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SAFETY DATA SHEET

COLORSPERSE BROWN

Section 1. Identificatio	n	
GHS product identifier Chemical name CAS number Other means of identification Product type	::	COLORSPERSE BROWN Mixture Mixture FO20041141 liquid
Relevant identified uses of the substa Product use	ance :	or mixture and uses advised against Industrial applications. Plastics.
Supplier's details	:	GSDI Specialty Dispersions, Inc. 1675 Navarre Road SW, Massillon, Ohio USA 44646
Emergency telephone number (with hours of operation)	:	1 (440) 930-1000 or 1 (866) POLYONE CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).

Section 2. Hazards identification

This mixture has not been evaluated as a whole for health effects. Information provided on health effects of this product is based on the individual components. However, some vapors or contaminants may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. See sections 8 and 11 for special precautions. After handling, always wash hands thoroughly with soap and water.

OSHA/HCS status	:	While this material is not considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200), this SDS contains valuable information critical to the safe handling and proper use of the product. This SDS should be retained and available for employees and other users of this product.
Classification of the substance or mixture	:	Not classified.

GHS label elements

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:	No signal word.
:	No known significant effects or critical hazards.
:	Not applicable.
:	None known.
:	None known.
	:

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Section 3. Composition/information on ingredients

Substance/mixture	:	Mixture
Chemical name	:	Mixture
Other means of identification	:	FO20041141

CAS number/other identifiers

Ingredient name	%	CAS number
Titanium dioxide	30 - 60	13463-67-7
Castor oil	30 - 60	8001-79-4

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact

: Immediately flush eyes with plenty of water, occasionally lifting the



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		upper and lower eyelids. Check for and remove any contact lenses.
		Get medical attention if irritation occurs.
Inhalation	:	Remove victim to fresh air and keep at rest in a position comfortable
		for breathing. Get medical attention if symptoms occur.
Skin contact	:	Flush contaminated skin with plenty of water. Remove contaminated
		clothing and shoes. Get medical attention if symptoms occur.
Ingestion	:	Wash out mouth with water. Remove victim to fresh air and keep at
		rest in a position comfortable for breathing. If material has been
		swallowed and the exposed person is conscious, give small quantities
		of water to drink. Do not induce vomiting unless directed to do so by
		medical personnel. Get medical attention if symptoms occur.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contact Inhalation Skin contact Ingestion <u>Over-exposure signs/symptoms</u>	 No known significant effects or critical hazards.
Eye contact	: No specific data.
Inhalation	: No specific data.
Skin contact	: No specific data.
Ingestion	: No specific data.
Indication of immediate medica	attention and special treatment needed, if necessary
Notes to physician	: Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
Specific treatments	: No specific treatment.
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training.

See toxicological information (Section 11)

Section 5. Firefighting measures

Extinguishing media

Suitable extinguishing media	:	In case of fire, use water spray (fog), foam, dry chemical or CO ₂ .
Unsuitable extinguishing media	:	None known.

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Specific hazards arising from the chemical Hazardous thermal decomposition products	:	In a fire or if heated, a pressure increase will occur and the container may burst. Decomposition products may include the following materials: carbon dioxide carbon monoxide sulfur oxides metal oxide/oxides
Special protective actions for fire- fighters	:	Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
Special protective equipment for fire-fighters	:	Fire-fighters should wear appropriate protective equipment and self- contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel For emergency responders	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Put on appropriate personal protective equipment. If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions	:	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
Methods and materials for containme	ent a	nd cleaning up
Small spill	:	Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
Large spill	:	Stop leak if without risk. Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in
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container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures Advice on general occupational hygiene	:	Put on appropriate personal protective equipment (see Section 8). Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	:	Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
Castor oil	
Titanium dioxide	OSHA PEL 1989 (1989-03-01)
	PEL: Permissible Exposure Level 10 mg/m3 Form: Total dust
	OSHA PEL (1993-06-30)
	PEL: Permissible Exposure Level 15 mg/m3 Form: Total dust
	NIOSH REL (1994-06-01)
	ACGIH TLV (1996-05-18)
	TLV-TWA: Threshold Limit Value - Time weighted average PEL:



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		Permissible Exposure Level 10 mg/m3			
Appropriate engineering controls	:	Good general ventilation should be sufficient to control worker exposure to airborne contaminants.			
Environmental exposure controls	:	Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.			
Individual protection measures					
Hygiene measures	:	Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.			
Eye/face protection	:	Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.			
Skin protection					
Hand protection	:	Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.			
Body protection	:	Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.			
Other skin protection	:	Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.			
Respiratory protection	:	Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.			

Section 9. Physical and chemical properties



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Appearance

Physical state	:	liquid [Paste.]
Color	:	BROWN
Odor	:	Not available.
Odor threshold	:	Not available.
рН	:	Not available.
Melting point	:	Not available.
Boiling point	:	Not available.
Flash point	:	Not available.
Burning time	:	Not available.
Burning rate	:	Not available.
Evaporation rate	:	Not available.
Flammability (solid, gas)	:	Not available.
Lower and upper explosive	:	Lower: Not available.
(flammable) limits		Upper: Not available.
(flammable) limits Vapor pressure	:	Upper: Not available. Not available.
	:	
Vapor pressure	:	Not available.
Vapor pressure Vapor density	::	Not available. Not available.
Vapor pressure Vapor density Relative density	: : : : : : : : : : : : : : : : : : : :	Not available. Not available. Not available.
Vapor pressure Vapor density Relative density Solubility	: : : : : : : : : : : : : : : : : : : :	Not available. Not available. Not available. Not available.
Vapor pressure Vapor density Relative density Solubility Solubility in water	:::::::::::::::::::::::::::::::::::::::	Not available. Not available. Not available. Not available. Not available.
Vapor pressure Vapor density Relative density Solubility Solubility in water Partition coefficient: n-	: : : : : : : : : : : : : : : : : : : :	Not available. Not available. Not available. Not available. Not available.
Vapor pressure Vapor density Relative density Solubility Solubility in water Partition coefficient: n- octanol/water		Not available. Not available. Not available. Not available. Not available. Not available.
Vapor pressure Vapor density Relative density Solubility Solubility in water Partition coefficient: n- octanol/water Auto-ignition temperature		Not available. Not available. Not available. Not available. Not available. Not available.
Vapor pressure Vapor density Relative density Solubility Solubility in water Partition coefficient: n- octanol/water Auto-ignition temperature Decomposition temperature		Not available. Not available. Not available. Not available. Not available. Not available. Not available. Not available.
Vapor pressure Vapor density Relative density Solubility Solubility in water Partition coefficient: n- octanol/water Auto-ignition temperature Decomposition temperature SADT		Not available. Not available. Not available. Not available. Not available. Not available. Not available. Not available. Not available. Not available.

Section 10. Stability and reactivity

Reactivity	:	No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	:	Stable under recommended storage and handling conditions (see Section 7).
Possibility of hazardous reactions	:	Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	:	Keep away from extreme heat and oxidizing agents.
Incompatible materials	:	Keep away from strong acids. Oxidizer.
Hazardous decomposition products	:	Under normal conditions of storage and use, hazardous decomposition products should not be produced.



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Section 11. Toxicological information

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure		
Titanium dioxide						
	LC50 Inhalation	Rat - Male	6.82 Mg/l	4 h		
	LD50 Dermal	Rabbit	> 5,000 mg/kg	-		
Castor oil						
	LD50 Oral	Rat	10,000 mg/kg	-		
Conclusion/Summary Mixture Not fully tested						

Conclusion/Summary

Mixture.Not fully tested.

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
Titanium dioxide	Skin - Mild	Human		72 hrs	-
	irritant				
Castor oil	Skin - Mild	Guinea pig		24 hrs	-
	irritant				
	Skin - Mild	Man		48 hrs	-
	irritant				
	Skin - Mild	Rat		24 hrs	-
	irritant				
	Skin - Severe	Rabbit		24 hrs	-
	irritant				
	Eyes - Mild	Rabbit			-
	irritant				

Conclusion/Summary Skin Mixture.Not fully tested. : Mixture.Not fully tested. Eyes : Respiratory Mixture.Not fully tested. :

Sensitization

Conclusion/Summary		
Skin	:	Mixture.Not fully tested.
Respiratory	:	Mixture.Not fully tested.

Mutagenicity

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Conclusion/Summary	:	Mixture.Not fully tested.
Carcinogenicity		
Conclusion/Summary	:	Mixture.Not fully tested.
<u>Reproductive toxicity</u>		
Conclusion/Summary	:	Mixture.Not fully tested.
Teratogenicity		
Conclusion/Summary	:	Mixture.Not fully tested.
Specific target organ toxicity (sing Not available.	<u>gle exp</u>	<u>bosure)</u>
<u>Specific target organ toxicity (repo</u> Not available.	eated	<u>exposure)</u>
Aspiration hazard Not available.		
Information on likely routes of exposure	:	Not available.
Potential acute health effects		
Eye contact Inhalation Skin contact Ingestion	::	No known significant effects or critical hazards. No known significant effects or critical hazards. No known significant effects or critical hazards. No known significant effects or critical hazards.
Symptoms related to the physical,	chemi	cal and toxicological characteristics
Eye contact Inhalation Skin contact Ingestion	: : :	No specific data. No specific data. No specific data. No specific data.
Delayed and immediate effects as y	vell as	s chronic effects from short and long-term exposure
Short term exposure		
Potential immediate effects Potential delayed effects	:	Not available. Not available.
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Long term exposure

Potential immediate effects Potential delayed effects	:	Not available. Not available.
Potential chronic health effects		
Conclusion/Summary	:	Mixture.Not fully tested.
General	:	No known significant effects or critical hazards.
Carcinogenicity	:	No known significant effects or critical hazards.
Mutagenicity	:	No known significant effects or critical hazards.
Teratogenicity	:	No known significant effects or critical hazards.
Developmental effects	:	No known significant effects or critical hazards.
Fertility effects	:	No known significant effects or critical hazards.
Numerical measures of toxicity		

Acute toxicity estimates

Not available.

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
Titanium dioxide		-	
	Acute LC50 > 1,000,000 μg/l	Fish - Fish	96 h
	Marine water		
	Acute LC50 > 1,000 mg/l Fresh	Fish - Fish	96 h
	water		
	Acute LC50 13 mg/l Fresh water	Aquatic invertebrates.	48 h
		Daphnia	
	Acute LC50 6.5 mg/l Fresh water	Aquatic invertebrates.	48 h
	_	Daphnia	
	Acute LC50 3 mg/l Fresh water	Aquatic invertebrates.	48 h
		Crustaceans	
	Acute LC50 15.9 mg/l Fresh water	Aquatic invertebrates.	48 h
		Crustaceans	
	Acute LC50 3.6 mg/l Fresh water	Aquatic invertebrates.	48 h
		Crustaceans	



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	Acute LC50 11 mg/l Fresh water	Aquatic invertebrates.	48 h		
		Crustaceans			
	Acute LC50 13.4 mg/l Fresh water	Aquatic invertebrates.	48 h		
		Crustaceans			
	Acute EC50 27.8 mg/l Fresh water	Aquatic invertebrates.	48 h		
	ç	Daphnia			
	Acute EC50 19.3 mg/l Fresh water	Aquatic invertebrates.	48 h		
	ç	Daphnia			
	Acute EC50 35.306 mg/l Fresh	Aquatic invertebrates.	48 h		
	water	Daphnia			
COLORSPERSE BROWN					
Remarks - Acute - Aquatic	Dangerous for the environment: May cause long term adverse effects in the aquatic				
invertebrates.:	environment.				
Conclusion/Summary	: Dangerous for the enviro	onment: May cause long te	rm adverse effects		
	in the aquatic environment.				
Persistence and degradability	<u> </u>				
Conclusion/Summary	: Not available.				
Conclusion/Summary	: Dangerous for the environment: May cause long term adverse effects in the aquatic environment.				

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
Titanium dioxide		-	low

Mobility in soil

Soil/water partition coefficient	:	Not available.
(KOC)		
Other adverse effects	:	No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods :	The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered
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when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

United States - RCRA Acute hazardous waste "P" List: Not listed

United States - RCRA Toxic hazardous waste "U" List: Not listed

Section 14. Transport information

U.S.DOT 49CFR Ground/Air/Water : Not regulated for transportation.

Section 15. Regulatory information

U.S. Federal regulations	: United States - TSCA 12(b) - Chemical export notification: None
	of the components are listed.
	United States - TSCA 4(a) - Final Test Rules: Not listed
	United States - TSCA 4(a) - ITC Priority list: Not listed
	United States - TSCA 4(a) - Proposed test rules: Not listed
	United States - TSCA 4(f) - Priority risk review: Not listed
	United States - TSCA 5(a)2 - Final significant new use rules: Not
	listed
	United States - TSCA 5(a)2 - Proposed significant new use rules:
	Not listed
	United States - TSCA 5(e) - Substances consent order: Not listed
	United States - TSCA 6 - Final risk management: Not listed
	United States - TSCA 6 - Proposed risk management: Listed
	Lead
	United States - TSCA 8(a) - Chemical risk rules: Not listed
	United States - TSCA 8(a) - Dioxin/Furane precusor: Not listed
	United States - TSCA 8(a) - Chemical Data Reporting (CDR): Not
	determined
	United States - TSCA 8(a) - Preliminary assessment report
	(PAIR): Not listed
	United States - TSCA 8(c) - Significant adverse reaction (SAR):
	Not listed
	United States - TSCA 8(d) - Health and safety studies: Not listed
	United States - EPA Clean water act (CWA) section 307 - Priority
	pollutants: Not listed
	United States - EPA Clean water act (CWA) section 311 -

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Hazardous substances: Not listed United States - EPA Clean air act (CAA) section 112 - Accidental release prevention - Flammable substances: Not listed United States - EPA Clean air act (CAA) section 112 - Accidental release prevention - Toxic substances: Not listed United States - Department of commerce - Precursor chemical: Not listed

Clean Air Act Section 112(b)	:	Listed
Hazardous Air Pollutants (HAPs) Clean Air Act Section 602 Class I	:	Not listed
Substances Clean Air Act Section 602 Class II	:	Not listed
Substances DEA List I Chemicals (Precursor		Not listed
Chemicals) DEA List II Chemicals (Essential		Not listed
Chemicals)	•	not fisted

US. EPA CERCLA Hazardous Substances (40 CFR 302)

not applicable

SARA 311/312

Classification

Not applicable.

:

Composition/information on ingredients

Name	%	Classification
Titanium dioxide	30 - 60	СН
Castor oil	30 - 60	АН

SARA 313

	Product name	CAS number	%
Form R - Reporting	Lead	7439-92-1	0 - 0.1
requirements			
Supplier notification	Lead	7439-92-1	0 - 0.1

SARA 313 notifications must not be detached from the SDS and any copying and redistribution of the SDS shall include copying and redistribution of the notice attached to copies of the SDS subsequently redistributed.

State regulations

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Massachusetts New York New Jersey Pennsylvania	:	None of the components are listed. None of the components are listed. The following components are listed: Titanium dioxide Iron oxide The following components are listed: Iron oxide Titanium dioxide
<u>California Prop. 65</u> WARNING: This product contains a cl	hemi	cal known to the State of California to cause cancer.
United States inventory (TSCA 8b)	:	All components are listed or exempted.
Canada inventory	:	All components are listed or exempted.
International regulations		
Inventory list		
Australia	:	All components are listed or exempted.
Canada	:	All components are listed or exempted.
China	:	All components are listed or exempted.
Europe inventory	:	Not determined.
Japan	:	Not determined.
New Zealand	:	All components are listed or exempted.
Philippines	:	All components are listed or exempted.
Republic of Korea	:	All components are listed or exempted. Not determined.
Taiwan	:	Not determined.
Turkey United States		All components are listed or exempted.
United States	•	An components are listed of exempted.

Section 16. Other information

Hazardous Material Information System (U.S.A.) :

Health	*	2
Flammability		0
Physical hazards		0

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks Although HMIS® ratings are not required on SDSs under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered mark of the National Paint & Coatings Association (NPCA). HMIS® materials may be purchased exclusively from J. J. Keller (800) 327-6868.

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The customer is responsible for determining the PPE code for this material.

History		
Date of printing	:	05/15/2017
Date of issue/Date of revision	:	05/10/2017
Date of previous issue	:	00/00/0000
Version	:	1.0
Key to abbreviations	:	ATE = Acute Toxicity Estimate
·		BCF = Bioconcentration Factor
		GHS = Globally Harmonized System of Classification and Labelling of
		Chemicals
		IATA = International Air Transport Association
		IBC = Intermediate Bulk Container
		IMDG = International Maritime Dangerous Goods
		LogPow = logarithm of the octanol/water partition coefficient
		MARPOL = International Convention for the Prevention of Pollution From
		Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine
		pollution)
		UN = United Nations
References	:	Not available.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the abovenamed supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist. Particularly this information may not be valid for such material used in conjunction with any other materials or in any process, unless specified in the text.