

## 347CLBFF EPIC PANTONE(R) 347 C SIM

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# SAFETY DATA SHEET

### 347CLBFF EPIC PANTONE(R) 347 C SIM

### **Section 1. Identification**

**GHS product identifier** : 347CLBFF EPIC PANTONE(R) 347 C SIM

Chemical name: MixtureCAS number: MixtureOther means of identification: FO20034149

**Product type** : solid

Relevant identified uses of the substance or mixture and uses advised against

**Product use** : Industrial applications. Plastics.

Supplier's details : POLYONE CORPORATION

33587 Walker Road, Avon Lake, OH 44012

1 (440) 930-1000 or 1 (866) POLYONE

**Emergency telephone number** (with hours of operation)

CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or

accident).

### Section 2. Hazards identification

This mixture has not been evaluated as a whole. Information provided on the health effects of this product is based on individual components. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. After handling, always wash hands thoroughly with soap and water.

OSHA/HCS status : While this material is not considered hazardous by the OSHA Hazard

Communication Standard (29 CFR 1910.1200), this SDS contains valuable information critical to the safe handling and proper use of the product. This SDS should be retained and available for employees and

other users of this product.

Classification of the substance or

mixture

Not classified.

**GHS** label elements

Signal word : No signal word.

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**Hazard statements**: No known significant effects or critical hazards.

#### **Precautionary statements**

General : Not applicable.

Prevention : Not applicable.

Response : Not applicable.

Storage : Not applicable.

Disposal : Not applicable.

Supplemental label elements : None known.

Hazards not otherwise classified : None known.

Not available.

# Section 3. Composition/information on ingredients

Substance/mixture: MixtureChemical name: MixtureOther means of identification: FO20034149

#### **CAS** number/other identifiers

Ingredient name	<b>%</b>	CAS number
2,4,4-Trimethyl-1,3-penytanediol diisobutyrate	1 - 3	6846-50-0
Titanium dioxide	1 - 3	13463-67-7
Diphenyloxide-4,4'-disulfohydrazide	0.3 - 1	80-51-3

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

## Section 4. First aid measures

#### **Description of necessary first aid measures**



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**Eye contact**: Immediately flush eyes with plenty of water, occasionally lifting the

upper and lower eyelids. Check for and remove any contact lenses.

Get medical attention if irritation occurs.

**Inhalation** : Remove victim to fresh air and keep at rest in a position comfortable

for breathing. Get medical attention if symptoms occur.

**Skin contact** : Flush contaminated skin with plenty of water. Remove contaminated

clothing and shoes. Get medical attention if symptoms occur.

**Ingestion**: Wash out mouth with water. Remove victim to fresh air and keep at

rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Do not induce vomiting unless directed to do so by

medical personnel. Get medical attention if symptoms occur.

#### Most important symptoms/effects, acute and delayed

#### **Potential acute health effects**

Eye contact: No known significant effects or critical hazards.Inhalation: No known significant effects or critical hazards.Skin contact: No known significant effects or critical hazards.Ingestion: No known significant effects or critical hazards.

#### Over-exposure signs/symptoms

Eye contact: No specific data.Inhalation: No specific data.Skin contact: No specific data.Ingestion: No specific data.

#### Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician : Treat symptomatically. Contact poison treatment specialist

immediately if large quantities have been ingested or inhaled.

**Specific treatments** : No specific treatment.

**Protection of first-aiders** : No action shall be taken involving any personal risk or without

suitable training.

See toxicological information (Section 11)

# Section 5. Firefighting measures

#### **Extinguishing media**



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Suitable extinguishing media Unsuitable extinguishing media In case of fire, use water spray (fog), foam, dry chemical or CO<sub>2</sub>.

None known.

Specific hazards arising from the chemical

No specific fire or explosion hazard.

**Hazardous thermal** decomposition products May emit Hydrogen Chloride (HCl).

Decomposition products may include the following materials:

carbon dioxide carbon monoxide halogenated compounds metal oxide/oxides

Special protective actions for firefighters

Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any

personal risk or without suitable training.

Special protective equipment for fire-fighters

Fire-fighters should wear appropriate protective equipment and selfcontained breathing apparatus (SCBA) with a full face-piece operated

in positive pressure mode.

## Section 6. Accidental release measures

#### Personal precautions, protective equipment and emergency procedures

For non-emergency personnel No action shall be taken involving any personal risk or without

suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Put on appropriate personal protective equipment.

If specialized clothing is required to deal with the spillage, take note For emergency responders

of any information in Section 8 on suitable and unsuitable materials.

See also the information in "For non-emergency personnel".

Avoid dispersal of spilled material and runoff and contact with soil, **Environmental precautions** 

waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil

#### Methods and materials for containment and cleaning up

Small spill Move containers from spill area. Vacuum or sweep up material and

place in a designated, labeled waste container. Dispose of via a

licensed waste disposal contractor.

Large spill Move containers from spill area. Prevent entry into sewers, water

> courses, basements or confined areas. Vacuum or sweep up material and place in a designated, labeled waste container. Dispose of via a



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licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

# Section 7. Handling and storage

#### Precautions for safe handling

Protective measures Advice on general occupational hygiene

- Put on appropriate personal protective equipment (see Section 8).
- Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Conditions for safe storage, including any incompatibilities

Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

# Section 8. Exposure controls/personal protection

#### **Control parameters**

### Occupational exposure limits

Ingredient name	Exposure limits
2,4,4-Trimethyl-1,3-penytanediol diisobutyrate	None.
Titanium dioxide	OSHA PEL 1989 (1989-03-01) TWA 10 mg/m3 Form: Total dust OSHA PEL (1993-06-30) TWA 15 mg/m3 Form: Total dust ACGIH TLV (1996-05-18) TWA 10 mg/m3
Diphenyloxide-4,4'-disulfohydrazide	ACGIH TLV (2000-03-01) TWA 0.1 mg/m3 Form: Inhalable fraction



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**Appropriate engineering controls** 

Good general ventilation should be sufficient to control worker

exposure to airborne contaminants.

**Environmental exposure controls** 

Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

#### **Individual protection measures**

**Hygiene measures**: Wash hands, forearms and face thoroughly after handling chemical

products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety

showers are close to the workstation location.

**Eye/face protection** : Safety eyewear complying with an approved standard should be used

when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a

higher degree of protection: safety glasses with side-shields.

**Skin protection** 

**Hand protection**: Chemical-resistant, impervious gloves complying with an approved

standard should be worn at all times when handling chemical products

if a risk assessment indicates this is necessary.

**Body protection** : Personal protective equipment for the body should be selected based

on the task being performed and the risks involved and should be

approved by a specialist before handling this product.

Other skin protection : Appropriate footwear and any additional skin protection measures

should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this

product.

**Respiratory protection** : Based on the hazard and potential for exposure, select a respirator that

meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper

fitting, training, and other important aspects of use.

# Section 9. Physical and chemical properties

#### **Appearance**



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Physical state solid [Paste.] Color **GREEN** Odor Faint odor. **Odor threshold** Not available. pН Not available. **Melting point** Not available. **Boiling point** Not available. Flash point Not available. **Burning time** Not available. **Burning** rate Not available. **Evaporation rate** Not available. Flammability (solid, gas) Not available.

Lower and upper explosive : Lower: Not available. (flammable) limits : Upper: Not available.

Vapor pressure: Not available.Vapor density: Not available.Relative density: Not available.Solubility: Not available.Solubility in water: insoluble in water.

**Partition coefficient: n-** Not available.

octanol/water

Auto-ignition temperature: Not available.Decomposition temperature: Not available.SADT: Not available.

Viscosity : Dynamic: Not available.

Kinematic: Not available.

#### Aerosol product

**Heat of combustion** : Not available.

**Ignition distance** : Not available. **Enclosed space ignition - Time** : Not available.

equivalent

**Enclosed space ignition -** : Not available.

**Deflagration density** 

Flame height : Not available. Flame duration : Not available.

# Section 10. Stability and reactivity

**Reactivity** : No specific test data related to reactivity available for this product or

its ingredients.

Chemical stability : Stable under recommended storage and handling conditions (see



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Section 7).

Possibility of hazardous reactions

Under normal conditions of storage and use, hazardous reactions will

Conditions to avoid Incompatible materials

: Keep away from extreme heat and oxidizing agents.

: Avoid contact with acetal homopolymers and acetyl homopolymers

during processing.

Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Prolonged heating may result in product degradation. As a general rule of thumb, degradation begins to occur after one hour at 177 °C (350 °F), after 10 minutes at 204 °C (400 °F), and within 5 minutes at 232 °C (450 °F). Do not use this pigment in polymers at temperatures over 200°C (392°F). Decomposition of diarylide pigments in polymers at temperatures over 200°C (392°F) may produce trace amounts of monoazo dyes, which in turn can decompose to produce aromatic amines. The amount and type of degradation products formed depend on the dwell time, formulation and processing conditions as well as temperature. As conditions become more severe, as when temperatures move into the 240-300°C (464-572°F) range, trace quantities of 3,3'-dichlorobenzidine can be generated. 3,3'dichlorobenzidine is classified as a suspect carcinogen by NTP and IARC, is classified as Acute Toxicity category 4 and Carcinogen Category 1B according to 1272/2008EC (CLP), and is regulated by OSHA as a suspect carcinogen. In order to avoid the generation of and exposure to 3,3'-dichlorobenzidine, do not use diarylide pigments in polymers when temperatures exceed 200°C (392°F). Handle with care. Organic dusts have the potential to be explosive with static spark or flame initiation.

# Section 11. Toxicological information

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

#### **Information on toxicological effects**

#### **Acute toxicity**

Product/ingredient name	Result	Species	Dose	Exposure	
Remarks - Oral:	No applicable toxic	No applicable toxicity data			
Remarks - Inhalation:	No applicable toxic	city data			
Remarks - Dermal:	No applicable toxicity data				
Titanium dioxide					
Remarks - Oral:	No applicable toxicity data				
	LC50 Inhalation	Rat - Male	6.82 Mg/l	4 h	



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	LD50 Dermal	Rabbit	> 5,000 mg/kg	-
Diphenyloxide-4,4'-disulfohydrazide				
	LD50 Oral	Rat	2,300 mg/kg	-
Remarks - Inhalation:	No applicable toxicity data			
Remarks - Dermal:	No applicable toxicity data			

**Conclusion/Summary** : Mixture.Not fully tested.

#### **Irritation/Corrosion**

Product/ingredient name	Result	Species	Score	Exposure	Observation
2,4,4-Trimethyl-1,3-	Skin - Mild	Human		504 hrs	-
penytanediol diisobutyrate	irritant				
	Skin - Mild	Guinea pig			-
	irritant				
Titanium dioxide	Skin - Mild	Human		72 hrs	-
	irritant				

Conclusion/Summary

Skin: Mixture.Not fully tested.Eyes: Mixture.Not fully tested.Respiratory: Mixture.Not fully tested.

**Sensitization** 

Conclusion/Summary

Skin: Mixture.Not fully tested.Respiratory: Mixture.Not fully tested.

**Mutagenicity** 

Conclusion/Summary : Mixture.Not fully tested.

**Carcinogenicity** 

**Conclusion/Summary** : Mixture.Not fully tested.

#### Classification

Product/ingredient name	OSHA	IARC	NTP
Titanium dioxide	-	2B	-

#### **Reproductive toxicity**

**Conclusion/Summary** : Mixture.Not fully tested.

#### **Teratogenicity**



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**Conclusion/Summary**: Mixture.Not fully tested.

#### Specific target organ toxicity (single exposure)

Not available.

#### **Specific target organ toxicity (repeated exposure)**

Not available.

#### **Aspiration hazard**

Not available.

Information on likely routes of

exposure

Not available.

#### Potential acute health effects

Eye contact: No known significant effects or critical hazards.Inhalation: No known significant effects or critical hazards.Skin contact: No known significant effects or critical hazards.Ingestion: No known significant effects or critical hazards.

### Symptoms related to the physical, chemical and toxicological characteristics

Eye contact: No specific data.Inhalation: No specific data.Skin contact: No specific data.Ingestion: No specific data.

#### Delayed and immediate effects as well as chronic effects from short and long-term exposure

#### Short term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Long term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

**Potential chronic health effects** 

**Conclusion/Summary** : Mixture. Not fully tested.



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General:No known significant effects or critical hazards.Carcinogenicity:No known significant effects or critical hazards.Mutagenicity:No known significant effects or critical hazards.Teratogenicity:No known significant effects or critical hazards.Developmental effects:No known significant effects or critical hazards.Fertility effects:No known significant effects or critical hazards.

#### Numerical measures of toxicity

#### **Acute toxicity estimates**

Not available.

# Section 12. Ecological information

#### **Toxicity**

Product/ingredient name	Result	Species	Exposure		
2,4,4-Trimethyl-1,3-penytaned	2,4,4-Trimethyl-1,3-penytanediol diisobutyrate				
Remarks - Acute - Fish:	No applicable toxicity data				
Remarks - Acute - Aquatic	No applicable toxicity data				
invertebrates.:					
Remarks - Acute - Aquatic	No applicable toxicity data				
plants:					
Remarks - Chronic - Fish:	No applicable toxicity data				
Remarks - Chronic -	No applicable toxicity data				
Aquatic invertebrates.:					
Titanium dioxide					
	Acute LC50 > 1,000 Mg/l Marine	Fish - Fish	96 h		
	water				
Remarks - Acute - Fish:	Acute				
	Acute LC50 3 Mg/l Fresh water	Aquatic invertebrates.	48 h		
		Crustaceans			
Remarks - Acute - Aquatic invertebrates.:	Acute				
	Acute LC50 6.5 Mg/l Fresh water	Aquatic invertebrates.	48 h		
		Daphnia			
Remarks - Acute - Aquatic invertebrates.:	Acute				
111 ( 01 00 01 00 00 00 00 00 00 00 00 00 00	No applicable topicity date				
Remarks - Acute - Aquatic	No applicable toxicity data				
plants:	No applicable topicity date				
Remarks - Chronic - Fish:	No applicable toxicity data				



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Remarks - Chronic -	No applicable toxicity data
Aquatic invertebrates.:	
Diphenyloxide-4,4'-disulfohyd	razide
Remarks - Acute - Fish:	No applicable toxicity data
Remarks - Acute - Aquatic	No applicable toxicity data
invertebrates.:	
Remarks - Acute - Aquatic	No applicable toxicity data
plants:	
Remarks - Chronic - Fish:	No applicable toxicity data
Remarks - Chronic -	No applicable toxicity data
Aquatic invertebrates.:	
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Remarks - Acute - Aquatic	Chemicals are not readily available as they are bound within the polymer matrix.
invertebrates.:	

Conclusion/Summary

: Chemicals are not readily available as they are bound within the

polymer matrix.

#### Persistence and degradability

**Conclusion/Summary** 

: Chemicals are not readily available as they are bound within the

polymer matrix.

#### **Bioaccumulative potential**

Product/ingredient name	LogPow	BCF	Potential
2,4,4-Trimethyl-1,3-penytanediol	-	5,340.00	high
diisobutyrate			
Diphenyloxide-4,4'-disulfohydrazide	-	3.00	low

#### **Mobility in soil**

Soil/water partition coefficient

(KOC)

Not available.

Other adverse effects : No known significant effects or critical hazards.

# Section 13. Disposal considerations

**Disposal methods** : The generation of waste should be avoided or minimized wherever

possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local



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authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

United States - RCRA Acute hazardous waste "P" List: Not listed

United States - RCRA Toxic hazardous waste "U" List: Not listed

## **Section 14. Transport information**

U.S.DOT 49CFR : Not regulated for transportation. Ground/Air/Water

International Air ICAO/IATA

: Consult mode specific transport rules

International Water

IMO/IMDG

: Consult mode specific transport rules

# Section 15. Regulatory information

U.S. Federal regulations : United States - TSCA 12(b) - Chemical export notification: None

of the components are listed.

United States - TSCA 4(a) - ITC Priority list: Not listed United States - TSCA 4(f) - Priority risk review: Not listed United States - TSCA 5(a)2 - Final significant new use rules: Not listed

United States - TSCA 5(a)2 - Proposed significant new use rules:

Not listed

United States - TSCA 5(e) - Substances consent order: Not listed United States - TSCA 6 - Final risk management: Not listed United States - TSCA 6 - Proposed risk management: Not listed United States - TSCA 8(a) - Chemical risk rules: Not listed United States - TSCA 8(a) - Dioxin/Furane precusor: Not listed United States - TSCA 8(a) - Chemical Data Reporting (CDR): Not

determined



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United States - TSCA 8(a) - Preliminary assessment report (PAIR): Listed Diphenyloxide-4,4'-disulfohydrazide

United States - TSCA 8(c) - Significant adverse reaction (SAR):

Not listed

United States - TSCA 4(a) - Final Test Rules: Not listed United States - TSCA 4(a) - Proposed test rules: Not listed United States - TSCA 8(d) - Health and safety studies: Not listed United States - EPA Clean water act (CWA) section 307 - Priority

pollutants: Listed Phthalocyanine green

Vinyl chloride monomer

Acrylonitrile Phenol

United States - EPA Clean water act (CWA) section 311 -

Hazardous substances: Listed

United States - EPA Clean air act (CAA) section 112 - Accidental

release prevention - Flammable substances: Not listed

United States - EPA Clean air act (CAA) section 112 - Accidental

release prevention - Toxic substances: Not listed

**United States - Department of commerce - Precursor chemical:** 

Not listed

Clean Air Act Section 112(b)

Hazardous Air Pollutants (HAPs)

Clean Air Act Section 602 Class I

**Substances** 

Clean Air Act Section 602 Class II

**Substances** 

**DEA List I Chemicals (Precursor** 

Chemicals)

**DEA List II Chemicals (Essential** 

Listed

Not listed

Not listed

Not listed

Not listed

**Chemicals**)

### US. EPA CERCLA Hazardous Substances (40 CFR 302)

not applicable

**SARA 311/312** 

Classification Not applicable.

#### **Composition/information on ingredients**

No products were found.

Name	<b>%</b>	Classification
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2,4,4-Trimethyl-1,3- penytanediol diisobutyrate	>= 1 - <= 3	TOXIC TO REPRODUCTION - Fertility - Category 2 TOXIC TO REPRODUCTION - Unborn child - Category 2
Titanium dioxide	>= 1 - <= 3	CARCINOGENICITY - Category 2
Diphenyloxide-4,4'- disulfohydrazide	>= 0.3 - <= 1	COMBUSTIBLE DUSTS ACUTE TOXICITY - oral - Category 4 SKIN IRRITATION - Category 2 EYE IRRITATION - Category 2A SKIN SENSITIZATION - Category 1 GERM CELL MUTAGENICITY - Category 2

Not applicable.

**State regulations** 

Massachusetts: None of the components are listed.New York: None of the components are listed.New Jersey: The following components are listed:<br/>Ethene, chloro-, homopolymer

Titanium dioxide

**Pennsylvania** : The following components are listed:

Titanium dioxide

#### California Prop. 65

**WARNING:** This product can expose you to Titanium dioxide, which is known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

Ingredient name	No significant risk level	Maximum acceptable dosage level
Titanium dioxide	-	-

United States inventory (TSCA 8b) : All components are active or exempted.

Canada inventory : At least one component is not listed in DSL but all such components

are listed in NDSL.

#### **International regulations**

#### **Inventory list**

Australia : Not determined.



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Canada : At least one component is not listed in DSL but all such components

are listed in NDSL.

China
Europe inventory
Japan
Not determined.
Not determined.
New Zealand
Philippines
Not determined.
Not determined.
Republic of Korea
Not determined.
Not determined.

Taiwan : All components are listed or exempted.

Turkey : Not determined.

United States : All components are active or exempted.

### Section 16. Other information

#### **Hazardous Material Information System (U.S.A.)**

Health	/	0
Flammability		0
Physical hazards		0

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on SDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual.

#### **History**

Date of printing: 02/29/2020Date of issue/Date of revision: 02/28/2020Date of previous issue: 01/09/2020

Version : 1.5

**Key to abbreviations** : ATE = Acute Toxicity Estimate

 $BCF = Bioconcentration\ Factor$ 

GHS = Globally Harmonized System of Classification and Labelling of

Chemicals

IATA = International Air Transport Association

IBC = Intermediate Bulk Container

IMDG = International Maritime Dangerous Goods

 $LogPow = logarithm\ of\ the\ octanol/water\ partition\ coefficient$ 

MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine

pollution)



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UN = United Nations

**References** : Not available.

#### Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist. Particularly this information may not be valid for such material used in conjunction with any other materials or in any process, unless specified in the text.