### K2305 EPIC TRANSFLEX BASE

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# SAFETY DATA SHEET

#### **K2305 EPIC TRANSFLEX BASE**

Section 1. Identification		
GHS product identifier	:	K2305 EPIC TRANSFLEX BASE
Chemical name	:	Mixture
CAS number	:	Mixture
Other means of identification	:	FO20040167
Product type	:	solid
Relevant identified uses of the subs	tance	e or mixture and uses advised against
Product use	:	Industrial applications.
Supplier's details	:	AVIENT CORPORATION
		33587 Walker Road, Avon Lake, OH 44012
		1 (440) 930-1000 or 1 (844) 4AVIENT
Emergency telephone number	:	CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or
(with hours of operation)		accident).

# Section 2. Hazards identification

This mixture has not been evaluated as a whole. Information provided on the health effects of this product is based on individual components. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. After handling, always wash hands thoroughly with soap and water.

OSHA/HCS status	:	While this material is not considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200), this SDS contains valuable information critical to the safe handling and proper use of the product. This SDS should be retained and available for employees and other users of this product.
Classification of the substance or mixture	:	Not classified.
GHS label elements		
Signal word Hazard statements	:	No signal word. No known significant effects or critical hazards.

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#### **Precautionary statements**

	:	Not applicable.
Prevention	:	Not applicable.
Response	:	Not applicable.
Storage	:	Not applicable.
Disposal	:	Not applicable.
Supplemental label elements	:	None known.
Hazards not otherwise classified	:	None known.
		Not available.

# Section 3. Composition/information on ingredients

Substance/mixture	:	Mixture
Chemical name	:	Mixture
Other means of identification	:	FO20040167

CAS number/other identifiers

Ingredient name	%	CAS number
Diphenyloxide-4,4'-disulfohydrazide	>= 3 - <= 5	80-51-3
Quartz	> 0 - <= 0.3	14808-60-7

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

# Section 4. First aid measures

Description of necessary first aid measures

Eye contact	:	Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Get medical attention if irritation occurs.
Inhalation	:	Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical attention if symptoms occur. In case of

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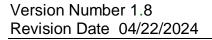
Skin contact Ingestion	<ul> <li>inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.</li> <li>Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur.</li> <li>Wash out mouth with water. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if symptoms occur.</li> </ul>		
Most important symptoms/effects, acu	te and delayed		
Potential acute health effects			
Eye contact	: No known significant effects or critical hazards.		
Inhalation	: No known significant effects or critical hazards.		
Skin contact	: No known significant effects or critical hazards.		
Ingestion	: No known significant effects or critical hazards.		
Over-exposure signs/symptoms			
Eye contact	: No specific data.		
Inhalation	: No specific data.		
Skin contact	: No specific data.		
Ingestion	: No specific data.		
Indication of immediate medical atter	Indication of immediate medical attention and special treatment needed, if necessary		
Notes to physician	: In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.		
Specific treatments	: No specific treatment.		
-	-		
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training.		
See toxicological information (Section	11)		

# Section 5. Fire-fighting measures

#### **Extinguishing media**

Suitable extinguishing media	:	In case of fire, use water spray (fog), foam, dry chemical or CO <sub>2</sub> .
Unsuitable extinguishing media	:	None known.

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Specific hazards arising from the chemical	:	No specific fire or explosion hazard.
Hazardous thermal decomposition products	:	May emit Hydrogen Chloride (HCl). Decomposition products may include the following materials: carbon dioxide carbon monoxide nitrogen oxides sulfur oxides halogenated compounds metal oxide/oxides
Special protective actions for fire- fighters	:	Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
Special protective equipment for fire-fighters	:	Fire-fighters should wear appropriate protective equipment and self- contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

# Section 6. Accidental release measures

#### Personal precautions, protective equipment and emergency procedures

For non-emergency personnel For emergency responders	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Put on appropriate personal protective equipment. If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions Methods and materials for containme	: ent a	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
Wiethous and materials for containing	iiit ai	iu cleaning up
Small spill	:	Move containers from spill area. Vacuum or sweep up material and place in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor.
Large spill	:	Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Vacuum or sweep up material and place in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

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# Section 7. Handling and storage

#### Precautions for safe handling

Protective measures Advice on general occupational hygiene	:	Put on appropriate personal protective equipment (see Section 8). Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	:	Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

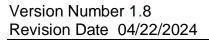
# Section 8. Exposure controls/personal protection

#### **Control parameters**

#### **Occupational exposure limits**

Ingredient name	Exposure limits
Diphenyloxide-4,4'-disulfohydrazide	None.
Quartz	OSHA PEL 1989 (1989-03-01) TWA 0.1 mg/m3 (Calculated as Quartz) Form: Respirable dust OSHA PEL Z3 (1997-09-03) TWA 250 MPPCF / (%SiO2+5) Form: Respirable TWA 10 MG /M3 / (%SiO2+2) Form: Respirable OSHA PEL Z3 (1997-09-03) TWA 30 MG /M3 / (%SiO2+2) Form: Total dust NIOSH REL (1994-06-01) TWA 0.05 mg/m3 Form: Respirable dust ACGIH TLV (2005-12-09) TWA 0.025 mg/m3 Form: Respirable fraction OSHA PEL (2016-06-23) TWA 0.05 mg/m3 Form: Respirable dust

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Appropriate engineering controls	:	Good general ventilation should be sufficient to control worker exposure to airborne contaminants.
Environmental exposure controls	:	Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
Individual protection measures		
Hygiene measures	:	Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye/face protection	:	Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.
Skin protection		
Hand protection	:	Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
Body protection	:	Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Other skin protection	:	Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	:	Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

# Section 9. Physical and chemical properties

#### **Appearance**

Physical state	:	solid [Paste.]
Color	:	NO PIGMENT
Odor	:	Faint odor.

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:	Not available. Not available. Not available. Not available. Not applicable.
::	Not available. Not available. Not available. Not available. <b>Lower:</b> Not applicable. <b>Upper:</b> Not applicable.
:	Not available. Not applicable.
: : : : : : : : : : : : : : : : : : : :	Not available. Not available. insoluble in water. Not applicable.
:	Not applicable.
:	Not available. Not available. <b>Dynamic:</b> Not available. <b>Kinematic:</b> Not applicable.
:	Not available.
:	Not available. Not available.
: :	Not available. Not available. Not available.

# Section 10. Stability and reactivity

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Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: Stable under recommended storage and handling conditions (see Section 7).
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: Keep away from extreme heat and oxidizing agents.
Incompatible materials	: Avoid contact with acetal homopolymers and acetyl homopolymers during processing.
Hazardous decomposition products	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

# Section 11. Toxicological information

#### Information on toxicological effects

Product/ingredient name	Result	Species	Dose	Exposure
Benzenesulfonic acid, 4,4'-ox	ybis-, 1,1'-dihydraz	zide		
	LD50 Oral	Rat	2,300 mg/kg	-
Conclusion/Summary	: Mix	ture.Not fully tested.		
Irritation/Corrosion				
Conclusion/Summary				
Skin		ture.Not fully tested.		
Eyes Respiratory		ture.Not fully tested. ture.Not fully tested.		
Sensitization		j i i i i		
Sensitization				
Conclusion/Summary				
Skin		ture.Not fully tested.		
Respiratory	: Mix	ture.Not fully tested.		
Mutagenicity				
Conclusion/Summary	: Mix	ture.Not fully tested.		
<u>Carcinogenicity</u>				
Conclusion/Summary	: Mix	ture.Not fully tested.		
<b>Classification</b>				
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Product/ingredient name	OSHA	IARC	NTP
Quartz (SiO2)	-	1	Known to be a human carcinogen.

#### **Reproductive toxicity**

**Conclusion/Summary** : Mixture.Not fully tested.

#### **Teratogenicity**

**Conclusion/Summary** : Mixture.Not fully tested.

#### Specific target organ toxicity (single exposure)

Not available.

#### Specific target organ toxicity (repeated exposure)

Name	Category	Route of exposure	Target organs
Quartz (SiO2)	Category 1	-	-

#### Aspiration hazard

Not available.

Information on the likely routes of	:	Not available.
exposure		

#### Potential acute health effects

Eye contact	:	No known significant effects or critical hazards.
Inhalation	:	No known significant effects or critical hazards.
Skin contact	:	No known significant effects or critical hazards.
Ingestion	:	No known significant effects or critical hazards.

#### Symptoms related to the physical, chemical and toxicological characteristics

Eye contact	:	No specific data.
Inhalation	:	No specific data.
Skin contact	:	No specific data.
Ingestion	:	No specific data.

#### Delayed and immediate effects and also chronic effects from short and long term exposure

#### Short term exposure

Potential immediate effects	: Not available.
Potential delayed effects	: Not available.

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Long term exposure		
Potential immediate effects Potential delayed effects	:	Not available. Not available.
Potential chronic health effects		
Conclusion/Summary	:	Mixture.Not fully tested.
General	:	No known significant effects or critical hazards.
Carcinogenicity	:	No known significant effects or critical hazards.
Mutagenicity	:	No known significant effects or critical hazards.
Teratogenicity	:	No known significant effects or critical hazards.
Developmental effects	:	No known significant effects or critical hazards.
Fertility effects	:	No known significant effects or critical hazards. No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates N/A

Other information

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

# Section 12. Ecological information

:

#### **Toxicity**

Product/ingredient name	Result	Species	Exposure
K2305 EPIC TRANSFLEX BA	SE		
Remarks - Acute - Aquatic	Chemicals are not	readily available as they are bound wit	hin the polymer matrix.
invertebrates.:			
Conclusion/Summary	: Chemic polymer	als are not readily available as they are matrix.	bound within the
Persistence and degradability			
Conclusion/Summary		cals are not readily available as they are r matrix.	e bound within the

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**Conclusion/Summary** 

Chemicals are not readily available as they are bound within the polymer matrix.

#### **Bioaccumulative potential**

Product/ingredient name	LogPow	BCF	Potential
Benzenesulfonic acid, 4,4'-oxybis-,	-	3.00	low
1,1'-dihydrazide			

#### Mobility in soil

Soil/water partition coefficient (KOC)		Not available.	
Other adverse effects	:	No known significa	

:

: No known significant effects or critical hazards.

# Section 13. Disposal considerations

**Disposal methods** : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

United States - RCRA Acute hazardous waste "P" List: Not listed

United States - RCRA Toxic hazardous waste "U" List: Not listed

# Section 14. Transport information

U.S.DOT 49CFR Ground/Air/Water	:	Not regulated for transportation.	
International Air ICAO/IATA	:	Not classified as dangerous goods under transport regulations.	
/ . =			

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International Water IMO/IMDG : Not classified as dangerous goods under transport regulations.

# Section 15. Regulatory information

U.S. Federal regulations	:	<ul> <li>United States - TSCA 12(b) - Chemical export notification: None of the components are listed.</li> <li>United States - TSCA 4(a) - Final Test Rules: Not listed</li> <li>United States - TSCA 4(a) - ITC Priority list: Not listed</li> <li>United States - TSCA 4(a) - Proposed test rules: Not listed</li> </ul>
		United States - TSCA 4(f) - Priority risk review: Not listed United States - TSCA 5(a)2 - Final significant new use rules: Not
		listed United States - TSCA 5(a)2 - Proposed significant new use rules: Not listed
		United States - TSCA 5(e) - Substances consent order: Not listed United States - TSCA 6 - Final risk management: Not listed United States - TSCA 6 - Proposed risk management: Not listed
		United States - TSCA 8(a) - Chemical risk rules: Not listed United States - TSCA 8(a) - Dioxin/Furane precusor: Not listed United States - TSCA 8(a) - Chemical Data Reporting (CDR): Not determined
		United States - TSCA 8(a) - Preliminary assessment report (PAIR): Listed Diphenyloxide-4,4'-disulfohydrazide
		United States - TSCA 8(c) - Significant adverse reaction (SAR): Not listed
		United States - TSCA 8(d) - Health and safety studies: Not listed United States - EPA Clean water act (CWA) section 307 - Priority pollutants: Listed Vinyl chloride monomer Phenol
		United States - EPA Clean water act (CWA) section 311 - Hazardous substances: Listed
		United States - EPA Clean air act (CAA) section 112 - Accidental release prevention - Flammable substances: Not listed United States - EPA Clean air act (CAA) section 112 - Accidental
		release prevention - Toxic substances: Not listed United States - Department of commerce - Precursor chemical: Not listed
Clean Air Act Section 112(b)	:	Listed

Clean Air Act Section 112(b) Hazardous Air Pollutants (HAPs)

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Clean Air Act Section 602 Class I	:	Not listed
Substances Clean Air Act Section 602 Class II		Not listed
Substances	•	Not listed
DEA List I Chemicals (Precursor	:	Not listed
Chemicals) DEA List II Chemicals (Essential Chemicals)	:	Not listed

#### US. EPA CERCLA Hazardous Substances (40 CFR 302)

not applicable

#### SARA 311/312

Classification

Not applicable.

:

#### **Composition/information on ingredients**

No products were found.

Name	%	Classification
Benzenesulfonic acid, 4,4'- oxybis-, 1,1'-dihydrazide	>= 3 - <= 5	COMBUSTIBLE DUSTS ACUTE TOXICITY - oral - Category 4 SKIN IRRITATION - Category 2 EYE IRRITATION - Category 2A SKIN SENSITIZATION - Category 1 GERM CELL MUTAGENICITY - Category 2
Quartz (SiO2)	> 0 - <= 0.3	CARCINOGENICITY - inhalation - Category 1A SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 1

Not applicable.

State regulations	
Massachusetts	: The following components are listed:
	Calcium carbonate
	Distillates, petroleum, hydrotreated heavy paraffinic
New York	: None of the components are listed.
New Jersey	: The following components are listed:
-	Ethene, chloro-, homopolymer
	Calcium carbonate
	Diphenyloxide-4,4'-disulfohydrazide
	Distillates, petroleum, hydrotreated heavy paraffinic
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Pennsylvania

Quartz The following components are listed: Calcium carbonate

#### California Prop. 65

**WARNING:** This product can expose you to Quartz, which is known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

:

Ingredient name	No significant risk level	Maximum acceptable dosage level
Quartz	-	-

United States inventory (TSCA 8b)	:	All components are active or exempted.
Canada inventory	:	At least one component is not listed in DSL but all such components are listed in NDSL.
International regulations Inventory list		
Australia	:	Not determined.
Canada	:	At least one component is not listed in DSL but all such components are listed in NDSL.
China	:	All components are listed or exempted.
Eurasian Economic Union	:	Russian Federation inventory: Not determined.
Japan	:	Japan inventory (CSCL): Not determined.
		Japan inventory (ISHL): Not determined.
New Zealand	:	Not determined.
Philippines	:	Not determined.
Republic of Korea	:	All components are listed or exempted.
Taiwan	:	Not determined.Not determined.
Thailand	:	Not determined.
Turkey	:	Not determined.
United States	:	All components are active or exempted.
Viet Nam	:	Not determined.

# Section 16. Other information

Hazardous Material Information System (U.S.A.)

Health	/	0
Flammability		0
Physical hazards		0



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Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on SDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual. History

Date of printing	:	04/24/2024
Date of issue/Date of revision	:	04/22/2024
Date of previous issue	:	04/15/2024
Version	:	1.8
Key to abbreviations	:	ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = International Air Transport Association IMDG = International Maritime Dangerous Goods
References	:	LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) UN = United Nations Not available.

#### Notice to reader

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