MATERIAL SAFETY DATA SHEET **MSDS X155-021-089-01**

Version Number 1.0 Revision Date 01/31/2005

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1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION 33587 Walker Road, Avon Lake, OH 44012

Telephone Emergency telephone number	:	Product Stewardship (440) 930-1395 CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).
Product name	:	MSDS X155-021-089-01
Product code	:	VC10003294
Chemical Name	:	Mixture
CAS-No.	:	Mixture
Product Use	:	Industrial Applications

2. COMPOSITION/INFORMATION ON REGULATED INGREDIENTS

There are no known hazardous components above regulatory thresholds in this product.

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating or processing. The end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. See sections 8 and 11 for special precautions. May emit Hydrogen Chloride (HCl) or Carbon Monoxide (CO) under fire conditions.

POTENTIAL HEALTH EFFECTS

Routes of Exposure:	: Inhalation, Ingestion, Skin contact
Acute exposure	
Inhalation Ingestion Eyes Skin	 Resin particles, like other inert materials, can be mechanically irritating. May be harmful if swallowed. Resin particles, like other inert materials, are mechanically irritating to eyes. Experience shows no unusual dermatitis hazard from routine handling.
Chronic exposure	: Refer to Section 11 for Toxicological Information.
Medical Conditions Aggravated by Exposure:	: None known.
	4. FIRST AID MEASURES



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Inhalation	: Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice.
Ingestion	: Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.
Eyes	: Rinse immediately with plenty of water, also under the eyelids, for a least 15 minutes. If eye irritation persists, seek medical attention.
Skin	: Wash off with soap and plenty of water. If skin irritation persists see medical attention.
	5. FIRE-FIGHTING MEASURES
Flash point	: Not applicable
Flammable Limits Upper explosion limit Lower explosion limit Autoignition temperature Suitable extinguishing media	 Not applicable Not applicable Not applicable Carbon dioxide blanket, water spray, dry powder, foamnone.
Special Fire Fighting Procedures Unusual Fire/Explosion Hazards	 Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants. May emit Hydrogen Chloride (HCl) or Carbon Monoxide (CO) unde fire conditions. Carbon dioxide (CO2), carbon monoxide (CO), oxide of nitrogen (NOx), other hazardous materials, and smoke are all possible.
	6. ACCIDENTAL RELEASE MEASURES
Personal precautions	: Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
Environmental precautions	: Should not be released into the environment. The product should no be allowed to enter drains, water courses or the soil.
Methods for cleaning up	: Clean up promptly by sweeping or vacuum. Package all material in plastic, cardboard or metal containers for disposal. Refer to Section 1 of this MSDS for proper disposal methods.
	7. HANDLING AND STORAGE
Handling	: Take measures to prevent the build up of electrostatic charge. Heat only in areas with appropriate exhaust ventilation. Processing fume condensates may contain combustible or toxic residue. Periodically clean hoods, ducts, and other surfaces to minimize accumulation of

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		these materials.
Storage	:	Keep containers dry and tightly closed to avoid moisture absorption and contamination. Keep in a dry, cool place.
8. EXPO	SU	RE CONTROLS / PERSONAL PROTECTION
Respiratory protection	:	No personal respiratory protective equipment normally required.
Eye/Face Protection	:	Safety glasses with side-shields.
Hand protection	:	Protective gloves.
Skin and body protection	:	Long sleeved clothing.
Additional Protective Measures	:	Safety shoes.
General Hygiene Considerations	:	Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday. This product may contain residual vinyl chloride monomer (VCM) (CAS number 75-01-4) below 8.5 ppm (0.00085%). It is unlikely, under normal working conditions with adequate ventilation, that the exposure limits will be exceeded for residual VCM. However, the user should take the necessary precautions (e.g. mechanical ventilation, local exhaust ventilation, air-monitoring, respiratory protection, etc.) to ensure airborne levels of any vapors including VCM or dusts that may be released during heating or processing are below regulated levels.
Engineering measures	:	Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery.
Exposure limit(s)		

There are no known hazardous components above regulatory thresholds in this product.

9. PHYSICAL AND CHEMICAL PROPERTIES

Form Appearance	: Solid : Pellets, powder	Evaporation rate Specific Gravity:	: Not applicable : Not determined
Color	: TRANSPARENT	Bulk density	: Not established
Odor	: Very faint	Vapor pressure	: Not applicable
Melting point/range	: Not determined	Vapour density	: Not applicable
Boiling Point:	: Not applicable	pH	: Not applicable
Water solubility	: Insoluble	-	
	10. STABILITY ANI	O REACTIVITY	
Stability	: Stable.		
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Hazardous Polymerization	:	Will not occur.
Conditions to avoid	:	Keep away from oxidizing agents and open flame. To avoid thermal decomposition, do not overheat.
Incompatible Materials	:	Incompatible with strong acids and oxidizing agents., Avoid contact with acetal homopolymers and acetal copolymers during processing.
Hazardous decomposition products	:	Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible. Prolonged heating (approximately 30 minutes or more) above 392 °F (200 °C) or short term heating at 482 °F (250 °C) may result in product decomposition and evolution of carbon monoxide and hydrogen chloride.

11. TOXICOLOGICAL INFORMATION

There are no known hazardous components above regulatory thresholds in this product.

	12	2. ECOLOGICAL INFORMATION
Persistence and degradability	:	Not readily biodegradable.
Environmental Toxicity	:	Adverse ecological impact is not known or expected under normal use.
Bioaccumulation Potential	:	No data available
Additional advice	:	Not applicable
	13	3. DISPOSAL CONSIDERATIONS
Product Contaminated packaging	:	Like most thermoplastic plastics the product can be recycled. Where possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations. Recycling is preferred when possible. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial
		and local regulations.
	1	4. TRANSPORT INFORMATION
U.S. DOT Classification	:	Not regulated for transportation.
ICAO/IATA (air)	:	Not regulated for transportation.

IMO / IMDG (maritime) : Not regulated for transportation.

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US Regulations:					
OSHA Status	:	There are no known thresholds in this pro		nents above re	gulatory
TSCA Status	:	All components of the Inventory.	his product are list	ed on or exemp	pt from the TSC
US. EPA CERCLA Hazardous	Sub	stances (40 CFR 302)			
Not applicable					
California Proposition 65	:	WARNING! This p California to cause c		chemical know	on to the State of
SARA Title III Section 302 Ext	rem	ely Hazardous Substa	nce		
Not applicable					
	cic C	Chemicals:			
SARA Title III Section 313 To:	xic C	Chemicals:			
	kic (Chemicals:			
SARA Title III Section 313 To: Not applicable Canadian Regulations:					
SARA Title III Section 313 To Not applicable Canadian Regulations: <u>National Pollutant Relea</u> Chemical Name	se In	nventory (NPRI)	CAS-No.	Weight %	NPRI ID#
SARA Title III Section 313 To Not applicable Canadian Regulations: National Pollutant Relea Chemical Name 2-Ethylhexanoic acid zinc	salt	nventory (NPRI)	136-53-8	0.11	231
SARA Title III Section 313 To Not applicable Canadian Regulations: <u>National Pollutant Relea</u> Chemical Name	salt	nventory (NPRI)			
SARA Title III Section 313 To Not applicable Canadian Regulations: National Pollutant Relea Chemical Name 2-Ethylhexanoic acid zinc Barium bis(nonylphenolate	salt	nventory (NPRI)	136-53-8	0.11	231
SARA Title III Section 313 To Not applicable Canadian Regulations: National Pollutant Relea Chemical Name 2-Ethylhexanoic acid zinc	salt	nventory (NPRI)	136-53-8	0.11	231
SARA Title III Section 313 To Not applicable Canadian Regulations: National Pollutant Relea Chemical Name 2-Ethylhexanoic acid zinc Barium bis(nonylphenolate	salt	nventory (NPRI)	136-53-8 28987-17-9	0.11 0.26	231 178
SARA Title III Section 313 To: Not applicable Canadian Regulations: National Pollutant Relea Chemical Name 2-Ethylhexanoic acid zinc Barium bis(nonylphenolate WHMIS Classification	salt	nventory (NPRI) Not controlled. All components of t	136-53-8 28987-17-9	0.11 0.26	231 178
SARA Title III Section 313 Tox Not applicable Canadian Regulations: <u>National Pollutant Relea</u> <u>Chemical Name</u> 2-Ethylhexanoic acid zinc Barium bis(nonylphenolate WHMIS Classification DSL	salt	nventory (NPRI) Not controlled. All components of t	136-53-8 28987-17-9	0.11 0.26	231 178
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SARA Title III Section 313 To: Not applicable Canadian Regulations: National Pollutant Relea Chemical Name 2-Ethylhexanoic acid zinc Barium bis(nonylphenolate WHMIS Classification DSL National Inventories: Australia AICS	se Ir salt e)	nventory (NPRI) Not controlled. All components of t Substances List (DS) Not determined	136-53-8 28987-17-9	0.11 0.26	231 178



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Korea KECI : Not determined

Philippines PICCS

: Not determined

16. OTHER INFORMATION

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material when used in combination with any other materials and/or in any particular process or processing conditions.