Geon[™] MK151-21 Green (PMS 355)

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SAFETY DATA SHEET

GeonTM MK151-21 Green (PMS 355)

Section 1. Identificati	on	
CHS meduat identifier		Geon [™] MK151-21 Green (PMS 355)
GHS product identifier Chemical name		Mixture
CAS number		Mixture
Other means of identification		FO20038879
	:	
Product type	:	liquid
<u>Relevant identified uses of the sub</u> Product use	stance :	e or mixture and uses advised against Industrial applications. Plastics.
Supplier's details	:	POLYONE CORPORATION 33587 Walker Road, Avon Lake, OH 44012
		1 (440) 930-1000 or 1 (866) POLYONE
Emergency telephone number (with hours of operation)	:	CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).

Section 2. Hazards identification

This mixture has not been evaluated as a whole for health effects. Information provided on health effects of this product is based on the individual components. However, some vapors or contaminants may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. See sections 8 and 11 for special precautions. Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period.

OSHA/HCS status	:	This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).
Classification of the substance or mixture	:	EYE IRRITATION - Category 2B
GHS label elements		
Signal word Hazard statements	:	Warning Causes eye irritation.



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Precautionary statements

General	:	Not applicable.
Prevention	:	Wash hands thoroughly after handling.
Response	:	IF IN EYES: Rinse cautiously with water for several minutes.
		Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical attention.
Storage	:	Not applicable.
Disposal	:	Not applicable.
Supplemental label elements	:	None known.
Hazards not otherwise classified	:	None known.
		Not available.

Section 3. Composition/information on ingredients

Substance/mixture	:	Mixture
Chemical name	:	Mixture
Other means of identification	:	FO20038879

CAS number/other identifiers

Ingredient name	%	CAS number
1,2-Benzenedicarboxylic acid, di-C8-10-branched alkyl esters,	25 - 50	68515-48-0
C9-rich		
Titanium dioxide	0.3 - 1	13463-67-7

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

:

Section 4. First aid measures

Description of necessary first aid measures

Eye contact

Immediately flush eyes with plenty of water, occasionally lifting the



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		upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. If irritation persists, get medical attention.
Inhalation	:	Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
Skin contact	:	Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur. Wash clothing before reuse. Clean shoes thoroughly before reuse.
Ingestion	:	Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention if adverse health effects persist or are severe. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects		
Eye contact Inhalation Skin contact Ingestion	:	Causes eye irritation. No known significant effects or critical hazards. No known significant effects or critical hazards. No known significant effects or critical hazards.
Over-exposure signs/symptoms		
Eye contact	:	Adverse symptoms may include the following: irritation watering redness
Inhalation	:	No specific data.
Skin contact	:	No specific data.
Ingestion	:	No specific data.



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Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician Specific treatments	:	Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled. No specific treatment.
Protection of first-aiders	:	No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

See toxicological information (Section 11)

Section 5. Firefighting measures

Extinguishing media

Suitable extinguishing media Unsuitable extinguishing media	:	In case of fire, use water spray (fog), foam, dry chemical or CO_2 . None known.
Specific hazards arising from the chemical	:	In a fire or if heated, a pressure increase will occur and the container may burst.
Hazardous thermal decomposition products	:	May emit Hydrogen Chloride (HCl). Decomposition products may include the following materials: carbon dioxide carbon monoxide halogenated compounds metal oxide/oxides
Special protective actions for fire- fighters	:	Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
Special protective equipment for fire-fighters	:	Fire-fighters should wear appropriate protective equipment and self- contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Avoid breathing vapor or mist. Provide adequate



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For emergency responders	 ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment. If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel". 	
Environmental precautions	: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).	
Methods and materials for contain	nt and cleaning up	
Small spill	: Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropria waste disposal container. Dispose of via a licensed waste disposal contractor.	
Large spill	 Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal. 	

Section 7. Handling and storage

Precautions for safe handling

Protective measures	: Put on appropriate personal protective equipment (see Section 8). Do not ingest. Avoid contact with eyes, skin and clothing. Avoid breathing vapor or mist. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.
Advice on general occupational hygiene	: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

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Conditions for safe storage, including any incompatibilities Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

:

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
1,2-Benzenedicarboxylic acid, di-C8-10- branched alkyl esters, C9-rich	None.
Titanium dioxide	OSHA PEL 1989 (1989-03-01) TWA 10 mg/m3 Form: Total dust OSHA PEL (1993-06-30) TWA 15 mg/m3 Form: Total dust ACGIH TLV (1996-05-18) TWA 10 mg/m3
Appropriate engineering controls :	Good general ventilation should be sufficient to control worker

Environmental exposure controls
 Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

	Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
:	Safety eyewear complying with an approved standard should be used
	:



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		when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.
Skin protection		
Hand protection	:	Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
Body protection	:	Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Other skin protection	:	Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	:	Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Section 9. Physical and chemical properties

Appearance

:	liquid [liquid]
:	GREEN
:	Not available.
:	Lower: Not available.



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(flammable) limits Vapor pressure Vapor density Relative density Solubility Solubility in water Partition coefficient: n- octanol/water Auto-ignition temperature Decomposition temperature SADT Viscosity		Upper: Not available. Not available. Dynamic: Not available. Kinematic: Not available.
Aerosol product		
Heat of combustion	:	Not available.
Ignition distance Enclosed space ignition - Time equivalent	:	Not available. Not available.
Enclosed space ignition -	:	Not available.

Section 10. Stability and reactivity

Deflagration density Flame height

Flame duration

Reactivity	:	No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	:	Stable under recommended storage and handling conditions (see Section 7).
Possibility of hazardous reactions	:	Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	:	Keep away from extreme heat and oxidizing agents.
Incompatible materials	:	Avoid contact with acetal homopolymers and acetyl homopolymers during processing.
Hazardous decomposition products	:	Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Not available.

Not available.

:

:

Section 11. Toxicological information



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This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Titanium dioxide				
Remarks - Oral:	No applicable toxi	city data		
	LC50 Inhalation	Rat - Male	6.82 Mg/l	4 h
	LD50 Dermal	Rabbit	> 5,000 mg/kg	-
1,2-Benzenedicarboxylic acid,	di-C8-10-branched	alkyl esters, C9-rio	ch	
	LD50 Oral Rat 10,000 mg/kg -			
Remarks - Inhalation:	No applicable toxicity data			
Remarks - Dermal:	No applicable toxicity data			
Conclusion/Summary	: Mixtu	re.Not fully tested	l.	

Conclusion/Summary

Mixture.Not fully tested.

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
Titanium dioxide	Skin - Mild	Human		72 hrs	-
	irritant				
1,2-Benzenedicarboxylic	Eyes - Mild	Rabbit			-
acid, di-C8-10-branched	irritant				
alkyl esters, C9-rich					
Conclusion/Summary					
Skin	: M	lixture.Not full	ly tested.		
Eyes	: M	lixture.Not full	ly tested.		
Respiratory	: M	lixture.Not full	ly tested.		
<u>Sensitization</u> Conclusion/Summary Skin Respiratory		lixture.Not ful lixture.Not ful			
<u>Mutagenicity</u> Conclusion/Summary	: M	lixture.Not ful	ly tested.		
Carcinogenicity					
Conclusion/Summary	: M	lixture.Not ful	ly tested.		



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Classification

Product/ingredient name	OSHA	IARC	NTP
Titanium dioxide	-	2B	-
Reproductive toxicity Conclusion/Summary	: N	lixture.Not fully t	ested.
<u>Teratogenicity</u>			
Conclusion/Summary	: N	lixture.Not fully t	ested.
Specific target organ toxicity (Not available.	<u>ísingle exposu</u>	<u>re)</u>	
Specific target organ toxicity (Not available.	repeated expo	osure)	
Aspiration hazard Not available.			
Information on likely routes o exposure	f : N	ot available.	
Potential acute health effects			
Eye contact	: C	auses eye irritatio	n.
Inhalation			ant effects or critical hazards.
Skin contact			ant effects or critical hazards.
Ingestion			ant effects or critical hazards.
Symptoms related to the physic	ical, chemical	and toxicologica	l characteristics
Eye contact		dverse symptoms dness	may include the following: irritation, watering,
Inhalation	: N	o specific data.	
Skin contact		o specific data.	
Ingestion		o specific data.	
Delayed and immediate effects Short term exposure	s as well as ch	ronic effects fron	n short and long-term exposure

Potential immediate effects

Not available.

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Potential delayed effects	:	Not available.
Long term exposure		
Potential immediate effects Potential delayed effects	:	Not available. Not available.
Potential chronic health effects		
Conclusion/Summary	:	Mixture.Not fully tested.
General	:	No known significant effects or critical hazards.
Carcinogenicity	:	No known significant effects or critical hazards.
Mutagenicity	:	No known significant effects or critical hazards.
Teratogenicity	:	No known significant effects or critical hazards.
Developmental effects	:	No known significant effects or critical hazards.
Fertility effects	:	No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Not available.

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
Titanium dioxide			
	Acute LC50 > 1,000 Mg/l Marine water	Fish - Fish	96 h
Remarks - Acute - Fish:	Acute		
	Acute LC50 3 Mg/l Fresh water	Aquatic invertebrates. Crustaceans	48 h
Remarks - Acute - Aquatic invertebrates.:	Acute		
	Acute LC50 6.5 Mg/l Fresh water	Aquatic invertebrates. Daphnia	48 h
Remarks - Acute - Aquatic invertebrates.:	Acute		
Remarks - Acute - Aquatic	No applicable toxicity data		



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No applicable toxicity data
No applicable toxicity data
di-C8-10-branched alkyl esters, C9-rich
No applicable toxicity data
No applicable toxicity data
No applicable toxicity data
No applicable toxicity data
No applicable toxicity data
: Not available.
d

Persistence and degradability

Conclusion/Summary

Not available.

:

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
1,2-Benzenedicarboxylic acid, di-C8-	8.8	3.00	low
10-branched alkyl esters, C9-rich			

Mobility in soil

Soil/water partition coefficient	:	Not available.
(KOC)		
Other adverse effects	:	No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods :

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should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

United States - RCRA Acute hazardous waste "P" List: Not listed

United States - RCRA Toxic hazardous waste "U" List: Not listed

Section 14. Transport information

U.S.DOT 49CFR Ground/Air/Water	:	Not regulated for transportation.
International Air ICAO/IATA	:	Consult mode specific transport rules
International Water IMO/IMDG	:	Consult mode specific transport rules

Section 15. Regulatory information

U.S. Federal regulations	:	United States - TSCA 12(b) - Chemical export notification: None of the components are listed. United States - TSCA 4(a) - Final Test Rules: Listed 1,2- Benzenedicarboxylic acid, di-C8-10-branched alkyl esters, C9-rich
		United States - TSCA 4(a) - ITC Priority list: Not listed United States - TSCA 4(a) - Proposed test rules: Not listed United States - TSCA 4(f) - Priority risk review: Not listed United States - TSCA 5(a)2 - Final significant new use rules: Not listed United States - TSCA 5(a)2 - Proposed significant new use rules: Not listed
		United States - TSCA 5(e) - Substances consent order: Not listed United States - TSCA 6 - Final risk management: Not listed United States - TSCA 6 - Proposed risk management: Not listed United States - TSCA 8(a) - Chemical risk rules: Not listed United States - TSCA 8(a) - Dioxin/Furane precusor: Not listed



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United States - TSCA 8(a) - Preliminary assessment report (PAIR): Listed (2-Methoxymethylethoxy)propanol United States - TSCA 8(c) - Significant adverse reaction (SAR):	
United States - $TSCA 8(c)$ - Significant advarse reaction (SAP).	
Not listed	
United States - TSCA 8(d) - Health and safety studies: Not listed	
United States - EPA Clean water act (CWA) section 307 - Priori	ty
pollutants: Listed Phthalocyanine green	
Miscellaneous Zinc Compounds	
2-Ethylhexanoic acid zinc salt Phenol	
Vinyl chloride monomer	
United States - EPA Clean water act (CWA) section 311 -	
Hazardous substances: Listed	
United States - EPA Clean air act (CAA) section 112 - Accidenta release prevention - Flammable substances: Not listed	1
United States - EPA Clean air act (CAA) section 112 - Accidenta	1
release prevention - Toxic substances: Not listed	
United States - Department of commerce - Precursor chemical:	
Not listed	
Clean Air Act Section 112(b) : Listed Hazardous Air Pollutants (HAPs)	
Clean Air Act Section 602 Class I : Not listed Substances	
Clean Air Act Section 602 Class II : Not listed Substances	
DEA List I Chemicals (Precursor : Not listed Chemicals)	
DEA List II Chemicals (Essential : Not listed	
Chemicals)	
US. EPA CERCLA Hazardous Substances (40 CFR 302)	
not applicable <u>SARA 311/312</u>	

Classification

: EYE IRRITATION - Category 2B

Composition/information on ingredients

Name	%	Classification	
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1,2-Benzenedicarboxylic acid, di-C8-10-branched alkyl esters, C9-rich	>= 25 - <= 50	EYE IRRITATION - Category 2B
Titanium dioxide	>= 0.3 - <= 1	CARCINOGENICITY - Category 2

Not applicable.

State regulations		
Massachusetts	:	None of the components are listed.
New York	:	None of the components are listed.
New Jersey	:	The following components are listed: Quartz Titanium dioxide Calcium carbonate Ethene, chloro-, homopolymer
Pennsylvania	:	The following components are listed: Quartz
		Titanium dioxide
		Calcium carbonate

California Prop. 65

WARNING: This product can expose you to chemicals including 1,2-Benzenedicarboxylic acid, di-C8-10branched alkyl esters, C9-rich, Titanium dioxide, Quartz, which are known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

Ingredient name	No significant risk level	Maximum acceptable dosage level
1,2-Benzenedicarboxylic acid, di-C8-10- branched alkyl esters, C9-rich	Yes.	-
Titanium dioxide	-	-
Quartz	-	-

United States inventory (TSCA 8b)	:	All components are active or exempted.
Canada inventory	:	At least one component is not listed in DSL but all such components are listed in NDSL.
International regulations		



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Inventory list

Australia	:	Not determined.
Canada	:	At least one component is not listed in DSL but all such components
		are listed in NDSL.
China	:	Not determined.
Europe inventory	:	All components are listed or exempted.
Japan	:	Not determined.
New Zealand	:	Not determined.
Philippines	:	Not determined.
Republic of Korea	:	Not determined.
Taiwan	:	Not determined.
Turkey	:	Not determined.
United States	:	All components are active or exempted.

Section 16. Other information

Hazardous Material Information System (U.S.A.)



Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on SDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual. History

Date of printing	:	02/03/2020
Date of issue/Date of revision	:	01/22/2020
Date of previous issue	:	09/04/2018
Version	:	1.2
Key to abbreviations	:	ATE = Acute Toxicity Estimate
•		BCF = Bioconcentration Factor
		GHS = Globally Harmonized System of Classification and Labelling of
		Chemicals
		IATA = International Air Transport Association
		IBC = Intermediate Bulk Container
		IMDG = International Maritime Dangerous Goods
		LogPow = logarithm of the octanol/water partition coefficient

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MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) UN = United Nations Not available.

References

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the abovenamed supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist. Particularly this information may not be valid for such material used in conjunction with any other materials or in any process, unless specified in the text.