

**POLYONE CORPORATION****MATERIAL SAFETY DATA SHEET****Geon™ V1786B MICA BLACK**Version Number 1.1  
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Print Date 1/8/2013**1. PRODUCT AND COMPANY IDENTIFICATION****POLYONE CORPORATION**  
**8155 Cobb Center Drive, Kennesaw, GA 30152**

Telephone : 1 (440) 930-1000 or 1 (866) POLYONE  
Emergency telephone : **CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure number or accident).**

Product name : Geon™ V1786B MICA BLACK  
Product code : FO20029311  
Chemical Name : Mixture  
CAS-No. : Mixture  
Product Use : Industrial Applications

**2. COMPOSITION/INFORMATION ON INGREDIENTS**

| Components        | CAS-No.    | Weight percent |
|-------------------|------------|----------------|
| Antimony trioxide | 1309-64-4  | 1 - 5          |
| Kaolin            | 1332-58-7  | 1 - 5          |
| Quartz            | 14808-60-7 | 1 - 5          |
| Mica              | 12001-26-2 | 30 - 60        |

**3. HAZARDS IDENTIFICATION****EMERGENCY OVERVIEW**

This mixture has not been evaluated as a whole for health effects. Information provided on health effects of this product is based on the individual components. However, some vapors or contaminants may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. See sections 8 and 11 for special precautions.

**POTENTIAL HEALTH EFFECTS****Routes of Exposure:** : Inhalation, Skin contact, Ingestion**Acute exposure**

Inhalation : Resin particles, like other inert materials, can be mechanically irritating.  
Ingestion : May be harmful if swallowed.  
Eyes : Particulates, like other inert materials can be mechanically irritating.  
Skin : Experience shows no unusual dermatitis hazard from routine handling.

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**Chronic exposure** : Refer to Section 11 for Toxicological Information.

**Medical Conditions  
Aggravated by Exposure:** : None known.

**4. FIRST AID MEASURES**

- Inhalation** : Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice.
- Ingestion** : Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.
- Eyes** : Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If eye irritation persists, seek medical attention.
- Skin** : Wash off with soap and plenty of water. If skin irritation persists seek medical attention.

**5. FIREFIGHTING MEASURES**

- Flash point** : not applicable
- Flammable Limits**
- Upper explosion limit : not applicable
  - Lower explosion limit : not applicable
- Auto-ignition temperature** : Not relevant
- Suitable extinguishing media** : Carbon dioxide blanket, Water spray, Dry powder, Foam.
- Special Fire Fighting Procedures** : Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants.
- Unusual Fire/Explosion Hazards** : May emit Hydrogen Chloride (HCl) or Carbon Monoxide (CO) under fire conditions. Carbon dioxide (CO<sub>2</sub>), carbon monoxide (CO), oxides of nitrogen (NO<sub>x</sub>), other hazardous materials, and smoke are all possible.

**6. ACCIDENTAL RELEASE MEASURES**

- Personal precautions** : Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
- Environmental precautions** : Should not be released into the environment. The product should not be allowed to enter drains, water courses or the soil.
- Methods for cleaning up** : Clean up promptly by sweeping or vacuum. Package all material in plastic, cardboard or metal containers for disposal.

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**7. HANDLING AND STORAGE**

- Handling : Take measures to prevent the build up of electrostatic charge. Heat only in areas with appropriate exhaust ventilation. Processing fume condensates may contain combustible or toxic residue. Periodically clean hoods, ducts, and other surfaces to minimize accumulation of these materials.
- Storage : Keep containers dry and tightly closed to avoid moisture absorption and contamination. Keep in a dry, cool place.

**8. EXPOSURE CONTROLS/PERSONAL PROTECTION**

- Respiratory protection : No personal respiratory protective equipment normally required. If dusty conditions occur wear appropriate respiratory protection.
- Eye/Face Protection : Safety glasses with side-shields
- Hand protection : Protective gloves
- Skin and body protection : Long sleeved clothing
- Additional Protective Measures : Safety shoes
- General Hygiene Considerations : Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.
- Engineering measures : Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery.

Exposure limit(s)

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| Components        | Value       | Exposure time                     | Exposure type        | List:    |
|-------------------|-------------|-----------------------------------|----------------------|----------|
| Antimony trioxide | 0.5 mg/m3   | Time Weighted Average (TWA):      | as Sb                | MX OEL   |
|                   | 0.5 mg/m3   | Time Weighted Average (TWA):      | as Sb                | ACGIH    |
|                   | 0.5 mg/m3   | Recommended exposure limit (REL): | as Sb                | NIOSH    |
|                   | 0.5 mg/m3   | PEL:                              | as Sb                | OSHA Z1  |
|                   | 0.5 mg/m3   | Time Weighted Average (TWA):      | as Sb                | OSHA Z1A |
| Kaolin            | 2 mg/m3     | Time Weighted Average (TWA):      | Respirable fraction. | ACGIH    |
|                   | 10 mg/m3    | Time Weighted Average (TWA):      |                      | MX OEL   |
|                   | 20 mg/m3    | Short Term Exposure Limit (STEL): |                      | MX OEL   |
|                   | 5 mg/m3     | PEL:                              | Respirable fraction. | OSHA Z1  |
|                   | 15 mg/m3    | PEL:                              | Total dust.          | OSHA Z1  |
| Mica              | 3 mg/m3     | Time Weighted Average (TWA):      | Respirable fraction. | ACGIH    |
|                   | 3 mg/m3     | Recommended exposure limit (REL): | Respirable.          | NIOSH    |
|                   | 3 mg/m3     | Time Weighted Average (TWA):      | Respirable dust.     | OSHA Z1A |
|                   | 3 mg/m3     | Time Weighted Average (TWA):      |                      | MX OEL   |
| Quartz            | 0.025 mg/m3 | Time Weighted Average (TWA):      | Respirable fraction. | ACGIH    |
|                   | 0.05 mg/m3  | Recommended exposure limit (REL): | Respirable dust.     | NIOSH    |
|                   | 0.1 mg/m3   | Time Weighted Average (TWA):      | Respirable dust.     | OSHA Z1A |
|                   | 0.1 mg/m3   | Time Weighted Average (TWA):      | Respirable.          | Z3       |
|                   | 0.3 mg/m3   | Time Weighted Average (TWA):      | Total dust.          | Z3       |
|                   | 0.1 mg/m3   | Time Weighted Average (TWA):      |                      | MX OEL   |

**9. PHYSICAL AND CHEMICAL PROPERTIES**

|                     |                    |                  |                  |
|---------------------|--------------------|------------------|------------------|
| Form                | : solid            | Evaporation rate | : Not applicable |
| Appearance          | : powder, granular | Specific Gravity | : Not determined |
| Colour              | : BLACK            | Bulk density     | : Not determined |
| Odour               | : very faint       | Vapour pressure  | : not applicable |
| Melting point/range | : Not determined   | Vapour density   | : not applicable |
| Boiling Point:      | : not applicable   | pH               | : not applicable |
| Water solubility    | : insoluble        |                  |                  |

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**10. STABILITY AND REACTIVITY**

- Stability : The product is stable if stored and handled as prescribed.
- Hazardous Polymerization : Will not occur.
- Conditions to avoid : To avoid thermal decomposition, do not overheat. Keep away from oxidizing agents and open flame.
- Incompatible Materials : Incompatible with strong acids and oxidizing agents., Avoid contact with acetal homopolymers and acetal copolymers during processing.
- Hazardous decomposition products : Carbon dioxide (CO<sub>2</sub>), carbon monoxide (CO), oxides of nitrogen (NO<sub>x</sub>), hydrogen chloride (HCl), other hazardous materials, and smoke are all possible. Prolonged heating (approximately 30 minutes or more) above 392 °F (200 °C) or short term heating at 482 °F (250 °C) may result in product decomposition and evolution of carbon monoxide and hydrogen chloride.

**11. TOXICOLOGICAL INFORMATION**

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

| CAS-No.    | Chemical Name     | Effect                         | Target Organ                          |
|------------|-------------------|--------------------------------|---------------------------------------|
| 1309-64-4  | Antimony trioxide | Systemic effects<br>sensitizer | Eyes, Respiratory system.<br>Skin.    |
| 1332-58-7  | Kaolin            | Systemic effects               | Respiratory system, digestive system. |
| 14808-60-7 | Quartz            | Systemic effects               | Eyes, Respiratory system.             |
| 12001-26-2 | Mica              | Systemic effects               | Respiratory system.                   |

LC50 / LD50

This product contains the following components which, in their pure form, have the following toxicity data:

| CAS-No.   | Chemical Name     | Route                    | Value                      | Species    |
|-----------|-------------------|--------------------------|----------------------------|------------|
| 1309-64-4 | Antimony trioxide | Oral LD50                | > 34,600 mg/kg             | rat        |
| 1332-58-7 | Kaolin            | Oral LD50<br>Dermal LD50 | 5,000 mg/kg<br>5,000 mg/kg | rat<br>rat |

Carcinogenicity

This product contains the following components which, in their pure form, have the following carcinogenicity data:

| CAS-No.   | Chemical Name     | OSHA | IARC | NTP |
|-----------|-------------------|------|------|-----|
| 1309-64-4 | Antimony trioxide | no   | 2B   | no  |

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|            |        |    |   |    |
|------------|--------|----|---|----|
| 14808-60-7 | Quartz | no | 1 | no |
|------------|--------|----|---|----|

**IARC Carcinogen Classifications:**

- 1 - The component is carcinogenic to humans.
- 2A - The component is probably carcinogenic to humans.
- 2B - The component is possibly carcinogenic to humans.

**NTP Carcinogen Classifications:**

- 1 - The component is known to be a human carcinogen.
- 2 - The component is reasonably anticipated to be a human carcinogen.

**Additional Health Hazard Information:**

**Antimony trioxide 1309-64-4 Can cause eye irritation. Can cause skin irritation. Symptoms may include redness and burning of skin, and other skin damage. Additional symptoms of skin contact may include: antimony measles (a red, pimply rash).**

**Additional Health Hazard Information:**

**Quartz 14808-60-7 This material in its free releasable form may cause respiratory tract irritation. Long-term exposure may cause coughing, chest pain, diminished chest expansion and possibly silicosis, which is a scarring of the lungs.**

**12. ECOLOGICAL INFORMATION**

- Persistence and degradability : Not readily biodegradable.
- Environmental Toxicity : Adverse ecological impact is not known or expected under normal use.
- Bioaccumulation Potential : no data available
- Additional advice : no data available

**13. DISPOSAL CONSIDERATIONS**

- Product : Where possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
- Contaminated packaging : Recycling is preferred when possible. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.

**14. TRANSPORT INFORMATION**

- U.S. DOT Classification : Not regulated for transportation.
- ICAO/IATA : Not regulated for transportation.



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IMO/IMDG (maritime) : Not regulated for transportation.

**15. REGULATORY INFORMATION**

US Regulations:

OSHA Status : Classified as hazardous based on components.

TSCA Status : All components of this product are listed on or exempt from the TSCA Inventory.

US. EPA CERCLA Hazardous Substances (40 CFR 302)

not applicable

California Proposition 65 : WARNING! This product contains a chemical known to the State of California to cause cancer.

SARA Title III Section 302 Extremely Hazardous Substance

Unless specific chemicals are identified under this section, this product is Not Applicable under this regulation

SARA Title III Section 313 Toxic Chemicals:

Unless specific chemicals are identified under this section, this product is Not Applicable under this regulation

| Chemical Name      | CAS-No.   | Weight percent |
|--------------------|-----------|----------------|
| ANTIMONY COMPOUNDS | 1309-64-4 | 1.00 - 5.00    |

Canadian Regulations:

National Pollutant Release Inventory (NPRI)

| Chemical Name                | CAS-No.   | Weight percent | NPRI ID# |
|------------------------------|-----------|----------------|----------|
| Antimony trioxide            | 1309-64-4 | 1.00 - 5.00    |          |
| Miscellaneous Zinc Compounds | 0-05-5    | 0.10 - 1.00    | 241      |

WHMIS Classification : D2A

WHMIS Ingredient Disclosure List

|           |
|-----------|
| CAS-No.   |
| 1309-64-4 |

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|            |
|------------|
| 12001-26-2 |
| 14808-60-7 |

DSL : DSL status has not been determined. Quantity use in Canada may be restricted by regulations.

National Inventories:

- Australia AICS : Not determined
- China IECS : Not determined
- Europe EINECS : Not determined
- Japan ENCS : Not determined
- Korea KECI : Not determined
- Philippines PICCS : Not determined

**16. OTHER INFORMATION**

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.