MATERIAL SAFETY DATA SHEET

V1773 Black

Version Number 1.0 Revision Date 06/03/2005

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1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION 8155 Cobb Center Drive, Kennesaw, GA 30152

Telephone Emergency telephone number	:	Product Stewardship (770) 590-3500 x.3563 CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).
Product name	:	V1773 Black
Product code	:	FO20011744
Chemical Name	:	Mixture
CAS-No.	:	Mixture
Product Use	:	Industrial Applications

2. COMPOSITION/INFORMATION ON REGULATED INGREDIENTS

There are no known hazardous components above regulatory thresholds in this product.

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole for health effects. Information provided on health effects of this product is based on the individual components. However, some vapors or contaminants may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. See sections 8 and 11 for special precautions.

POTENTIAL HEALTH EFFECTS

Routes of Exposure:	: Inhalation, Skin contact, Ingestion
Acute exposure	
Inhalation Ingestion Eyes Skin	 Resin particles, like other inert materials, can be mechanically irritating. May be harmful if swallowed. Particulates, like other inert materials can be mechanically irritating. Experience shows no unusual dermatitis hazard from routine handling.
Chronic exposure	: Refer to Section 11 for Toxicological Information.
Medical Conditions Aggravated by Exposure:	: None known.
	4. FIRST AID MEASURES



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Inhalation	: Move to fresh air in case of accidental inhalation of fumes from
	overheating or combustion. When symptoms persist or in all cases of
	doubt seek medical advice.
Ingestion	: Do not induce vomiting without medical advice. When symptoms
	persist or in all cases of doubt seek medical advice.
Eyes	: Rinse immediately with plenty of water, also under the eyelids, for at
2,00	least 15 minutes. If eye irritation persists, seek medical attention.
Skin	: Wash off with soap and plenty of water. If skin irritation persists seek
	medical attention.
	5 EIDE EICHTING MEASUDES
	5. FIRE-FIGHTING MEASURES
Flash point	: Not applicable
T I II I .	
Flammable Limits	Net and light
Upper explosion limit	: Not applicable
Lower explosion limit	: Not applicable : Not relevant
Autoignition temperature Suitable extinguishing media	: Carbon dioxide blanket, water spray, dry powder, foam.
Suitable extiliguisining media	. Carbon dioxide blanket, water spray, dry powder, toani.
Special Fire Fighting	: Fullface self-contained breathing apparatus (SCBA) used in positive
Procedures	pressure mode should be worn to prevent inhalation of airborne
	contaminants.
Unusual Fire/Explosion	: May emit Hydrogen Chloride (HCl) or Carbon Monoxide (CO) under
Hazards	fire conditions. Carbon dioxide (CO2), carbon monoxide (CO), oxide
	of nitrogen (NOx), other hazardous materials, and smoke are all
	possible.
	6. ACCIDENTAL RELEASE MEASURES
Personal precautions	: Wear appropriate personal protection during cleanup, such as
	impervious gloves, boots and coveralls.
Environmental precautions	: Should not be released into the environment. The product should not
productions	be allowed to enter drains, water courses or the soil.
	,
Methods for cleaning up	: Clean up promptly by sweeping or vacuum. Package all material in
	plastic, cardboard or metal containers for disposal. Refer to Section 12
	of this MSDS for proper disposal methods.
	7. HANDLING AND STORAGE
Handling	: Take measures to prevent the build up of electrostatic charge. Heat
	only in areas with appropriate exhaust ventilation. Processing fume
	condensates may contain combustible or toxic residue. Periodically
	clean hoods, ducts, and other surfaces to minimize accumulation of
	these materials.



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Storage

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: Keep containers dry and tightly closed to avoid moisture absorption and contamination. Keep in a dry, cool place.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Respiratory protection	-	rsonal respiratory protective equipment normally required. If conditions occur wear appropriate respiratory protection.
Eye/Face Protection	: Safety	glasses with side-shields.
Hand protection	: Protec	tive gloves.
Skin and body protection	: Long s	eleeved clothing.
Additional Protective Measures	: Safety	shoes.
General Hygiene Considerations		e in accordance with good industrial hygiene and safety practice. hands before breaks and at the end of workday.
Engineering measures		nly in areas with appropriate exhaust ventilation. Provide oriate exhaust ventilation at machinery.

Exposure limit(s)

There are no known hazardous components above regulatory thresholds in this product.

9. PHYSICAL AND CHEMICAL PROPERTIES

Form Appearance Color Odor Melting point/range Boiling Point: Water solubility

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: powder, granular
: BLACK
: Very faint
: Not determined
: Not applicable
: Insoluble

: Solid

Evaporation rate Specific Gravity: Bulk density Vapor pressure Vapour density pH Not applicable
Not determined
Not determined
Not applicable
Not applicable
Not applicable
Not applicable

	10. STABILITY AND REACTIVITY
Stability	: Stable.
Hazardous Polymerization	: Will not occur.
Conditions to avoid	: To avoid thermal decomposition, do not overheat. Keep away from oxidizing agents and open flame.
Incompatible Materials	: Incompatible with strong acids and oxidizing agents., Avoid contact with acetal homopolymers and acetal copolymers during processing



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Hazardous decomposition products	 Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), hydrogen chloride (HCl), other hazardous materials, and smoke are all possible. Prolonged heating (approximately 30 minute or more) above 392 °F (200 °C) or short term heating at 482 °F (250 °C) may result in product decomposition and evolution of carbon monoxide and hydrogen chloride.
	11. TOXICOLOGICAL INFORMATION
There are no known hazardous	components above regulatory thresholds in this product.
	12. ECOLOGICAL INFORMATION
Persistence and degradability	: Not readily biodegradable.
Environmental Toxicity	: Adverse ecological impact is not known or expected under normal us
Bioaccumulation Potential	: No data available
Additional advice	: No data available
	13. DISPOSAL CONSIDERATIONS
Product	: Where possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
Contaminated packaging	: Recycling is preferred when possible. The generator of waste materi has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
	14. TRANSPORT INFORMATION
U.S. DOT Classification	: Not regulated for transportation.
ICAO/IATA (air)	: Not regulated for transportation.
IMO / IMDG (maritime)	: Not regulated for transportation.
	15. REGULATORY INFORMATION
US Regulations:	
OSHA Status	: There are no known hazardous components above regulatory thresholds in this product.
TSCA Status	: All components of this product are listed on or exempt from the TSC

PolyOne

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		Inventory.
US. EPA CERCLA Hazardous	Subs	stances (40 CFR 302)
Not applicable		
California Proposition 65	:	Not applicable
SARA Title III Section 302 Ext Not applicable	rem	ely Hazardous Substance
SARA Title III Section 313 To:	xic C	Themicals:
Not applicable Canadian Regulations:		
National Pollutant Relea	.se Iı	nventory (NPRI)
Not applicable		
WHMIS Classification	:	Not controlled.
DSL	:	All components of this product are on the Canadian Domestic Substances List (DSL) or are exempt.
National Inventories:		
Australia AICS	:	Not determined
China IECS	:	Not determined
Europe EINECS	:	Not determined
Japan ENCS	:	Not determined
Korea KECI	:	Not determined
Philippines PICCS		Not determined

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material when used in combination with any other materials and/or in any particular process or processing conditions.



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