Epoxidized Soybean Oil (Vikoflex 7170)

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SAFETY DATA SHEET

Epoxidized Soybean Oil (Vikoflex 7170)

Section 1. Identification	on	
GHS product identifier Chemical name CAS number Other means of identification Product type	:	Epoxidized Soybean Oil (Vikoflex 7170) Mixture Mixture FO20038212 liquid
<u>Relevant identified uses of the subs</u> Product use	tance :	e or mixture and uses advised against Industrial applications. Plastics.
Supplier's details	:	POLYONE CORPORATION 33587 Walker Road, Avon Lake, OH 44012
Emorgonay talanhana numbar		1 (440) 930-1000 or 1 (866) POLYONE
Emergency telephone number (with hours of operation)	:	CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).

Section 2. Hazards identification

This mixture has not been evaluated as a whole. Information provided on the health effects of this product is based on individual components. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. After handling, always wash hands thoroughly with soap and water.

OSHA/HCS status	:	While this material is not considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200), this MSDS contains valuable information critical to the safe handling and proper use of the product. This MSDS should be retained and available for employees and other users of this product. While this material is not considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200), this SDS contains valuable information critical to the safe handling and proper use of the product. This SDS should be retained and available for employees and other users of this product.
Classification of the substance or mixture	:	Not classified.



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GHS label elements

Signal word Hazard statements	:	No signal word. No known significant effects or critical hazards.
Precautionary statements		
General	:	Not applicable.
Prevention	:	Not applicable.
Response	:	Not applicable.
Storage	:	Not applicable.
Disposal	:	Not applicable.
Supplemental label elements	:	None known.
Hazards not otherwise classified	:	None known.

Section 3. Composition/information on ingredients

Substance/mixture	:	Substance
Chemical name	:	Mixture
Other means of identification	:	FO20038212

CAS number/other identifiers

CAS number

Mixture

:

Ingredient name	%	CAS number
Epoxidized soybean oil	100	8013-07-8

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures



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Eye contact Check for and remove any contact lenses. Immediately flush eyes with : plenty of water for at least 15 minutes, occasionally lifting the upper and lower eyelids. Get medical attention immediately. Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Get medical attention if irritation occurs. Inhalation Move exposed person to fresh air. If not breathing, if breathing is : irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. Loosen tight clothing such as a collar, tie, belt or waistband. Get medical attention immediately. Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical attention if symptoms occur. In case of contact, immediately flush skin with plenty of water for at **Skin contact** : least 15 minutes while removing contaminated clothing and shoes. Wash clothing before reuse. Clean shoes thoroughly before reuse. Get medical attention immediately. Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur. Wash out mouth with water. Do not induce vomiting unless directed Ingestion : to do so by medical personnel. Never give anything by mouth to an unconscious person. Get medical attention immediately. Wash out mouth with water. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if symptoms occur.

Most important symptoms/effects, acute and delayed

Potential acute health effects			
Eye contact	: Slightly irritating to the eyes.No known significant effects or critical hazards.		
Inhalation	: No known significant effects or critical hazards.No known significant effects or critical hazards.		
Skin contact	: Slightly irritating to the skin.No known significant effects or critical hazards.		
Ingestion	: No known significant effects or critical hazards.No known significant effects or critical hazards.		
Over-exposure signs/symptoms			
Eye contact	: No specific data.		
Inhalation	: No specific data.		
Skin contact	: No specific data.		
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Ingestion	:	No specific data.
Indication of immediate medical at	tentio	on and special treatment needed, if necessary
Notes to physician	:	No specific treatment. Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled. Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
Specific treatments	:	No specific treatment.
Protection of first-aiders	:	No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. No action shall be taken involving any personal risk or without suitable training.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Specific hazards arising from the chemical : In a fire or if heated, a pressure increase will occur and the con may burst. In a fire or if heated, a pressure increase will occur a container may burst.	
Hazardous thermal decomposition products : Container may burst. is decomposition products : Decomposition products may include the following materials: carbon dioxide carbon monoxideDecomposition products may include the following materials: carbon dioxide carbon monoxide	
 Special protective actions for fire-fighters Promptly isolate the scene by removing all persons from the vior of the incident if there is a fire. No action shall be taken involve personal risk or without suitable training. Promptly isolate the s removing all persons from the vicinity of the incident if there is No action shall be taken involving any personal risk or without suitable training. 	ing any cene by s a fire.
Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and contained breathing apparatus (SCBA) with a full face-piece op in positive pressure mode.Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (S 4/16	perated e

PolyOne

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with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel For emergency responders	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Put on appropriate personal protective equipment. If specialised clothing is required to deal with the spillage, take note of
For emergency responders	•	any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions	:	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
Methods and materials for containing	nent a	nd cleaning up
Small spill	:	Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor. Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor. Stop leak if without risk. Move containers from spill area.
Large spill	:	Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non- combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.Stop leak if without risk. Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages
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into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures Advice on general occupational hygiene	:	Put on appropriate personal protective equipment (see Section 8). Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	:	Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate container tightly closed and sealed until ready for use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name

Exposure limits



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Epoxidized soybean oil		
Appropriate engineering controls	:	Good general ventilation should be sufficient to control worker exposure to airborne contaminants.Good general ventilation should be sufficient to control worker exposure to airborne contaminants.
Environmental exposure controls	:	Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
Individual protection measures		
Hygiene measures	:	Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location. Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location. Safety evewear complying with an approved standard should be used
Eye/face protection	:	Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles. Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.

Skin protection



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Hand protection	: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
Body protection	Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.Personal
	protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Other skin protection	: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	: Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

Section 9. Physical and chemical properties

Appearance

Physical state	: liquid [liquid]
Color	: NOT APPLICABLE
Odor	: Not available.
Odor threshold	: Not available.
рН	: Not available.
Melting point	: Not available.
Boiling point	: Not available.
Flash point	: Not available.
Burning time	: Not available.



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Burning rate	:	Not available.
Evaporation rate	:	Not available.
Flammability (solid, gas)	:	Not available.
Lower and upper explosive	:	Lower: Not available.
(flammable) limits		Upper: Not available.
Vapor pressure	:	Not available.
Vapor density	:	Not available.
Relative density	:	Not available.
Solubility	:	Not available.
Solubility in water	:	Not available.
Partition coefficient: n-	:	Not available.
octanol/water		
Auto-ignition temperature	:	Not available.
Decomposition temperature	:	Not available.
SADT	:	Not available.
Viscosity	:	Dynamic: Not available.
		Kinematic: Not available.

Section 10. Stability and reactivity

Reactivity	:	No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	:	Stable under recommended storage and handling conditions (see Section 7). Stable under recommended storage and handling conditions (see Section 7).
Possibility of hazardous reactions	:	Under normal conditions of storage and use, hazardous reactions will not occur.Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	:	Keep away from extreme heat and oxidizing agents.Keep away from extreme heat and oxidizing agents.
Incompatible materials	:	Keep away from strong acids. Oxidizer.Keep away from strong acids. Oxidizer.
Hazardous decomposition products	:	Under normal conditions of storage and use, hazardous decomposition products should not be produced.Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Information on toxicological effects



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Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Epoxidized soybean oil				
	LD50 Oral	Rat	40,000 mg/kg	-

Conclusion/Summary

: Mixture.Not fully tested.

Irritation/Corrosion

in - Mild itant	Rabbit			-
itant				
: N	lixture.Not ful	ly tested.		
: N	lixture.Not ful	ly tested.		
: N	lixture.Not ful	ly tested.		
: N	/lixture.Not ful	ly tested.		
: N	/lixture.Not ful	ly tested.		
: N	lixture.Not ful	ly tested.		
: N	/ixture.Not ful	ly tested.		
ngle exposi	<u>ıre)</u>			
	: M : M : M : M : M : M : M	 Mixture.Not ful 	 Mixture.Not fully tested. 	 Mixture.Not fully tested.



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Aspiration hazard Not available.		
Information on the likely routes of exposure	:	Not available.
Potential acute health effects		
Eye contact	:	Slightly irritating to the eyes. No known significant effects or critical hazards.
Inhalation	:	No known significant effects or critical hazards. No known significant effects or critical hazards.
Skin contact	:	Slightly irritating to the skin. No known significant effects or critical hazards.
Ingestion	:	No known significant effects or critical hazards. No known significant effects or critical hazards.
Symptoms related to the physical, ch	emi	cal and toxicological characteristics
Eye contact	:	No specific data.
Inhalation	:	No specific data.
Skin contact	:	No specific data.
Ingestion	:	No specific data.
Delayed and immediate effects and a	lso (chronic effects from short and long term exposure
Short term exposure		
Potential immediate effects	:	Not available.
Potential delayed effects	:	Not available.
Long term exposure		
Potential immediate effects	:	Not available.
Potential delayed effects	:	Not available.
Potential chronic health effects		
Conclusion/Summary	:	Mixture.Not fully tested.
General	:	No known significant effects or critical hazards. No known significant effects or critical hazards.
Carcinogenicity	:	No known significant effects or critical hazards. No known significant effects or critical hazards.
Mutagenicity	:	No known significant effects or critical hazards. No known significant effects or critical hazards.
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Teratogenicity	:	No known significant effects or critical hazards. No known significant effects or critical hazards.
Developmental effects	:	No known significant effects or critical hazards. No known significant effects or critical hazards.
Fertility effects	:	No known significant effects or critical hazards. No known significant effects or critical hazards.
Numerical measures of toxicity		
Acute toxicity estimates		

Not available.

Section 12. Ecological information

Toxicity	

Conclusion/Summary	:	Not available.
Persistence and degradability		
Conclusion/Summary	:	Not available.

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
Epoxidized soybean oil	6.2	-	high

<u>Mobility in soil</u>		
Soil/water partition coefficient (KOC)	:	Not available.
Other adverse effects	:	No known significant effects or critical hazards.No known significant effects or critical hazards.

Section 13. Disposal considerations

pos sho	generation of waste should be avoided or minimized wherever ible. Disposal of this product, solutions and any by-products and at all times comply with the requirements of environmental ection and waste disposal legislation and any regional local
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authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any byproducts should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and nonrecyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

United States - RCRA Acute hazardous waste "P" List: Not listed

United States - RCRA Toxic hazardous waste "U" List: Not listed

Section 14. Transport information

U.S. DOT Classification	:	Not regulated for transportation.
ICAO/IATA	:	Consult mode specific transport rules
IMO/IMDG (maritime)	:	Consult mode specific transport rules

Section 15. Regulatory information

U.S. Federal regulations	: United States - TSCA 12(b) - Chemical export notification: None
	of the components are listed.
	United States - TSCA 4(a) - Final Test Rules: Not listed
	United States - TSCA 4(a) - ITC Priority list: Not listed
	United States - TSCA 4(a) - Proposed test rules: Not listed



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United States - TSCA 4(f) - Priority risk review: Not listed United States - TSCA 5(a)2 - Final significant new use rules: Not listed United States - TSCA 5(a)2 - Proposed significant new use rules: Not listed United States - TSCA 5(e) - Substances consent order: Not listed United States - TSCA 6 - Final risk management: Not listed United States - TSCA 6 - Proposed risk management: Not listed United States - TSCA 8(a) - Chemical risk rules: Not listed United States - TSCA 8(a) - Dioxin/Furane precusor: Not listed United States - TSCA 8(a) - Chemical Data Reporting (CDR): All components are listed or exempted. United States - TSCA 8(a) - Preliminary assessment report (PAIR): Not listed United States - TSCA 8(c) - Significant adverse reaction (SAR): Not listed United States - TSCA 8(d) - Health and safety studies: Not listed United States - EPA Clean water act (CWA) section 307 - Priority pollutants: Not listed United States - EPA Clean water act (CWA) section 311 -Hazardous substances: Not listed United States - EPA Clean air act (CAA) section 112 - Accidental release prevention - Flammable substances: Not listed United States - EPA Clean air act (CAA) section 112 - Accidental release prevention - Toxic substances: Not listed **United States - Department of commerce - Precursor chemical:** Not listed

Clean Air Act Section 112(b)	:	Not listed
Hazardous Air Pollutants (HAPs) Clean Air Act Section 602 Class I	:	Not listed
Substances Clean Air Act Section 602 Class II	:	Not listed
Substances DEA List I Chemicals (Precursor	:	Not listed
Chemicals)	•	Not listed
DEA List II Chemicals (Essential Chemicals)	:	Not listed

US. EPA CERCLA Hazardous Substances (40 CFR 302)

not applicable

SARA 311/312

Classification

Not applicable.

:

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Composition/information on ingredients

Name	%	Classification
SARA 313		
Not applicable.		
State regulations		
Massachusetts	:	None of the components are listed.
New York	:	None of the components are listed.
New Jersey	:	None of the components are listed.
Pennsylvania	:	None of the components are listed.
California Prop. 65 This PolyOne product does not contain	1 011	chemical known to the State of California to cause cancer, or birth
		entrations that require a warning notice under California's Proposition 65.
		provided by the buyer of this PolyOne product. PolyOne does not
		end uses to which that buyer or any other entity in the chain of
		lyOne product. Therefore, the buyer of this PolyOne product, each entity
		ng another product, and each entity in the chain of distribution and
		material in this PolyOne product must make its own decision as to giving
a Proposition 65 warning.		
United States inventory (TSCA 8b)	:	All components are listed or exempted.
Canada invantary		All components are listed on arounded
Canada inventory	:	All components are listed or exempted.
International regulations		
International lists	:	Australia inventory (AICS): All components are listed or exempted.
		Taiwan inventory (CSNN): All components are listed or exempted.
		Malaysia Inventory (EHS Register): Not determined.
		EINECS: All components are listed or exempted.
		Japan inventory: All components are listed or exempted.
		China inventory (IECSC): All components are listed or exempted.
		Korea inventory: All components are listed or exempted.
		New Zealand Inventory of Chemicals (NZIoC): All components
		are listed or exempted. Philippines inventory (PICCS): All components are listed or
		exempted.
		exempted.
Chemical Weapons Convention	:	Not listed
List Schedule I Chemicals	-	
Chemical Weapons Convention	:	Not listed
List Schedule II Chemicals		
Chemical Weapons Convention	:	Not listed
List Schedule III Chemicals		



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Section 16. Other information

<u>History</u>		
Date of printing	:	05/26/2016
Date of issue/Date of revision	:	05/24/2016
Date of previous issue	:	00/00/0000
Version	:	1.0
Key to abbreviations	:	ATE = Acute Toxicity Estimate
•		BCF = Bioconcentration Factor
		GHS = Globally Harmonized System of Classification and Labelling of
		Chemicals
		IATA = International Air Transport Association
		IBC = Intermediate Bulk Container
		IMDG = International Maritime Dangerous Goods
		LogPow = logarithm of the octanol/water partition coefficient
		MARPOL $73/78$ = International Convention for the Prevention of Pollution
		From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine
		pollution)
		UN = United Nations
References	:	Not available.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the abovenamed supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist. Particularly this information may not be valid for such material used in conjunction with any other materials or in any process, unless specified in the text.