

**POLYONE CORPORATION****MATERIAL SAFETY DATA SHEET****BROWN IRON OXIDE**Version Number 1.1  
Revision Date 03/21/2014Page 1 of 8  
Print Date 3/25/2014**1. PRODUCT AND COMPANY IDENTIFICATION****POLYONE CORPORATION**  
8155 Cobb Center Drive, Kennesaw, GA 30152Telephone : 1 (440) 930-1000 or 1 (866) POLYONE  
Emergency telephone : **CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure  
number or accident).**Product name : BROWN IRON OXIDE  
Product code : FO20025643  
Chemical Name : Mixture  
CAS-No. : Mixture  
Product Use : Industrial Applications**2. COMPOSITION/INFORMATION ON INGREDIENTS**

Components	CAS-No.	Weight percent
Barium sulfate	7727-43-7	1 - 5
Carbon black	1333-86-4	1 - 5
Silica, amorphous	7631-86-9	1 - 5
Iron oxide	1309-37-1	10 - 30

**3. HAZARDS IDENTIFICATION****EMERGENCY OVERVIEW**

This mixture has not been evaluated as a whole for health effects. Information provided on health effects of this product is based on the individual components. However, some vapors or contaminants may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. See sections 8 and 11 for special precautions.

**POTENTIAL HEALTH EFFECTS****Routes of Exposure:** : Inhalation, Skin contact, Ingestion**Acute exposure**Inhalation : Inhalation of airborne droplets may cause irritation of the respiratory tract.  
Ingestion : May be harmful if swallowed.  
Eyes : May cause eye and skin irritation.  
Skin : Experience shows no unusual dermatitis hazard from routine handling.

**POLYONE CORPORATION**

**MATERIAL SAFETY DATA SHEET**

**BROWN IRON OXIDE**

Version Number 1.1  
Revision Date 03/21/2014

Page 2 of 8  
Print Date 3/25/2014

**Chronic exposure** : Refer to Section 11 for Toxicological Information.

**Medical Conditions  
Aggravated by Exposure:** : None known.

**4. FIRST AID MEASURES**

- Inhalation** : Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice.
- Ingestion** : Do not induce vomiting without medical advice. Seek medical attention if necessary.
- Eyes** : Rinse immediately with plenty of water for at least 15 minutes. If eye irritation persists, seek medical attention.
- Skin** : Wash off with soap and plenty of water. If skin irritation persists seek medical attention.

**5. FIREFIGHTING MEASURES**

- Flash point** : no data available
- Flammable Limits**
- Upper explosion limit : no data available
  - Lower explosion limit : no data available
- Auto-ignition temperature** : Not applicable
- Suitable extinguishing media** : Carbon dioxide blanket, Water spray, Dry powder, Foam.
- Special Fire Fighting Procedures** : Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants.
- Unusual Fire/Explosion Hazards** : Carbon dioxide (CO<sub>2</sub>), carbon monoxide (CO), oxides of nitrogen (NO<sub>x</sub>), other hazardous materials, and smoke are all possible.

**6. ACCIDENTAL RELEASE MEASURES**

- Personal precautions** : Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
- Environmental precautions** : The product should not be allowed to enter drains, water courses or the soil. Should not be released into the environment.
- Methods for cleaning up** : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Package all material in appropriate container for disposal. Refer to Section 13 of this MSDS for proper disposal methods.

**POLYONE CORPORATION**

**MATERIAL SAFETY DATA SHEET**

**BROWN IRON OXIDE**

Version Number 1.1  
Revision Date 03/21/2014

Page 3 of 8  
Print Date 3/25/2014

**7. HANDLING AND STORAGE**

- Handling : Heat only in areas with appropriate exhaust ventilation. Prolonged heating may result in product degradation.
- Storage : Keep containers dry and tightly closed to avoid moisture absorption and contamination. Store in a cool dry place. Keep from freezing and temperature extremes.

**8. EXPOSURE CONTROLS/PERSONAL PROTECTION**

- Respiratory protection : Under normal handling conditions a respirator may not be required.
- Eye/Face Protection : Safety glasses with side-shields
- Hand protection : Protective gloves
- Skin and body protection : Long sleeved clothing
- Additional Protective Measures : Safety shoes
- General Hygiene Considerations : Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.
- Engineering measures : Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery.

Exposure limit(s)

**POLYONE CORPORATION**

**MATERIAL SAFETY DATA SHEET**

**BROWN IRON OXIDE**

Version Number 1.1

Revision Date 03/21/2014

Page 4 of 8

Print Date 3/25/2014

Components	Value	Exposure time	Exposure type	List:
Barium sulfate	10 mg/m3	Time Weighted Average (TWA):		ACGIH
	5 mg/m3	Recommended exposure limit (REL):	Respirable.	NIOSH
	10 mg/m3	Recommended exposure limit (REL):	Total	NIOSH
	5 mg/m3	PEL:	Respirable fraction.	OSHA Z1
	15 mg/m3	PEL:	Total dust.	OSHA Z1
	5 mg/m3	Time Weighted Average (TWA):	Respirable fraction.	OSHA Z1A
Carbon black	10 mg/m3	Time Weighted Average (TWA):	Total dust.	OSHA Z1A
	3.5 mg/m3	Recommended exposure limit (REL):		NIOSH
	0.1 mg/m3	Recommended exposure limit (REL):		NIOSH
	3.5 mg/m3	PEL:		OSHA Z1
	3.5 mg/m3	Time Weighted Average (TWA):		OSHA Z1A
	3.5 mg/m3	Time Weighted Average (TWA):		MX OEL
Iron oxide	7 mg/m3	Short Term Exposure Limit (STEL):		MX OEL
	3 mg/m3	Time Weighted Average (TWA):	Inhalable fraction.	ACGIH
	10 mg/m3	PEL:	Fume.	OSHA Z1
	5 mg/m3	Time Weighted Average (TWA):	as Fe	MX OEL
	10 mg/m3	Short Term Exposure Limit (STEL):	as Fe	MX OEL
	5 mg/m3	Time Weighted Average (TWA):	Respirable fraction.	ACGIH
Silica, amorphous	6 mg/m3	Recommended exposure limit (REL):		NIOSH
	0.8 mg/m3	Time Weighted Average (TWA):		Z3
	10 mg/m3	Time Weighted Average (TWA):	Inhalable particulate.	MX OEL
	3 mg/m3	Time Weighted Average (TWA):	Respirable dust.	MX OEL

**9. PHYSICAL AND CHEMICAL PROPERTIES**

Form	: liquid	Evaporation rate	: Not established
Appearance	: liquid, Viscous liquid dispersion	Specific Gravity	: Not determined
Colour	: BROWN	Bulk density	: Not applicable
Odour	: Slight ammonia	Vapour pressure	: Not determined

**POLYONE CORPORATION**

**MATERIAL SAFETY DATA SHEET**

**BROWN IRON OXIDE**

Version Number 1.1  
Revision Date 03/21/2014

Page 5 of 8  
Print Date 3/25/2014

Melting point/range : not applicable                      Vapour density : Heavier than air.  
Boiling Point: : not applicable                              pH : Not determined  
Water solubility : completely miscible

**10. STABILITY AND REACTIVITY**

Stability : Stable  
Hazardous Polymerization : Will not occur.  
Conditions to avoid : Extremes of temperature and direct sunlight. Keep from freezing.  
Incompatible Materials : Incompatible with strong acids and oxidizing agents.  
Hazardous decomposition products : Carbon dioxide (CO<sub>2</sub>), carbon monoxide (CO), oxides of nitrogen (NO<sub>x</sub>), other hazardous materials, and smoke are all possible.

**11. TOXICOLOGICAL INFORMATION**

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
7727-43-7	Barium sulfate	Irritant	Respiratory system.
		Systemic effects	Eyes, Respiratory system.
1333-86-4	Carbon black	Systemic effects	Eyes, Respiratory system.
7631-86-9	Silica, amorphous	Irritant	Eyes, Respiratory system.
1309-37-1	Iron oxide	Systemic effects	Respiratory system.

**LC50 / LD50**

This product contains the following components which, in their pure form, have the following toxicity data:

CAS-No.	Chemical Name	Route	Value	Species
1333-86-4	Carbon black	Oral LD50	> 15,400 mg/kg	rat
		Dermal LD50	> 3 gm/kg	rabbit

**Additional Health Hazard Information:**

**POLYONE CORPORATION**

**MATERIAL SAFETY DATA SHEET**

**BROWN IRON OXIDE**

Version Number 1.1  
Revision Date 03/21/2014

Page 6 of 8  
Print Date 3/25/2014

**Carbon black 1333-86-4 Carcinogenicity:** Many inhalation toxicologists believe that the tumor response observed in the referenced rat studies is species specific and does not correlate to human exposure. However, the IARC evaluation in Monograph Volume 65, issued in April 1996 concluded that, "There is sufficient evidence in experimental animals for the carcinogenicity of carbon black". Based on this evaluation, along with their evaluation of inadequate evidence of carcinogenicity in humans, IARC's overall evaluation is that "Carbon Black is possibly carcinogenic to humans (Group 2B). The IARC 2B listing only pertains to airborne, unbound carbon black particles of respirable size. Carbon Black has not been listed as a carcinogen by the National Toxicology Program (NTP) or the Occupational Safety and Health Administration (OSHA). The National Institute of Occupational Safety and Health (NIOSH) criteria document on carbon black recommends that only carbon black with PAH (polynuclear aromatic hydrocarbon) levels greater than 0.1% be considered suspect carcinogens.

**12. ECOLOGICAL INFORMATION**

- Persistence and degradability : Not readily biodegradable.
- Environmental Toxicity : Environmental toxicity has not been established for this mixture as a whole.
- Bioaccumulation Potential : no data available
- Additional advice : no data available

**13. DISPOSAL CONSIDERATIONS**

- Product : Where possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
- Contaminated packaging : Recycling is preferred when possible. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.

**14. TRANSPORT INFORMATION**

- U.S. DOT Classification : Not regulated for transportation.
- ICAO/IATA : Not regulated for transportation.
- IMO/IMDG (maritime) : Not regulated for transportation.

**15. REGULATORY INFORMATION**

US Regulations:

- OSHA Status : Classified as hazardous based on components.
- TSCA Status : All components of this product are listed on or exempt from the

**POLYONE CORPORATION**

**MATERIAL SAFETY DATA SHEET**

**BROWN IRON OXIDE**

Version Number 1.1  
Revision Date 03/21/2014

Page 7 of 8  
Print Date 3/25/2014

TSCA Inventory.

US. EPA CERCLA Hazardous Substances (40 CFR 302)

not applicable

California Proposition : Not applicable  
65

SARA Title III Section 302 Extremely Hazardous Substance

Unless specific chemicals are identified under this section, this product is Not Applicable under this regulation

SARA Title III Section 313 Toxic Chemicals:

Unless specific chemicals are identified under this section, this product is Not Applicable under this regulation

Canadian Regulations:

National Pollutant Release Inventory (NPRI)

Chemical Name	CAS-No.	Weight percent	NPRI ID#
2-Butoxy ethanol	111-76-2	0.10 - 1.00	
Branched-nonylphenol, ethoxylate	68412-54-4	1.00 - 5.00	186
		1.00 - 5.00	

WHMIS Classification : D2A

WHMIS Ingredient Disclosure List

CAS-No.
1333-86-4
1309-37-1
7631-86-9

DSL : DSL status has not been determined. Quantity use in Canada may be restricted by regulations.

National Inventories:

Australia AICS : Not determined

**POLYONE CORPORATION**

**MATERIAL SAFETY DATA SHEET**

**BROWN IRON OXIDE**

Version Number 1.1  
Revision Date 03/21/2014

Page 8 of 8  
Print Date 3/25/2014

China IECS : Not determined  
Europe EINECS : Listed  
Japan ENCS : Not determined  
Korea KECI : Not determined  
Philippines PICCS : Not determined

**16. OTHER INFORMATION**

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.