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SAFETY DATA SHEET

10008TFXNX EPIC TFXNX TRANSCLEAR

Section 1. Identification		
GHS product identifier	:	10008TFXNX EPIC TFXNX TRANSCLEAR
Chemical name	:	Mixture
CAS number	:	Mixture
Other means of identification	:	FO20021755
Product type	:	solid
Relevant identified uses of the substa	ance	or mixture and uses advised against
Product use	:	Industrial applications. Plastics.
		DOL VONE CORDOR (TION
Supplier's details	:	POLYONE CORPORATION
		33587 Walker Road, Avon Lake, OH 44012
		1 (440) 930-1000 or 1 (866) POLYONE
Emergency telephone number (with hours of operation)	:	CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident). CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).

Section 2. Hazards identification

This mixture has not been evaluated as a whole. Information provided on the health effects of this product is based on individual components. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. After handling, always wash hands thoroughly with soap and water.

OSHA/HCS status	:	While this material is not considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200), this MSDS contains valuable information critical to the safe handling and proper use of the product. This MSDS should be retained and available for employees and other users of this product.
Classification of the substance or mixture	:	Not classified.

GHS label elements



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Signal word	:	No signal word.
Hazard statements	:	No known significant effects or critical hazards.
Precautionary statements		
Frecautionary statements		
General	:	Not applicable.
Prevention	:	Not applicable.
Response	:	Not applicable.
Storage	:	Not applicable.
Disposal	:	Not applicable.
Supplemental label elements	:	None known.
Hazards not otherwise classified	:	None known.

Section 3. Composition/information on ingredients

Substance/mixture	:	Mixture
Chemical name	:	Mixture
Other means of identification	:	FO20021755

CAS number/other identifiers

Ingredient name	%	CAS number
Urea	1 - 5	57-13-6

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact

Immediately flush eyes with plenty of water, occasionally lifting the : upper and lower eyelids. Check for and remove any contact lenses. Get medical attention if irritation occurs.



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Inhalation	:	Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical attention if symptoms occur. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Skin contact	:	Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur.
Ingestion	:	Wash out mouth with water. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if symptoms occur.

Most important symptoms/effects, acute and delayed

Potential acute health effects			
Eye contact Inhalation	:	No known significant effects or critical hazards. Exposure to decomposition products may cause a health hazard. Serious effects may be delayed following exposure.	
Skin contact	:	No known significant effects or critical hazards.	
Ingestion	:	No known significant effects or critical hazards.	
Over-exposure signs/symptoms			
Eye contact	:	No specific data.	
Inhalation	:	No specific data.	
Skin contact	:	No specific data.	
Ingestion	:	No specific data.	
Indication of immediate medical attention and special treatment needed, if necessary			
Notes to physician	:	In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.	
Specific treatments	:	No specific treatment.	
Protection of first-aiders	:	No action shall be taken involving any personal risk or without suitable training.	

See toxicological information (Section 11)

Section 5. Fire-fighting measures



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Extinguishing media

Suitable extinguishing media Unsuitable extinguishing media	:	In case of fire, use water spray (fog), foam, dry chemical or CO_2 . None known.
Specific hazards arising from the chemical	:	No specific fire or explosion hazard.
Hazardous thermal decomposition products	:	May emit Hydrogen Chloride (HCl). Decomposition products may include the following materials: carbon dioxide carbon monoxide nitrogen oxides sulfur oxides halogenated compounds metal oxide/oxides
Special protective actions for fire- fighters	:	Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
Special protective equipment for fire-fighters	:	Fire-fighters should wear appropriate protective equipment and self- contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel For emergency responders	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Put on appropriate personal protective equipment. If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions	:	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
Methods and materials for containme	ent a	nd cleaning up

Small spill	:	Move containers from spill area. Vacuum or sweep up material and place in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor.



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Large spill

Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Vacuum or sweep up material and place in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures Advice on general occupational hygiene	:	Put on appropriate personal protective equipment (see Section 8). Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	:	Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

dient name	Exposure limits
	AIHA WEEL (1999-01-01) Time Weighted Average (TWA) 10 mg/m3 NIOSH REL (2005-09-30)
opriate engineering controls :	Good general ventilation should be sufficient to control worker exposure to airborne contaminants.
conmental exposure controls :	Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers,
	exposure to airborne contaminants. Emissions from ventilation or work process equipment should checked to ensure they comply with the requirements of

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	filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
Individual protection measures	
Hygiene measures	Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye/face protection :	Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.
Skin protection	
Hand protection	Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
Body protection	
Other skin protection :	
Respiratory protection :	

Section 9. Physical and chemical properties

Appearance

Physical state Color	solid [Paste.]	Γ
Odor	: Faint odor.	
Odor threshold	: Not available.	
рН	: Not available.	
Melting point	: Not available.	



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Boiling point	:	Not available.
Flash point	:	Not available.
Burning time	:	Not available.
Burning rate	:	Not available.
Evaporation rate	:	Not available.
Flammability (solid, gas)	:	Not available.
Lower and upper explosive	:	Lower: Not available.
(flammable) limits		Upper: Not available.
Vapor pressure	:	Not available.
Vapor density	:	Not available.
Relative density	:	Not available.
Solubility	:	Not available.
Solubility in water	:	insoluble in water.
Partition coefficient: n-	:	Not available.
octanol/water		
Auto-ignition temperature	:	Not available.
Decomposition temperature	:	Not available.
SADT	:	Not available.
Viscosity	:	Dynamic: Not available.
-		Kinematic: Not available.

Section 10. Stability and reactivity

Reactivity	:	No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	:	Stable under recommended storage and handling conditions (see Section 7).
Possibility of hazardous reactions	:	Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	:	Keep away from extreme heat and oxidizing agents.
Incompatible materials	:	Avoid contact with acetal homopolymers and acetyl homopolymers during processing.
Hazardous decomposition products	:	Under normal conditions of storage and use, hazardous decomposition products should not be produced.Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Information on toxicological effects



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Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Urea				
	LD50 Oral	Rat	8.471 mg/kg	-

Conclusion/Summary

Mixture.Not fully tested.

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
Urea	Skin -	Human		24 hrs	-
	Moderate				
	irritant				
	Skin - Mild	Human		72 hrs	-
	irritant				
Conclusion/Summary			<u>.</u>		·
Skin	: N	lixture.Not fu	Illy tested.		
Eyes	: N	lixture.Not fu	illy tested.		
Respiratory	: N	lixture.Not fu	illy tested.		
Sensitization					
Conclusion/Summary					
Skin	: N	lixture.Not fu	Illv tested.		
Respiratory		lixture.Not fu			
y	•				
Mutagenicity					
Conclusion/Summary	: N	lixture.Not fu	ally tested.		
Carcinogenicity					
Conclusion/Summary	: N	lixture.Not fu	ally tested.		
Reproductive toxicity					
Conclusion/Summary	: N	lixture.Not fu	ally tested.		
<u>Teratogenicity</u>					
Conclusion/Summary	: N	lixture.Not fu	Illy tested.		
Specific target organ toxici Not available.	ty (single exposu	<u>ıre)</u>			

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Specific target organ toxicity (repea	ted o	exposure)
Not available.	iicu	
Aspiration hazard Not available.		
Information on the likely routes of exposure	:	Not available.
Potential acute health effects		
Eye contact Inhalation	:	No known significant effects or critical hazards. Exposure to decomposition products may cause a health hazard. Serious effects may be delayed following exposure.
Skin contact Ingestion	:	No known significant effects or critical hazards. No known significant effects or critical hazards.
Symptoms related to the physical, cl	ıemi	cal and toxicological characteristics
Eye contact Inhalation Skin contact Ingestion	::	No specific data. No specific data. No specific data. No specific data.
Delayed and immediate effects and a	also o	chronic effects from short and long term exposure
Short term exposure		
Potential immediate effects Potential delayed effects	:	Not available. Not available.
Long term exposure		
Potential immediate effects Potential delayed effects	:	Not available. Not available.
Potential chronic health effects		
Conclusion/Summary	:	Mixture.Not fully tested.
General Carcinogenicity Mutagenicity Teratogenicity Developmental effects	::	No known significant effects or critical hazards. No known significant effects or critical hazards.



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Fertility effects

No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Not available.

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
Urea			
	Acute LC50 5.000 mg/l Fresh	Fish - Giant gourami	96 h
	water		
	Acute LC50 22.5 mg/l	Fish - Mozambique	96 h
		tilapia	
	Acute LC50 23.400 mg/l Fresh	Fish - Rohu	96 h
	water		
	Acute LC50 16.7 mg/l Fresh water	Fish - Rohu	96 h
	Acute LC50 64.7 mg/l Fresh water	Fish - Rohu	96 h
	Acute EC50 3,910,000 µg/l Fresh	Aquatic invertebrates.	48 h
	water	Water flea	
	Chronic NOEC 2,000 mg/l Fresh	Fish - Indian catfish	30 d
	water		
10008TFXNX EPIC TFXNX			
Remarks - Acute - Aquatic	Chemicals are not readily available a	as they are bound within the	e polymer matrix.
invertebrates.:			
Conclusion/Summary		ly available as they are bou	ind within the
	polymer matrix.		
Persistence and degradability	<u>v</u>		
Con alexation /Second and	Chamicala are not read?	ly available of they are how	und within the
Conclusion/Summary	polymer matrix.	ly available as they are bou	ind within the
	porymer maurx.		
Conclusion/Summary	: Chemicals are not readi	ly available as they are bou	und within the
Conclusion/Summary	polymer matrix.	ly available as they are obt	ind within the
	porymer matrix.		
Bioaccumulative potential			
-			



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Product/ingredient name	LogPow	BCF	Potential
Urea	-1.73	-	low

Mobility in soil

Soil/water partition coefficient (KOC)	:	Not available.
Other adverse effects	:	No known significant effects or critical hazards.

Section 13. Disposal considerations

should at all times comply with the requirements of environment protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should r disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be consid when recycling is not feasible. This material and its container mu disposed of in a safe way. Empty containers or liners may retain product residues. Avoid dispersal of spilled material and runoff a contact with soil, waterways, drains and sewers.

United States - RCRA Acute hazardous waste "P" List: Not listed

United States - RCRA Toxic hazardous waste "U" List: Not listed

Section 14. Transport information

U.S. DOT Classification	:	Not regulated for transportation.
ICAO/IATA	:	Not classified as dangerous good under transport regulations.
IMO/IMDG (maritime)	:	Not classified as dangerous good under transport regulations.

Section 15. Regulatory information

U.S. Federal regulations	: United States - TSCA 12(b) - Chemical export notification: None
	of the components are listed.
	United States - TSCA 4(a) - Final Test Rules: Not listed
	United States - TSCA 4(a) - ITC Priority list: Not listed

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United States - TSCA 4(a) - Proposed test rules: Not listed United States - TSCA 4(f) - Priority risk review: Not listed United States - TSCA 5(a)2 - Final significant new use rules: Not listed United States - TSCA 5(a)2 - Proposed significant new use rules: Not listed United States - TSCA 5(e) - Substances consent order: Not listed United States - TSCA 6 - Final risk management: Not listed United States - TSCA 6 - Proposed risk management: Not listed United States - TSCA 8(a) - Chemical risk rules: Not listed United States - TSCA 8(a) - Dioxin/Furane precusor: Not listed United States - TSCA 8(a) - Chemical Data Reporting (CDR): Not determined United States - TSCA 8(a) - Preliminary assessment report (PAIR): Not listed United States - TSCA 8(c) - Significant adverse reaction (SAR): Not listed United States - TSCA 8(d) - Health and safety studies: Not listed United States - EPA Clean water act (CWA) section 307 - Priority pollutants: Listed Phenol Vinyl chloride monomer United States - EPA Clean water act (CWA) section 311 -Hazardous substances: Listed United States - EPA Clean air act (CAA) section 112 - Accidental release prevention - Flammable substances: Not listed United States - EPA Clean air act (CAA) section 112 - Accidental release prevention - Toxic substances: Not listed United States - Department of commerce - Precursor chemical: Not listed Not listed Not listed : : Not listed

Substances		
DEA List I Chemicals (Precursor	:	Not listed
Chemicals)		
DEA List II Chemicals (Essential	:	Not listed
Chemicals)		

Clean Air Act Section 112(b)

Substances

Hazardous Air Pollutants (HAPs) Clean Air Act Section 602 Class I

Clean Air Act Section 602 Class II

US. EPA CERCLA Hazardous Substances (40 CFR 302)

not applicable



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SARA 311/312

Classification

Not applicable.

:

Composition/information on ingredients

Name	%	Classification
Urea	1 - 5	AH
SARA 313		
Not applicable.		
Tot upplicuble.		
State regulations		
Massachusetts	: None of the components are lister	
New York	: None of the components are lister	
New Jersey	: The following components are lis	sted:
	Ethene, chloro-, homopolymer	
Pennsylvania	: None of the components are lister	d.
California Prop. 65	(0.10) amount of a shamilar linear to t	he State of Colifornia to course concer
This product may contain a trace (<0.0	001%) amount of a chemical known to t	he state of Camornia to cause cancer.
United States inventory (TSCA 8b)	: All components are listed or exer	npted.
······································		I
Canada inventory	: All components are listed or exer	npted.
International regulations		
International lists	: Australia inventory (AICS): N	ot determined.
	Taiwan inventory (CSNN): No	
	Malaysia Inventory (EHS Regi	ster): Not determined.
	EINECS: All components are lis	
	Japan inventory: Not determin	
	China inventory (IECSC): Not	
	Korea inventory: Not determin	
	Philippines inventory (PICCS)	micals (NZIoC): Not determined.
	r imposites inventory (FICCS)	. Not determined.
Chemical Weapons Convention	: Not listed	
List Schedule I Chemicals		
Chemical Weapons Convention	: Not listed	
List Schedule II Chemicals		
Chemical Weapons Convention	: Not listed	
List Schedule III Chemicals		



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Section 16. Other information

History		
Date of printing	:	06/27/2015
Date of issue/Date of revision	:	06/26/2015
Date of previous issue	:	04/08/2014
Version	:	1.4
Key to abbreviations	:	ATE = Acute Toxicity Estimate
		BCF = Bioconcentration Factor
		GHS = Globally Harmonized System of Classification and Labelling of
		Chemicals
		IATA = International Air Transport Association
		IBC = Intermediate Bulk Container
		IMDG = International Maritime Dangerous Goods
		LogPow = logarithm of the octanol/water partition coefficient
		MARPOL $73/78$ = International Convention for the Prevention of Pollution
		From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
		UN = United Nations
References	:	Not available.
Notice to reader		

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the abovenamed supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist. Particularly this information may not be valid for such material used in conjunction with any other materials or in any process, unless specified in the text.