

STAN-TONE EPX- MOCHA

Version Number 1.0 Revision Date 09/06/2017

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SAFETY DATA SHEET

STAN-TONE EPX- MOCHA

Section 1. Identification

GHS product identifier STAN-TONE EPX- MOCHA

Chemical name Mixture **CAS** number Mixture Other means of identification FO20041744 **Product type** liquid

Relevant identified uses of the substance or mixture and uses advised against

Product use Industrial applications. Plastics.

POLYONE CORPORATION Supplier's details

1675 Navarre Road SW, Massillon,

Ohio USA 44646

1 330 837 8679

Emergency telephone number

(with hours of operation)

CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or

accident).

Section 2. Hazards identification

This mixture has not been evaluated as a whole. Information provided on the health effects of this product is based on individual components. Some vapors may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. After handling, always wash hands thoroughly with soap and water.

OSHA/HCS status This material is considered hazardous by the OSHA Hazard

Communication Standard (29 CFR 1910.1200).

Classification of the substance or

mixture

SKIN IRRITATION - Category 2 EYE IRRITATION - Category 2B

SKIN SENSITISATION - Category 1

GHS label elements



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Hazard pictograms

Signal word

Hazard statements Causes skin and eye irritation.

May cause an allergic skin reaction.

Precautionary statements

General Not applicable.

Prevention Wear protective gloves. Avoid breathing vapor. Wash hands

thoroughly after handling. Contaminated work clothing must not be

allowed out of the workplace.

Response IF ON SKIN: Wash with plenty of soap and water. Wash

contaminated clothing before reuse. If skin irritation or rash occurs: Get medical attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical attention.

Storage Not applicable.

Dispose of contents and container in accordance with all local, Disposal

regional, national and international regulations.

None known. **Supplemental label elements** Hazards not otherwise classified None known.

Section 3. Composition/information on ingredients

Substance/mixture Mixture Chemical name Mixture Other means of identification FO20041744

CAS number/other identifiers

Ingredient name	%	CAS number
Bisphenol A - Epichlorohydrin polymer	30 - 60	25068-38-6
Titanium dioxide	5 - 10	13463-67-7

Any concentration shown as a range is to protect confidentiality or is due to batch variation.



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There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact : Immediately flush eyes with plenty of water, occasionally lifting the

upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.

Inhalation : Remove victim to fresh air and keep at rest in a position comfortable

for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway.

Loosen tight clothing such as a collar, tie, belt or waistband.

: Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes.

Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes

thoroughly before reuse.

Ingestion: Wash out mouth with water. Remove dentures if any. Remove victim

to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention if adverse health effects persist or are severe. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie,

belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Skin contact

Eye contact : Causes eye irritation.



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Inhalation : No known significant effects or critical hazards.

Skin contact : Causes skin irritation. May cause an allergic skin reaction.

Ingestion: No known significant effects or critical hazards.

Over-exposure signs/symptoms

Eye contact : Adverse symptoms may include the following:

pain or irritation

watering

redness

Inhalation : No specific data.

Skin contact : Adverse symptoms may include the following:

irritation redness

Ingestion : No specific data.

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician : Treat symptomatically. Contact poison treatment specialist

immediately if large quantities have been ingested or inhaled.

Specific treatments : No specific treatment.

Protection of first-aiders : No action shall be taken involving any personal risk or without

suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Firefighting measures

Extinguishing media

Suitable extinguishing media Unsuitable extinguishing media In case of fire, use water spray (fog), foam, dry chemical or CO₂.

None known.

Specific hazards arising from the

chemical

In a fire or if heated, a pressure increase will occur and the container

may burst.

Hazardous thermal decomposition products

: Decomposition products may include the following materials:

sulfur oxides metal oxide/oxides

Special protective actions for firefighters Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any



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Special protective equipment for fire-fighters

For emergency responders

personal risk or without suitable training.

Fire-fighters should wear appropriate protective equipment and selfcontained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel : No action shall be taken involving any personal risk or without

suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

inadequate. Put on appropriate personal protective equipment.

If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials.

See also the information in "For non-emergency personnel".

Environmental precautions : Avoid dispersal of spilled material and runoff and contact with soil,

waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil

or air).

Methods and materials for containment and cleaning up

Small spill : Stop leak if without risk. Move containers from spill area. Dilute with

water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal

contractor.

Large spill : Stop leak if without risk. Move containers from spill area. Approach

release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency

contact information and Section 13 for waste disposal.

Section 7. Handling and storage



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Precautions for safe handling

Protective measures

Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapor or mist. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene

Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Conditions for safe storage, including any incompatibilities

Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
Bisphenol A - Epichlorohydrin polymer	
Titanium dioxide	OSHA PEL 1989 (1989-03-01)
	PEL: Permissible Exposure Level 10 mg/m3 Form: Total dust
	OSHA PEL (1993-06-30)
	PEL: Permissible Exposure Level 15 mg/m3 Form: Total dust
	NIOSH REL (1994-06-01)
	ACGIH TLV (1996-05-18)
	TLV-TWA: Threshold Limit Value - Time weighted average PEL:
	Permissible Exposure Level 10 mg/m3



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Appropriate engineering controls Environmental exposure controls	Good general ventilation should be sufficient to control we exposure to airborne contaminants. Emissions from ventilation or work process equipment shochecked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume filters or engineering modifications to the process equipment necessary to reduce emissions to acceptable levels.	ould be
Individual protection measures		
Hygiene measures	Wash hands, forearms and face thoroughly after handling products, before eating, smoking and using the lavatory ar of the working period. Appropriate techniques should be a remove potentially contaminated clothing. Contaminated clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash and safety showers are close to the workstation location.	nd at the end used to work n
Eye/face protection	Safety eyewear complying with an approved standard show when a risk assessment indicates this is necessary to avoid liquid splashes, mists, gases or dusts. If contact is possible following protection should be worn, unless the assessment higher degree of protection: chemical splash goggles.	exposure to

Skin protection

Hand protection

Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

Body protection

Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Other skin protection

Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.



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Respiratory protection : Based on the hazard and potential for exposure, select a respirator that

meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper

fitting, training, and other important aspects of use.

Section 9. Physical and chemical properties

Appearance

Physical state liquid [Paste.] **BROWN** Color Odor Not available. **Odor threshold** Not available. Not available. рH **Melting point** Not available. **Boiling point** Not available. Flash point Not available. **Burning time** Not available. **Burning rate** Not available. **Evaporation rate** Not available. Flammability (solid, gas) Not available.

Lower and upper explosive : Lower: Not available. (flammable) limits : Upper: Not available.

Vapor pressure

Vapor density

Relative density

Solubility

Not available.

octanol/water

Auto-ignition temperature: Not available.Decomposition temperature: Not available.SADT: Not available.

Viscosity : Dynamic: Not available.

Kinematic: Not available.

Section 10. Stability and reactivity

Reactivity: No specific test data related to reactivity available for this product or

its ingredients.

Chemical stability : Stable under recommended storage and handling conditions (see

Section 7).

Possibility of hazardous reactions: Under normal conditions of storage and use, hazardous reactions will

not occur.



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Conditions to avoid Keep away from extreme heat and oxidizing agents.

Keep away from strong acids. **Incompatible materials**

Oxidizer.

Hazardous decomposition Under normal conditions of storage and use, hazardous decomposition products

products should not be produced.

Section 11. Toxicological information

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Bisphenol A - Epichlorohydrir	polymer			
	LD50 Oral	Rat	13,600 mg/kg	-
	LD50 Oral	Rat	11,400 mg/kg	=
	LD50 Oral	Rat	11,400 mg/kg	=
	LD50 Oral	Rat	30,000 mg/kg	-
	LD50 Oral	Rat	30,000 mg/kg	=
	LD50 Oral	Rat	30,000 mg/kg	=
	LD50 Oral	Rat	30,000 mg/kg	=
	LD50 Oral	Rat	13,600 mg/kg	=
Titanium dioxide				
	LC50 Inhalation	Rat - Male	6.82 Mg/l	4 h
	LD50 Dermal	Rabbit	> 5,000 mg/kg	-

Mixture.Not fully tested. Conclusion/Summary

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
Bisphenol A -	Eyes - Mild	Rabbit			-
Epichlorohydrin polymer	irritant				
	Eyes - Mild	Rabbit			-
	irritant				
	Skin -	Rabbit		24 hrs	-
	Moderate				
	irritant				
	Skin - Severe	Rabbit		24 hrs	-
	irritant				
	Eyes - Mild	Rabbit			-
	irritant				



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Titanium dioxide	Skin - Mild	Human	72 hrs	=
	irritant			

Conclusion/Summary

Skin Mixture. Not fully tested. Mixture.Not fully tested. **Eyes** Respiratory Mixture.Not fully tested.

Sensitization

Conclusion/Summary

Skin Mixture.Not fully tested. Mixture.Not fully tested. Respiratory

Mutagenicity

Conclusion/Summary Mixture.Not fully tested.

Carcinogenicity

Conclusion/Summary Mixture.Not fully tested.

Classification

Classification			
Product/ingredient	OSHA	IARC	NTP
name			
Titanium dioxide		2B	

Reproductive toxicity

Conclusion/Summary Mixture.Not fully tested.

Teratogenicity

Conclusion/Summary Mixture.Not fully tested.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Not available.

Information on likely routes of

exposure

: Not available.

Potential acute health effects



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Eye contact : Causes eye irritation.

Inhalation : No known significant effects or critical hazards.

Skin contact: Causes skin irritation. May cause an allergic skin reaction.

Ingestion: No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact : Adverse symptoms may include the following:

pain or irritation

watering

redness

Inhalation : No specific data.

Skin contact : Adverse symptoms may include the following:

irritation

redness

Ingestion : No specific data.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Short term exposure

Potential immediate effects : Not available.
Potential delayed effects : Not available.

Long term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Potential chronic health effects

Conclusion/Summary : Mixture.Not fully tested.

General: Once sensitized, a severe allergic reaction may occur when

subsequently exposed to very low levels.

Carcinogenicity: No known significant effects or critical hazards.Mutagenicity: No known significant effects or critical hazards.Teratogenicity: No known significant effects or critical hazards.Developmental effects: No known significant effects or critical hazards.Fertility effects: No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates



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Route	ATE value
Oral	18,790 mg/kg

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
Titanium dioxide			
	Acute LC50 > 1,000,000 μg/l	Fish - Fish	96 h
	Marine water		
	Acute LC50 > 1,000 mg/l Fresh	Fish - Fish	96 h
	water		
	Acute LC50 13 mg/l Fresh water	Aquatic invertebrates.	48 h
		Daphnia	
	Acute LC50 6.5 mg/l Fresh water	Aquatic invertebrates.	48 h
		Daphnia	
	Acute LC50 3 mg/l Fresh water	Aquatic invertebrates.	48 h
		Crustaceans	
	Acute LC50 15.9 mg/l Fresh water	Aquatic invertebrates.	48 h
		Crustaceans	
	Acute LC50 3.6 mg/l Fresh water	Aquatic invertebrates.	48 h
		Crustaceans	
	Acute LC50 11 mg/l Fresh water	Aquatic invertebrates.	48 h
		Crustaceans	
	Acute LC50 13.4 mg/l Fresh water	Aquatic invertebrates.	48 h
		Crustaceans	
	Acute EC50 27.8 mg/l Fresh water	Aquatic invertebrates.	48 h
		Daphnia	
	Acute EC50 19.3 mg/l Fresh water	Aquatic invertebrates.	48 h
		Daphnia	
	Acute EC50 35.306 mg/l Fresh	Aquatic invertebrates.	48 h
	water	Daphnia	

Conclusion/Summary : Not available.

Persistence and degradability

Conclusion/Summary : Not available.

Bioaccumulative potential



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Product/ingredient name	LogPow	BCF	Potential
Bisphenol A -	2.64 - 3.78	31.00	low
Epichlorohydrin polymer			
Titanium dioxide		-	low

Mobility in soil

Soil/water partition coefficient

(KOC)

Not available.

Other adverse effects

No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods

The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

United States - RCRA Acute hazardous waste "P" List: Not listed

United States - RCRA Toxic hazardous waste "U" List: Not listed

Section 14. Transport information

U.S.DOT 49CFR : Not regulated for transportation.

Ground/Air/Water

International Air ICAO/IATA

: Consult mode specific transport rules

International Water IMO/IMDG

: Consult mode specific transport rules



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Section 15. Regulatory information

U.S. Federal regulations

United States - TSCA 12(b) - Chemical export notification: None

of the components are listed.

United States - TSCA 4(a) - Final Test Rules: Not listed United States - TSCA 4(a) - ITC Priority list: Not listed United States - TSCA 4(a) - Proposed test rules: Not listed United States - TSCA 4(f) - Priority risk review: Not listed United States - TSCA 5(a)2 - Final significant new use rules: Not

listed

United States - TSCA 5(a)2 - Proposed significant new use rules:

Not listed

United States - TSCA 5(e) - Substances consent order: Not listed United States - TSCA 6 - Final risk management: Not listed United States - TSCA 6 - Proposed risk management: Not listed United States - TSCA 8(a) - Chemical risk rules: Not listed United States - TSCA 8(a) - Dioxin/Furane precusor: Not listed United States - TSCA 8(a) - Chemical Data Reporting (CDR): Not determined

United States - TSCA 8(a) - Preliminary assessment report

(PAIR): Not listed
United States - TSCA 8(c) - Significant ac

United States - TSCA 8(c) - Significant adverse reaction (SAR):
Not listed

United States - TSCA 8(d) - Health and safety studies: Not listed United States - EPA Clean water act (CWA) section 307 - Priority pollutants: Not listed

United States - EPA Clean water act (CWA) section 311 -

Hazardous substances: Not listed

United States - EPA Clean air act (CAA) section 112 - Accidental

release prevention - Flammable substances: Not listed

United States - EPA Clean air act (CAA) section 112 - Accidental

release prevention - Toxic substances: Not listed

United States - Department of commerce - Precursor chemical:

Not listed

Clean Air Act Section 112(b) Hazardous Air Pollutants (HAPs)

Clean Air Act Section 602 Class I

Substances

Clean Air Act Section 602 Class II

Substances

DEA List I Chemicals (Precursor

Chemicals)

Not listed

Not listed

Not listed

Not listed



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DEA List II Chemicals (Essential: Not listed

Chemicals)

US. EPA CERCLA Hazardous Substances (40 CFR 302)

not applicable

SARA 311/312

Classification : Immediate (acute) health hazard

Composition/information on ingredients

Name	%	Classification
Bisphenol A - Epichlorohydrin polymer	30 - 60	АН
Titanium dioxide	5 - 10	СН

SARA 313

Not applicable.

State regulations

Massachusetts: None of the components are listed.New York: None of the components are listed.New Jersey: The following components are listed:

Titanium dioxide Iron oxide

Pennsylvania : The following components are listed:

Iron oxide

Titanium dioxide

California Prop. 65

WARNING: This product contains a chemical known to the State of California to cause cancer.

United States inventory (TSCA 8b) : All components are listed or exempted.

Canada inventory : All components are listed or exempted.

International regulations

Inventory list

Australia: All components are listed or exempted.Canada: All components are listed or exempted.China: All components are listed or exempted.



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Europe inventory : All components are listed or exempted.

Japan : Not determined.

New ZealandAll components are listed or exempted.PhilippinesAll components are listed or exempted.Republic of KoreaAll components are listed or exempted.TaiwanAll components are listed or exempted.

Turkev : Not determined.

United States : All components are listed or exempted.

Section 16. Other information

Hazardous Material Information System (U.S.A.):

Health	*	2
Flammability		0
Physical hazards		0

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks Although HMIS® ratings are not required on SDSs under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered mark of the National Paint & Coatings Association (NPCA). HMIS® materials may be purchased exclusively from J. J. Keller (800) 327-6868. The customer is responsible for determining the PPE code for this material.

History

Date of printing: 09/07/2017Date of issue/Date of revision: 09/06/2017Date of previous issue: 00/00/0000

Version : 1.0

Key to abbreviations : ATE = Acute Toxicity Estimate

BCF = Bioconcentration Factor

GHS = Globally Harmonized System of Classification and Labelling of

Chemicals

IATA = International Air Transport Association

IBC = Intermediate Bulk Container

IMDG = International Maritime Dangerous Goods

LogPow = logarithm of the octanol/water partition coefficient

MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine

pollution)

UN = United Nations

References : Not available.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-



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named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist. Particularly this information may not be valid for such material used in conjunction with any other materials or in any process, unless specified in the text.