### MATERIAL SAFETY DATA SHEET Novablend 9562 WALNUT (pricing only)

#### Version Number 1.1 Revision Date 03/29/2014

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#### 1. PRODUCT AND COMPANY IDENTIFICATION

#### POLYONE CORPORATION 33587 Walker Road, Avon Lake, OH 44012

Telephone Emergency telephone number	:	1 (440) 930-1000 or 1 (866) POLYONE CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).
Product name	:	Novablend 9562 WALNUT (pricing only)
Product code	:	VC10007524
Chemical Name	:	Mixture
CAS-No.	:	Mixture
Product Use	:	Industrial Applications

#### 2. COMPOSITION/INFORMATION ON INGREDIENTS

Components	CAS-No.	Weight percent
Styrene	100-42-5	0.1 - 1
Paraffin waxes and Hydrocarbon waxes	8002-74-2	1 - 5
Rutile, antimony chromium buff	68186-90-3	1 - 5
Titanium dioxide	13463-67-7	1 - 5
Dibutyltin mercaptide	10584-98-2	1 - 5

#### **3. HAZARDS IDENTIFICATION**

#### **EMERGENCY OVERVIEW**

This mixture has not been evaluated as a whole. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating or processing. The end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. See sections 8 and 11 for special precautions. May emit Hydrogen Chloride (HCl) or Carbon Monoxide (CO) under fire conditions.

#### POTENTIAL HEALTH EFFECTS

Routes of Exposure:	: Inhalation, Ingestion, Skin contact
Acute exposure	
Inhalation	: Resin particles, like other inert materials, can be mechanically irritating.
Ingestion	: May be harmful if swallowed.
Eyes	: Resin particles, like other inert materials, are mechanically irritating to eyes.

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Skin	: Experience shows no unusual dermatitis hazard from routine handling
Chronic exposure	: Refer to Section 11 for Toxicological Information.
Medical Conditions Aggravated by Exposure:	: None known.
	4. FIRST AID MEASURES
Inhalation	: Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases o doubt seek medical advice.
Ingestion	: Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.
Eyes	: Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If eye irritation persists, seek medical attention.
Skin	: Wash off with soap and plenty of water. If skin irritation persists seek medical attention.
	5. FIREFIGHTING MEASURES
Flash point	: not applicable
Flammable Limits Upper explosion limit Lower explosion limit Auto-ignition temperature Suitable extinguishing media Special Fire Fighting Procedures Unusual Fire/Explosion	<ul> <li>not applicable</li> <li>not applicable</li> <li>Not applicable</li> <li>Carbon dioxide blanket, Water spray, Dry powder, Foam.</li> <li>Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants.</li> <li>May emit Hydrogen Chloride (HCl) or Carbon Monoxide (CO) unde</li> </ul>
Hazards	fire conditions. Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible.
	6. ACCIDENTAL RELEASE MEASURES
Personal precautions	: Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
Environmental precautions	: Should not be released into the environment. The product should not be allowed to enter drains, water courses or the soil.



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		7. HANDLING AND STORAGE
Handling	:	Take measures to prevent the build up of electrostatic charge. Heat only in areas with appropriate exhaust ventilation. Processing fume condensates may contain combustible or toxic residue. Periodically clean hoods, ducts, and other surfaces to minimize accumulation of these materials.
Storage	:	Keep containers dry and tightly closed to avoid moisture absorption and contamination. Keep in a dry, cool place.
8. EXI	POSU	RE CONTROLS/PERSONAL PROTECTION
Respiratory protection	:	No personal respiratory protective equipment normally required. If dusty conditions occur wear appropriate respiratory protection.
Eye/Face Protection	:	Safety glasses with side-shields
Hand protection	:	Protective gloves
Skin and body protection	:	Long sleeved clothing
Additional Protective Measures	:	Safety shoes
General Hygiene Considerations	:	Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday. This product may contain residual vinyl chloride monomer (VCM) (CAS number 75-01-4) below 8.5 ppm (0.00085%). It is unlikely, under normal working conditions with adequate ventilation, that the exposure limits will be exceeded for residual VCM. However, the user should take the necessary precautions (e.g. mechanical ventilation, local exhaust ventilation, air-monitoring, respiratory protection, etc.) to ensure airborne levels of any vapors including VCM or dusts that may be released during heating or processing are below regulated levels.
Engineering measures	:	Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery.
Exposure limit(s)		



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Components	Value	Exposure time	Exposure type	List:
Paraffin waxes and Hydrocarbon waxes	2 mg/m3	Time Weighted Average (TWA):	Fume.	ACGIH
·	2 mg/m3	Recommended exposure limit (REL):	Fume.	NIOSH
	2 mg/m3	Time Weighted Average (TWA):	Fume.	OSHA Z1A
	2 mg/m3	Time Weighted Average (TWA):	Fume.	MX OEL
	6 mg/m3	Short Term Exposure Limit (STEL):	Fume.	MX OEL
Rutile, antimony chromium buff	0.5 mg/m3	Recommended exposure limit (REL):	as Cr	NIOSH
	0.5 mg/m3	PEL:	as Cr	OSHA Z1
	0.5 mg/m3	Time Weighted Average (TWA):	as Sb	ACGIH
	0.5 mg/m3	Recommended exposure limit (REL):	as Sb	NIOSH
	0.5 mg/m3	PEL:	as Sb	OSHA Z1
	0.5 mg/m3	Time Weighted Average (TWA):	as Sb	OSHA Z1A
	0.5 mg/m3	Time Weighted Average (TWA):	as Sb	MX OEL
Styrene	20 ppm	Time Weighted Average (TWA):		ACGIH
	40 ppm	Short Term Exposure Limit (STEL):		ACGIH
	50 ppm	Recommended exposure		NIOSH
	215 mg/m3	limit (REL):		
	100 ppm 425 mg/m3	Short Term Exposure Limit (STEL):		NIOSH
	100 ppm	Time Weighted Average (TWA):		OSHA Z2
	200 ppm	Ceiling Limit Value:		OSHA Z2
	600 ppm	Maximum concentration:		OSHA Z2
	50 ppm 215 mg/m3	Time Weighted Average (TWA):		OSHA Z1A
	100 ppm 425 mg/m3	Short Term Exposure Limit (STEL):		OSHA Z1A
	50 ppm 215 mg/m3	Time Weighted Average (TWA):		MX OEL
	100 ppm 425 mg/m3	Short Term Exposure Limit (STEL):		MX OEL
Titanium dioxide	10 mg/m3	Time Weighted Average (TWA):		ACGIH
	15 mg/m3	PEL:	Total dust.	OSHA Z1
	10 mg/m3	Time Weighted Average (TWA):	Total dust.	OSHA Z1A



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	10 mg/m3	Time Weighted Average	as Ti	MX OEL
		(TWA):		
	20 mg/m3	Short Term Exposure Limit	as Ti	MX OEL
	_	(STEL):		
Dibutyltin mercaptide	0.1 mg/m3	Time Weighted Average	as Sn	ACGIH
		(TWA):		
	0.2 mg/m3	Short Term Exposure Limit	as Sn	ACGIH
	_	(STEL):		
	0.1 mg/m3	PEL:	as Sn	OSHA Z1
	0.1 mg/m3	Time Weighted Average	as Sn	MX OEL
	_	(TWA):		
	0.2 mg/m3	Short Term Exposure Limit	as Sn	MX OEL
	_	(STEL):		

#### 9. PHYSICAL AND CHEMICAL PROPERTIES

Form Appearance Colour Odour Melting point/range Boiling Point: Water solubility solid
pellets, powder
BROWN
very faint
Not determined
not applicable
insoluble

Evapouration rate Specific Gravity Bulk density Vapour pressure Vapour density pH

- Not applicableNot determinedNot established
- : not applicable
- : not applicable
  - not applicable

:

#### 10. STABILITY AND REACTIVITY

Stability	:	The product is stable if stored and handled as prescribed.
Hazardous Polymerization	:	Will not occur.
Conditions to avoid	:	Keep away from oxidizing agents and open flame. To avoid thermal decomposition, do not overheat.
Incompatible Materials	:	Incompatible with strong acids and oxidizing agents., Avoid contact with acetal homopolymers and acetal copolymers during processing.
Hazardous decomposition products	:	Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible. Prolonged heating (approximately 30 minutes or more) above 392 °F (200 °C) or short term heating at 482 °F (250 °C) may result in product decomposition and evolution of carbon monoxide and hydrogen chloride.

#### **11. TOXICOLOGICAL INFORMATION**

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

#### Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:



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CAS-No.	Chemical Name	Effect	Target Organ
100-42-5	Styrene	Irritant	Eyes, Respiratory system.
		Systemic effects	Eyes, Skin, Respiratory system, Liver, central nervous system (CNS).
8002-74-2	Paraffin waxes and Hydrocarbon waxes	Systemic effects	Eyes, Skin, Respiratory system.
68186-90-3	Rutile, antimony chromium buff	Irritant	Eyes, Skin, Respiratory system.
13463-67-7	Titanium dioxide	Systemic effects	Respiratory system.
10584-98-2	Dibutyltin mercaptide	Irritant	Eyes, Skin.

LC50 / LD50

This product contains the following components which, in their pure form, have the following toxicity data:

CAS-No.	Chemical Name	Route	Value	Species
100-42-5	Styrene	LC50	12 gm/m3	rat
		Oral LD50	2,650 mg/kg	rat
8002-74-2	Paraffin waxes and	Oral LD50	> 2,000 mg/kg	rat
	Hydrocarbon waxes			

Carcinogenicity

This product contains the following components which, in their pure form, have the following carcinogenicity data:

CAS-No.	Chemical Name	OSHA	IARC	NTP
100-42-5	Styrene	no	2B	no
13463-67-7	Titanium dioxide	no	2B	no

IARC Carcinogen Classifications:

1 - The component is carcinogenic to humans.

2A - The component is probably carcinogenic to humans.

2B - The component is possibly carcinogenic to humans.

NTP Carcinogen Classifications:

1 - The component is known to be a human carcinogen.

2 - The component is reasonably anticipated to be a human carcinogen.

#### Additional Health Hazard Information:

Styrene 100-42-5 Irritating to eyes, skin, and respiratory tract with many CNS effects such as narcosis, cramps and respiratory tract paralysis.

#### **12. ECOLOGICAL INFORMATION**

Persistence and degradability	:	Not readily biodegradable.
Environmental Toxicity	:	Adverse ecological impact is not known or expected under normal use.



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Bioaccumulation Potential	: no data available				
Additional advice	: not applicable				
13. DISPOSAL CONSIDERATIONS					
Product	: Like most thermoplastic plastics the product can be recycled. Where possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.				
Contaminated packaging	: Recycling is preferred when possible. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.				
	14. TRANSPORT INFORMATION				
U.S. DOT Classification	: Not regulated for transportation.				
ICAO/IATA	: Not regulated for transportation.				
IMO/IMDG (maritime)	: Not regulated for transportation.				
	15. REGULATORY INFORMATION				
US Regulations:					
OSHA Status	: Classified as hazardous based on components.				
TSCA Status	: All components of this product are listed on or exempt from the TSCA Inventory.				
US. EPA CERCLA Hazardous	Substances (40 CFR 302)				
not applicable					
California Proposition 65	: Not applicable				
SARA Title III Section 302 Ext	remely Hazardous Substance				
Unless specific chemicals are id	entified under this section, this product is Not Applicable under this regula				

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SARA Title III Section 313 Toxic Chemicals:

Unless specific chemicals are identified under this section, this product is Not Applicable under this regulation

Chemical Name	CAS-No.	Weight percent
CHROMIUM III COMPOUNDSCHROMIUM III	68186-90-3	1.00 - 5.00
COMPOUNDSANTIMONY		
COMPOUNDSCHROMIUM COMPOUNDS		
STYRENESTYRENE	100-42-5	0.10 - 1.00

Canadian Regulations:

CAS-No.	Weight	NPRI ID#
	percent	
68186-90-3	1.00 - 5.00	
100-42-5	0.10 - 1.00	
	68186-90-3	percent 68186-90-3 1.00 - 5.00

WHMIS Classification : D2A

WHMIS Ingredient Disclosure List

CAS-No.
68186-90-3
100-42-5
10584-98-2

:

DSL

All components of this product are on the Canadian Domestic Substances List (DSL) or are exempt.

National Inventories:

Australia AICS		Listed
China IECS	:	Listed
Europe EINECS	:	Listed
Japan ENCS	:	Listed
Korea KECI	:	Listed
Philippines PICCS	:	Listed

#### **16. OTHER INFORMATION**

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing,



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storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.