowed. Particulates, like other inert materials can be mechanically irritating. Experience shows no unusual dermatitis hazard from routine handling. | | | |
| Chronic exposure | : Refer to Section 11 for Toxicological Information. | | | |
| Medical Conditions Aggravated by Exposure: | : None known. | | | |

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| | 4. FIRST AID MEASURES |
|--------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Inhalation | : Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice. |
| Ingestion | : Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice. |
| Eyes | : Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If eye irritation persists, seek medical attention. |
| Skin | : Wash off with soap and plenty of water. If skin irritation persists seel medical attention. |
| | 5. FIRE-FIGHTING MEASURES |
| Flash point | : Not applicable |
| Flammable Limits Upper explosion limit Lower explosion limit Autoignition temperature Suitable extinguishing media | Not applicable Not applicable Not relevant Carbon dioxide blanket, water spray, dry powder, foam. |
| Special Fire Fighting Procedures Unusual Fire/Explosion Hazards | Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants. May emit Hydrogen Chloride (HCl) or Carbon Monoxide (CO) under fire conditions. Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible. |
| | 6. ACCIDENTAL RELEASE MEASURES |
| Personal precautions | : Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls. |
| Environmental precautions | : Should not be released into the environment. The product should not be allowed to enter drains, water courses or the soil. |
| Methods for cleaning up | : Clean up promptly by sweeping or vacuum. Package all material in plastic, cardboard or metal containers for disposal. Refer to Section 13 of this MSDS for proper disposal methods. |
| | 7. HANDLING AND STORAGE |
| Handling | : Take measures to prevent the build up of electrostatic charge. Heat only in areas with appropriate exhaust ventilation. Processing fume |

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condensates may contain combustible or toxic residue. Periodically clean hoods, ducts, and other surfaces to minimize accumulation of these materials.

Storage

: Keep containers dry and tightly closed to avoid moisture absorption and contamination. Keep in a dry, cool place.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

| Respiratory protection | : | No personal respiratory protective equipment normally required. If dusty conditions occur wear appropriate respiratory protection. |
|-----------------------------------|---|------------------------------------------------------------------------------------------------------------------------------------|
| Eye/Face Protection | : | Safety glasses with side-shields. |
| Hand protection | : | Protective gloves. |
| Skin and body protection | : | Long sleeved clothing. |
| Additional Protective Measures | : | Safety shoes. |
| General Hygiene Considerations | : | Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday. |
| Engineering measures | : | Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery. |

Exposure limit(s)

| Components | Value | Exposure time | Exposure type | List: |
|-------------------|----------|-----------------------|----------------------|---------|
| Calcium carbonate | 5 mg/m3 | PEL: | Respirable fraction. | OSHA Z1 |
| | 15 mg/m3 | PEL: | Total dust. | OSHA Z1 |
| Silica, amorphous | 20 mppcf | PEL: | Total dust. | OSHA |
| | 20 mppcf | PEL: | Total dust. | Z3 |
| | 10 mg/m3 | Time Weighted Average | | ACGIH |
| | | (TWA): | | |
| Titanium dioxide | 10 mg/m3 | Time Weighted Average | | ACGIH |
| | | (TWA): | | |
| | 15 mg/m3 | PEL: | Total dust. | OSHA Z1 |

9. PHYSICAL AND CHEMICAL PROPERTIES

- Form Appearance Color Odor Melting point/range Boiling Point: Water solubility
- Solid
 powder, granular
 TAN
 Very faint
 Not determined
 Not applicable
 Insoluble
- Evaporation rate Specific Gravity: Bulk density Vapor pressure Vapour density pH
- Not applicable
 Not determined
 Not applicable
 Not applicable
 Not applicable
 Not applicable

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| | 10. STABILITY AND REACTIVITY |
|----------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Stability | : Stable. |
| Hazardous Polymerization | : Will not occur. |
| Conditions to avoid | : To avoid thermal decomposition, do not overheat. Keep away from oxidizing agents and open flame. |
| Incompatible Materials | : Incompatible with strong acids and oxidizing agents., Avoid contact with acetal homopolymers and acetal copolymers during processing. |
| Hazardous decomposition products | Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), hydrogen chloride (HCl), other hazardous materials, and smoke are all possible. Prolonged heating (approximately 30 minutes or more) above 392 °F (200 °C) or short term heating at 482 °F (250 °C) may result in product decomposition and evolution of carbon monoxide and hydrogen chloride. |

11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

| CAS-No. | Chemical Name | Effect | Target Organ |
|------------|-------------------|------------------|---------------------------------|
| 7631-86-9 | Silica, amorphous | Irritant | Eyes, Respiratory system. |
| 1317-65-3 | Calcium carbonate | Irritant | Eyes, Skin. |
| | | Systemic effects | Eyes, Skin, Respiratory system. |
| 13463-67-7 | Titanium dioxide | Systemic effects | Respiratory system. |

12. ECOLOGICAL INFORMATION

| Persistence and degradability | : Not readily biodegradable. | |
|----------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---|
| Environmental Toxicity | : Adverse ecological impact is not known or expected under normal use. | |
| Bioaccumulation Potential | : No data available | |
| Additional advice | : No data available | |
| | 13. DISPOSAL CONSIDERATIONS | - |
| Product | : Where possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with | |

applicable federal, state/provincial and local regulations.

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| Contaminated packaging | | Recycling is preferred has the responsibility and disposal in accor- and local regulations. | for proper waste dance with applic | classification, | transportation |
|--------------------------------------------------|-----------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------|---------------------------------------|-----------------|--------------------|
| | 14 | I. TRANSPORT INF | ORMATION | | |
| U.S. DOT Classification | • | Not regulated for trar | sportation. | | |
| ICAO/IATA (air) | | Not regulated for trar | - | | |
| IMO / IMDG (maritime) | | Not regulated for trar | - | | |
| | | | - | | |
| | 15. | REGULATORY IN | FORMATION | | |
| US Regulations: | | | | | |
| OSHA Status | : | Classified as hazardo | us based on com | ponents. | |
| TSCA Status | : All components of this product are listed on or exempt from the TSCA Inventory. | | | | |
| US. EPA CERCLA Hazardous | Subst | tances (40 CFR 302) | | | |
| Not applicable | | | | | |
| California Proposition 65 | | WARNING! This pr California to cause ca | | chemical know | on to the State of |
| SARA Title III Section 302 Ext Not applicable | tremel | ly Hazardous Substan | ce | | |
| SARA Title III Section 313 Top | xic Cł | hemicals: | | | |
| Not applicable Canadian Regulations: | | | | | |
| National Pollutant Relea | ise Inv | ventory (NPRI) | | | |
| | | | CAS-No. 557-05-1 | Weight % 0.12 | NPRI ID# |
| Chemical Name Zinc stearate | | | 1 557 05 1 | 1 () 10 | 231 |

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| DSL | : | All components of this product are on the Canadian Domestic Substances List (DSL) or are exempt. | |
|-----------------------|---|--------------------------------------------------------------------------------------------------|---|
| National Inventories: | | | |
| Australia AICS | : | Listed | |
| China IECS | : | Listed | |
| Europe EINECS | : | Listed | |
| Japan ENCS | : | Not determined | |
| Korea KECI | : | Listed | |
| Philippines PICCS | : | Listed | |
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16. OTHER INFORMATION

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material when used in combination with any other materials and/or in any particular process or processing conditions.