

Geon™ VBX3800 PVC - TPU BLACK ALLOY

Version Number 1.1 Revision Date 04/10/2018 Page 1 of 14 Print Date 04/28/2018

SAFETY DATA SHEET

GeonTM VBX3800 PVC - TPU BLACK ALLOY

Section 1. Identification	on	
GHS product identifier Chemical name CAS number Other means of identification Product type	:	Geon™ VBX3800 PVC - TPU BLACK ALLOY Mixture Mixture FO20035699 solid
	stance :	e or mixture and uses advised against Industrial applications. Plastics.
Supplier's details	:	POLYONE CORPORATION 33587 Walker Road, Avon Lake, OH 44012
Emergency telephone number (with hours of operation)	:	1 (440) 930-1000 or 1 (866) POLYONE CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).

Section 2. Hazards identification

This mixture has not been evaluated as a whole for health effects. All ingredients are bound in a PVC polymer matrix and potential for hazardous exposure as shipped is minimal. PVC resin is manufactured from Vinyl Chloride Monomer (VCM). PVC resin manufacturers take special efforts to strip residual VCM from their resins. Residual VCM in the resin is typically below 8.5 ppm. However, VCM is a known carcinogen. The end-user (fabricator) should take necessary precautions (mechanical ventilation, local exhaust, respiratory protection, etc.) to protect employees from exposure to any vapors or dusts that may be released during heating or fabrication. See Sections 8 and 11 for special precautions.After handling, always wash hands thoroughly with soap and water.

OSHA/HCS status	:	While this material is not considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200), this SDS contains valuable information critical to the safe handling and proper use of the product. This SDS should be retained and available for employees and other users of this product.
Classification of the substance or mixture	:	Not classified.

GHS label elements



Geon™ VBX3800 PVC - TPU BLACK ALLOY

Version Number 1.1 Revision Date 04/10/2018

Page 2 of 14 Print Date 04/28/2018

Signal word	:	No signal word.
Hazard statements	:	No known significant effects or critical hazards.
Precautionary statements		
General		Not applicable
· · · · · · · · · · · · · · · · · · ·	:	Not applicable.
Prevention	:	Not applicable.
Response	:	Not applicable.
Storage	:	Not applicable.
Disposal	:	Not applicable.
Supplemental label elements	:	None known.
Hazards not otherwise classified	:	None known.

Section 3. Composition/information on ingredients

Substance/mixture	:	Mixture
Chemical name	:	Mixture
Other means of identification	:	FO20035699

CAS number/other identifiers

Ingredient name	%	CAS number
Carbon black	0 - 0.3	1333-86-4

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact

Immediately flush eyes with plenty of water, occasionally lifting the : upper and lower eyelids. Check for and remove any contact lenses. Get medical attention if irritation occurs.



Geon™ VBX3800 PVC - TPU BLACK ALLOY

Version Number 1.1	Page 3 of 14
Revision Date 04/10/2018	Print Date 04/28/2018

Inhalation	:	Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical attention if symptoms occur.
Skin contact	:	Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur.
Ingestion	:	Wash out mouth with water. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities
		of water to drink. Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if symptoms occur.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contact Inhalation Skin contact Ingestion	::	No known significant effects or critical hazards. No known significant effects or critical hazards. No known significant effects or critical hazards. No known significant effects or critical hazards.		
Over-exposure signs/symptoms				
Eye contact	:	No specific data.		
Inhalation	:	No specific data.		
Skin contact	:	No specific data.		
Ingestion	:	No specific data.		
Indication of immediate medical attention and special treatment needed, if necessary				

Notes to physician Specific treatments	:	Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled. No specific treatment.
Protection of first-aiders	:	No action shall be taken involving any personal risk or without suitable training.

See toxicological information (Section 11)

Section 5. Firefighting measures

Extinguishing media

Suitable extinguishing media	:	In case of fire, use water spray (fog), foam, dry chemical or CO_2 .
Unsuitable extinguishing media	:	None known.



Geon™ VBX3800 PVC - TPU BLACK ALLOY

Version Number 1.1	Page 4 of 14
Revision Date 04/10/2018	Print Date 04/28/2018

Specific hazards arising from the chemical Hazardous thermal decomposition products	:	No specific fire or explosion hazard. May emit Hydrogen Chloride (HCl). Decomposition products may include the following materials: carbon dioxide
		carbon monoxide halogenated compounds
Special protective actions for fire- fighters	:	Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
Special protective equipment for fire-fighters	:	Fire-fighters should wear appropriate protective equipment and self- contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel For emergency responders	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Put on appropriate personal protective equipment. If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions	:	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
Methods and materials for containme	ent a	nd cleaning up
Small spill	:	Move containers from spill area. Vacuum or sweep up material and place in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor.
Large spill	:	Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Vacuum or sweep up material and place in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage



Geon™ VBX3800 PVC - TPU BLACK ALLOY

Version Number 1.1	Page 5 of 14
Revision Date 04/10/2018	Print Date 04/28/2018

Precautions for safe handling

Protective measures Advice on general occupational hygiene	:	Put on appropriate personal protective equipment (see Section 8). Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	:	Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits			
Carbon black	OSHA PEL 1989 (1989-03-01)			
	PEL: Permissible Exposure Level 3.5 mg/m3			
	OSHA PEL (1993-06-30)			
	PEL: Permissible Exposure Level 3.5 mg/m3			
	NIOSH REL (1994-06-01)			
	Time Weighted Average (TWA) 3.5 mg/m3			
	Time Weighted Average (TWA)			
	ACGIH TLV (2010-12-06)			
	TLV-TWA: Threshold Limit Value - Time weighted average PEL:			
	Permissible Exposure Level 3 mg/m3 Form: Inhalable fraction			
Appropriate engineering controls :	Good general ventilation should be sufficient to control worker			
	exposure to airborne contaminants.			
Environmental exposure controls				
	checked to ensure they comply with the requirements of			
	environmental protection legislation. In some cases, fume scrubbers,			
	filters or engineering modifications to the process equipment will be			
	necessary to reduce emissions to acceptable levels.			



Geon™ VBX3800 PVC - TPU BLACK ALLOY

Version Number 1.1	Page 6 of 14
Revision Date 04/10/2018	Print Date 04/28/2018

Individual protection measures Hygiene measures Wash hands, forearms and face thoroughly after handling chemical : products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location. Safety eyewear complying with an approved standard should be used **Eye/face protection** : when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields. **Skin protection** Chemical-resistant, impervious gloves complying with an approved Hand protection : standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. **Body protection** Personal protective equipment for the body should be selected based : on the task being performed and the risks involved and should be approved by a specialist before handling this product. Other skin protection Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. Based on the hazard and potential for exposure, select a respirator that **Respiratory protection** meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Section 9. Physical and chemical properties

Appearance

Physical state	:	solid [Granular solid.]
Color	:	BLACK
Odor	:	Not available.
Odor threshold	:	Not available.
рН	:	Not available.
Melting point	:	Not available.
Boiling point	:	Not available.
Flash point	:	Not available.
Burning time	:	Not available.
-		



Geon™ VBX3800 PVC - TPU BLACK ALLOY

Version Number 1.1 Revision Date 04/10/2018 Page 7 of 14 Print Date 04/28/2018

		N
Burning rate	:	Not available.
Evaporation rate	:	Not available.
Flammability (solid, gas)	:	Not available.
Lower and upper explosive	:	Lower: Not available.
(flammable) limits		Upper: Not available.
Vapor pressure	:	Not available.
Vapor density	:	Not available.
Relative density	:	Not available.
Solubility	:	Not available.
Solubility in water	:	Not available.
Partition coefficient: n-	:	Not available.
octanol/water		
Auto-ignition temperature	:	Not available.
Decomposition temperature	:	Not available.
SADT	:	Not available.
Viscosity	:	Dynamic: Not available.
-		Kinematic: Not available.

Section 10. Stability and reactivity

Reactivity	:	No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	:	Stable under recommended storage and handling conditions (see Section 7).
Possibility of hazardous reactions	:	Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	:	Keep away from extreme heat and oxidizing agents.
Incompatible materials	:	Avoid contact with acetal homopolymers and acetyl homopolymers during processing.
Hazardous decomposition products	:	Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Carbon black				
	LD50 Oral	Rat	15,400 mg/kg	-



Geon™ VBX3800 PVC - TPU BLACK ALLOY

Version Number 1.1 Revision Date 04/10/2018 Page 8 of 14 Print Date 04/28/2018

Demonsky III/	NT	4 1 - 1 - 4		
Remarks - Inhalation:	No applicable			
Remarks - Dermal:	No applicable		1	
Conclusion/Summary	: N	lixture.Not fully	tested.	
Irritation/Corrosion				
Conclusion/Summary				
Skin		lixture.Not fully		
Eyes		lixture.Not fully		
Respiratory	: N	lixture.Not fully	tested.	
Sensitization				
Conclusion/Summary				
Skin	: N	lixture.Not fully	tested.	
Respiratory		lixture.Not fully		
<u>Mutagenicity</u>				
Conclusion/Summary	: N	lixture.Not fully	tested.	
Carcinogenicity				
Conclusion/Summary <u>Classification</u>	: N	lixture.Not fully	tested.	
Product/ingredient name	OSHA	IARC	NTP	
Carbon black		2B		
<u>Reproductive toxicity</u>				
Conclusion/Summary	: N	lixture.Not fully	tested.	
Teratogenicity				
Conclusion/Summary	: N	lixture.Not fully	tested.	
Specific target organ toxicity Not available.	y (single exposu	<u>ire)</u>		
Specific target organ toxicity Not available.	y (repeated exp	<u>osure)</u>		
Aspiration hazard Not available.				



Geon™ VBX3800 PVC - TPU BLACK ALLOY

Version Number 1.1 Revision Date 04/10/2018 Page 9 of 14 Print Date 04/28/2018

Information on likely routes of exposure	:	Not available.
Potential acute health effects		
Eye contact	:	No known significant effects or critical hazards.
Inhalation	:	No known significant effects or critical hazards.
Skin contact	:	No known significant effects or critical hazards.
Ingestion	:	No known significant effects or critical hazards.
Symptoms related to the physical,	chemi	cal and toxicological characteristics
Eye contact	:	No specific data.
Inhalation	:	No specific data.
Skin contact		No specific data.
Ingestion	:	No specific data.
Delayed and immediate effects as	well as	chronic effects from short and long-term exposure
Short term exposure		
Potential immediate effects	:	Not available.
Potential delayed effects	:	Not available.
Long term exposure		
Potential immediate effects	:	Not available.
Potential delayed effects	:	Not available.
Potential chronic health effects		
Conclusion/Summary	:	Mixture.Not fully tested.
General	:	No known significant effects or critical hazards.
Carcinogenicity	:	No known significant effects or critical hazards.
Mutagenicity	:	No known significant effects or critical hazards.
Teratogenicity	:	No known significant effects or critical hazards.
Developmental effects	:	No known significant effects or critical hazards.
Fertility effects	:	No known significant effects or critical hazards.
Numerical measures of toxicity		

Acute toxicity estimates



Geon™ VBX3800 PVC - TPU BLACK ALLOY

Version Number 1.1 Revision Date 04/10/2018 Page 10 of 14 Print Date 04/28/2018

Not available.

Section 12. Ecological information

Toxicity

Product/ingredient name	Result		Species	Exposure		
Carbon black						
Remarks - Acute - Fish:	No applicable toxicity data					
	Acute EC5	0 37.563 Mg/l Fresh	Aquatic invertebrates.	48 h		
	water		Daphnia			
Remarks - Acute - Aquatic	Acute					
invertebrates.:						
Remarks - Acute - Aquatic	No applica	ble toxicity data				
plants:						
Remarks - Chronic - Fish:	<u> </u>	ble toxicity data				
Remarks - Chronic -	No applica	ble toxicity data				
Aquatic invertebrates.:						
Geon [™] VBX3800 PVC - TPU						
Remarks - Acute - Aquatic	Chemicals	are not readily available	as they are bound within the	e polymer matrix.		
invertebrates.:						
Conclusion/Summary	:		lily available as they are bou	nd within the		
		polymer matrix.				
Persistence and degradability	<u>r</u>					
Conclusion/Summary	:	Chemicals are not read polymer matrix.	ily available as they are bou	nd within the		
Conclusion/Summary	:	Chemicals are not read polymer matrix.	ily available as they are bou	nd within the		
Bioaccumulative potential Not available.						
Mobility in soil						
Soil/water partition coefficie (KOC)	nt :	Not available.				
Other adverse effects	:	No known significant e	effects or critical hazards.			

10/14



Geon™ VBX3800 PVC - TPU BLACK ALLOY

Version Number 1.1 Revision Date 04/10/2018 Page 11 of 14 Print Date 04/28/2018

Section 13. Disposal considerations

Disposal methods

: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

United States - RCRA Acute hazardous waste "P" List: Not listed

United States - RCRA Toxic hazardous waste "U" List: Not listed

Section 14. Transport information

U.S.DOT 49CFR Ground/Air/Water	:	Not regulated for transportation.
International Air ICAO/IATA	:	Consult mode specific transport rules
International Water IMO/IMDG	:	Consult mode specific transport rules

Section 15. Regulatory information

U.S. Federal regulations	 United States - TSCA 12(b) - Chemical export notification: None of the components are listed. United States - TSCA 4(a) - Final Test Rules: Not listed United States - TSCA 4(a) - ITC Priority list: Not listed United States - TSCA 4(a) - Proposed test rules: Not listed United States - TSCA 4(f) - Priority risk review: Not listed United States - TSCA 5(a)2 - Final significant new use rules: Not listed
	11/14



Geon™ VBX3800 PVC - TPU BLACK ALLOY

Version Number 1.1	Page 12 of 14
Revision Date 04/10/2018	Print Date 04/28/2018

		United States - TSCA 5(a)2 - Proposed significant new use rules: Not listed United States - TSCA 5(e) - Substances consent order: Not listed United States - TSCA 6 - Final risk management: Not listed United States - TSCA 6 - Proposed risk management: Not listed United States - TSCA 8(a) - Chemical risk rules: Not listed United States - TSCA 8(a) - Dioxin/Furane precusor: Not listed United States - TSCA 8(a) - Chemical Data Reporting (CDR): Not determined United States - TSCA 8(a) - Preliminary assessment report (PAIR): Not listed United States - TSCA 8(c) - Significant adverse reaction (SAR): Not listed United States - TSCA 8(d) - Health and safety studies: Not listed United States - EPA Clean water act (CWA) section 307 - Priority pollutants: Listed Zinc stearate Phenol Vinyl chloride monomer
		United States - EPA Clean water act (CWA) section 311 - Hazardous substances: Listed United States - EPA Clean air act (CAA) section 112 - Accidental release prevention - Flammable substances: Not listed United States - EPA Clean air act (CAA) section 112 - Accidental release prevention - Toxic substances: Not listed United States - Department of commerce - Precursor chemical: Not listed
Clean Air Act Section 112(b) Hazardous Air Pollutants (HAPs) Clean Air Act Section 602 Class I Substances	:	Listed Not listed

Hazardous Air Pollutants (HAPs)		
Clean Air Act Section 602 Class I	:	Not listed
Substances		
Clean Air Act Section 602 Class II	:	Not listed
Substances		
DEA List I Chemicals (Precursor	:	Not listed
Chemicals)		
DEA List II Chemicals (Essential	:	Not listed
Chemicals)		

US. EPA CERCLA Hazardous Substances (40 CFR 302)

not applicable

SARA 311/312

Classification

Not applicable.

:



Geon™ VBX3800 PVC - TPU BLACK ALLOY

Version Number 1.1 Revision Date 04/10/2018 Page 13 of 14 Print Date 04/28/2018

Composition/information on ingredients

Name	%		Classification
Carbon black	0 - 0	0.3	СН
SARA 313			
Not applicable.			
State regulations			
Massachusetts	:	None of the components are listed	
New York	:	None of the components are listed	
New Jersey	:	The following components are lis Carbon black Ethene, chloro-, homopolymer	ted:
Pennsylvania	:	The following components are lis Carbon black	ted:
<u>California Prop. 65</u> WARNING: This product contains a c	hemi	cal known to the State of California	a to cause cancer.
United States inventory (TSCA 8b)	:	All components are listed or exem	npted.
Canada inventory	:	Not determined.	
International regulations			
Inventory list			
Australia	:	Not determined.	
Canada	:	Not determined.	
China	:	Not determined.	
Europe inventory	:	Not determined.	
Japan	:	Not determined.	
New Zealand	:	Not determined.	
Philippines Benychlie of Konce	:	Not determined.	
Republic of Korea Taiwan	:	Not determined. Not determined.	
Turkey	:	Not determined.	
United States		All components are listed or exer	mnted
United States	•	An components are listed of exer	inpicu.

Section 16. Other information

Hazardous Material Information System (U.S.A.)



Geon™ VBX3800 PVC - TPU BLACK ALLOY

Version Number 1.1 Revision Date 04/10/2018 Page 14 of 14 Print Date 04/28/2018

Health	/	0
Flammability		0
Physical hazards		0

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on SDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual. History

<u>IIIStol y</u>		
Date of printing	:	04/28/2018
Date of issue/Date of revision	:	04/10/2018
Date of previous issue	:	06/18/2015
Version	:	1.1
Key to abbreviations	:	ATE = Acute Toxicity Estimate
•		BCF = Bioconcentration Factor
		GHS = Globally Harmonized System of Classification and Labelling of
		Chemicals
		IATA = International Air Transport Association
		IBC = Intermediate Bulk Container
		IMDG = International Maritime Dangerous Goods
		LogPow = logarithm of the octanol/water partition coefficient
		MARPOL = International Convention for the Prevention of Pollution From
		Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine
		pollution)
		UN = United Nations
References	:	Not available.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the abovenamed supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist. Particularly this information may not be valid for such material used in conjunction with any other materials or in any process, unless specified in the text.