

**POLYONE CORPORATION****MATERIAL SAFETY DATA SHEET****516 Viscosity Reducer**Version Number 1.2  
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Print Date 4/8/2014**1. PRODUCT AND COMPANY IDENTIFICATION****POLYONE CORPORATION**  
8155 Cobb Center Drive, Kennesaw, GA 30152

Telephone : 1 (440) 930-1000 or 1 (866) POLYONE  
Emergency telephone : CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure  
number : or accident).

Product name : 516 Viscosity Reducer  
Product code : FO20028216  
Chemical Name : Mixture  
CAS-No. : Mixture  
Product Use : Industrial Applications

**2. COMPOSITION/INFORMATION ON INGREDIENTS**

Components	CAS-No.	Weight percent
Naphtha (petroleum), heavy alkylate	64741-65-7	5 - 10
Naphtha, petroleum, hydrotreated heavy	64742-48-9	5 - 10
Stoddard solvent	8052-41-3	5 - 10
Petroleum distillates, hydrotreated light naphthenic	64742-53-6	30 - 60

**3. HAZARDS IDENTIFICATION****EMERGENCY OVERVIEW**

This product has not been evaluated as a whole for health effects. Information provided on the health effects of this product is based on individual components. In addition, some vapors or contaminants may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. See sections 8 and 11 for special precautions.

**POTENTIAL HEALTH EFFECTS****Routes of Exposure:** : Inhalation, Skin contact, Ingestion**Acute exposure**

Inhalation : Inhalation of airborne droplets may cause irritation of the respiratory tract.  
Ingestion : May be harmful if swallowed.  
Eyes : Contact with eyes may cause irritation.  
Skin : Experience shows no unusual dermatitis hazard from routine handling.

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Print Date 4/8/2014**Chronic exposure** : Refer to Section 11 for Toxicological Information.**Medical Conditions  
Aggravated by Exposure:** : None known.**4. FIRST AID MEASURES**

- Inhalation** : Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. Seek medical attention after significant exposure.
- Ingestion** : Do not induce vomiting without medical advice. Seek medical attention if necessary.
- Eyes** : Rinse immediately with plenty of water for at least 15 minutes. If eye irritation persists, seek medical attention.
- Skin** : Wash off with soap and plenty of water. If skin irritation persists seek medical attention.

**5. FIREFIGHTING MEASURES**

- Flash point** : no data available
- Flammable Limits**
- Upper explosion limit** : no data available
  - Lower explosion limit** : no data available
- Auto-ignition temperature** : no data available
- Suitable extinguishing media** : Water spray can be used to cool fire exposed surfaces., Dry powder, Foam, Carbon dioxide (CO<sub>2</sub>).
- Special Fire Fighting Procedures** : Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants.
- Unusual Fire/Explosion Hazards** : Carbon dioxide (CO<sub>2</sub>), carbon monoxide (CO), oxides of nitrogen (NO<sub>x</sub>), other hazardous materials, and smoke are all possible.

**6. ACCIDENTAL RELEASE MEASURES**

- Personal precautions** : Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
- Environmental precautions** : The product should not be allowed to enter drains, water courses or the soil. Should not be released into the environment.
- Methods for cleaning up** : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Package all material in appropriate container for disposal.

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**7. HANDLING AND STORAGE**

- Handling : Heat only in areas with appropriate exhaust ventilation.
- Storage : Keep containers dry and tightly closed to avoid moisture absorption and contamination. Store in a cool dry place.

**8. EXPOSURE CONTROLS/PERSONAL PROTECTION**

- Respiratory protection : Under normal handling conditions a respirator may not be required.
- Eye/Face Protection : Safety glasses with side-shields
- Hand protection : Protective gloves
- Skin and body protection : Long sleeved clothing
- Additional Protective Measures : Safety shoes
- General Hygiene Considerations : Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.
- Engineering measures : Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery.

Exposure limit(s)

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Components	Value	Exposure time	Exposure type	List:
Petroleum distillates, hydrotreated light naphthenic	500 ppm	PEL:		OSHA Z1
	2,000 mg/m3			
	400 ppm	Time Weighted Average (TWA):		OSHA Z1A
	1,600 mg/m3			
Stoddard solvent	100 ppm	Time Weighted Average (TWA):		ACGIH
	350 mg/m3			
		Recommended exposure limit (REL):		NIOSH
	1,800 mg/m3	Ceiling Limit Value and Time Period (if specified):		NIOSH
	500 ppm	PEL:		OSHA Z1
	2,900 mg/m3			
	100 ppm	Time Weighted Average (TWA):		OSHA Z1A
	525 mg/m3			
	100 ppm	Time Weighted Average (TWA):		MX OEL
	523 mg/m3			
	200 ppm	Short Term Exposure Limit (STEL):		MX OEL
	1,050 mg/m3			

**9. PHYSICAL AND CHEMICAL PROPERTIES**

Form	: liquid	Evaporation rate	: negligible
Appearance	: viscous, liquid	Specific Gravity	: Not determined
Colour	: NOT APPLICABLE	Bulk density	: Not applicable
Odour	: very faint	Vapour pressure	: <2 mm Hg @ 250°C
Melting point/range	: not applicable	Vapour density	: Not determined
Boiling Point:	: no data available	pH	: Not determined
Water solubility	: no data available		

**10. STABILITY AND REACTIVITY**

Stability	: The product is stable if stored and handled as prescribed.
Hazardous Polymerization	: Will not occur.
Conditions to avoid	: Keep away from oxidizing agents and open flame.
Incompatible Materials	: Incompatible with strong acids and oxidizing agents.
Hazardous decomposition products	: Carbon dioxide (CO <sub>2</sub> ), carbon monoxide (CO), oxides of nitrogen (NO <sub>x</sub> ), other hazardous materials, and smoke are all possible.

**11. TOXICOLOGICAL INFORMATION**

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This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
8052-41-3	Stoddard solvent	Systemic effects	Kidney, Liver, central nervous system (CNS).
		Irritant	Eyes, Skin, Respiratory system.
64742-53-6	Petroleum distillates, hydrotreated light naphthenic	Irritant	Eyes, Skin.

**LC50 / LD50**

This product contains the following components which, in their pure form, have the following toxicity data:

CAS-No.	Chemical Name	Route	Value	Species
8052-41-3	Stoddard solvent	Oral LD50 Dermal LD50	> 5,000 mg/kg > 3,000 mg/kg	rat rabbit

**12. ECOLOGICAL INFORMATION**

- Persistence and degradability : Readily biodegradable.
- Environmental Toxicity : Adverse ecological impact is not known or expected under normal use.
- Bioaccumulation Potential : Does not bioaccumulate.
- Additional advice : no data available

**13. DISPOSAL CONSIDERATIONS**

- Product : Where possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
- Contaminated packaging : Recycling is preferred when possible. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.

**14. TRANSPORT INFORMATION**

- U.S. DOT Classification : Refer to specific regulation.

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ICAO/IATA : Refer to specific regulation.

IMO/IMDG (maritime) : Refer to specific regulation.

**15. REGULATORY INFORMATION**

US Regulations:

OSHA Status : Classified as hazardous based on components.

TSCA Status : All components of this product are listed on or exempt from the TSCA Inventory.

US. EPA CERCLA Hazardous Substances (40 CFR 302)

not applicable

California Proposition : Not applicable  
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SARA Title III Section 302 Extremely Hazardous Substance

Unless specific chemicals are identified under this section, this product is Not Applicable under this regulation

SARA Title III Section 313 Toxic Chemicals:

Unless specific chemicals are identified under this section, this product is Not Applicable under this regulation

Canadian Regulations:

National Pollutant Release Inventory (NPRI)

not applicable

WHMIS Classification : D2B

WHMIS Ingredient Disclosure List

CAS-No.
8052-41-3

DSL : All components of this product are on the Canadian Domestic Substances List (DSL) or are exempt.

National Inventories:

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Australia AICS	:	Listed
China IECS	:	Listed
Europe EINECS	:	Listed
Japan ENCS	:	Not determined
Korea KECI	:	Listed
Philippines PICCS	:	Listed

**16. OTHER INFORMATION**

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.