### MATERIAL SAFETY DATA SHEET SYNPLAST DOA NORMAL

Version Number 1.1 Revision Date 01/19/2012 Page 1 of 6 Print Date 1/30/2012

#### 1. PRODUCT AND COMPANY IDENTIFICATION

#### POLYONE CORPORATION 33587 Walker Road, Avon Lake, OH 44012

Telephone:Emergency telephone:	:	1 (440) 930-1000 or 1 (866) POLYONE CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).
Product name	:	SYNPLAST DOA NORMAL
Product code	:	Z0DOANSIL0
Chemical Name	:	Dioctyl adipate; DOA
CAS-No.	:	103-23-1
Product Use	:	Industrial Applications

#### 2. COMPOSITION/INFORMATION ON REGULATED INGREDIENTS

There are no known hazardous components above regulatory thresholds in this product.

#### **3. HAZARDS IDENTIFICATION**

#### **EMERGENCY OVERVIEW**

This product has not been evaluated as a whole for health effects. Information provided on the health effects of this product is based on individual components. In addition, some vapors or contaminants may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. See sections 8 and 11 for special precautions.

#### POTENTIAL HEALTH EFFECTS

Routes of Exposure:	: Inhalation, Skin contact, Ingestion
Acute exposure	
Inhalation	: Inhalation of airborne droplets may cause irritation of the respiratory tract.
Ingestion	: May be harmful if swallowed.
Eyes	: Contact with eyes may cause irritation.
Skin	: Experience shows no unusual dermatitis hazard from routine handling.
Chronic exposure	: Refer to Section 11 for Toxicological Information.
Medical Conditions Aggravated by Exposure:	: None known.

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# MATERIAL SAFETY DATA SHEET **SYNPLAST DOA NORMAL**

Version Number 1.1 Revision Date 01/19/2012 Page 2 of 6 Print Date 1/30/2012

igestion : 1 yes : 1 kin : 7 lash point : 7 lammable Limits Upper explosion limit : 1 Lower explosion limit : 1 utoignition temperature : 3 uitable extinguishing media : 0	Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. Seek medical attention after significant exposure. Do not induce vomiting without medical advice. Seek medical attention if necessary. Rinse immediately with plenty of water for at least 15 minutes. If ey irritation persists, seek medical attention. Wash off with soap and plenty of water. If skin irritation persists seek medical attention. <b>FIRE-FIGHTING MEASURES</b> 181 °C no data available 0.38 %(V) 377 °C Carbon dioxide (CO2), Water spray can be used to cool fire exposed
yes : I kin : Y kin : Y s s s s s s s s s s s s s s s s s s s	attention if necessary. Rinse immediately with plenty of water for at least 15 minutes. If ey irritation persists, seek medical attention. Wash off with soap and plenty of water. If skin irritation persists seek medical attention. FIRE-FIGHTING MEASURES 181 °C 181 °C no data available 0.38 %(V) 377 °C Carbon dioxide (CO2), Water spray can be used to cool fire exposed
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Lower explosion limit : ( utoignition temperature : 2 uitable extinguishing media : (	377 °C Carbon dioxide (CO2), Water spray can be used to cool fire exposed
utoignition temperature : : : uitable extinguishing media : (	Carbon dioxide (CO2), Water spray can be used to cool fire exposed
	surfaces., Dry powder, Foam.
rocedures	Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants.
nusual Fire/Explosion : 0	Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible.
6. AC	CIDENTAL RELEASE MEASURES
	Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
-	The product should not be allowed to enter drains, water courses or the soil. Should not be released into the environment.
l	Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Package all material in appropriate container for disposal. Refer to Section 13 of this MSDS for proper disposal methods.
7	7. HANDLING AND STORAGE
andling : 1	Heat only in areas with appropriate exhaust ventilation.

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# MATERIAL SAFETY DATA SHEET **SYNPLAST DOA NORMAL**

Version Number 1.1 Revision Date 01/19/2012 Page 3 of 6 Print Date 1/30/2012

		Keep containers dry an and contamination. Sto		
8. EXI	POSUI	RE CONTROLS/PERS	SONAL PROTECTIO	ON
Respiratory protection	:	Under normal handling	conditions a respirato	or may not be required.
Eye/Face Protection	:	Safety glasses with side	e-shields	
Hand protection	:	Protective gloves		
Skin and body protection	:	Long sleeved clothing		
Additional Protective Measures	:	Safety shoes		
General Hygiene Considerations	:	Handle in accordance w practice. Wash hands b		
Engineering measures	:	Heat only in areas with appropriate exhaust ver		
Exposure limit(s)				
There are no known hazardou	us comj	ponents above regulator	y thresholds in this pro	oduct.
There are no known hazardou 9.	. PHYS	SICAL AND CHEMIC	AL PROPERTIES	
There are no known hazardou 9. Form	. <b>PHYS</b> : liq	SICAL AND CHEMIC	AL PROPERTIES Evaporation rate	cduct. : negligible : 0.924
There are no known hazardou 9.	. <b>PHYS</b> : liq : vis	SICAL AND CHEMIC	AL PROPERTIES Evaporation rate Specific Gravity Bulk density	<ul><li>negligible</li><li>0.924</li><li>Not applicable</li></ul>
There are no known hazardou 9. Form Appearance	. <b>PHYS</b> : liq : vis : TF	SICAL AND CHEMIC uid scous, liquid	AL PROPERTIES Evaporation rate Specific Gravity	<ul> <li>negligible</li> <li>0.924</li> <li>Not applicable</li> <li>2.3 mm Hg @ 200</li> </ul>
There are no known hazardou 9. Form Appearance Colour Odour	PHYS : liq : vis : TF : ve	SICAL AND CHEMIC uid scous, liquid RANSPARENT ry faint	AL PROPERTIES Evaporation rate Specific Gravity Bulk density Vapour pressure	<ul> <li>negligible</li> <li>0.924</li> <li>Not applicable</li> <li>2.3 mm Hg @ 200 °C</li> </ul>
There are no known hazardou 9. Form Appearance Colour Odour Melting point/range	PHYS : liq : vis : TF : ve	SICAL AND CHEMIC uid scous, liquid RANSPARENT ry faint 5°C(-85°F) Pour point	AL PROPERTIES Evaporation rate Specific Gravity Bulk density Vapour pressure Vapour density	<ul> <li>negligible</li> <li>0.924</li> <li>Not applicable</li> <li>2.3 mm Hg @ 200</li> </ul>
There are no known hazardou 9. Form Appearance Colour Odour	: liq : vis : TF : ve : -6: : 21	SICAL AND CHEMIC uid scous, liquid RANSPARENT ry faint 5°C(-85°F) Pour point	AL PROPERTIES Evaporation rate Specific Gravity Bulk density Vapour pressure	<ul> <li>negligible</li> <li>0.924</li> <li>Not applicable</li> <li>2.3 mm Hg @ 200 °C</li> <li>12.8</li> </ul>
There are no known hazardou 9. Form Appearance Colour Odour Melting point/range Boiling Point:	. <b>PHYS</b> : liq : vis : TF : ve : -6: : 21 : 0.7	SICAL AND CHEMIC uid scous, liquid RANSPARENT ry faint 5°C(-85°F) Pour point 4 °C	AL PROPERTIES Evaporation rate Specific Gravity Bulk density Vapour pressure Vapour density pH	<ul> <li>negligible</li> <li>0.924</li> <li>Not applicable</li> <li>2.3 mm Hg @ 200 °C</li> <li>12.8</li> </ul>
There are no known hazardou 9. Form Appearance Colour Odour Melting point/range Boiling Point:	. <b>PHYS</b> : liq : vis : TF : ve : -6: : 21 : 0.7	SICAL AND CHEMIC ouid scous, liquid RANSPARENT ry faint 5°C(-85°F) Pour point 4 °C 780 mg/l	AL PROPERTIES Evaporation rate Specific Gravity Bulk density Vapour pressure Vapour density pH	<ul> <li>negligible</li> <li>0.924</li> <li>Not applicable</li> <li>2.3 mm Hg @ 200 °C</li> <li>12.8</li> </ul>
There are no known hazardou 9. Form Appearance Colour Odour Melting point/range Boiling Point: Water solubility	. <b>PHYS</b> : liq : vis : TF : ve : -6: : 21 : 0.7	SICAL AND CHEMIC uid scous, liquid RANSPARENT ry faint 5°C(-85°F) Pour point 4 °C 780 mg/l	AL PROPERTIES Evaporation rate Specific Gravity Bulk density Vapour pressure Vapour density pH	<ul> <li>negligible</li> <li>0.924</li> <li>Not applicable</li> <li>2.3 mm Hg @ 200 °C</li> <li>12.8</li> </ul>
There are no known hazardou 9. Form Appearance Colour Odour Melting point/range Boiling Point: Water solubility Stability	. <b>PHYS</b> : liq : vis : TF : ve : -6: : 21 : 0.7	SICAL AND CHEMIC uid scous, liquid RANSPARENT ry faint 5°C(-85°F) Pour point 4 °C 780 mg/1 <b>D. STABILITY AND R</b> Stable	AL PROPERTIES Evaporation rate Specific Gravity Bulk density Vapour pressure Vapour density pH	<ul> <li>negligible</li> <li>0.924</li> <li>Not applicable</li> <li>2.3 mm Hg @ 200 °C</li> <li>12.8</li> <li>Not determined</li> </ul>
There are no known hazardou 9. Form Appearance Colour Odour Melting point/range Boiling Point: Water solubility Stability Hazardous Polymerization	. <b>PHYS</b> : liq : vis : TF : ve : -6: : 21 : 0.7	SICAL AND CHEMIC uid scous, liquid RANSPARENT ry faint 5°C(-85°F) Pour point 4 °C 780 mg/1 Stable Will not occur.	AL PROPERTIES Evaporation rate Specific Gravity Bulk density Vapour pressure Vapour density pH EACTIVITY	: negligible : 0.924 : Not applicable : 2.3 mm Hg @ 200 °C : 12.8 : Not determined

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# MATERIAL SAFETY DATA SHEET **SYNPLAST DOA NORMAL**

Version Number 1.1 Revision Date 01/19/2012 Page 4 of 6 Print Date 1/30/2012

There are no known hazardous	components above regulatory thresholds in this product.	
	12. ECOLOGICAL INFORMATION	
Persistence and degradability	: Readily biodegradable.	
Environmental Toxicity	: Adverse ecological impact is not known or expected under norm use.	al
Bioaccumulation Potential	: Does not bioaccumulate.	
Additional advice	: no data available	
	13. DISPOSAL CONSIDERATIONS	
Product	: Where possible recycling is preferred to disposal or incineration generator of waste material has the responsibility for proper was classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.	
Contaminated packaging	: Recycling is preferred when possible. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal state/provincial and local regulations.	l,
	14. TRANSPORT INFORMATION	
U.S. DOT Classification	: Not regulated for transportation.	
ICAO/IATA	: Not regulated for transportation.	
IMO/IMDG (maritime)	: Not regulated for transportation.	
	15. REGULATORY INFORMATION	
US Regulations:		
OSHA Status	: There are no known hazardous components above regulatory thresholds in this product.	
TSCA Status	: All components of this product are listed on or exempt from the TSCA Inventory.	
US. EPA CERCLA Hazardous	Substances (40 CFR 302)	
not applicable		

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### MATERIAL SAFETY DATA SHEET SYNPLAST DOA NORMAL

Version Number 1.1 Revision Date 01/19/2012 Page 5 of 6 Print Date 1/30/2012

California Proposition : Not applicable 65

SARA Title III Section 302 Extremely Hazardous Substance

Unless specific chemicals are identified under this section, this product is Not Applicable under this regulation

SARA Title III Section 313 Toxic Chemicals:

Unless specific chemicals are identified under this section, this product is Not Applicable under this regulation

Canadian Regulations:

National Pollutant Release Inventory (NPRI)
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percent				
	Chemical Name	CAS-No.	Weight	NPRI ID#
$\mathbf{D}_{1}^{*}$ (2 $\cdot$ 4 $\cdot$ 1 $\cdot$ 1) $\cdot$ 1 $\cdot$			percent	
Bis (2-ethylnexyl) adipate 103-23-1 60.00 - 100.00	Bis (2-ethylhexyl) adipate	103-23-1	60.00 - 100.00	

WHMIS Classification	:	Not controlled.
DSL	:	All components of this product are on the Canadian Domestic Substances List (DSL) or are exempt.

National Inventories:

Australia AICS	:	Listed
China IECS	:	Listed
Europe EINECS	:	Listed
Japan ENCS	:	Listed
Korea KECI	:	Listed
Philippines PICCS	:	Listed

#### **16. OTHER INFORMATION**

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The

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## MATERIAL SAFETY DATA SHEET SYNPLAST DOA NORMAL

Version Number 1.1 Revision Date 01/19/2012 Page 6 of 6 Print Date 1/30/2012

information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.